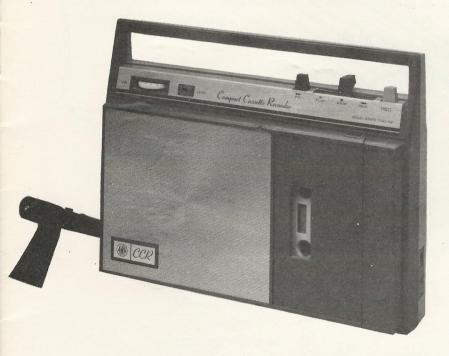
SERVICE MANUAL

A. W. A.



MODEL TRG-131 PORTABLE CASSETE REGORDER

SPECIFICATIONS

Power Source:

4 "D" Cell Batteries or AC

117V AC Adaptor

Power Consumption:

Less than 200mA

Cartridge:

Cassette C-60, C-90 or C-120

Operation:

Lever Control (REW-STOP-PLAY)

PUSH Button Control (F.F., REC.).

Tape Speed:

1 7/8 ips

Speed Variation:

±3%

Recording Time:

2 hours on C-120 Cassette

F.F. Time:

Less than 270 Sec on C-60 Cassette

Rewind Time:

Less than 90 Sec on C-60 Cassette

Recording System:

AC Biasing, 2-track 1-channel

Erasing System:

Magnet Erase

Semiconductors:

6 transistors and 2 diodes

Input:

...p.a.v.

Output Power:
Signal to Noise Ratio:

Orogatalls:

Crosstalk:

Erasure Effect:

Frequency Range:

Wow and Flutter:

Dimensions:

Weight:

Accessories:

Dynamic Microphone: 200 ohm

Line Input:

100 k ohm

Better than 300mW (Distortion 5%)

Better than 30 db

Better than 50 db

Better than 40 db

100 - 6000 Hz

Less than 1% (WRMS)

2 3/4" (H) × 10" (W) × 7" (D)

3.5 lbs (without BATTERY)

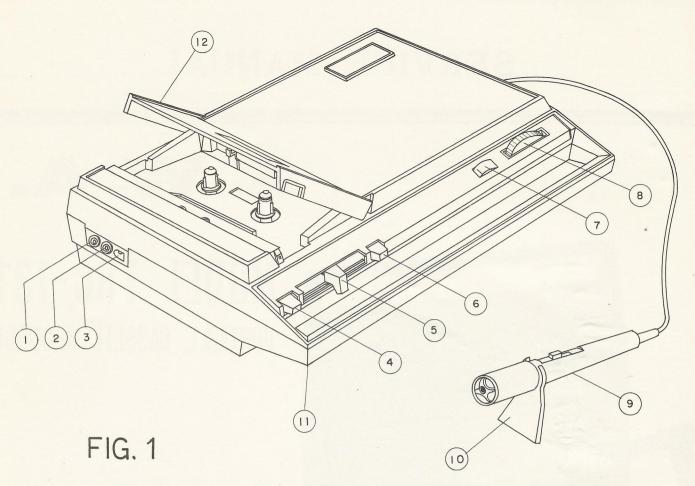
Instruction manual..... 1 pc

Dynamic Microphone with Remote

Switch 1 pc

AMALGAMATED WIRELESS (AUSTRALASIA) LTD.

47 YORK STREET, SYDNEY 2000. AUSTRALIA.



- 1 Earphone Jack
- 2 AUX. Jack
- 3 AC Adaptor
- 4 Record Button
- 5 PLAY/STOP/REW Lever
- 6 FF Button

- 7 REC/Batt Meter
- 8 Volume Control
- Microphone
- Microphone Stand
- (11) Handle
- (12) Cassette Cover

1. DISASSEMBLING OF MECHANISH (Refer figure 2)

Unscrew five screws (54) and three screws (98) on bottom cabinet (81), then pull out the mechanism and disconnect the 3p Jacks (53) from bottom cabinet. After that, cabinet and mechanism can be separated. Pull out three Button (121) (122) (123), unscrew one (25) and five screws (65) on top cabinet (127). Do not cut the speaker lead wires when you disassemble the mechanism.

2. ASSEMBLING OF MECHANISM

Fit screws in reverse procedure as in disassembling, take care of keeping constant space between the base plate and cabinet.

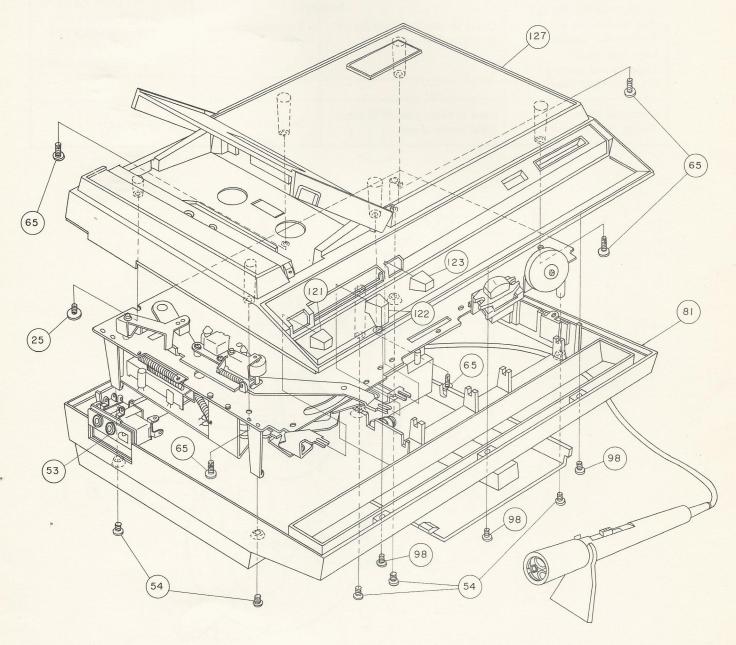


FIG. 2

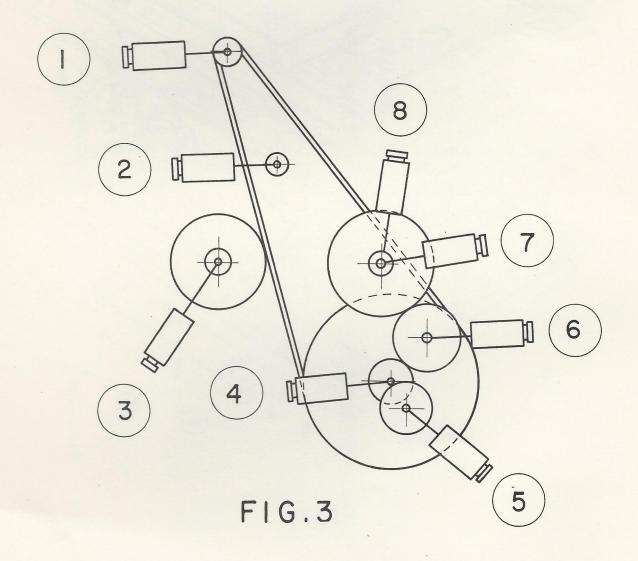
3. MAINTENANCE

(1) Lubrication (Refer figure 3).

Since oilless metal is used in the revolving parts, lubrication is not required for a long period. However, supplying oil to the parts indicated in figure 3 will keep bearing at the best condition and render mechanism more durable.

It is convenient to use a medical-use injector for oiling.

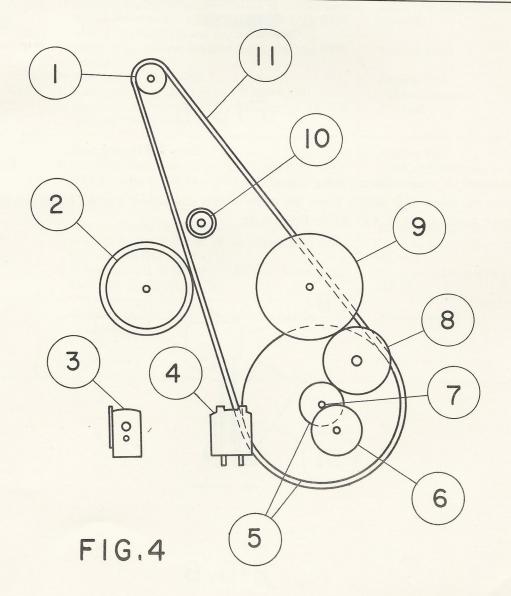
Point of lubrication	Frequency	Oil to be used	Quantity
Motor bearing (1) REW roller bearing (2) Supply reel bearing (3) Capstan bearing (4) Pinch roller bearing (5) Idler bearing (6) Tape up reel bearing (7) Friction wheel bearing (8)	Once in every 6 months or in every 300 hours use.	Precision machine oil.	2 3 drops to each part.
Operating parts. Sliding part of lever. Once in every year or in every 2000 hours of use.		Soft grease.	Small quantity.



(2) Cleaning (Refer figure. 4).

After contamination of heads capstan and pinch roller, the set deteriorates, performance, clean those parts frequently.

Part to be cleaned	Cleaning period	Materials for cleaning
Motor pulley (1) REW wheel (2) Erase head face (3) R/P head face (4) Flywheel (5) Pinch roller (6) Capstan shaft (7) Idler rubber face (8) Friction wheel (9) REW roller (10) Main belt (11)	Once in every 6 months or everytime markedly contaminated.	Soft clean cloth, alcohol, carbon tetrachloride, tweezers.



4. ADJUSTMENT

1) Adjustment of pinch roller pressure (Refer figure 5)
When in playback condition the rotation of pinch roller fluctuates in spite of normal rotation of the capstan shaft because of pinch roller pressure is not sufficient.
Adjust pressure force by what bending a small tab of pinch roller arm (9) to left or right. Pinch roller arm shaft (a)must be straight angle during adjustment. (TENSION 220 - 300 g)

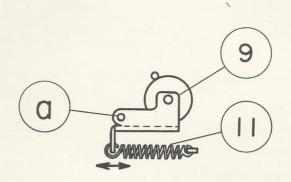


FIG.5

2) Adjustment of main switch (Refer figure 6)
Loosen the screw 31) which fixes the main switch and adjust contact condition at make position at make position on PLAY. REW. F.F. mode.

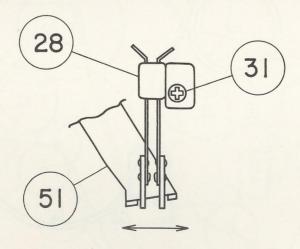


FIG.6

TROUBLE SHOOTING AND REMEDY

MECHANICAL PORTION (Refer exploded schematic or circuit schematic)

Trouble	Cause	Remedy
Motor does not rotate.	 Incomplete soldering of motor lead wires. Troubles of motor interior such as broken stator coil or burnt shaft bearing. 	Repair soldering Replace motor.
Rotation is not steady.	 Motor pulley (106) races. Contamination with oil of motor pulley (106) belt (104), fly-wheel (59) idler (91) and capstan (156). Partial breaking or stretching of belt (104). Dry oil in bearings of pinch roller (9) fly-wheel (59) and friction wheel (73). 	Tighten pulley set-screw. Clean with benzine or carbon tetrachloride. Replace belt. Feed oil.
Troubles in fast forwarding and rewinding.	 Slipping due to oil contamination at rubber face of belt (104), pulley (106), REW wheel (78), REW roller (49), idler (91) and friction wheel (73). Insufficient pressure between belt (104) and REW roller (49). Stretching of belt (104). Racing of pulley (106) and REW wheel (78). Dry oil in bearings of supply reel (71) and take up reel (69). 	Clean with benzine or carbon tetrachloride. Replace them. Replace belt. Tighten Set-screw. Feed oil
Tape slackens (within cassette).	 Stretching of belt (104). Contamination with oil of bolt (104) REW wheel (78), fly wheel (59), idler (91) and friction wheel (73). 	Replace belt. Clean with benzine or carbon tetrachloride.
Tape slackens (extruding out of cassette).	 Winding torque insufficient. Contamination with oil of fly wheel (59) idler (91) and friction wheel (73). Contamination with oil of friction wheel (73) and take up bearing (75). 	Readjust(See section of Adjustment). Clean with benzine or carbon tetra- chloride. Clean with benzine or carbon tetra- chloride.
Rotation noise	1) Occasional noise from cassette on fast forwarding or rewinging.	Normal feature
	2) Moter noise.	Replace or feed oil

AMPLIFIER PORTION (Refer circuit schematic and exploded schematic)

Trouble	Cause	Remedy
The set does not function.	1) Power source cord broken.	Repair the power source by soldering and check voltage.
	2) Main Switch (S1) wiring broken.3) Worn out power source in the case of DC operation.	Solder. Replace the batteries.
Level meter does	1) Level meter open resistors (R27, R28).	Replace.
not power source indication.	2) Level meter failure.	Replace.
In case batteries warms up.	1) Power source wiring short.	Repair.
The set fails to reproduce or play	1) Amprifier power source lead wire broken.	Repair the amplifier power source by soldering and check voltage.
back.	2) Transistor failure.	Replace.
	3) Resistor or capacitor failure.	Replace.
	4) Record/Play selector switch (S3) poor contact.	Replace.
	5) Disconnection or short circuit in the volume control (VR1) lead wire.	Repair the disconnected portion by soldering or replace the parts.
	6) Disconnect speaker lead wire or voice coil.	Repair the disconnected portion by soldering or replace the parts.
	7) Earphone Jack poor contact or wiring broken.	Repair the disconnected portion by soldering or replace the parts.
	8) Disconnection or short circuit in the record/play head wire.	Repair the disconnected portion by soldering or replace the parts.
	9) Record/play head failure.	Replace.
	10) Record/play head slit face contaminated.	Clean slit face.
The set fails to	I) The set does not record.	Check wiring and repair it.
record.	 Amplifier circuit failure. Record/play selector switch (S3) poor 	Replace. Replace.
	contact. 3) Microphone failure.	Replace.
	4) AUX Jack poor contact or wiring broken.	Replace.
	II) Does not record in spite of level meter working.	
	1) Record/play selector switch (S3) poor contact.	Replace.
	2) Record/play head failure.	Replace.
	3) Record/play head slit face contaminated.	Clean slit face.
	4) Disconnection or short lead wire from record/play head.	Solder or replace wire.
	5) Resistor (R22 39KΩ) in equalizer circuit open.	Replace.
	6) Transistor fault (Tr6, 2SB135 (E)) in bias oscillator circuit.	Replace.
	7) Bias oscillator coil (13) open or short.	Replace.
	8) Bias capacitor (C15 500FF) failure.	Replace.
	9) Bias oscillator capacitor (C16 0.03μF) failure.	Replace.
	10) Bias adjustment in the semifixed resistor (VR2 2KΩ) failure.	Replace.

Trouble	Cause	Remedy
	 III) Level meter does not function at recording state. 1) Level meter failure. 2) Resistor (R28 120Ω) open. 3) Diode (D1 IN60) failure. 4) Record/play selector switch (S3) poor contact. 	Replace. Replace. Replace. Replace.
The set fail to earse.	 Mis adjustment of erase head or guide hight. Deterioration of magnetization of erase head. 	Adjust hight. Replace.
Sound volume is insufficient. (Check either play back or record side with pre-recorded tape)	 In case trouble occurs at recorder play back circuit. Transistor failure (β deterioration) Record/play head slit face contaminated. Inadequate contact between record/play head and tape. Insufficient sensitivity of record/play head. Resistor or capacitor failure. Improper azimuth record/play head. (high frequency lowers) Power source voltage (DC) lowered. 	Replace. Clean with alcohol and a soft cloth. Adjust. Replace. Solder or replace the parts. Adjust azimuth. Check power source voltage. Replace batteries.
	 II) In case trouble occurs at play back. 1) Speaker failure. 2) Wear in the record/play head. III) In case trouble occurs at record. 1) Microphone failure. 2) Excessive or insufficient bias current (caused by bias circuit defect.) 	Replace. Replace. Replace. Check bias circuit. Adjust bias voltage to 12V by measuring between of record/play head.
Tone quality is inferior.	 In case trouble occurs at play back. Transistor failure. Resistor or capacitor failure. Speaker failure. Power source voltage (DC) lowered. 	Replace. Replace. Replace. Check power source voltage or replace batteries.
v	II) In case deterioration of high frequency response.1) Head slit face contaminated.2) Record/play head azimuth inproper.	Clean with alcohol and a soft cloth. Adjust azimuth or replaces.
	III) In case trouble occurs at record. 1) Insufficiency is bias. (distortion bass) Capacitor (C15 500FF) failure. 2) Excessive in bias. (high frequency lowers) 3) Microphone failure.	Adjust R31 $2K\Omega$. Replace. Adjust VR2 $2K\Omega$. Replace.

Trouble	Cause	Remedy
	 4) Deterioration of level meter sensitivity and distortion by reason of inadequate recording level (caused by level meter circuit defect.) 5) Poor tape. 6) Mis adjustment of erase magnet or guide hight. 	Check of circuit. Try new tape. Adjust hight or replace.
Noise (Scrach noise)	 In case noise occurs while tape is running. Transistor (Tr1 2SB135 (E)) failure. Volume control (VR1 5KΩ) failure. Record/play selector switch (S3) poor contact. Wiring failure. 	Replace. Replace. Replace. Check wiring and repair it.
(Hissing noise)	 II) In case noise occurs recording or play back. 1) Record/play head magnetized. 2) Moter failure. 3) Moter wiring failure. 4) Unbalance an electric current in bias. III) Hum noise when AC adaptor is used. 1) Ac adaptor failure. (Filter capacitor failure.) 	Demagnetize the head by the head eraser. Replace. Change the wiring position. Check oscillator circuit. Replace.

MECHANICAL PARTS LIST

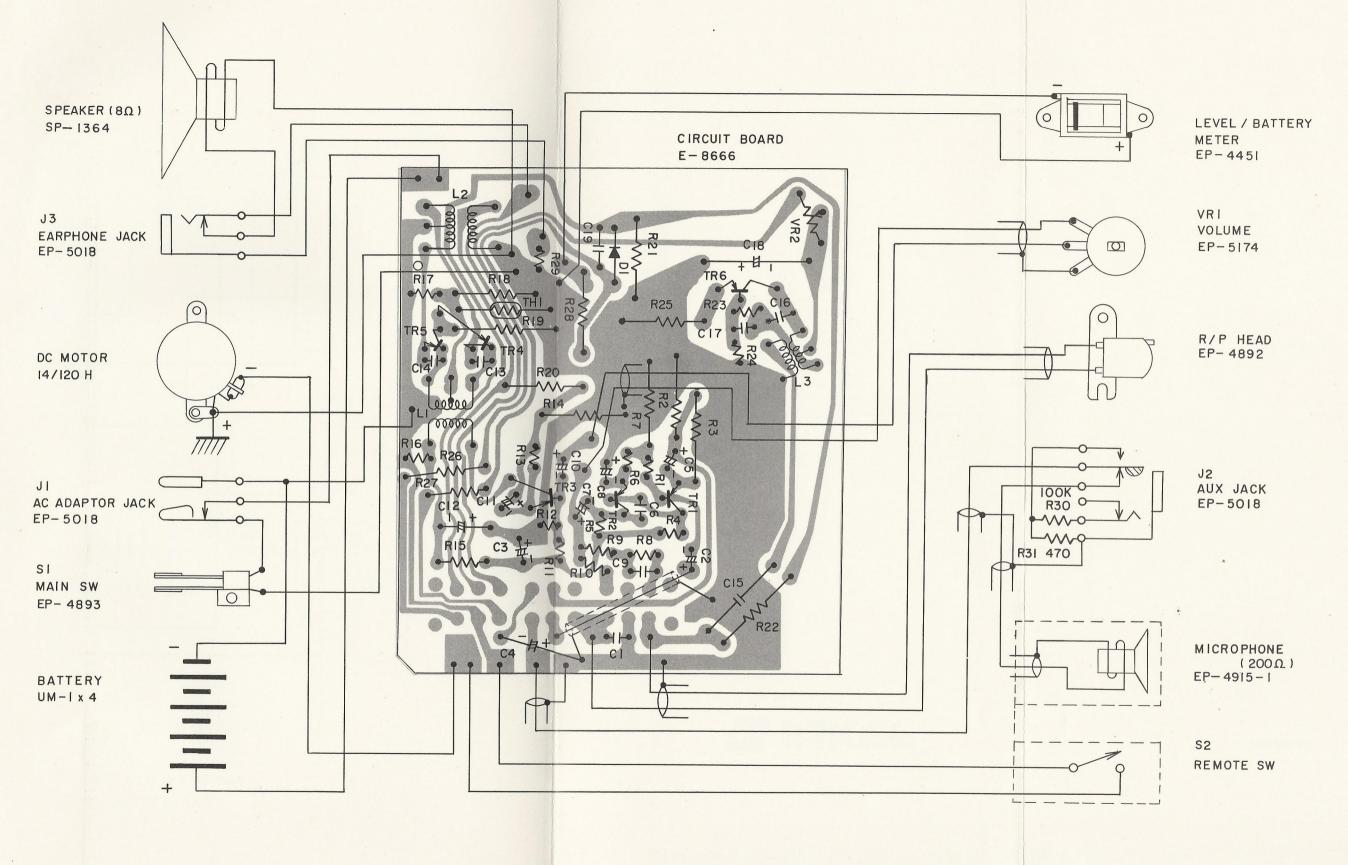
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	MD-3612-2	Cover	50		2.5 E-Ring
2	E-8198	198 Cord Holder		E-8635	REW. Arm Ass'v
3		2 SW	51 52	2 0000	3 E-Ring
4		2 x 6 CPS (ISO)	53	EP-5018	3P Jack
5		2 x 8 CPS (ISO)	54	21 3010	2.6 x 6 CBS (ISO)
6		2 W	55	S-2673	Contact Spring
7	EP-4892	R/P Head	56	5 2075	26 x 5 CPS (ISO)
8		2 E-Ring	57		2.6 SW
9	E-8633	Pinch Roller Arm Ass'y	58	E-8605	Flywheel Support
10	E-8791	Head Lever Ass'y	59	E-8601	Capstan Ass'y
11	S-2658	Pinch Roller Spring	60	WA-460	Washer
12	E-8632	Spacer — Head Plate	61	E-8603	
13		2.6 x 5 CPS (ISO)	62	L -0003	Flywheel Bearing Ass'y 2 SW
14	S-2657	Adjust Spring	63		
15		3 TB Lug	64		2 x 4 CPS (ISO)
16	TVE-223	Cord Holder	65		4 E-Ring
17		2.6 SW	66	E-8799	3 x 14 CBTS
18		2.6 x 5 CPS (ISO)	67	E-0199	Base Plate Ass'y
19	E-8198	Cord Holder	68	MD-1987	3 E-Ring
20		26 SW	69		Reel Flange Cap
21 .		2.6 x 5 CPS (ISO)	70	MD-3497	Reel Driver
22	S-2661	Spring — Erase Head	71	S-2653	Take Up Spring
23	2 2001	2 E-Ring	72	MD-3495	Supply Reel
24	E-8646	Erase Head Ass'y		WA-576	Reel Washer
25	2 00.0	3 x 6 CRTS	73	MD-3494	Friction Wheel
26	E-8624	Roller	74	WA-462	Polywasher – Reel
27	2 0021	2.5 E-Ring	75	E-8614	Take Up Bearing Ass'y
28	EP-4893	Main SW Ass'y	76	WA-462	Polywasher – Reel
29	LI -4073	2.6 W	77	E-8607	Reel Plate Ass'y
30		2.6 SW	78	MD-3496	REW. Wheel
31		2.6 x 5 CPS (ISO)	79		2 x 5 CPS (ISO)
32	S-2662	Spring — Record	80	E-6065	Contact
33	E-8649	Record Stopper	81	MD-3613-2	Bottom Cabinet
34	E-8800	Record Lock Slider	82	PR-4190	Rating Label
35	S-2662		83	E-8786-2	Battery Door Ass'y
36	3-2002	Spring — Record	84		2.6 x 5 CPS (ISO)
37	C 2004	4 E-Ring	85		2.6 W
38	S-2664	Spring — REC. Lock Plate 3 E-Ring	86		AMP. Ass'y
39	WA 570	0	87	E-8560	Transistor Holder
40	WA-579	Washer	88		3 E-Ring
41	E-8651	Record Lock Plate	89	WA-578	Washer 0.1t
42	WA 570	3 E-Ring	90		2.5 E-Ring
42	WA-579	Washer	91	E-8619	Idler Wheel Complete
43	E-8639	F.F. Lever	92	WA-579	Washer 0.3t
44	E 9(22	3 E-Ring	93	E-8620	Idler Lever Ass'y
	E-8623	Click Plate	94	S-2655	Idler Spring
46	S-2656	Spring – C. Plate	95	S-2660	Spring – F.F. Slider
47	G 2650	3 E-Ring	96	E-8793	F.F. Slider
48	S-2659	Spring – REW. Arm	97		3 E-Ring
49	MD-3500	Rewind Roller	98		2 x 6 CPS

ELECTRICAL PARTS LIST

REF. NO.	PART NO.	DES	SCRIPTION	
C1		CBSE	0.0047 μFK	11
C2		CEMW	1 μF 25V	
C3		"	100 μF 6V	
C4	EP-4950	Electrolytic	Capa. 1μF 25V	
C5		CEMW	33 μF 6.3V	
C6		CKDE	500PFM	
C7		CEMW	10 μF 10V	
C8		CDWW W	33 μF 6.3V	
C9		CBSE	$0.03\mu\text{FK}$	
C10		CEMW	10 μF 10V	
C11		CEW W	33 μF 6.3V	
C12		,,		
C12		CBSE	220 μF 6.3V	
C13		CDSE	$0.01 \mu\text{FM}$	
C14 C15			//	
		CSTE	500 PFM	
C16		CBSE	0.03 μFK	
C17		′′	$0.0022\mu\text{FM}$	11
C18		CETW	$33 \mu\text{F} 6.3\text{V}$	
C19		CBSE	$0.02 \mu\text{FM}$	
Tr1		Transistor	2SB135 (E)	
Tr2		"	· · · · · · · · · · · · · · · · · · ·	
Tr3		"	"	
Tr4		"	2SB136 (C)	
Tr5		"	"	
Tr6		"	2SB135 (E)	
R1		RD 1/8 PLS	47 ΚΩΚ	
R2		RD 1/8 PS	68 ΩK	
R3		"	1.5 ΚΩΚ	
R4		RD 1/8 PLS	6.8 ΚΩΚ	
R5		"	$2.7 \mathrm{K}\Omega\mathrm{K}$	
R6		"	1.2 ΚΩΚ	
R7		RD 1/8 PS	1.2 ΚΩΚ	
R8		RD 1/8 PLS	56 ΚΩΚ	11
R9		1122	6.8 ΚΩΚ	
R10			4.7 ΚΩΚ	
R11			68 ΚΩΚ	
R12			10 ΚΩΚ	
R13			100 ΩK	
R14		RD 1/8 PS		
R15		RD 1/8 PLS		
R16		KD 1/61 LS		
R17		"		
R18			3.9 ΚΩΚ	
		RD 1/8 PS		
R19		RW 1/2 PS		
R20		RD 1/8 PS		
R21			47 ΩΚ	
R22			39 ΚΩΚ	
R23		RD 1/8 PLS	100 ΚΩΚ	
R24		"	22 ΚΩΚ	
R25		RD 1/8 PS	10 ΩΚ	

REF. NO.	PART NO.	DESCRIPTION
R26 R27 R28 R29 R30 R31 VR1 VR2 S1 S2 S3 L1 L2 L3 TH1 D1 J1 J2 J3	EP-5174 EP-5004 EP-4893 EP-4915-1 EP-4162 LT-688 LT-883H RT-990 EP-5018 ""	RD 1/8 PLS 47 ΩK " 15 KΩK RD 1/8 PS 120 ΩK RD 1/8 PS 47 ΩK RD 1/8 PS 100 KΩK " 470 ΩK RV16A2—C5 KΩ RV10P3—B2 KΩ Main Switch Ass'y DM-60 Dynamic MIC Ass'y Slide SW 6P Driver Trans OUT PUT Trans OSC Coil Thermistor D22A Diode IN60 3P Jack " "

REF. NO.	PART NO.	DESCRIPTION
99		2 SW
100	EP-5019-1	Dynamic MIC. Ass'y
101	E-9039	Battery Cushion
102		2.6 x 5 CPS (ISO)
103		2.6 SW
104	MD-3492	Main Belt
105		2 x 6 CPS (ISO)
106	E-8600	Motor Pulley
107	14/120	D.C. Motor
108		2.6 x 5 CPS (ISO)
109		2.6 SW
110	E-8794	V.R. Holder Ass'y
111	MD-3693-2	Volume Knob
112		2 x 5 CPS (ISO)
113		2.6 x 5 CPS (ISO)
114		2.6 SW
115	E-7411	Meter Sheet
116	E-8802	V U Meter Holder
117	EP-4451	V U Meter
118		3 x 6 CRTS
119	E-4860	Fixing Piece
120	SP-1364	66RG03 Speaker Ass'y
121	MD-3622-2	F.F. REC. Button
122	MD-3623-1	Control Button
123	MD-3622-2	F.F. REC. Button
124	TVE-223	Cord Holder
125		2.6 SW
126	E 0707	2.6 x 5 CPS (ISO)
127	E-8797	Top Cabinet Ass'y



MODEL TRC-131 CIRCUIT SCHEMATIC

