



RADIO CORPORATION PTY. LTD.

DIVISION OF ELECTRONIC INDUSTRIES LTD.
126-130 GRANT STREET, SOUTH MELBOURNE, S.C.A.

TECHNICAL BULLETIN

BULLETIN: PR-1.

File:-Receivers

Portable

Date: 1/10/51.

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MODEL—PR

5 VALVE SUPERHETERODYNE BROADCAST PORTABLE RECEIVER

TUNING RANGE: 535 - 1640 Kilocycles.

FOR OPERATION FROM: One 1.5 Volt "A" Battery and 90 Volts "B" Battery (Two 45 Volt "B" Batteries connected in Series).

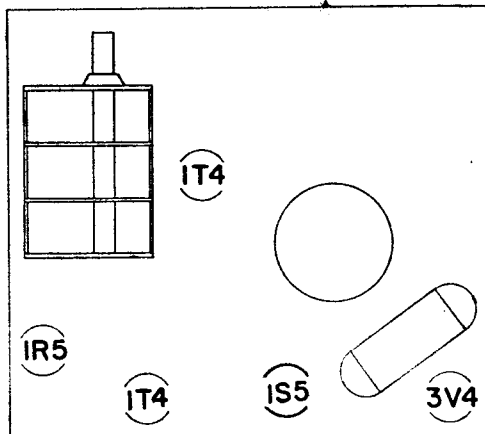
BATTERY CONSUMPTION: "A" Battery 300 Milliamps
"B" Battery 12.7 Milliamps (no signal).

POWER OUTPUT: 250 Milliwatts maximum.
100 Milliwatts undistorted

INTERMEDIATE FREQUENCY: 455 Kc/s.

THIS BULLETIN CONTAINS:

1. Technical Specifications.
2. Alignment Procedure.
3. Circuit Diagram.
4. Component Parts List.
5. Coil and IF. Transformer Connections.
6. Cleaning Agent for Plastic Cabinet.
7. Valve Placement Diagram.
8. Battery Replacement Diagram and Instructions.
9. External Antenna and Earth.
10. Operation from External Batteries.



VALVE PLACEMENT DIAGRAM

ALIGNMENT INSTRUCTIONS

Equipment:-	Alignment Conditions:-
Signal Generator	Load Impedance: 10,000 Ohms
Output Meter	Output Level : 25 Milliwatts
Alignment Tools: Type M195 & PM581	"A" Battery : 1.5 Volts
Mica Capacitor: 0.01MFD for IF.	"B" Battery : 90 Volts
Trans. alignment	Volume Control: Max. Volume (fully clockwise)
Dummy Antenna: 200MMFD mica capacitor	Intermediate Frequency: 455 Kc/s.

TO REMOVE THE CHASSIS FROM THE CABINET: Pull control knobs straight upward. Remove two screws holding dial in position. Unscrew a small screw in handle pivots to remove the handle. Remove cabinet base, battery packers and batteries. Inside the cabinet at each side of the chassis near the top a $\frac{1}{4}$ " x $\frac{5}{32}$ " Whit. screw fastens the chassis to the cabinet. When these screws are removed the chassis will slide out of the cabinet. Refitting the chassis to the cabinet is the exact reverse procedure to removing it.

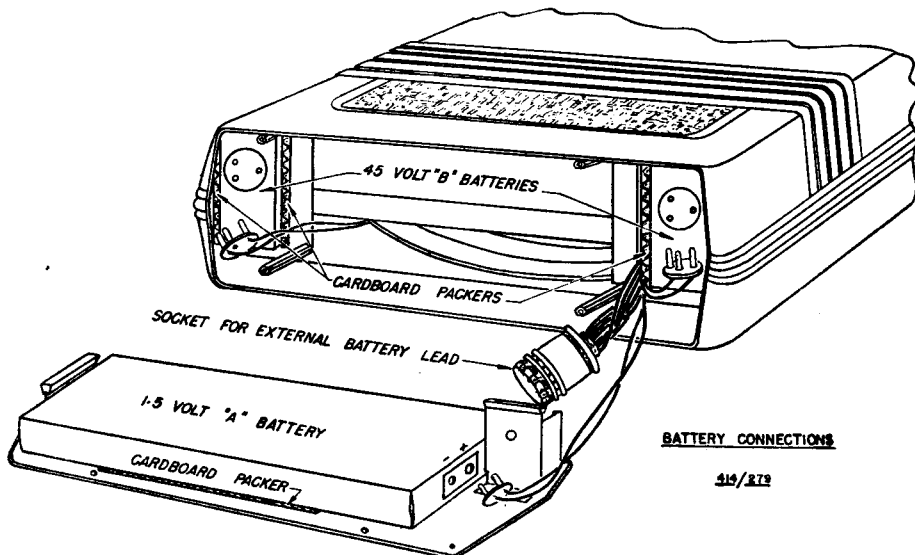
Opera- tion	Generator Connection	Generator Frequency	Dummy Antenna	Instructions
1.				Fasten dial reading to top of chassis with the two screws which held the dial to the cabinet. Fit control knobs to their spindles.
2.				Remove speaker and loop antenna from their mounting supports. -
3.	To control grid of 1T4 IF. valve (pin No. 6)	455Kc/s.	.01MFD mica capacitor in series with generator	Leave grid wire attached to valve socket. Peak 2nd IF. trans. pri. and sec. for max. output.
4.	To control grid of 1R5 valve (pin No. 6)	455Kc/s.	" "	Leave grid wire attached to valve socket. Turn gang plates fully out of mesh. Peak 1st IF. trans. pri. and sec. for max. output.
5.				Refit speaker and loop antenna to their mount supports.
6.				DIAL POINTER SETTING: With the cond. gang plates fully meshed set pointer of tuning knob on end of travel spot on dial reading near 540 Kc/s.
7.				Lay the receiver chassis, speaker downwards and with the control knobs to the left of the operator. Place the batteries in their respective positions around the chassis. This is to provide the same amount of mass around the loop antenna as exists when fitted into the cabinet.
8.	To AVC. end of loop (out side turn of sec.)	600Kc/s.	200MMFD. mica capacitor in series with generator	Turn cond. gang and tuning knob until pointer is on 600Kc/s. Adjust oscl. coil ind. trim. (iron core) and RF. trans. ind. trim (iron core, from bottom of trans.) for max. output. Rock cond. gang to and fro through the signal while adjusting.

BATTERY REPLACEMENT (Refer Diagram):

The internal batteries used with this receiver are one 1.5 volt "A" battery and two 45 volt "B" batteries.

These batteries are not re-chargeable and when worn out must be replaced with new ones. When connecting new batteries, follow the instructions exactly, because if you make a mistake you are liable to blow out all the valves.

1. Make sure the receiver is switched off.
2. Lay the receiver, speaker grille downwards, on a flat surface.
3. Unscrew and withdraw the two screws at each end of the cabinet base plate, then remove the cabinet base plate, which will allow easy access to the batteries.
4. Withdraw the small plugs from the batteries then replace the batteries using strips of cardboard as packers to overcome any looseness.
5. Refit the small plugs to the sockets of the new batteries, then refit the cardboard packer, base plate and screws.



OPERATION FOR EXTERNAL BATTERIES

When the receiver is required to operate for long periods, heavy-duty, long-life external batteries may be connected to the receiver as follows:-

1. Switch the receiver off, then remove the rubber cover from the hole in the base of the cabinet.
2. Inside the hole is a short lead with a plug and socket attached. Pull this lead out of the hole and remove the small shorting plug from the socket.
3. Obtainable from the factory is a 3 ft. extension lead - Part No. PA407. The small plugs on this lead are plugged into their respective sockets on the heavy-duty batteries. The 8-pin plug is inserted into the socket on the receiver lead from which the shorting plug was removed. The 8-pin plug has a centre guide pin for correctly locating the plug into the receiver socket. The receiver may now be switched on, and operates from the external batteries. The external batteries required are: One 1.5 volt heavy-duty long-life "A" battery and two 45 volt heavy-duty long-life "B" batteries. When operating from external batteries, current is not being consumed from the internal batteries.
4. When the receiver is again required for portable operation, first switch the receiver off, then remove the 8-pin plug from the socket and refit the shorting plug. Refit the short lead with the plug and socket attached into its hole, and refit the rubber cover into the hole in the cabinet base.

STYLING LIST - CREAM CABINET

Gear drive cond. gang : $1\frac{1}{8}$ " dia. knobs : Dial reading flat plate on cabinet.

	Part No.	
Cabinet Assy. complete	A105/681-3	
Consisting of:-		
Cabinet	89/81-1	Cream
Cabinet grille bars	88/81-2	Cream
Front and rear grille weave	21/681-2	Burgundy
Handle Ass'y. complete	A104/681-3	
Consisting of:-		
Handle	16/681-1	Cream
Handle - small section	18/681-3	Cream
Handle - metal strip insert	15/681	
Studs - handle mounting	17/681	
Knobs - Tuning or Volume	179/81-1	Cream
Knob Spring - circular type	22/755	
Dial Reading: fits flat on tap of cabinet:-		
N.S.W.	42/681-2	
Vic.-Tas.	42/681-3	
Qld.	42/681-4	
S.A.-W.A.	42/681-5	

STYLING LIST - WALNUT CABINET

Gear drive cond. gang: $1\frac{1}{8}$ " dia. knobs: Dial reading flat plate on cabinet.

	Part No.	
Cabinet Ass'y. complete	A105/681-12	
Consisting of:		
Cabinet	89/81-4	
Cabinet grille bars	88/81-4	
Front and rear grille weave	21/681-4	
Handle ass'y. complete	A104/681-4	
Consisting of:-		
Handle	16/681-4	Walnut
Handle - small section	18/681-4	Walnut
Handle - metal strip insert	15/681	
Dial Reading: fits flat on top of cabinet:-		
N.S.W.	42/681-2	
Vic.-Tas.	42/681-3	
Q'ld.	42/681-4	
S.A.-W.A.	42/681-5	
Studs - handle mounting	17/681	
Knobs - tuning or volume	179/81-2	Walnut
Knob Spring - circular type	22/755	

Opera- tion	Generator Connection	Generator Frequency	Dummy Antenna	Instructions
9.	To AVC. end of loop (out- side turn of sec.)	1400Kc/s.	200MMFD mica capacitor in series with generator	Turn cond. gang and tuning knob until pointer is on 1400Kc/s. Adjust oscl. trimmer cond. for logging and peak RF. and loop an- tenna trimmer condensers for max.-output. Rock cond. gang to and fro through the signal when peaking the RF. and loop trimmer conds.
10.	Repeat operations Nos. 8 and 9.			
11.	Refit chassis to cabinet.			

NOTE:-Pin No. 5 on the external battery lead socket connects to the output valve plate. The output meter may be connected between this pin and the chassis.

EXTERNAL ANTENNA

On the rear of the receiver cabinet, about the centre, are two holes marked "A" for antenna and "E" for earth. Insert the end of the antenna lead into the hole marked "A" and the end of the earth lead into the hole marked "E".

Two small plugs are supplied with each receiver. These plugs when connected (soldered) to the ends of the antenna and earth leads, provide an easy and mechanically sound connection to the sockets for the external antenna and earth.

An antenna lead approx. 50 ft. long, raised as high as possible from the ground, is recommended.

An earth lead is essential to obtain maximum results from the external antenna.

Should an earth connection not be obtainable, place the receiver close to the ground and connect to the earth socket approx. 50 ft. of wire laid along the ground and directly beneath the antenna lead.

STORAGE WHEN OUT OF USE:-

It is not advisable to leave an exhausted battery in the receiver. If the receiver is stored away or not required for long periods, even partly-used batteries should be removed and stored in a dry, cool place. This is a precautionary measure against the swelling and corroding action of worn-out batteries, which applies to all battery-operated devices, such as torches, etc.

CLEANING AGENT FOR PLASTIC CARRYING CASE

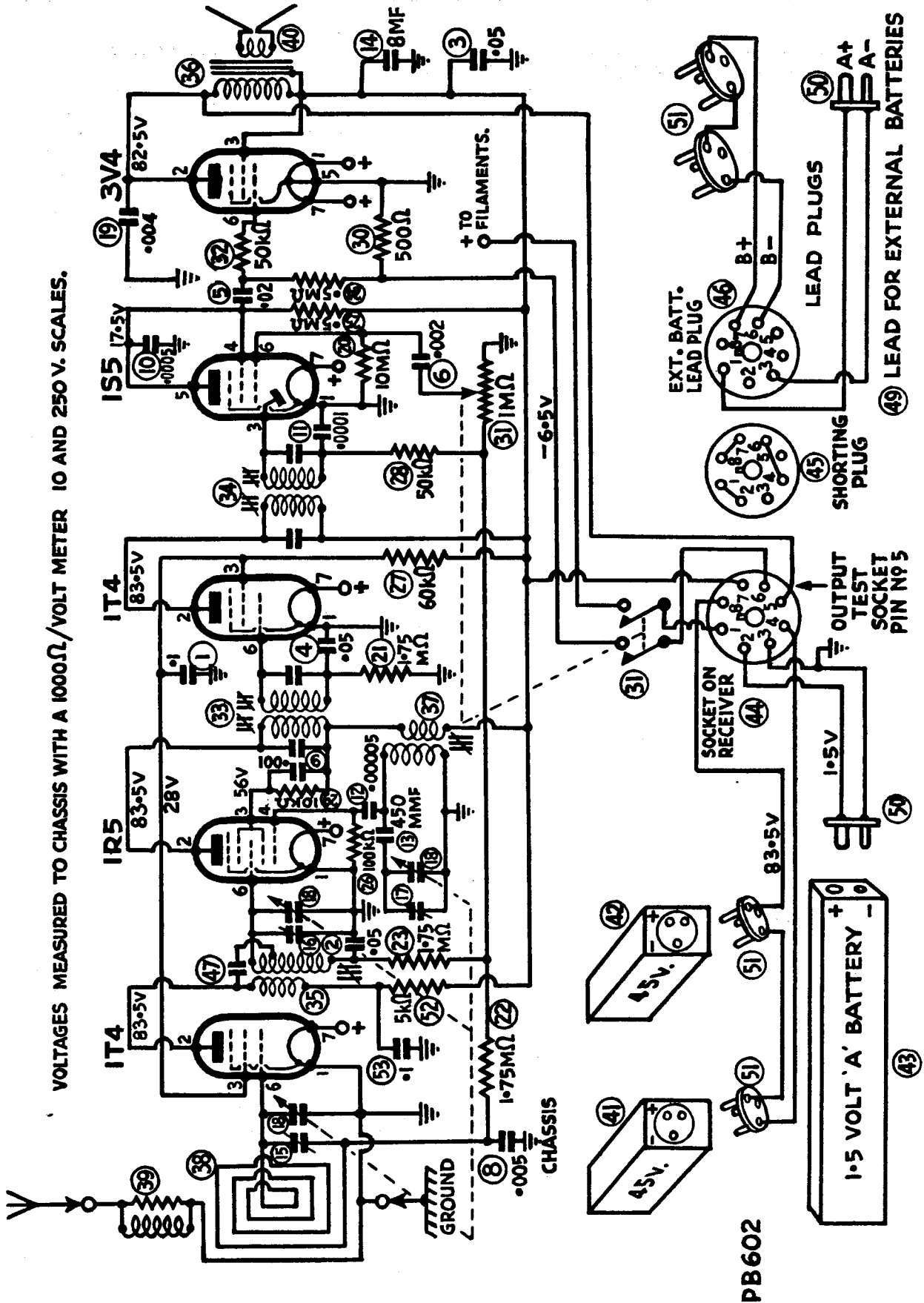
The plastic sections of the receiver carrying case should not be cleaned with benzol, petrol or similar cleaning liquids as these are solvents for the plastic materials.

If the case becomes dirty a piece of cloth dampened with water should be used.

Scratches may be removed with fine steel wool and then polished with a good brand of car polish.

We have found Embex or Kar-pol brands to be satisfactory.

VOLTAGES MEASURED TO CHASSIS WITH A 1000Ω/VOLT METER 10 AND 250 V. SCALES.



Description	Part Number
Terminal Strip Assy. 3 lug (5)	A103/509
Di-cast Mount Block for vol. control	16/589
Grommet, cond. mounting	64/30A
Brass Bush, cond. mounting	93/53
Mount Strip for input trans.	347/64
Insulating Strip for input trans.	348/64
Rivets for mounting socket rubber bases	9/681
Rubber Bases for valve sockets	2/681
Socket 7-pin, rubber mounted	A104/58-1
Socket 7-pin, flange mounted	A104/58
Knob Spring Insert	22/755
Studs - handle pivot	17/681
"C" Washer for handle pivot	32/57-2
Cabinet Base Assy.	A107/681-1
Rubber Cover for ext. batt. lead hole	38/261
Rubber Mount Feet	28/658
Astor Badge	53/634
Earth Transfer "E"	29/245
Aerial Transfer "A"	30/245
Speaker Lead Junction Clip Assy.	A105/698
Phone Tip Plugs for ext. aerial and earth	11/252
Mount Spacer for speaker	3/681
Mount Spacer for loop antenna	7/681
Valve Shield	38/635
Clip for IF. trans. mounting	7/670
Clip for oscl. coil mounting	6/622
Screws - dial mount. $\frac{5}{8}$ " x No. 8 P.K. type "Z"	39/560-20
Screws - handle, pivot mount. $\frac{1}{4}$ " x $\frac{3}{32}$ " Whit RD.HD.	4/560-2
Screws - chassis, cabinet mount $\frac{1}{4}$ " x $\frac{5}{32}$ " Whit. RD.HD.	16/560-4

STYLING LIST - BURGUNDY CABINET

Gear drive cond. gang: $1\frac{1}{8}$ " dia. knobs: Dial reading flat plate on cabinet.

	Part No.	
Cabinet Assy. complete	A105/681-5	
Consisting of:-		
Cabinet	89/81-2	Burgundy
Cabinet grille bars	88/81-3	Fawn
Front and rear grille weave	21/681-4	Fawn
Handle Ass'y. complete	A104/681-2	
Consisting of:-		
Handle	16/681-2	Burgundy
Handle - small section	18/681-2	Fawn
Handle - metal strip insert	15/681	
Studs - handle mounting	17/681	
Knobs - Tuning or Volume	179/81	Burgundy
Knob spring - circular type	22/755	
Dial reading - fits flat on top of cabinet:-		
N.S.W.	42/681-2	
Vic.-Tas.	42/681-3	
Q'ld.	42/681-4	
S.A.-W.A.	42/681-5	

COMPONENT PARTS LIST

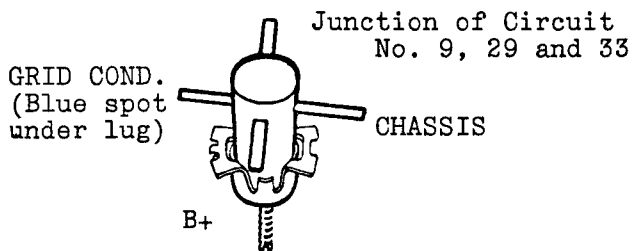
Circuit No.	Description	Tol.±	Rating	Part Number
1.	.1MFD. Paper Condenser	20%	200V.DCW	PC218
2.	.05MFD. Paper Condenser	20%	200V.DCW	PC102
3.	.05MFD. Paper Condenser	20%	200V.DCW	PC102
4.	.05MFD. Paper Condenser	20%	200V.DCW	PC102
5.	.02MFD. Paper Condenser	20%	400V.DCW	PC111
6.	.002MFD. Paper Condenser	20%	600V.DCW	PC112
7.				
8.	.005MFD. Paper Condenser	10%	600V.DCW	PC700
9.	.001MFD. Mica Condenser	10%	1000VT.	PC108
10.	.0005MFD. Mica Condenser	10%	1000VT.	PC144
11.	.0001MFD. Mica Condenser	10%	1000VT.	PC110
12.	.000005MFD. Mica Condenser	10%	1000VT.	PC141
13.	450MMFD. Mica Condenser	2½%	1000VT.	PC727
14.	8MFD. Electrolytic Condenser	20%	525PV.	PC640
15.	1.5-18MMFD. Trimmer Condenser			PC250
16.	1.5-18MMFD. Trimmer Condenser			PC250
17.	2-30MMFD. Trimmer Condenser (coaxial)			PC417
18.	3 Gang Variable Condenser (with gears)			PC839
19.	.004MFD. Paper Condenser	20%	600V.DCW	PC221
20.	10 Megohm Carbon Resistor	10%	1 Watt	PR236
21.	1.75 Megohm Carbon Resistor	10%	½ Watt	PR248
22.	1.75 Megohm Carbon Resistor	10%	¼ Watt	PR248
23.	1.75 Megohm Carbon Resistor	10%	¼ Watt	PR248
24.	.5 Megohm Carbon Resistor	10%	¼ Watt	PR245
25.	.5 Megohm Carbon Resistor	10%	1 Watt	PR277
26.	100,000 Ohm Carbon Resistor	10%	¼ Watt	PR103
27.	60,000 Ohm Carbon Resistor	10%	1 Watt	PR415
28.	50,000 Ohm Carbon Resistor	10%	¼ Watt	PR160
29;	10,000 Ohm Carbon Resistor	10%	1 Watt	PR325
30.	500 Ohm Carbon Resistor	10%	1 Watt	PR289
31.	1 Megohm Carbon Potentiometer with DP.ST. switch			PR329
32.	50,000 Ohm Carbon Resistor	10%	¼ Watt	PR160
33.	1st IF. Transformer			PT864
34.	2nd IF. Transformer			PT864
35.	RF. Transformer			PT890
36.	Input Transformer 10,000 Ohm Imped.(less insulating strips)			PT816
37.	Oscillator Coil			PT860
38.	Loop Antenna Coil (contains loading coil and trim. cond. circuit No. 15)			PT944
39.	Antenna Loading Coil			PT942
40.	Permag. Speaker 8 inch (less input trans.)			K119
41.	"B" Battery 45 Volt (Eveready type 482) (Gen. Dry type MP-45)			M130
42.	"B" Battery 45 Volt (Eveready type 482) (Gen. Dry type MP-45)			M130
43.	"A" Battery 1.5 Volt (Eveready type 745) (Gen. Dry type P-1.5L)			M129
44.	Socket, 8 Pin (Socket on set for ext. batt. lead plug)			PM216
45.	Shorting Plug, 8 Pin			A148/300
46.	{ Plug, 8 pin			PM350
	{ Cover for 8 pin plug			216/244
47.	25MMFD. Cond. part No. PC694 (part of circuit No. 35)			
48.				
49.	Lead for External Batteries			PA407
50.	2 pin battery plug			336/300
51.	3 pin battery plug			335/300
52.	5,000 Ohm Carbon Resistor	10%	1 Watt	PR304
53.	.1MFD. Paper Condenser	20%	200V.DCW	PC218

LOOP ANTENNA

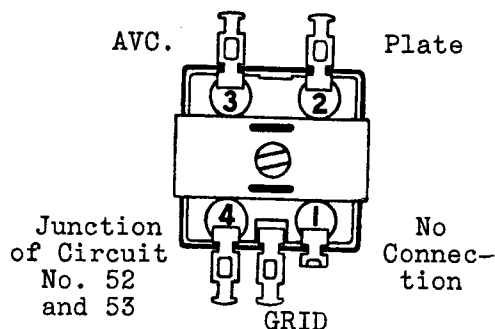
Primary (3 turns) outside turn - ANTENNA LOADING COIL
 inside turn - EARTH SOCKET AND CHASSIS

Secondary outside turn - AVC.
 inside turn - GRID.

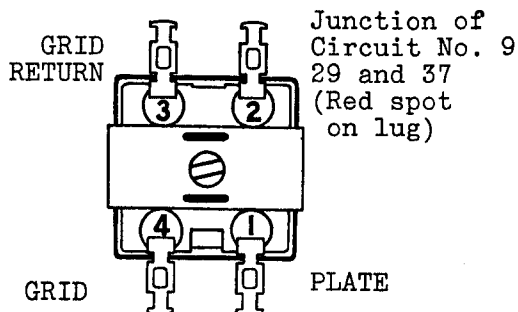
OSCL. COIL



RF. TRANS.



No. 1 IF. TRANS.



No. 2 IF. TRANS

