Paragraph

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DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

CALIBRATION PROCEDURE FOR DIGITIZING OSCILLOSCOPE, TEKTRONIX, MODEL TDS540B

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SECTION I IDENTIFICATION AND DESCRIPTION

- **1. Test Instrument Identification**. This bulletin provides instructions for the calibration of Digitizing Oscilloscope, Tektronix, Model TDS540B. The manufacturer's manual was used as the prime data source in compiling these instructions. The equipment being calibrated will be referred to as the TI (test instrument) throughout this bulletin.
 - a. Model Variations. None.
- **b.** Time and Technique. The time required for this calibration is approximately 8 hours, using the dc and low frequency technique.

2. Forms, Records, and Reports

- a. Forms, records, and reports required for calibration personnel at all levels are prescribed by TB 750-25.
- **b.** Adjustments to be reported are designated (R) at the end of the sentence in which they appear. Report only those adjustments made and designated with (R).
- **3.** Calibration Description. TI parameters and performance specifications which pertain to this calibration are listed in table 1.

Table 1. Calibration Description

Test instrument parameters		Performance specifications
DC Gain	Range:	1 mV/div to 10 V/div
	Accuracy:	±1%
DC Voltage ¹		
Average of >16 waveforms	Accuracy:	±((1.0% x I reading - Net Offset' I) + Offset Accuracy + (0.6 div x V/div))
Delta volts between any two averages of >16 waveforms acquired under the same setup and ambient conditions	Accuracy:	±((1.0% x I reading I) + (0.1 div x V/div) + 0.3 mV)
Bandwidth ²		
DC to 500 MHz	Range:	10 mV/div to 1V/div 5 mv/div to 9.95 mV/div 2 mv/div to 4.98 mV/div DC to 500 MHz
DC to 450 MHz	Range:	1 mv/div to 1.99 mV/div

See footnotes at end of table.

Table 1. Calibration Description - Continued

Test instrument parameters	Performance specifications
Offset	Range: 1 mV/div to 100mV/div
	Accuracy: $\pm ((0.2\% \text{ x I Net Offset}^1 \text{ I}) + 1.5 \text{ mV} + (0.1 \text{ div x V/div}))$
	Range: 101 mV/div to 1 V/div
	Accuracy: $\pm ((0.25\% \text{ x I Net Offset}^1 \text{ I}) + 15 \text{ mV} + (0.1 \text{ div x V/div}))$
	Range: 1.01 V/div to 10 V/div
	Accuracy: $\pm ((0.25\% \times 1.00 \times$
Delay	≤50 ps for any two channels with equal volts/div and coupling settings
Time Base	±100 ppm over any 21 ms interval ³
Input Impedance	Range: Dc to 1 MΩ Coupled
	Accuracy: 1 M Ω ±0.5% in parallel with 10 pF ±3 pF
	Range: DC to 50 MΩ Coupled
	Accuracy: 50 Q ±1% with VSWR ≤1.3:1 from Dc to 500 MHz,
	≤1.5-1 from 500 MHz to 1 GHz
Input Voltage	Range: DC - 1 M Ω , AC - 1 MCI, or GND Coupled
	Accuracy: ±300 V (DC + peak AC), 400 V peak; derate at
	20 dB/decade above 1 MHz, CAT II
	Range: Dc - 50Ω or ac - $50Q$ coupled
	Accuracy: 5 VRNMS, with peaks <+30 V
Long Term Sample Rate and Delay Time	Accuracy: ±25 ppm over any >1 ms interval
Sensitivity and Edge Trigger	Any Channel: 0.35 div from dc to 50 MHz, increasing to 1 div at 500 MHz
	Auxiliary: 400 mV from dc to 50 MHz, increasing to 750 mV at
	100 MHz
Pulse-Width Triggering	Range: 1 ns to 1 ps
	Accuracy: ±(20% of setting +0.5 ns)
	Range: 1.02 ps to 1 s
Triange Output	Accuracy: ±(100 ns + 0.01% of setting)
Trigger Output	
V _{OUT} (HI)	Accuracy. ≥2.5 open circuit; ≥1.0 V into a 50 0 load to ground
	Accuracy: \leq 0.7 V into a load of \leq 4 mA; \leq 0.25 V into a 50 Ω load to
Vout (LO)	ground

Net Offset = Offset - (Position x Volts/Div). Net Offset is the nominal voltage level at the oscilloscope input that corresponds to the center of the A-D converter dynamic range Offset Accuracy is the accuracy of this voltage level.

SECTION II EQUIPMENT REQUIREMENTS

4. Equipment Required. Table 2 identifies the specific equipment to be used in this calibration procedure. This equipment is issued with Secondary Transfer Calibration Standards Set AN/GSM-286. Alternate items may be used by the calibrating activity. The items selected must be verified to perform satisfactorily prior to use and must bear evidence of current calibration. The equipment must meet or exceed the minimum use specifications listed in table 2. The accuracies listed in table 2 provide a four-to-one ratio

²The limits given are for the ambient temperature range of 0°C to +30°C Reduce the upper bandwidth frequencies by 2.5 MHz for each °C above +300°C

³Due to STANDARDS limitations, this specification does not agree with manufacturer's stated accuracies.

between the standard and TI. Where the four-to-one ratio cannot be met, the four-to-one accuracy will be listed, and the actual accuracy of the equipment selected is shown in parenthesis.

5. Accessories Required. The accessories required for this calibration are common usage accessories issued as indicated in paragraph 4 above and are not listed in this calibration procedure.

Table 2. Minimum Specifications of Equipment Required

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Common name Minimum use specifications		Manufacturer and model (part number)	
CALIBRATOR	Dc voltage:	John Fluke, Model 5700A/CT (p/o MIS-	
	Range: 0V to 18 V	35947); w/power amplifier, John Fluke,	
	Accuracy: .11%	Model 5215A/CT (5215A/CT)	
		w/transconductance amplifier, John	
		Fluke, Model 5220AICT (5220A/CT);	
		w/ac divider, John Fluke, Model 7405A-	
		4207 (7405A-4207)	
OSCILLOSCOPE	Frequency:	(MIS-38938) consisting of Tektronix, Type I	
CALIBRATION	Range: 100 kHz to 500 MHz (12	(F7529A1) (MIS-38938 TYPE I); Tektronix,	
WORKSTATION	mV to 12 V p-p)	Type II (F7529A2) (MIS-38938 Type II);	
ļ	Accuracy: ±2%	calibration generator, Tektronmx, Type CG	
	Time markers:	5011 calibration generator, Tektronix, Type	
	Range: 10 ms to 10 ns	CG 5011 (CG 5011), pulse head, Tektronix,	
ļ	Accuracy: ±.005% of reading	Type 015-0611-00 (015-0611-00); leveled	
	±10 ps (8 ppm)	sine wave generator, Tektronix, Type	
Square Wave:		SG5030 (SG5030); w/leveling head,	
[Range: 500 mV	Tektronix, Type 015-2350-01 (015-2350-01)	
	Accuracy: -25% of reading +1 pV		
MULTIMETER	Range: 1.0 to 10.0 V	John Fluke, Model 8840A/AF-05/09	
	Accuracy: Nominal	(AN/GSM-64D)	

SECTION III CALIBRATION PROCESS

6. Preliminary Instructions

- **a.** The instructions outlined in paragraphs **6** and **7** are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.
 - b. Items of equipment used in this procedure are referenced within the text by common name as listed in table 2.
- **c.** Unless otherwise specified, verify the results of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Adjustments required to calibrate the TI are included in this procedure. Additional maintenance information is contained in the manufacturer's manual for this TI.
- **d.** When indications specified in paragraphs **7** through **18** are not within tolerance, perform Section IV, Adjustment Process. After adjustments are made, repeat paragraphs **7** through **18**. Do not perform Section IV if all other parameters are within tolerance.

- e. Unless otherwise specified, all controls and control settings refer to the TI.
- **f.** Unless otherwise specified, all callouts referring to "main-menu" refer to the menu that labels the seven menu keys under the display, "Side-menu" refers to the menu that labels the five keys to the right of the display. "Pop-up menu" refers to a menu that pops up when a main-menu key is pressed. "Front-panel" keys refer to keys located on front panel of Tl.

7. Equipment Setup

WARNING

HIGH VOLTAGE is used or exposed during the performance of the calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions. REDUCE OUTPUT(S) to minimum after each step within the performance check where applicable.

- a. Connect TI to a 115 V ac source.
- **b.** Press **ON/STBY** key and allow at least 20 minutes for equipment warm-up.

NOTE

When ON/STBY key is pressed, the TI automatically performs a power-on self-test sequence. Upon successful completion of self-test, TI will be in normal operating mode.

8. Self Tests

NOTE

When instructed to press a menu key, the key may already be selected (its label will be highlighted). If this is the case, it is not necessary to press the key.

a. Internal Diagnostics

NOTE

The following performance check uses internal routines to verify the oscilloscope functions properly.

- (1) Press front-panel **SHIFT** key.
- (2) Press front-panel UTILITY key.
- (3) Repeatedly press main-menu **System** < config> key until **Diag/Err** is highlighted in the pop-up menu.
- (4) Disconnect any input signals from all four channels.
- (5) Press main-menu **Execute** key.

(6) Press side-menu OK Confirm Run Test key.

NOTE

This verification will take up to three and a half minutes. A "clock" icon will appear on-screen during the verification and disappear when verification is complete.

- (7) When the verification is complete, verify that no failures are found and reported on-screen.
- (8) Press front-panel SHIFT key.
- (9) Press front-panel UTILITY key.
- (10) Repeatedly press main-menu **System <config>** key until **<Cal>** is highlighted in the pop-up menu.
- (11) Verify that the word Pass appears in the main-menu under the following menu labels: **Voltage Reference**, **Frequency Response**, and **Pulse Trigger**. See figure 1.

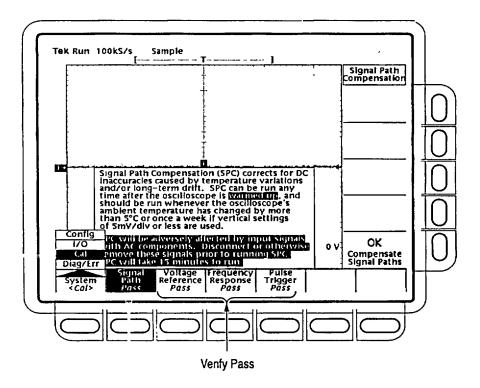


Figure 1. Pass location.

- (12) Press main-menu Signal Path key.
- (13) Press side-menu **OK Compensate Signal Paths** key.

This verification will take up to five minutes. A "clock" icon will appear on-screen during the verification and disappear when verification is complete.

- (14) When the verification is complete, verify that the word *Pass* appears under **Signal Path** in the main menu.
- (15) Press front panel CLEAR MENU key.

NOTE

When indications specified in paragraphs b through d are not within tolerance, perform Section IV, Adjustment Process.

- b. Input Channel Functional Test
 - (1) Install probe on CH 1.
- (2) Connect probe tip to front-panel **PROBE COMPENSATION SIGNAL**; connect probe ground to front-panel **PROBE COMPENSATION GND**.
 - (3) Press front-panel **SETUP** key.
 - (4) Press main-menu **Recall Factory Setup** key.
 - (5) Press side-menu OK Confirm Factory Init key.

NOTE

This verification will take up to 15 seconds. A "clock" icon will appear on-screen during the verification and disappear when verification is complete.

- (6) Press front-panel WAVEFORM OFF key.
- (7) Press front-panel CH 1 key.
- (8) Press front-panel TRIGGER MENU key.
- (9) Press main-menu Source key.
- (10) Press side-menu CH 1 key.
- (11) Adjust front-panel VERTICAL SCALE knob for an on-screen display of 200 mV.

- (11) Adjust front-panel VERTICAL SCALE knob for an on-screen display of 200 mV.
- (12) Adjust front-panel HORIZONTAL SCALE knob for an on-screen display of 200 ms.
- (13) Press front-panel CLEAR MENU key.
- (14) Verify the vertical scale readout displays a setting of 200 mV, and a squarewave probe-compensation signal about 2.5 divisions in amplitude.
- (15) Rotate front-panel **VERTICAL POSITION** knob to verify the signal moves up and down the screen when rotated.
 - (16) Rotate front-panel **VERTICAL SCALE** knob counterclockwise to verify a decrease in waveform amplitude.
 - (17) Rotate front-panel VERTICAL SCALE knob clockwise to verify a increase in waveform amplitude.
 - (18) Adjust front-panel **VERTICAL SCALE** knob to display **200 mV**; verify waveform amplitude of 2.5 divisions.
 - (19) Press front-panel **SHIFT** key; then press **ACQUIRE MENU**.
 - (20) Press side-menu **Sample** key. Verify noise present on peaks of the squarewave.
 - (21) Press side-menu Peak Detect key. Verify peaks have been added to the squarewave.
 - (22) Press side-menu Hi Res key. Verify reduced noise on the squarewave.
 - (23) Press side-menu **Envelope** key. Verify noise and peaks on the squarewave.
 - (24) Press side-menu Average key. Verify reduced noise on the squarewave.
 - (25) Repeat technique of (1) through (24) above for CH 2, CH 3, and CH 4.
- (26) Disconnect probe tip from PROBE COMPENSATION SIGNAL; disconnect probe ground from PROBE COMPENSATION GND.

c. Time Base Functional Test

- (1) Install probe on CH 1.
- (2) Connect probe tip to PROBE COMPENSATION SIGNAL; connect probe ground to PROBE COMPENSATION GND.

- (3) Press front-panel **SETUP** key.
- (4) Press main-menu Recall Factory Setup key.
- (5) Press side-menu **OK Confirm Factory Init** key.
- (6) Adjust front-panel **VERTICAL SCALE** knob to display **200 mV**.
- (7) Adjust front-panel HORIZONTAL SCALE knob to display 200 μs.
- (8) Press front-panel **CLEAR MENU** key.
- (9) Verify the waveform is about five horizontal divisions.
- (10) Rotate front-panel **HORIZONTAL POSITION** knob to verify the signal moves up and down the screen when rotated.
 - (11) Rotate front-panel HORIZONTAL SCALE knob counterclockwise to verify a contraction in the waveform.
 - (12) Rotate front-panel HORIZONTAL SCALE knob clockwise to verify a expansion in the waveform.
 - (13) Adjust front-panel HORIZONTAL SCALE knob to display 200 lls; verify waveform period of five divisions.
- (14) Disconnect probe tip from PROBE COMPENSATION SIGNAL; disconnect probe ground from PROBE COMPENSATION GND.
 - d. Main and Delayed Trigger Functional Test
 - (1) Install probe on CH 1.
- (2) Connect probe tip to PROBE COMPENSATION SIGNAL; connect probe ground to PROBE COMPENSATION GND.
 - (3) Press front-panel **SETUP** key.
 - (4) Press main-menu key Recall Factory Setup.
 - (5) Press side-menu key OK Confirm Factory Init.
 - (6) Adjust front-panel VERTICAL SCALE knob to display 200 mV on-screen.
 - (7) Adjust front-panel HORIZONTAL SCALE knob to display 200 µs.
 - (8) Press front-panel TRIGGER MENU key.

- (9) Press main-menu Mode & Holdoff key.
- (10) Press side-menu Normal key.
- (11) Press front-panel CLEAR MENU key.
- (12) Verify front-panel **TRIGGER MAIN LEVEL** knob can trigger and untrigger the squarewave signal as it is rotated. Leave the signal untiggered, which is indicated by the display not updating.
- (13) Press front-panel **SET LEVEL TO 50%** key and verify the squarewave signal triggers. Leave the signal triggered.
 - (14) Press front-panel HORIZONTAL MENU key.
 - (15) Press main-menu Time Base key.
 - (16) Press side-menu Delayed Triggerable key.
 - (17) Press side-menu Delayed Only key.
 - (19) Adjust front-panel HORIZONTAL SCALE knob to display 200 μs.
 - (20) Press front-panel SHIFT key.
 - (21) Press front-panel **DELAYED TRIG** key.
 - (22) Press main-menu Level key.
 - (23) Press side-menu Level key.
 - (24) Verify delayed trigger level readout changes as front-panel general purpose knob is rotated.
- (25) Verify squarewave signal triggers and untriggers as front-panel general purpose knob is rotated. Leave signal untriggered, which is indicated by the front-panel "**READY**" display not updating.
 - (26) Press side-menu **Set to 50%** key and verify probe-compensation signal triggers. Leave signal triggered.
 - (27) Press main-menu **Delay by Time** key.
 - (28) Press front-panel 1 key.
 - (29) Press front-panel ENTER key.

- (30) Verify trigger **READY** indicator on the front-panel flashes about once every second as the waveform is updated on-screen.
- (31) Disconnect probe tip from PROBE COMPENSATION SIGNAL; disconnect probe ground from PROBE COMPENSATION GND.

9. Offset

- (1) Press front-panel **SETUP** key.
- (2) Press main-menu Recall Factory Setup key.
- (3) Press side-menu OK Confirm Factory Init key.
- (4) Press front-panel CLEAR MENU key.
- (5) Press front-panel SHIFT key.
- (6) Press front-panel ACQUIRE MENU key.
- (7) Press main-menu MODE key.
- (8) Press side-menu Hi Reskey.
- (9) Press front-panel CURSOR key.
- (10) Press main-menu Function key.
- (11) Press side-menu H Bars key.
- (12) Press front-panel **CLEAR MENU** key.
- (13) Press front-panel CH 1 key.
- (14) Press front-panel VERTICAL MENU key.
- (15) Press main-menu Fine Scale key.
- (16) Use front-panel keypad to enter 1 mV vertical Fine Scale setting. Press front panel 1 key.
- (17) Press front panel **SHIFT** key.
- (18) Press front panel **m** key.
- (19) Press front panel ENTER key.

(21) Rotate front-panel general purpose knob to align active cursor over waveform. See figure 2. If TI @ readout does not indicate within 0 V, \pm 1.6 mV, perform b below.

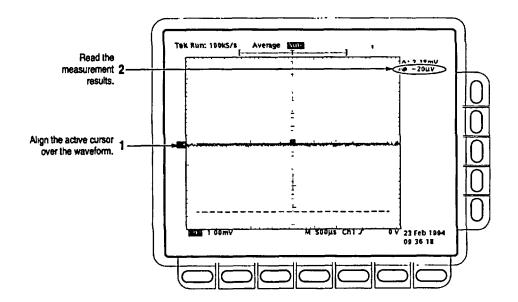


Figure 2. Dc offset.

(22) Repeat technique of (14) through (21) above for settings listed in table 3. If TI does not indicate within limits listed in table 3, perform b below.

Table 3.	Offset	
Test instrument	Test	
vertical	instrument	
Fine Scale	offset accuracy	
settings	indications	
101 mV	25.1 mV	
1.01 V	251 mV	

- (23) Press WAVEFORM OFF key to remove current channel displayed.
- (24) Repeat technique of (13) through (23) above for channels 2, 3, and 4. If TI does not indicate within limits listed in table 3, perform b below.
 - b. Adjustments. Perform Section IV below.

10. DC Voltage

- (1) Connect calibrator OUTPUT to CH1.
- (2) Press front-panel **SETUP** key.
- (3) Press main-menu Recall Factory Setup key.
- (4) Press side-menu OK Confirm Factory Init key.
- (5) Press front-panel **SHIFT** key.
- (6) Press front-panel ACQUIRE MENU key.
- (7) Press main-menu Mode key.
- (8) Press side-menu Average 16 key.
- (9) Press front-panel CH 1 key.
- (10) Press front-panel MEASURE key.
- (11) Press main-menu Select **Measrmnt** for **Ch 1** key.
- (12) Press side-menu more key until the menu label Mean appears in the side-menu.
- (13) Press side-menu Mean key.
- (14) Press front-panel CLEAR MENU key.
- (15) Adjust front-panel VERTICAL SCALE knob to display 5 mV.
- (16) Press front-panel VERTICAL MENU key.
- (17) Press main-menu Position key.
- (18) Use front-panel keypad to set vertical position to -5 divisions. Press front-panel and 5 keys.
- (19) Press front-panel ENTER key.
- (20) Press main-menu Offset key.
- (21) Use front-panel keypad to set vertical offset to 1 volt. Press front-panel 1 key.

- (22) Press front-panel ENTER key.
- (23) Position calibration generator controls for 1.040 V output. If TI **C1 Mean** readout does not indicate between 1.0355 and 1.0445 V, perform b below.
- (24) Repeat technique of (16) through (23) above, reversing the polarity of the position, offset, and generator settings. If TI **C1 Mean** readout does not indicate between -1.0445 and -1.0355 V, perform **b** below.
- (25) Repeat technique of (15) through (24) above for settings listed in table 4. If TI does not indicate within limits listed in table 4, perform b below.

Test instrument VERTICAL SCALE	Test instrument Position settings	Test instrument Offset	Calibration generator output		trument /lean ations
settings	(div)	settings (V)	settings	Min	Max
200 mV	-5	+10	+11.6 V	+11.5195 V	+11.6805 V
	+5	-10	-11.6 V	-11.6805 V	-11.5195 V
1 V	-5	+10	+18 V	+17.7575 V	+18.2425 V
	+5	-10	-18 V	-18.2425 V	-17.7575 V

- (26) Press WAVEFORM OFF key to remove current channel displayed.
- (27) Repeat technique of (9) through (25) above for channels 2, 3, and 4. If TI does not indicate within limits listed in table 4, perform b below.
 - b. Adjustments. Perform Section IV below.

11. Analog Bandwidth

- (1) Connect leveled sine wave generator leveling head to CH 1.
- (2) Press front-panel **SETUP** key.
- (3) Press main-menu Recall Factory Setup key.
- (4) Press side-menu OK Confirm Factory Init key.
- (5) Press front-panel TRIGGER MENU key.
- (6) Press main-menu Coupling key.
- (7) Press side-menu **Noise Rej** key.

- (8) Adjust front-panel HORIZONTAL SCALE knob to display 50 ns.
- (9) Press front-panel SHIFT key.
- (10) Press front-panel ACQUIRE MENU key.
- (11) Press main-menu Mode key.
- (12) Press side-menu Average 16 key.
- (13) Press front-panel MEASURE key.
- (14) Press main-menu High-Low Setup key.
- (15) Press side-menu Min-Max key.
- (16) Position leveled sine wave generator controls for a 6 MHz output.
- (17) Press front-panel **TRIGGER MENU** key.
- (18) Press main-menu Source key.
- (19) Press side-menu CH 1 key.
- (20) Press front-panel VERTICAL MENU key.
- (21) Press main-menu Coupling key.
- (22) Press side-menu W key to select 50 W setting.
- (23) Adjust front-panel VERTICAL SCALE knob to display 100 mV.
- (24) Press front-panel MEASURE key.
- (25) Press main-menu Select Measrmnt for CH 1 key.
- (26) Press side-menu more key until the menu label Frequency appears in the side-menu.
- (27) Press side-menu Frequency key.
- (28) Press side-menu more key until the menu label Pk-Pk appears in the side-menu.
- (29) Press side-menu **Pk-Pk** key.
- (30) Press front-panel CLEAR MENU key.

- (31) Position leveled sine wave generator amplitude controls for a Ch1 Pk-Pk readout of 600mV (6 divisions).
- (32) Press front-panel **SET LEVEL TO 50%** key as necessary to trigger a stable display. At full bandwidth, adjust **TRIGGER LEVEL** knob to stabilize trigger.
 - (33) Position leveled sine wave generator controls for a 500 MHz output.
- (34) Adjust front-panel **HORIZONTAL SCALE** knob to display **1 ns**. Press front-panel **SET LEVEL TO 50%** key as necessary to trigger a stable display.
 - (35) If TI CH1 Pk-Pk readout does not indicate ≥424 mV, perform b below.
 - b. Adjustments. Perform Section IV below.

12. Channel Delay

a. Performance Check

NOTE

Do not adjust the vertical position of any channel during this procedure check.

- (1) Press front-panel **SETUP** key.
- (2) Press main-menu Recall Factory Setup key.
- (3) Press side-menu OK Confirm Factory Init key.
- (4) Adjust front-panel HORIZONTAL SCALE knob to display 500 ps.
- (5) Press front-panel SHIFT key.
- (6) Press front-panel ACQUIRE MENU key.
- (7) Press main-menu **Mode** key.
- (8) Press side-menu Average 16 key.
- (9) Connect leveled sine wave generator leveling head to CH 1 and CH 2 using 50Ω attenuator and dual input coupler. See figure 3.

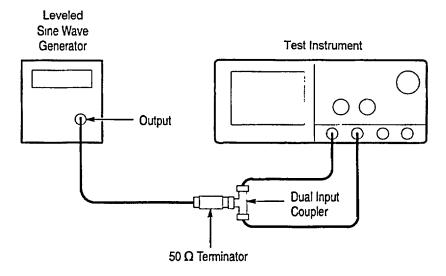


Figure 3. Equipment setup.

As you are positioning the leveled sine wave generator amplitude, press SET LEVEL TO 50% frequently to speed up the updating of the waveform amplitude.

- (10) Position leveled sine wave generator controls for a 250 MHz output and amplitude for about six divisions on **CH 1**.
 - (11) Press front-panel **ZOOM** key.
 - (12) Press side-menu On key.
 - (13) Adjust front-panel HORIZONTAL SCALE knob to display 250 ps.
 - (14) Verify vertical scale factor is 1.0X and horizontal scale factor is 2.0X.

NOTE

If TI Vert and Horz readouts do not indicate as specified, adjust front-panel HORIZONTAL SCALE knob and VERTICAL SCALE knob.

- (15) Press CH 2 key.
- (16) Verify vertical scale factor is 1.0X.

If TI Vert readout does not indicate as specified, adjust front-panel VERTICAL SCALE knob.

- (17) Press front-panel WAVEFORM key.
- (18) Press main-menu Save Wfm key.
- (19) Press side-menu To Ref 2 key.
- (20) Move dual input coupler from CH 2 to CH 3 key.
- (21) Press front-panel WAVEFORM OFF key.
- (22) Press CH 3 key.
- (23) Verify vertical scale factor is 1.0X.

NOTE

If TI Vert readout does not indicate as specified, adjust front-panel VERTICAL SCALE knob.

- (24) Press side-menu To Ref 3 key.
- (25) Press front-panel WAVEFORM OFF key.
- (26) Move dual input coupler from CH 3 to CH 4.
- (27) Press CH 4 key.
- (28) Verify vertical scale factor is 1.0X.
- (29) Press front-panel MORE key.
- (30) Press main-menu Ref 2 and Ref 3 keys.
- (31) Locate time reference points for waveforms. Do this by identifying the point where the rising edge of the left-most waveform crosses the center horizontal graticule line. Next, note the corresponding time reference point for the right-most waveform. See figure 4.

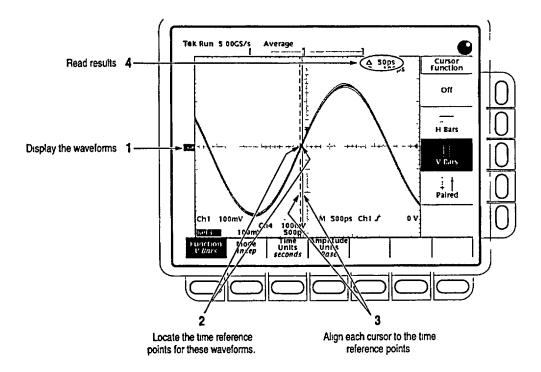


Figure 4. Channel delay.

- (32) Press front-panel CURSOR key.
- (33) Press main-menu Function key.
- (34) Press side-menu V Bars key.
- (35) Press front-panel CLEAR MENU key.
- (36) Align one V bar cursor to the time reference point of the left-most waveform edge and the other cursor to the time reference point of the right-most waveform edge by rotating front-panel general purpose knob. (Press **SELECT** key to switch between the two cursors.)
 - (37) If TI Δ cursor readout does not indicate \leq 50 ps, perform **b** below.
 - b. Adjustments. Perform Section IV below.

13. Time Base Accuracy

- (1) Connect calibration generator trigger output to CH 1.
- (2) Position calibration generator output for a 10 ms marker output.
- (3) Press front-panel SETUP key.

- (4) Press main-menu Recall Factory Setup key.
- (5) Press side-menu **OK Confirm Factory Init** key.
- (6) Adjust front-panel VERTICAL SCALE knob to display 200 mV.
- (7) Press front-panel VERTICAL MENU key.
- (8) Press main-menu Coupling key.
- (9) Press side-menu W key to select 50 W setting.
- (10) Press front-panel **SET LEVEL TO 50%** key.
- (11) Adjust front-panel VERTICAL POSITION knob to center test signal.
- (12) Adjust front-panel HORIZONTAL SCALE knob to display 1 ms.
- (13) Press front-panel **TRIGGER MENU** key.
- (14) Press main-menu Mode & Holdoff key.
- (15) Press side-menu **Normal** key.
- (16) Align trigger T to center vertical graticule line by adjusting the HORIZONTAL POSITION knob. See figure

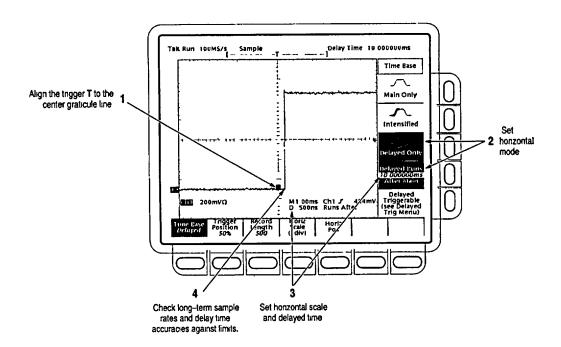


Figure 5. Time Base Accuracy.

5.

- (17) Press front-panel HORIZONTAL MENU key.
- (18) Press main-menu Time Base key.
- (19) Press side-menu **Delayed Only** key.
- (20) Press side-menu Delayed Runs After Menu key.
- (21) Adjust front-panel HORIZONTAL SCALE delayed time base (D) to 100 ns.
- (22) Set delayed time to 10 ms. Press front-panel 1 and 0 keys.
- (23) Press front-panel SHIFT key.
- (24) Press front-panel m key.
- (25) Press front-panel ENTER key.
- (26) If TI rising edge of the marker does not cross the center horizontal graticule line at a point within ± 2.5 divisions of center graticule, perform **b** below.
 - b. Adjustments. Perform Section IV below.

14. Pulse-Width Triggering

- (1) Press front-panel SETUP key.
- (2) Press main-menu Recall Factory Setup key.
- (3) Press side-menu OK Confirm Factory Init key.
- (4) Press front-panel VERTICAL MENU key.
- (5) Press main-menu Coupling key.
- (6) Press side-menu Ω key to select **50** Ω setting.
- (7) Adjust front-panel HORIZONTAL SCALE knob to display 12.5 ns.
- (8) Connect leveled sine wave generator leveling head to CH 1 using X10 attenuator.
- (9) Position leveled sine wave generator controls for a 100 MHz output and five division sine wave.

- (10) Press front-panel **SET LEVEL TO 50%** key.
- (11) Press front-panel TRIGGER MENU key.
- (12) Press main-menu Mode & Holdoff key.
- (13) Press side-menu Normal key.
- (14) Press main-menu **Type** key repeatedly until **Pulse** is highlighted in the menu that pops up.
- (15) Press main-menu Class key repeatedly until Width is highlighted in the menu that pops up.
- (16) Press main-menu Trig When key.
- (17) Press side-menu Within Limits key.
- (18) Press side-menu Upper Limit key.
- (19) Set upper limit to 10 ns. Press front-panel 1 and 0 keys.
- (20) Press front-panel SHIFT key.
- (21) Press front-panel **n** key.
- (22) Press front-panel ENTER key.
- (23) Press side-menu Lower Limit key.
- (24) Set lower limit to 2 ns. Press front-panel 2 key.
- (25) Press front-panel SHIFT key.
- (26) Press front-panel **n** key.
- (27) Press front-panel ENTER key.
- (28) Press front-panel **SET LEVEL TO 50%** key.

While performing the following, monitor the display (signal stops acquiring) and the front-panel TRIG light to determine when triggering is lost.

- (29) Press side-menu Lower Limit key.
- (30) Rotate general purpose knob to *increase* the **Lower Limit** readout until triggering is lost.
- (31) If TI **Lower Limit** readout, after TI loses triggering, does not indicate within 3.5 ns to 6.5 ns, perform **b** below.
 - (32) Repeat (23) through (27) above to return lower limits to 2 ns.
 - (33) Press side-menu Upper Limit key.
 - (34) Rotate general purpose knob to decrease the Upper Limit readout until triggering is lost.
- (35) If **TI Upper Limit** readout, after TI loses triggering, does not indicate within 3.5 ns to 6.5 ns, perform **b** below.
 - (36) Press side-menu Upper Limit key.
 - (37) Set upper limit to 4 μs. Press front-panel 4 key.
 - (38) Press front-panel SHIFT key.
 - (39) Press front-panel μ key.
 - (40) Press front-panel ENTER key.
 - (41) Press side-menu Lower Limit key.
 - (42) Set upper limit to 500 ns. Press front-panel 5, and 0 (twice) keys.
 - (43) Press front-panel SHIFT key.
 - (44) Press front-panel **n** key.
 - (45) Press front-panel **ENTER** key.
 - (46) Adjust front-panel HORIZONTAL SCALE knob to display 5 μs.
 - (47) Position leveled sine wave generator controls for a 250 kHz output, five division sine wave.
 - (48) Adjust front-panel VERTICAL SCALE knob to display 20 mV.

- (49) Press front-panel SET LEVEL TO 50% key.
- (50) Press side-menu Lower Limit key.
- (51) Rotate general purpose knob to increase the Lower Limit readout until triggering is lost.
- (52) If TI **Lower Limit** readout, after TI loses triggering, does not indicate within 1.9 μ s to 2.1 μ s, perform **b** below.
 - (53) Repeat (41) through (45) above to return lower limits to 500 ns.
 - (54) Press side-menu **Upper Limit** key.
 - (55) Rotate general purpose knob to decrease the **Upper Limit** readout until triggering is lost.
- (56) If TI **Upper Limit** readout, after TI loses triggering, does not indicate within 1.9 μ s to 2.1 μ s, perform **b** below.
 - b. Adjustments. Perform Section IV below.

15. Triggering-Level

a. Performance Check

(1) Connect equipment as shown in figure 6 below.

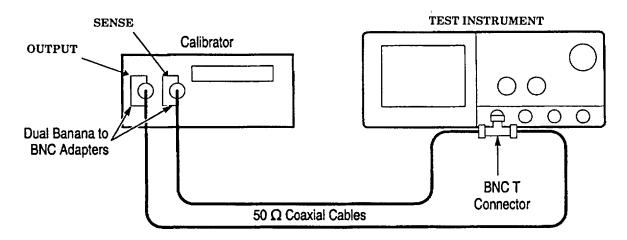


Figure 6. Equipment setup.

- (2) Position calibrator for a 0 V output.
- (3) Press front-panel SETUP key.

- (4) Press main-menu Recall Factory Setup key.
- (5) Press side-menu OK Confirm Factory Init key.
- (6) Adjust front-panel VERTICAL SCALE knob to display 200 mV.
- (7) Press front-panel VERTICAL MENU key.
- (8) Press main-menu Position key.
- (9) Set vertical position to -3 divisions. Press front-panel and 3 keys.
- (10) Press front-panel ENTER key.
- (11) Press main-menu Offset key.
- (12) Set vertical offset to +10 volts. Press front-panel 1 and 0 keys.
- (13) Press front-panel **ENTER** key.
- (14) Position calibrator for a +10 V output.
- (15) Press front-panel SET LEVEL TO 50% key.
- (16) Press front-panel TRIGGER MENU key.
- (17) If TI main-menu **Level** readout does not indicate between 9.9393 and 10.1147 V, perform **b** below.
- (18) Press main-menu **Slope** key.
- (19) Press side-menu negative slope 📜 key.
- (20) Repeat (14) and (15) above.
- (21) If TI Level readout does not indicate between 9.9393 and 10.1147 V, perform b below.
- (22) Press main-menu HORIZONTAL MENU key.
- (23) Press main-menu Time Base key.
- (24) Press side-menu **Delayed Only** key.
- (25) Press side-menu **Delayed Triggerable** key.

- (26) Adjust front-panel HORIZONTAL SCALE knob to display a delay (D) time base of 500 μs.
- (27) Press front-panel SHIFT key.
- (28) Press front-panel **DELAYED TRIG** key.
- (29) Press main-menu Level key.

Notice in the following step the *side-menu* SET TO 50% key is called for, not the *front-panel* SET LEVEL TO 50% key.

- (30) Press side-menu SET TO 50% key.
- (31) If TI main-menu Level readout does not indicate between 9.9393 and 10.1147 V, perform b below.
- (32) Press main-menu **Slope** key.
- (33) Press side-menu negative slope 🔼 key.
- (34) Press main-menu Level key.

NOTE

Notice in the following step the *side-menu* SET TO 50% key is called for, not the *front-panel* SET LEVEL TO 50% key.

- (35) Press side-menu **SET TO 50%** key.
- (36) If TI main-menu **Level** readout does not indicate between 9.9393 and 10.1147 V, perform **b** below.
- b. Adjustments. Perform Section IV below.

16. Sensitivity and Edge Trigger

- (1) Press front-panel SETUP key.
- (2) Press main-menu Recall Factory Setup key.
- (3) Press side-menu OK Confirm Factory Init key.

- (4) Adjust front-panel HORIZONTAL SCALE knob to display a main (M) time base of 25 ns.
- (5) Press front-panel HORIZONTAL MENU key.
- (6) Press main-menu Time Base key.
- (7) Press side-menu Delayed Only key.
- (8) Press side-menu Delayed Triggerable key.
- (9) Adjust front-panel HORIZONTAL SCALE knob to display a delayed (D) time base of 25 ns.
- (10) Press side-menu Main Only key.
- (11) Press front-panel TRIGGER MENU key.
- (12) Press main-menu **Mode & Holdoff** key.
- (13) Press side-menu Normal key.
- (14) Press front-panel VERTICAL MENU key.
- (15) Press main-menu Coupling key.
- (16) Press side-menu Ω key to select **50** Ω setting.
- (17) Press front-panel Shift key.
- (18) Press front-panel **ACQUIRE MENU** key.
- (19) Press main-menu Mode key.
- (20) Press side-menu Average 16 key.
- (21) Connect equipment as shown in figure 7 below.

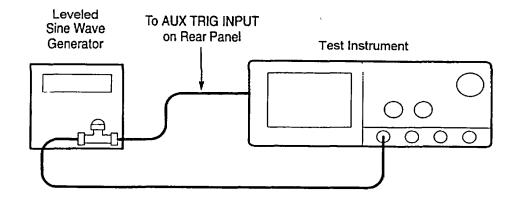


Figure 7. Equipment setup.

- (22) Position leveled sine wave generator controls for a 50 MHz, 350 mV output.
- (23) Press front-panel Measure key.
- (24) Press main-menu High-Low Setup key.
- (25) Press side-menu Min-Max key.
- (26) Press main-menu Select Measrmnt for Ch 1 key.
- (27) Press side-menu -more- key until Amplitude appears in the side-menu.
- (28) Press side-menu Amplitude key.
- (29) Press front-panel **SET LEVEL TO 50%** key.
- (30) Press front-panel CLEAR MENU key.
- (31) Position leveled sine wave generator controls for an amplitude of 3.5 divisions.
- (32) Position leveled sine wave generator controls for a 350 mV C1 Ampl readout.
- (33) Disconnect cable from CH 1 and reconnect it to CH 1 through X10 attenuator

A stable trigger is one that is consistent; that is, one that results in a uniform, regular display triggered on the selected slope (positive or negative). This display should not have its trigger point switching between opposite slopes, nor should it roll across the screen. At horizontal scale settings of 2 ms/division and faster, TRIG'D will remain constantly lighted. It will flash for slower settings.

- (34) Press front-panel **TRIGGER MENU** key.
- (35) Press main-menu **Slope** key.
- (36) Press front-panel SET LEVEL TO 50% key.
- (37) Adjust front-panel **TRIGGER MAIN LEVEL** knob until **TRIG'D** light is on. Set level to near the middle of range where the **TRIG'D** light is on.
- (38) If TI waveform trigger is not stable for both the positive and negative slopes, perform **b** below. Press sidemenu **a** and **b** keys to switch between trigger slopes.
 - (39) Press side-menu X key.
 - (40) Press front-panel HORIZONTAL MENU key.
 - (41) Press main-menu Time Base key.
 - (42) Press side-menu **Delayed Only** key.
 - (43) Press side-menu Delayed Triggerable key.
 - (44) Press front-panel Shift key.
 - (45) Press front-panel **DELAYED TRIG** key.
 - (46) Press main-menu Level key.

Notice in the following step the side-menu SET TO 50% key is called for, not the front-panel SET LEVEL TO 50% key.

- (47) Press side-menu SET TO 50% key.
- (48) Press main-menu **Slope** key.
- (49) If TI waveform trigger is not stable for both the positive and negative slopes, perform **b** below. Press sidemenu and are keys to switch between trigger slopes. Adjust front-panel **TRIGGER MAIN LEVEL** knob to stabilize main trigger, and front-panel general purpose knob to stabilize delayed trigger if required.
- (50) If TI waveform trigger is not stable for both the positive and negative slopes, perform **b** below. Press sidemenu and stable for both the positive and negative slopes, perform **b** below.
 - (51) Press side-menu x key.

- (52) Press front-panel HORIZONTAL MENU key.
- (53) Press main-menu Time Base key.
- (54) Press side-menu Main Only key.
- (55) Press front-panel CLEAR MENU key.
- (56) Remove X10 attenuator and reconnect to CH 1.
- (57) Position leveled sine wave generator controls for an amplitude of 2.5 divisions.
- (58) Position leveled sine wave generator controls for a 250 mV C1 Ampl readout. Readout may fluctuate.
- (59) Press front-panel TRIGGER MENU key.
- (60) Press main-menu Source key.
- (61) Press side-menu -more- key until DC Aux appears in the side-menu.
- (62) Press side-menu DC Aux key.
- (63) Press front-panel SET LEVEL TO 50% key.
- (64) Press main-menu **Slope** key.
- (65) If TI waveform trigger is not stable for both the positive and negative slopes, perform **b** below. Press sidemenu and are keys to switch between trigger slopes. Adjust front-panel **TRIGGER LEVEL** knob to stabilize trigger if required.
 - (66) Press side-menu x key.
 - (67) Press main-menu Source key.
 - (68) Press side-menu -more- key until CH 1 appears in the side-menu.
 - (69) Press side-menu Ch 1 key.
 - (70) Remove equipment setup and connect leveled sine wave generator leveling head to CH 1.
 - (71) Adjust front-panel HORIZONTAL SCALE knob to display a main (M) time base of 500 ps.

- (72) Press front-panel HORIZONTAL MENU key.
- (73) Press main-menu Time Base key.
- (74) Press side-menu **Delayed Only** key.
- (75) Press side-menu Delayed Triggerable key.
- (76) Adjust front-panel HORIZONTAL SCALE knob to display a delayed (D) time base of 500 ps.
- (77) Press side-menu Main Only key.
- (78) Position leveled sine wave generator controls for a 500 MHz output, five division sine wave.
- (79) Position leveled sine wave generator controls for a 500 mV **C1 Ampl** readout. Readout may fluctuate. Press front-panel **SET LEVEL TO 50%** key to stabilize readout if required.
 - (80) Disconnect leveling head from CH 1 and reconnect it to CH 1 through an X5 attenuator.
 - (81) Repeat technique of (34) through (50) above.
 - b. Adjustments. Perform Section IV below.

17. Trigger Output Signal

- (1) Connect oscilloscope calibration workstation calibration generator OUTPUT to CH 3.
- (2) Position calibration generator controls for 0.500 V, 100Hz output.
- (3) Connect rear-panel Main Trigger Out to CH 2.
- (4) Press front-panel SETUP key.
- (5) Press main-menu Recall Factory Setup key.
- (6) Press side-menu OK Confirm Factory Init key.
- (7) Adjust front-panel HORIZONTAL SCALE knob to display 200 ps.

- (8) Press front-panel SHIFT key.
- (9) Adjust front-panel ACQUIRE MENU key.
- (10) Press main-menu Mode key.
- (11) Press side-menu Average key.
- (12) Adjust front-panel general purpose knob to set averages to 64.
- (13) Press front-panel WAVEFORM OFF key.
- (14) Press front-panel CH 2 key.
- (15) Adjust front-panel **VERTICAL SCALE** knob to display 1 V.
- (16) Adjust front-panel **VERTICAL POSITION** knob to center test signal.
- (17) Press front-panel **MEASURE** key.
- (18) Press main-menu Select Measrmnt for Ch2 key.
- (19) Repeatedly press side-menu -more-key until High and Low appear in side-menu.
- (20) Press side-menu **High** and **Low** keys.
- (21) If TI C2 High readout does not indicate >2.5 V and C2 Low does not indicate <0.7 V, perform b below.
- (22) Press front-panel VERTICAL MENU key.
- (23) Press main-menu Coupling key.
- (24) Press side-menu W key to select 50 W setting.
- (25) If TI C2 High readout does not indicate ≥1.0 V and C2 Low does not indicate ≤0.25 V, perform b below.
- (26) Remove connection from rear-panel **Main Trigger Output** and connect rear-panel **Delayed Trigger Output** to **CH 2**.
 - (27) If TI C2 High readout does not indicate ≥1.0 V and C2 Low does not indicate ≤0.25 V, perform b below.
 - (28) Press side-menu Ω key to select **1 MW** setting.

- (29) Press front-panel CLEAR MENU key.
- (30) If TI C2 High readout does not indicate ≥2.5 V and C2 Low does not indicate ≤0.7 V, perform b below.
- (31) Remove connection from rear-panel **Delayed Trigger Output** and connect rear-panel **SIGNAL OUT** to **CH**
 - (32) Press front-panel TRIGGER MENU key.
 - (33) Press main-menu Source key.
 - (34) Press side-menu Ch3 key.

2.

- (35) Adjust front-panel VERTICAL SCALE knob to display 100 mV.
- (36) Press front-panel **SET LEVEL TO 50%** key.
- (37) Press front-panel **MEASURE** key.
- (38) Press main-menu Select Measrmnt for Ch2 key.
- (39) Repeatedly press side-menu -more-key until Pk-Pk appears in side-menu.
- (40) Press side-menu Pk-Pk key.
- (41) Press front-panel CLEAR MENU key.
- (42) If TI Ch2 Pk-Pk readout does not indicate between 88 mV and 132 mV, perform b below.
- (43) Press front-panel VERTICAL MENU key.
- (44) Press main-menu Coupling key.
- (45) Press side-menu W key to select 50 W setting.
- (46) Press front-panel CLEAR MENU key.
- (47) If TI Ch2 Pk-Pk readout does not indicate between 44 mV and 66 mV, perform b below.
- b. Adjustments. Perform Section IV below.

18. Probe Compensator Output

a. Performance Check

(1) Connect equipment as shown in figure 8 below.

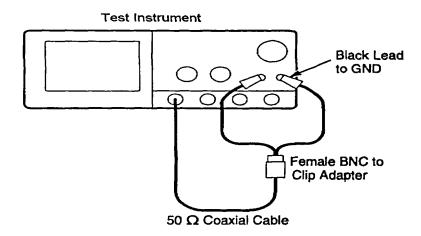


Figure 8. Equipment setup.

- (2) Press front-panel **SETUP** key.
- (3) Press main-menu Recall Factory Setup key.
- (4) Press side-menu OK Confirm Factory Init key.
- (5) Adjust front-panel HORIZONTAL SCALE knob to display 200 ms.
- (6) Press front-panel SET LEVEL TO 50% key.
- (7) Adjust front-panel **VERTICAL POSITION** knob to center test signal.
- (8) Press front-panel SHIFT key.
- (9) Press front-panel ACQUIRE MENU key.
- (10) Press main-menu Mode key.
- (11) Press side-menu Average key.
- (12) Adjust general purpose knob to set averages to 128.
- (13) Press front-panel MEASURE key.

- (14) Press main-menu Select Measrmnt for Ch 1 key.
- (15) Repeatedly press side-menu -more-key until Frequency appears in side-menu.
- (16) Press side-menu Frequency key.
- (17) If TI Ch 1 Freq readout does not indicate between 950 Hz and 1.050 kHz, perform b below.
- (18) Press front-panel MEASURE key.
- (19) Press main-menu Remove Measrmnt key.
- (20) Press side-menu Measurement 1 key.
- (21) Press front-panel WAVEFORM key.
- (22) Press main-menu Save Wfm Ch 1 key.
- (23) Press side-menu To Ref 1 key to save probe compensation signal reference.
- (24) Remove equipment setup.
- (25) Press front-panel MORE key.
- (26) Press main-menu Ref 1 key.
- (27) Press CH 1 key.
- (28) Connect equipment as shown in figure 9 below.

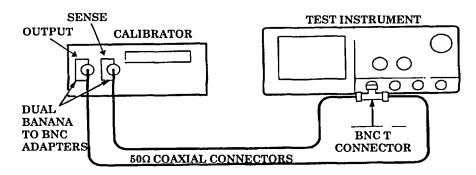


Figure 9. Equipment setup.

- (29) Position calibrator for a 0 V output.
- (30) Press front-panel Shift key.
- (31) Press front-panel ACQUIRE MENU key.
- (32) Press main-menu Mode key.
- (33) Press side-menu Average key.
- (34) Adjust general purpose knob to set averages to 16.
- (35) Position calibration generator controls until signal precisely overlaps top (upper) level of stored compensation signal. Value will be near 0.5 V. Record value.
- (36) If TI **Ch2 High** readout does not indicate between \geq 1.0 V and **Ch2 Low** does not indicate between \leq 0.25 V, perform **b** below.
- (37) Position calibration generator controls until signal precisely overlaps base (lower) level of stored compensation signal. Value will be near 0 V. Record value.
 - (38) Press front-panel **CLEAR MENU** key.
- (39) Subtract the lower level value from the top level value. If value does not indicate between 495 and 505 mV, perform **b** below.

19. Final Procedure

- a. Deenergize and disconnect all equipment.
- b. Annotate and affix DA label/form in accordance with TB 750-25.

SECTION IV ADJUSTMENT PROCESS

20. Preliminary Instructions. The procedure in paragraphs 21 through 22 should be performed only if an out-of-tolerance condition exists in paragraphs 8 through 19 above.

21. Equipment Setup

WARNING

HIGH VOLTAGE is used or exposed during the performance of this calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions. REDUCE OUTPUT(S) to minimum after each step within the performance check where applicable.

a. Connect TI to a 115V ac source.

When ON/STBY button is pressed, the TI automatically performs a self-test sequence. Upon successful completion of self-test, TI will be in normal operating mode.

b. Press **ON/STBY** button and allow at least 20 minutes for equipment warm-up.

22. Adjustment Process

NOTE

Steps a through g are instructions required to initially install the TDS 500B and 700A Field Adjustment Software and will not need to be performed again unless the software is corrupted. If software is already installed, proceed to note prior to step g and continue adjustment process.

- **a.** Install a working copy disk of the TDS 500B and 700A Field Adjustment Software in the electronic technical bulletin (ETB) process controller (PC) floppy disk drive and type *install* at the floppy disk drive prompt.
 - b. The installation program will prompt you to specify information. Respond as follows:
 - (1) Hard Drive: Enter C or drive of your choice.
 - (2) Computer Type: Enter 2.
 - (3) GBIP Board Type: Enter 1.
 - (4) DMA Channel: Enter 0.
 - (5) Interrupt: Enter 0.
 - (6) Switch Setting: Enter 68.
 - **c.** The installation program will create a directory on the hard drive called TDS700.ADJ.

d. When "Installation Complete" appears, remove installation disk and store in a secure place.

NOTE

Use a editor of your choice to make the following changes to the ADJ700.BAT file located in the TDS700.ADJ directory.

- e. Change directories to the TDS700.adj directory and edit the following lines in the ADJ700.BAT file:
 - (1) Change **SET GBIP0=PC2 0 0 68** to **SET GBIP0=.** (Delete PC2 0 0 68)
 - (2) Change **SET GBIP1=** to **SET GBIP1=PC2 0 0 68.** (Add PC2 0 0 68)
- f. Save modified ADJ700.BAT file and reset the controller.

NOTE

If the TDS 500B/700A Field Adjustment Software is already installed on the PC, go to the TDS700.ADJ drive and directory where the software is located.

g. At the TDS700.ADJ directory prompt, type *ADJ700* to initiate the adjustment process.

CAUTION

The following adjustment process must be completed in it's entirety before deenergizing TI. If the adjustment process cannot be completed, keep TI energized until adjustment process can be completed.

- **h.** Enter **7** to select the TDS540B.
- i. Enter 1 to select RUN FULL SEQUENCE.

NOTE

Refer to the following diagram for the MEMORY WRITE PROTECT SWITCH referenced in the adjustment process.

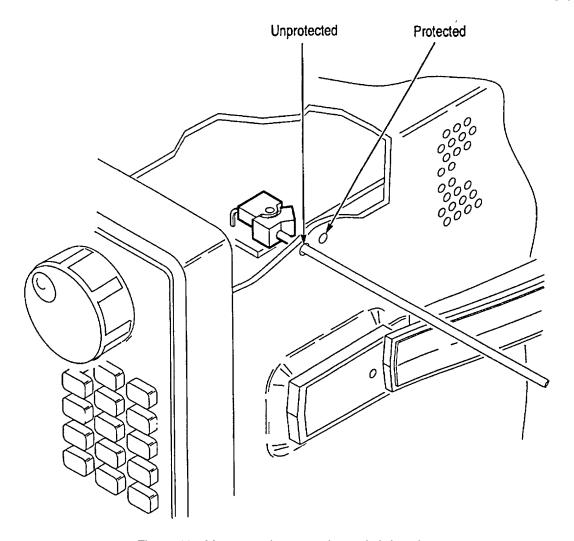


Figure 10. Memory write protection switch location.

Substitute the 5700A calibrator for the DP8200 calibrator. Substitute the oscilloscope calibration generator for the SG504 and SG503. Substitute the 8840/AF for the DMM.

CAUTION

When prompted to choose a channel to adjust, select "ALL" each time. When prompted to choose "Do Section" or "Skip Section", select "Do Section" every time.

In the TRIGPOSCAL adjustment, the 22 MHz, 7 division amplitude check, if the signal is not triggered, the TRIGGER MAIN LEVEL key may need to be adjusted to trigger signal.

(1) Follow instructions to complete the adjustment process.

NOTE

If the 700A Field Adjustment Software produces a failing error, it is recommended that the adjustment process continue until the failing section can be re-run. If software is interrupted or stopped, the adjustment process will have to be initiated again from the beginning.

j. Repeat/perform paragraphs 8 through 19 above.

By Order of the Secretary of the Army:	
Official:	DENNIS J. REIMER General, United States Army Chief of Staff

JOEL B. HUDSON Administrative Assistant to the Secretary of the Army 04316

Distribution:

To be distributed in accordance with initial distribution number (IDN) 344629 requirements for calibration procedure TB 9-6625-2320-35.

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