

RADIO CORPORATION PTY. LTD.

Bulletin

R-15.

11 - 21 STURT STREET, SOUTH MELBOURNE. 14.4.33.

AUTO RADIO SERVICE BULLETIN

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SUBJECT - INSTALLATION INSTRUCTIONS FOR 1938 FORD V8  
SPEAKER AND REMOTE CONTROL.

1938 Ford V8 cars can be fitted with a flush type header-board speaker, or Instrument Panel combination.

For this purpose a flush type speaker Part No. 3865, has been provided, and control No.3864, besides the speaker-control combination Part No. 3862.

When fitting speaker-control combination to 1938 Ford V8 cars, it may be necessary to bend up the front edge of the bracket carrying ventilator and wind shield opening gear, for 3/8", because some brackets vary in position in relation to Instrument panel.

This can be achieved by using a small "King Dick" type of adjustable spanner closed onto front lip of bracket and levering same upwards.

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If the back of the header is now examined, a hole will be found in the metal. Cut out circle of trim from this hole, and with a sharp chisel cut off the four bumps at back of header, which will leave four holes about  $7/16$ " diameter. Now with the same chisel cut away towards the speaker aperture four slots as dotted lines Fig. 4 in circle, clearing away all metal chips and dust and making sure headlining is not torn around speaker aperture, and that header board is flat around hole for proper fixing of speaker.

Remove the metal ring from the speaker by unscrewing the 4 -  $5/32$ " dia. screws from the escutcheon ring. Place metal ring on back of the header to correspond with the hole in the panel and the ring mount holes to correspond with the slots cut in the header.

Slip the speaker, cover grille, and escutcheon ring assembly up through the hole in the front of header and line up the mounting holes in the escutcheon grille, speaker, header, and metal ring. Then replace the  $5/32$ " dia. mounting screws tightly and uniformly to the header panel making sure that the terminal board of speaker is at the bottom of header or on the windshield side.

A fish cord for the speaker cable is tied to a roof brace. It can be seen behind the header bar and runs down the left hand pillar. Fasten the fish cord to the speaker cable at the end of the four contact pins, and pull up the left hand pillar and over the speaker. The color of the speaker cable wires correspond with the color on the holes of the speaker terminal board. The four pins should be placed in their respective holes and the eyeletted braid grounded to convenient roof brace.

Push the five pin plug into the socket provided on the set as explained in the set instruction booklet.

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SUBJECT - INSTALLATION INSTRUCTIONS FOR 1939 FORD FLUSH  
TYPE HEADER BAR SPEAKER.

PART NOS. - ASTOR      3954  
   3955

The speaker is fitted to the header bar and it is necessary to remove the header entirely to install it properly.

Remove the following from the car:-

1. Rear vision mirror and bracket.
2. Windshield wiper regulating knobs.
3. Windshield opening finish strip.
4. Sheetmetal screws which hold the header in place both on the bottom and face of the header.

