

SERVICE MANUAL

TELEVISION
CHASSIS TYPE **ZI**



"HIS MASTER'S VOICE"

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E.M.I. (AUSTRALIA) LIMITED
(INCORPORATED IN N.S.W.)

**6 PARRAMATTA ROAD
HOMEBUSH, N.S.W.**



SPECIFICATIONS

Note: The first figure of the 3-figure reference numbers indicates the printed circuit board on which a part is located. Locations are as follows:

- 0- 99—Chassis, e.g., MR7, R16
- 100-199—Small Signals Board, e.g., R115
- 200-299—Audio Assembly
- 300-399—Timebase Board
- 400-499—Rectifier Assembly
- 500-599—Tuner
- 600-699—Tuner AGC Bias

POWER SUPPLY:

Mains 230-260 volts A.C., 50 Hz.

Battery: 12 volts, 2 amps car-type battery.

CONSUMPTION:

Mains: 30 watts.

Battery: 24 watts.

AERIAL INPUT:

External Aerial—300 ohms balanced.

Internal Aerial—Adjustable rod, unbalanced.

INTERMEDIATE FREQUENCIES:

Vision Carrier: 36.875 MHz.

Sound Carrier: 31.375 MHz.

FUSES:

- AC— $\begin{cases} \text{FS1—1 amp.} \\ \text{FS2—1 amp.} \end{cases}$
- DC—FS3—5 amps.

TRANSISTORS — TUNER:

- TR501 BF200—R.F. Amplifier
- TR502 AS305—Mixer
- TR503 AS304—Oscillator

CHASSIS AND BOARD TRANSISTORS:

- TR1 AD149 or AT1138 or AS57—
Regulator
- TR2 BD124—Vertical Output
- TR3 AU104 or 40440 or MP3731—
Horizontal Output
- TR101 SE5002 or BF196 or AT343—1st
Vision I.F.
- TR102 SE5002 or BF196 or AT343—2nd
Vision I.F.

January, 1970

Part No. 683-9511

CHASSIS AND BOARD TRANSISTORS (continued):

TR103	BF184—3rd Vision I.F.
TR104	BC108 or SE1002 or AT324—Video Driver and Inter-carrier Amplifier
TR105	BC178 or SE7010 or AT330—Video Amplifier
TR106	BC147 or SE1002 or AT341—A.G.C.
TR107	BC108 or SE1002 or AT324—A.G.C. Amplifier
TR108	OC962 or SE1002 or AT341—Sync. Separator
TR109	BC148 or SE1002 or AT324—Sync. Amplifier
TR110	BC148 or SE1002 or AT324—Noise Gate
TR111	BC148 or SE1002 or AT324—Inter-carrier Amplifier
TR112	BC148 or SE1002 or AT324—Inter-carrier Limited
TR301	BC148—Vertical Oscillator
TR302	OC963—Blanking
TR303	BC148—Vertical Driver
TR304	BC148—Reactance
TR305	(BC158B) OC969—Horizontal Oscillator
TR306	OC946—Horizontal Driver
TR307	BC108—11 Volts Adjust
TR601	SE1002 or BC148 or AT324

DIODES:

MR1	BY126/50—Audio Board Reverse Polarity Protector
MR2	IS689—Series Efficiency Diode

MR3	MA102 or IS689—Shunt Efficiency Diode
MR4	BY126/50—CRT Filament Supply Diode
MR5	BY126/400 or AD4004—140 Volt Line Rectifier
MR6	BA148—250 Volt Line Rectifier
MR7	TV11—E.H.T. Rectifier
MR101	OA90 or IN295A—Video Detector
MR102	OA91 or IN297A—A.G.C. Isolating Diode
MR104	OA640 or IN914 or AB1101 or AB1122 or TD1101—Video Clamp
MR105	OA640 or IN914 or AB1101 or AB1122 or TD1101—Discriminator
MR106	OA640 or IN914 or AB1101 or AB1122 or TD1101—Discriminator
MR107	AA119 or IN293A—Limiting Diode
MR108	AA119 or IN293A—Ratio Detector
MR109	AA119 or IN295A—Ratio Detector
MR301	OA91—Overshoot Clipper
MR302	BA100—Sync. Clipper
MR303	BA100—Vertical Clamp
MR304	BA100—Blanking Clamp
MR305	OA91—Horizontal Clamp
Z301	BZY94/C11—11 Volt Stabilised Line
Z302	BZY88/C5V6—5.6 Volt Supply Reference Diode
MR401	BY126/50
MR402	BY126/50
MR403	BY126/50
	BY126/50

Power Supply Bridge Rectifier

CAUTION

The normal B+ voltages in these receivers are not dangerous, but exercise extreme caution when servicing. The high voltage at the picture tube anode (11,000 volts) will give an unpleasant shock but does not supply enough current to give a fatal shock. However, secondary human reactions to otherwise harmless shocks have been known to cause injury.

Always discharge the picture tube to its aquadag coating before handling the tube. The picture tube is highly evacuated, and if broken, may violently expel glass fragments. Always wear goggles when handling the picture tube.

Damage to transistors can result from incorrect servicing technique. It is strongly recommended that all soldering be done with the set switched off and the soldering iron made electrically common with the chassis.

CIRCUIT DESCRIPTION

NOTE: The first figure on the 3-figure reference numbers indicates the printed circuit board on which a part is located. Locations are as follows:

- 0- 99—Chassis, e.g., MR7, R16
- 100-199—Small Signals Board, e.g., R115
- 200-299—Audio Assembly
- 300-399—Timebase Board
- 400-499—Rectifier Assembly
- 500-599—Tuner Board
- 600-699—Tuner AGC Bias

R.F. INPUT

The input signal is applied through a Balun transformer matched for 300 Ohm input impedance to the neutralised R.F. amplifier

BF200 (TR501). The gain of the amplifier is adjusted for a maximum on weak signals using RV601 and is reduced by increasing the collector current by a positive AGC voltage applied to its base. The amplified R.F. signal is coupled to the base of the frequency changer AS305 (TR502). A direct connection to this base is brought out for I.F. alignment use. The output of the local oscillator AS304 (TR503) is also coupled in, and mixing takes place in the base circuit. The I.F. component of the mixer collector current is selected by

the collector transformer T502 and coupled to the I.F. amplifier TR101.

I.F. AMPLIFIER AND A.G.C. AMPLIFIER

TR101 and TR102, the first two I.F. amplifiers, are connected in series across the low voltage rail, and their current is controlled by the output from the A.G.C. amplifier, TR107, being applied to the base of TR101. TR101 and TR102 transistors are so-called "forward A.G.C. types," as when the current in the transistor increases, the amplification is reduced. This requires a positive going potential on the base to reduce the gain.

The output from the last I.F. amplifier, a BF184 (TR103) is detected by an 0A90 (MR101) and a narrow band of frequencies from the output is also applied to the noise gate transistor, TR110. The band of frequencies selected normally contains very small amounts of signal power, and sufficient signal is obtained to switch on TR110 only when impulse noise occurs, or when the receiver fine tuning is set too far from the normal position.

VIDEO DRIVER AND NOISE GATE

The detected video signal is applied to the video amplifier/driver transistor, TR104. In the collector, an amplified video signal is developed across R117. This amplified video is used to drive sync. separator and A.G.C. stages, and is gated by the noise gate transistor TR110. This video signal has positive sync. pulses. Without gating, impulse noise would appear as positive pulses, producing spurious sync. pulses and A.G.C. voltage. When impulse noise switches on TR110, the collector falls, introducing a negative pulse to the video signal, which prevents generation of the spurious information. If the negative pulse is too great, it efficiently removes the supply voltage to the driver, and interrupts the 5.5 MHz signal selected by I.F.T.2, thereby introducing noise pulses in the audio section. This is prevented by the diode MR106, which limits the low voltage excursion of TR110 collector to approximately 14V.

A video output at low impedance is taken from the emitter of the video driver through a 5.5 MHz null trap to the base of the video output transistor TR105.

VIDEO OUTPUT

The picture control varies the gain of the output transistor, TR105, by varying the emitter resistance, and therefore the amount of degeneration taking place in the emitter. The collector circuit has a peaking transformer, to maintain a level frequency response over the video band. The signal applied to the base is proportioned, so that the black level of the picture is just at TR105 cut-off potential, and only the video information is amplified. As black level is at the cut-off potential, the gain control in the emitter does

not affect the black information and gives a constant black level picture control. The proportioning of the video signal to achieve this is controlled by the contrast range control in the A.G.C. circuit.

GATED A.G.C.

The A.G.C. transistor, TR106, has the output of the video driver transistor applied to its base and a potential on its emitter, which is varied with the contrast range control. The collector is supplied with positive gating pulses from the horizontal output transformer, and only passes collector current during the time of this pulse. The pulses of current build up a negative charge on C130 which, through the A.G.C. amplifier, is used to control the gain of both the tuner and I.F. stages. The value of collector current, and therefore A.G.C. voltage, is controlled by the base-emitter potential. The emitter potential is set by the contrast range control, the base potential being the sync. tip voltage at the video driver output. Variations in signal strength increase or reduce the sync. tip height, thus altering the A.G.C. produced, with a consequent change in gain to compensate for the varying signal strength. The action of this feedback loop maintains the base-emitter potential at an almost constant value. Adjustment of the emitter potential with the contrast range control is matched by variation of receiver gain, so that the output sync. tip varies the same amount to maintain this base-emitter potential. This control therefore acts as an amplitude control of the video out from the video driver. White level approximately represents zero signal in, and therefore remains fixed, and adjustment of signal amplitude is used as the means of setting the black level at the video output transistor cut-off.

The collector base junction of a transistor is a diode which is back-biased, and collector current is in fact the leakage across this back-biased diode. If the potential across this diode is reversed, it will cause a high current to flow. The A.G.C. potential would appear at just such a forward bias on the collector-base junction of the A.G.C. transistor and would rapidly discharge the A.G.C. voltage developed across C130. The diode MR102 prevents this, being biased off by the derived negative potential.

SYNC. SEPARATOR

The video output from the driver transistor is coupled through a capacitor to the base of the sync. separator transistor, TR108. The base emitter diode D.C. restores the sync. tips to a potential just greater than the emitter potential. The current drawn by the base during sync. tips is the current amplified in the collector to produce a train of sync. pulses. The sync. pulses are then differentiated by C134A-R144 for application to the horizontal

phase discriminator, via sync. amplifier TR109. The collector of the sync. separator TR108 is also connected to an integrator to remove the horizontal sync. pulses for vertical triggering.

VERTICAL BLOCKING OSCILLATOR AND OUTPUT

The diode MR302 is normally conducting and shorting the vertical sync. line to earth. When incoming vertical sync. pulse is large enough to overcome the current in R302, the sync. pulse then appears across MR302. This negative going sync. pulse is directly connected to the emitter of TR301 and initiates the start of flyback by turning on the blocking oscillator stage TR301. The collector current of TR301 is made up from the current through the blocking oscillator transformer T301 and MR303. Normally, TR301 is off and its collector voltage is at 11V. The sawtooth voltage being developed across C306 and C307 from a 20V boost rail has only had time to reach some 3V positive, therefore MR303 is biased off by approximately 8V. The instant TR301 is made to conduct, all its collector current is obtained through the primary of T301. By transformer action the base of TR301 is turned hard on, thereby increasing its collector current. As the collector voltage falls, MR303 becomes conductive and through TR301 discharges C306 and C307. In this way, large changes in the height control have little effect on the speed of the time base.

The sawtooth voltage which is developed across C306 and C307 is coupled to the output transistor TR2 via an emitter follower, T303.

HORIZONTAL PHASE DISCRIMINATOR AND OSCILLATOR

The phase discriminator diodes, MR104 and MR105, have a sawtooth wave applied to them from a winding on the line output transformer T2. Using a sawtooth wave as a reference voltage, sync. pulses are applied to the diodes from the sync. amplifier, TR109. When the oscillator and the sync. pulses are at the same frequency and in lock, there is zero output from the discriminator. The transistor TR304 has its collector connected to one side of the oscillator transformer T302 and its base through phase shift network C313, R316, R151.

The signal current in the collector is therefore leading the anode voltage, and the transistor behaves as if it were a capacitor across the tuned circuit. Variation of bias to the transistor alters the magnitude of the current and the effective capacitor, and thus controls the frequency.

When the oscillator tends to run at a different frequency to the incoming sync. pulses, a positive or negative output is obtained from the discriminator, which is applied to the

reactance transistor as bias, and varies the effective tuning capacity, bringing the oscillator back to frequency.

The collector of the oscillator TR305 is directly connected to the horizontal driver transistor, TR305. Positive going line pulses from the oscillator drive TR306 into saturation for approximately 22 micro-seconds each line.

A step-down transformer T303 delivers to the base of the line output transistor, TR3, a large current waveform to ensure its rapid cut-off.

HORIZONTAL DEFLECTION CIRCUITS

The horizontal driver transistor produces an output which is timed to cut off the horizontal output transistor at the end of the scan.

When cut off sharply, the magnetic field that has been established in the horizontal output transformer during the scan collapses and the oscillatory current comprised of the transformer inductance and stray capacitances tends to "ring." However, after one-half cycle of oscillation the damping diode starts to conduct. During the "flyback" time the magnetic energy has established itself in the reverse direction, and the picture tube spot has returned to the left-hand side of the screen.

When the damping diode conducts, it permits current to flow at a controlled rate through part of the transformer. This current, passed by the auto-transformer into the deflection coils, forms the initial part of the horizontal scan. As the damper ceases to conduct, the line output transistor takes over and supplies the necessary current to complete the scan, at which point a further negative pulse on the base starts the cycle over again.

During the flyback, a high voltage pulse is produced at the anode of the E.H.T. rectifier, which is peak-rectified and then smoothed by the capacitance between inner and outer bulb coatings of the picture tube, and supplied E.H.T. of approximately 11,000 volts.

Energy recovered by the damping diodes produces a boosted H.T. voltage of 20 volts, which is used to supply the time base oscillators, I.F. and tuner stages.

Tappings on the horizontal output transformer are used to provide suitable voltages for the tube and video output stage. MR5 has two functions to perform. The first is to rectify the high positive pulse across the deflection coils to provide 100V H.T. to the video and sync. stages; and the second is to provide a degree of protection against breakdown of the horizontal output transistor through E.H.T. flash-over.

MR6 is connected to a tapping to provide focus potential, and by a potential divider R15-R16, the junction of which supplies 150V to the G2 of the picture tube.

A winding on the transformer provides 1.6 volts via MR4, added to the 11V supply rail to make 12.6 volts needed for the CRT heater.

INTERCARRIER AMP. AND LIMITER

The output from I.F.T.2 is inductively coupled to the base of the intercarrier amplifier TR111. The collector load of TR111 is the base circuit of the limiter transistor, TR112, which limits the positive excursion of the base signal by driving the collector below the knee, and the negative excursion by cut-off and the action of the AA119 diode, MR107. The bias for TR111 is derived from the emitter voltage of TR112, which stabilises the bias point for large variations in transistor characteristics. The collector load of TR111 is a ratio detector employing two transformers,

I.F.T.4 and I.F.T.5, and the AA119 diodes MR108 and MR109.

SOUND AMPLIFIER AND OUTPUT

The audio from the ratio detector is applied to the volume control RV5, and the required amount is amplified by the integrated circuit type PA237 to produce an output into an 8 ohm speaker of not less than 600 milliwatts when the television set is being run from a 12V battery source.

Advantage is taken of the higher voltage available when the set is being used from AC mains to obtain more power output by feeding the H.T. supply to the PA237 from the unregulated side of the regulator transistor TR1 via MR1. This diode protects the integrated circuit from reversed polarity connection.

DISMANTLING

TO REMOVE BACK

1. Disconnect aerial.
2. Lie set face down.
3. Undo four back-fixing screws and pull off side knobs for "Set Black," "Vertical Hold" and "Horizontal Hold."
4. Lift back and slide mains plug through lower aperture.
5. Loosen top and bottom screws securing the hinged plates of the Small Signals and Time Base Board.
6. Undo five screws holding the Small Signals Board and the two screws holding the Time Base Board, and then swing out.

TO REMOVE CHASSIS

1. Looking from the back of the receiver, undo two screws holding the front

chassis (heat sink) to the cabinet front, and two holding the left side chassis plate to the top of the cabinet front.

2. Undo two screws holding the right side chassis plate to bracket, but **do not** remove bracket from cabinet front, as this is part of the picture tube attachment.
3. Remove "Fine Tuning" and "Channel Indicator" knobs.
4. Lift chassis from right side and unplug E.H.T. lead from picture tube socket.
5. Remove picture tube socket and slacken yoke clamping screw.
6. Lift yoke and chassis clear of neck, and swing chassis to stand on tuner side, beside cabinet.

ADJUSTMENTS

HORIZONTAL OSCILLATOR. This is set at the factory and normally should not need further adjustment. However, after a change of components it may be necessary to re-adjust. The procedure is as follows:

Set RV7 Horizontal Hold to approximately mid-range.

Adjust horizontal oscillator coil, T302, till picture locks.

Adjust RV7 to both extremes and note equal range of pull-in.

Readjust T302 until equal pull-in is achieved from both extremes of rotation of the Horizontal Hold control, RV7.

Check that there is no delay in picture locking when changing channel.

CONTRAST RANGE. First adjust the Set-Black control so that the picture information

which is normally black is turned up to grey. Using the Vertical Hold control, roll the picture until the vertical blanking bar is visible in the centre of the screen. Adjust RV1 so that the sync. pulse is seen to be a little darker than the surrounding grey blanking bar. Return the Set-Black and Vertical Hold controls to their normal settings.

TUNER BIAS. This is behind the Small Signals Board. With the Small Signals Board swung open, adjust the Tuner Bias Board for maximum snow on a vacant channel.

A.G.C.

Note: The A.G.C. may be adjusted without removing the back of the cabinet, through the hole above the Variable Side Controls, "Horizontal Hold," "Vertical Hold" and "Set-Black."

The pre-set A.G.C. control should be set, when necessary, to the weakest signal, i.e., that displaying the most 'snow' or grey to white flecks in the picture. Adjust the control to the position which just reduces the snow to a minimum.

FOCUS. The only time that focus adjustment may be necessary is after replacement of the picture tube. Three alternative connection points are shown on the circuit. Reconnect focus lead for optimum setting.

LINEARITY. Before adjusting either Vertical (Overall) Linearity, RV302, or Top Linearity, RV303, the picture shift magnets should be neutralised. To do this, the two magnets should be rotated with respect to each other. The neutralised setting is such that, when the complete assembly is rotated, it has little effect on the picture position.

After adjustment has been made for best linearity, the picture may need to be re-centred. The linearity should be retouched where necessary.

VERTICAL LINEARITY. The vertical linearity pre-set potentiometers, RV302 and RV303, are located on the R.H. printed board (viewed from the back). For best linearity, RV302 and RV303 should be adjusted in conjunction with the HEIGHT control, using a pattern on the screen.

PICTURE CENTRING. The picture may be centred by rotating the two shift magnets on the tube neck, behind the deflection yoke. Rotate both magnets together to shift the picture in the required direction, and move one magnet with respect to the other, to change the strength of the field, and so the amount of picture shift.

INTERCARRIER I.F. ALIGNMENT

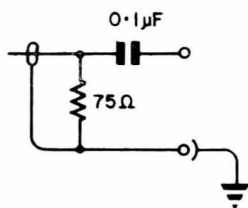


Fig. 1.

The following equipment is necessary:

- (1) 5.5 MHz sweep.
- (2) Injection probe (Fig. 1).
- (3) Attenuator.
- (4) Display unit.
- (5) Detector (Fig. 2).

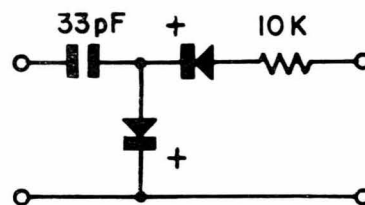


Fig. 2.

STAGE 1 5.5 MHz Trap

- (a) Inject 5.5 MHz Sweep through probe of Fig. 1 to junction of L9 and R115 (base of TR104). Connect detector (Fig. 2) to collector of video output, TR105, and connect the display unit to the output of the detector.
- (b) Adjust the slug in L10 for a minimum of output at 5.5 MHz.

STAGE 2 Intercarrier I.F.

- (a) Remove the detector from collector of video output transistor and reconnect it to collector of TR111.
- (b) Adjust the level of input such that the detected output is below limiting in the amplifier. Then adjust the slugs of

IFT2 and IFT3 to produce a symmetrical response about 5.5 MHz, which should be slightly overcoupled and with a bandwidth of 200 KHz.

- (c) Remove detector from collector of TR111 and connect it to collector of TR112. With the input adjusted so that the intercarrier amp. does not limit, tune the slug of IFT4 for a maximum output at 5.5 MHz.

STAGE 3 Ratio Detector

- (a) Remove detector from TR112 and connect the display unit only to junction of R161 and C156. Increase input so that the amplifier limits.
- (b) Tune slug in IFT5 to produce an S response that is symmetrical and zero at 5.5 MHz.

VISION I.F. ALIGNMENT

The following equipment and settings are necessary:

- (1) I.F. sweep.
- (2) I.F. injection probe (Fig. 1).
- (3) Attenuator.
- (4) Display unit.

- (5) 0-5 volt bias supply.
- (6) Set volume controls and Set-Black to minimum.
- (7) Rotate Contrast Range to fully anti-clockwise position.

STAGE 1

- Connect the display unit to junction of L9 and R115 and set Y amp. to give full deflection with 1 volt input.
- Open cut link connected to C118.
- Using probe of Fig. 1 and attenuator, inject I.F. sweep into last stage by connecting between C118 and earth strip.

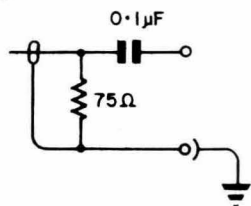


Fig. 1

- Connect +2.5 volts of bias to junction of R102 and R129.
- Set attenuator to give full deflection on display and tune L7 to a maximum at 34.625 MHz. Tune I.F.T.1 to produce a symmetrical response about 34.325 MHz. If a hole appears in the response it can be removed by detuning L12.
- Adjust L8 to give the desired bandwidth, and L7 and I.F.T.1 to produce the I.F. response shape of Stage 1 curve.

STAGE 2

- Remove probe from C118 and reconnect link.

- Cut open link connected to C106.
- Connect probe to junction of base TR101 and R102. Set attenuator to give full deflection on display.
- Tune L5 and L6 to 34.625 MHz and then adjust for response shape of Stage 2 curve.
- Remove probe from R102 and reconnect link.

STAGE 3

- Switch tuner to blank channel.
- Connect probe to I.F. input on tuner and earth, set attenuator to give full deflection on display.
- Tune L1 to 38.375 MHz.
- Tune L4 to 31.375 MHz.
- Tune L12 to 32.8 MHz.
- Tune L3 to 28.875 MHz to ensure lining of this trap and then return to 28.00 MHz.
- Tune tuner I.F. coils L1 and L2 to 34.625 MHz. Adjust L1A to give the desired bandwidth and tune coil L1 and L2 to produce the I.F. response shape of Stage 3 curve.

STAGE 4

Check that maximum gain occurs at +1.7 volts and that the response shape remains substantially unchanged between +1.7 volts and 4 volts.

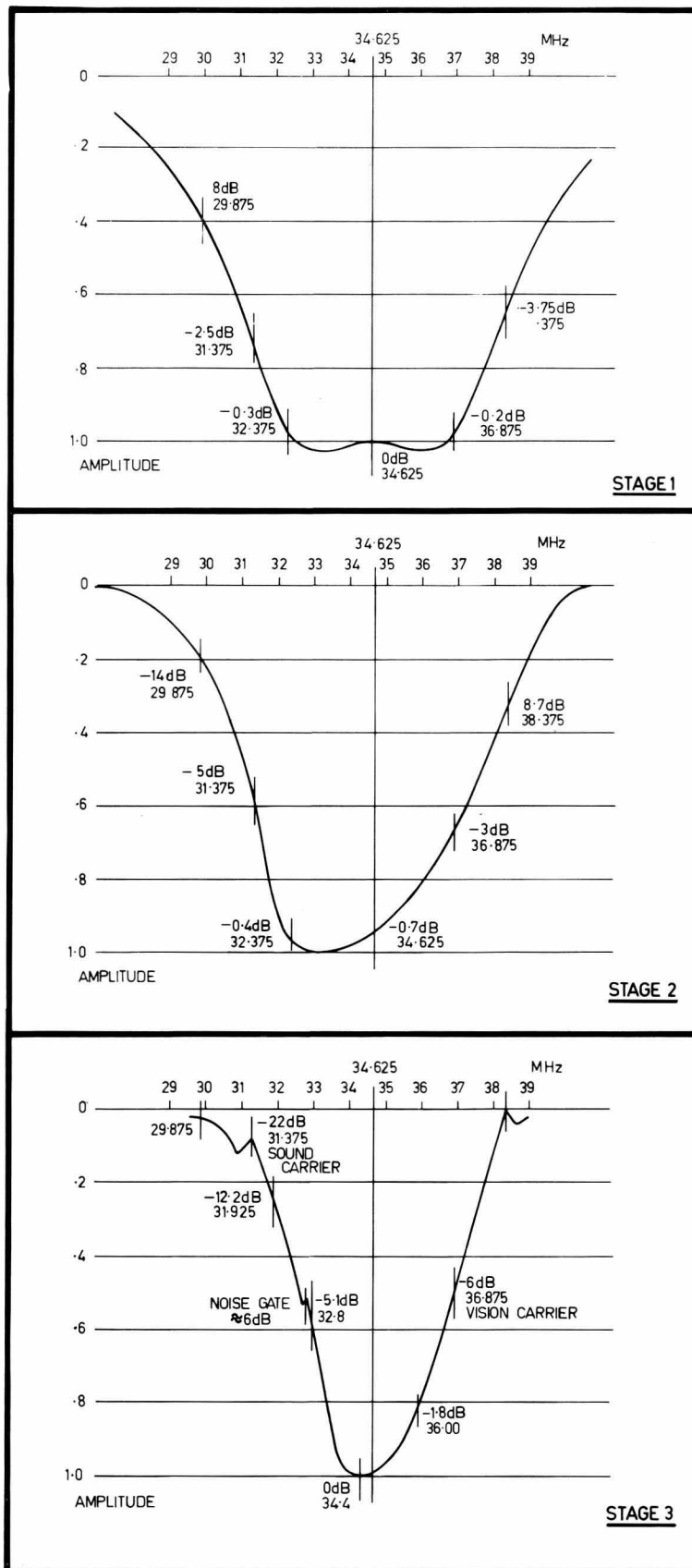
RESISTANCE TABLE

T1—Main Transformer	Primary Secondary	62 ohms 0.45 ohm
T301—Vertical Blocking Transformer	Primary Secondary	6.2 ohms 24.5 ohms
T302—Horizontal Oscillator Transformer	Primary Secondary	93 ohms 8.8 ohms
T303—Horizontal Drive Transformer	Primary Secondary	0.45 ohm 0.1 ohm
T2—Horizontal Output Transformer Primary EHT winding CRT heater winding AGC winding AFC response winding	Measure Between pins 1- 5 5 to top cap 7- 8 10-11 12-13	2.9 ohms 475 ohms 0.14 ohm 0.21 ohm 0.53 ohm
CH1—Vertical Output Choke		4.2 ohms
Yoke	Vertical Horizontal	14 ohms 0.3 ohm

SOUND IC VOLTS PA237

Pins	Volts
3	11.4 volts
5	18 volts
7	10.6 volts
12	4 volts
14	3.7 volts

Set operating from 240V AC main. Volume control set to minimum. Measured with 20,000 ohm voltmeter.



I.F. ALIGNMENT CURVES

MODEL Z1-E2 — PRODUCTION CHANGES

The circuit diagram and service information within this manual include amendments which have been affected since early production. The amendments referred to include:

(a) **To Increase Video Drive (Contrast)**

R111	740-0082	10K has been changed to
	740-1921	7.5K $\frac{1}{2}$ W 5%.

(b) **To Stabilise Horizontal Drive**

R319	740-0172	270K $\frac{1}{2}$ W 10% has been changed to
	740-0162	220K $\frac{1}{2}$ W 10%.
TR305	932-3441	BC158 has been changed to
	932-3711	OC969.

(c) **To Improve Tuner Sensitivity**

In some early receivers,
R517 10K mounted on the tuner was reduced to 8.2K.

This resistor appeared on a separate tuner circuit diagram which was printed in the Service Manual, but not on the Field Service Sheet 683-920.

In later receivers, this resistor was removed and Printed Circuit Board 132-162, Tuner AGC Bias, has been added to the circuit diagram 683-918. This appears in the Service Manual and on issue 3 of the Z1-E2 Field Service Sheet 683-9203.

The addition of the Tuner AGC Bias Board involved the following changes:

Tuner Printed Circuit Board

R517	10K \pm 10% $\frac{1}{2}$ W	} Deleted.
R518	100K \pm 10% $\frac{1}{2}$ W	

Small Signals Board

Deleted			Added		
R102a	740-0382	6.8K	R102b	740-0361	390K \pm 10%
R105	740-0382	6.8K	R105	740-1971	5.1K \pm 5%
R106	740-0082	10K	R106	740-0071	4.7K \pm 10%
R110	740-0272	150 ohms	R110	740-0411	820 ohms \pm 10%
R129	740-0062	3.9K	R129	740-0701	56K \pm 10%
R130	740-0302	1.8K	R130	740-0041	2.7K \pm 10%
R131	740-0292	270 ohms	R131	740-0041	2.7K \pm 10%
MR103	932-2451	BA100 AGC Delay Diode			Shorting Link

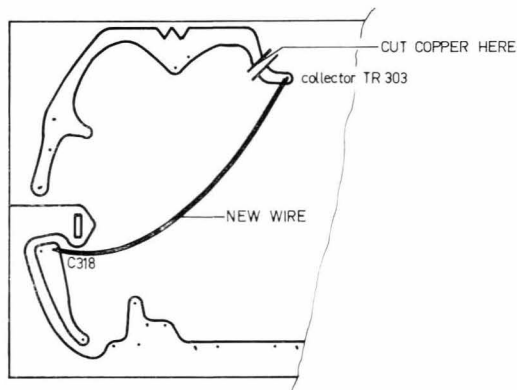
Tuner AGC Bias Board

R601	740-0141	100K
R602	740-0081	10K
R603	740-1391	470 ohms \pm 20%
R604	740-0151	150K
RV601	677-2151	22K (linear) Max. Tuner Gain Adjustment.
TR601	932-3421	BC148 — R.F. AGC Output Transistor

(d) **To prevent failure of TR303 (Vertical Drive Transistor) as a result of CRT Flashover**

The collector of TR303 is now connected to the junction of R326, R327 and C318.

Modification may be carried out by cutting the copper on the Timebase Board close to the collector lead of TR303 and adding a 4-inch connecting wire between the collector lead of TR303 and the junction of R326, R327 and C18 as shown in the diagram.



(e) **To Reduce the Effects of CRT Flashover**

740-178 1.5K $\frac{1}{2}$ W 10% resistor added in series with Pin 1 of CRT.

740-178 1.5K $\frac{1}{2}$ W 10% resistor added in series with Pin 2 of CRT.

Note that factory modified receivers for changes (d) and (e) commence with Serial Number 2430, approximately.

PARTS LIST — MODEL Z1-E2

Note: The first figure of the 3-figure reference numbers indicates the printed circuit board on which a part is located. Locations are as follows:

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 500-599—Tuner Board
 600-699—Tuner AGC Bias

Ref.	Part No.	Description	Ref.	Part No.	Description
RESISTORS			RESISTORS (continued)		
All resistors are $\frac{1}{2}$ watt, $\pm 10\%$ except where stated			Small Signals Board (continued)		
Chassis			R130	740-0041	2.7K
R1	740-0142	100K	R131	740-0041	2.7K
R2	740-0082	10K	R132	740-0292	270 ohms
R3	740-0232	39K	R134	740-0302	1.8K
R4	740-0182	470K	R135	740-0022	1K
R5	742-1232	68 ohms 1W	R136	740-0532	1M $\pm 20\%$
R7	740-1222	12 ohms 1W	R137	740-0782	120K
R7a	740-0102	22K	R138	740-0082	10K
RB	Part of Yoke 259-1991	1K	R139	740-0082	10K
R9	740-0292	270 ohms	R140	740-0082	10K
R10	748-0202	0.75 ohms $\pm 5\%$ 1W	R141	742-0102	22K 1W
R11	742-0742	3.9K 1W	R142	740-0792	8.2K
R12	740-0282	220 ohms	R144	740-0222	180K
R13	742-0402	150K $\pm 20\%$ 1W	R145	740-0922	330 ohms
R14	740-0262	560 ohms	R146	740-0922	330 ohms
R15	742-0892	2.2M	R147	742-0292	3.3K 1W
R16	742-1182	2.7M	R148	740-0112	27K
Small Signals Board			R149	740-0112	27K
R100	740-0052	3.3K	R150	740-0172	270K
R101	740-0682	680 ohms	R151	740-0062	3.9K
R102	740-0022	1K	R152	740-0092	15K
R102b	740-0361	390K	R153	740-0012	470 ohms
R103	740-1161	180 ohms	R154	740-0022	1K
R105	740-1971	5.1K $\pm 5\%$	R155	740-0252	1.5K
R106	740-0071	4.7K	R156	740-0922	330 ohms
R107	740-0272	150 ohms	R157	740-0262	560 ohms
R108	740-0292	270 ohms	R158	740-0662	82 ohms
R109	740-0652	100 ohms	R158a	738-0102	3.9K $\frac{1}{4}$ W
R110	740-0411	820 ohms	R159	740-0382	6.8K
R111	740-1921	7.5K $\pm 5\%$	R160	740-0382	6.8K
R112	740-0652	100 ohms	R161	740-0102	22K
R113	740-0071	4.7K	Audio Assembly		
R114	740-0002	390 ohms	R201	740-0752	68K
R115	740-0052	3.3K	R202	740-0162	220K
R116	740-0222	180K	R203	740-0072	4.7K
R117	740-0012	470 ohms	R204	740-0182	390K
R118	740-0002	390 ohms	R205	740-0032	2.2K
R119	740-0322	1.2K	R206	740-0672	680K
R120	740-0322	1.2K	Timebase Board		
R121	750-0782	6.8K $\pm 10\%$ 4W Metox	R301	740-0232	39K
R122	742-0042	15K 1W	R302	740-0122	47K
R123	740-0051	3.3K	R303	740-1242	6.8 ohms
R124	740-0442	120 ohms	R304	740-0302	1.8K
R125	740-0002	390 ohms	R305	740-0291	270 ohms
R126	740-0512	100K $\pm 20\%$	R306	740-0922	330 ohms
R128	740-0112	27K	R307	740-0102	22K
R129	740-0701	56K	R308	740-0232	39K
			R309	740-0072	4.7K
			R310	740-0281	220 ohms

PARTS LIST — MODEL Z1-E2

Ref.	Part No.	Description	Ref.	Part No.	Description
RESISTORS (continued)			CAPACITORS (continued)		
Timebase Board (continued)			Chassis (continued)		
R311	740-0651	100 ohms	C14	269-1131	10uF 16V Electro
R312	740-1161	180 ohms	C15	283-1741	0.1uF ± 10% 400V Polyester
R313	740-0012	470 ohms	C16	269-1511	10uF 300V Electro
R314	750-0772	1.5 ohms ± 5% 1W	C17	283-1741	0.1uF ± 10% 400V Polyester
R315	740-0072	4.7K	C18	271-0911	0.003uF Ceramic Disc
R316	740-0252	1.5K	Small Signals Board		
R317	740-0651	100 ohms	C101	271-1301	22pF ± 10% NPO Disc
R318	740-0242	33K	C102	271-1341	68pF ± 10% Ceramic
R319	740-0162	220K	C103	271-0941	8.2pF ± ½pF NPO Disc
R320	740-0382	6.8K	C104	271-0771	100pF ± 5% NPO Disc
R321	740-0272	150 ohms	C105	271-1301	22pF ± 10% NPO Disc
R322	740-0712	47 ohms	C106	271-0681	12pF ± 5% NPO Disc
R323	740-0442	120 ohms	C107	271-0691	3.9pF ± ¼pF NPO Disc
R324	740-0712	47 ohms	C108	271-0731	0.047uF +80% —20% 25V Redcap
R325	740-1242	6.8 ohms	C109	271-1201	0.01uF +100% —0% 50V Ceramic
R326	740-1032	10 ohms	C110	271-0681	12pF ± 5% NPO Disc
R327	740-1242	6.8 ohms	C111	269-1251	50uF 25V Electro
R328	740-0022	1K	C112	271-1271	0.001uF +80% —20% Ceramic
R329	746-0352	0.47 ohms BW½	C113	271-1201	0.01uF +100% —0% Ceramic
R330	740-0142	270K 1W	C114	271-1201	0.01uF +100% —0% Ceramic
R331	740-0281	220 ohms	C115	271-1891	68pF ± 5% N330 Disc
R332	740-0651	100 ohms	C116	271-1201	0.01uF +100% —0% 50V Ceramic
R333	740-0412	820 ohms	C117	269-1211	12.5uF 25V Electro
R334	740-0682	680 ohms	C118	271-1271	0.001uF +80% —20% Ceramic
R335	740-0982	22 ohms	C119	271-1201	0.01uF +100% —0% 50V Ceramic
R336	740-0651	100 ohms	C120	271-1201	0.01uF +100% —0% 50V Ceramic
Tuner AGC Bias			C121	271-1881	56pF ± 5% NPO Style A
R601	740-0141	100K	C122	271-1201	0.01uF +100% —0% 50V Ceramic
R602	740-0081	10K	C123	271-0941	8.2pF ± ½pF NPO Disc
R603	740-1391	470 ohms ± 20%	C124	271-1201	0.01uF +100% —0% 50V Ceramic
R604	740-0151	150K	C125	271-1751	15pF ± 5% NPO Disc
CAPACITORS			C126	271-0681	12pF ± 5% NPO Disc
Chassis			C127	280-3401	470pF ± 10% 100V Styro Seal
C1	280-5241	1uF ± 20% 50V Philips	C128	280-3121	270pF ± 10% 125V Styro Seal
C2	283-1201	0.047uF ± 10% 160V Polyester	C129	269-0871	125uF 16V Electro
C3	269-1521	2000uF 50V Electro	C130	269-1171	25uF 6.4V Electro
C4	269-1551	1uF +50% —10% 40V Electro	C131	283-5741	0.1uF 50V Polyester
C5	269-1301	400uF 25V Electro	C132	271-1571	.0022uF ± 10% Type CY Ceramic Disc
C6	269-0971	2000uF 25V Electro	C133	271-1571	.0022uF ± 10% Type CY Ceramic Disc
C6a	269-0971	2000uF 25V Electro			
C7	269-1301	400uF 25V Electro			
C8	269-1501	2000uF 16V Electro			
C9	269-1171	25uF 6.4V Electro			
	Part of				
C10	259-1991	3.3uF			
C11	283-5751	6.8uF ± 10% 50V Polyester			
C12	271-1571	0.0022uF ± 10% CY Ceramic Disc			
C12a	271-0761	0.1uF ± 80% 25V Redcap			
C13	282-6181	0.033uF ± 10% 400V Polyester			

PARTS LIST — MODEL Z1-E2

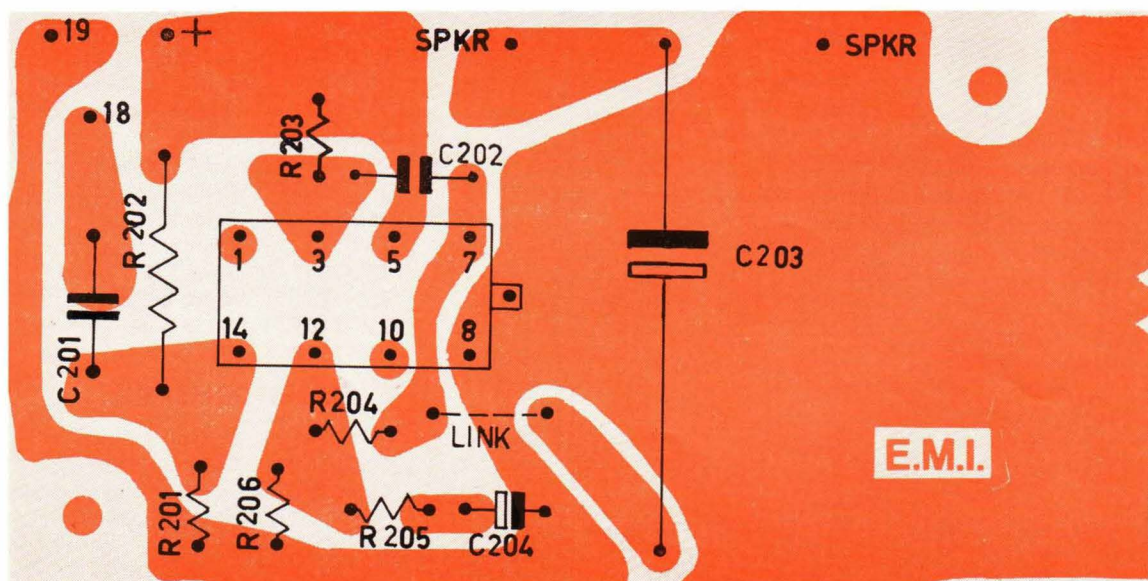
Ref.	Part No.	Description	Ref.	Part No.	Description
CAPACITORS (continued)			CAPACITORS (continued)		
Small Signals Board (continued)			Timebase Board (continued)		
C134	283-5741	.1uF \pm 10% 50V Polyester	C302	280-3591	1uF 200-250V Metalised Film
C134a	271-1811	56pF \pm 10% N330 Disc	C303	280-5201	.05uF \pm 20% 50V Lacquer Film
C135	283-1121	0.01uF \pm 10% 160V Polyester	C304	271-1151	0.047uF \pm 20% 25V Redcap
C136	283-1121	0.01uF \pm 10% 160V Polyester	C305	271-1071	0.22uF \pm 20% 25V Redcap
C137	283-1201	0.047uF \pm 10% 160V Polyester	C306	269-1321	6.4uF 25V Electro
C138	280-5241	1uF \pm 20% 50V Metalised Lacquer	C307	269-1321	6.4uF 25V Electro
C139	271-1691	2.2pF \pm $\frac{1}{4}$ pF NPO Disc or Bead Ceramic	C308	271-1561	0.1uF \pm 20% 25V Redcap
C140	271-1681	39pF \pm 10% NPO Tube Ceramic	C309	269-0871	125uF 16V Electro
C141	271-1201	0.01uF \pm 100% —0% 50V Ceramic	C310	271-1481	0.003uF \pm 20% CY Ceramic Disc
C142	269-1051	10uF 6V Electro	C311	269-0871	125uF 16V Electro
C143	280-3401	470pF \pm 10% 100V Styroseal	C312	280-5201	0.5uF \pm 20% 50V Lacquer Film
C144	271-1341	68pF \pm 10% N750 Ceramic Tube	C313	271-0311	27pF \pm 5% Ceramic Tube
C145	271-1341	68pF \pm 10% N750 Ceramic Tube	C314	280-3601	680pF \pm 10% 100V Styroseal
C146	269-1211	12.5uF 25VW Electro	C315	280-3311	0.0047uF \pm 10% 50V Styroseal
C147	280-3401	470pF \pm 10% 100V Styroseal	C316	269-0871	125uF 16V Electro
C148	271-0731	0.047uF \pm 80% —20% 25V Redcap	C317	269-0871	125uF 16V Electro
C149	271-0731	0.047uF \pm 80% —20% 25V Redcap	C318	269-0871	125uF 16V Electro
C150	280-3401	470pF \pm 10% 100V Styroseal	C319	271-0891	15pF \pm 10% Ceramic Disc
C151	271-0731	0.047uF \pm 80% —20% 25V Redcap	C320	269-1131	10uF 16V Electro
C151a	271-1561	0.1uF \pm 20% 25V Ceramic	C321	271-1611	100pF Ceramic Disc N750
C152	280-3131	100pF \pm 5% 100V Styroseal	Rectifier Assembly		
C153	280-3401	470pF \pm 10% 100V Styroseal	C401	271-1271	0.001uF \pm 20% Type AY Ceramic Disc
C154	280-3401	470pF \pm 10% 100V Styroseal	C402	271-1271	0.001uF \pm 20% Type AY Ceramic Disc
C155	269-1211	12.5uF 25VW Electro	POTENTIOMETERS		
C156	271-1571	0.0022uF \pm 10% Type CY Ceramic Disc	Chassis		
Audio Assembly			RV1	677-1541	500 ohms, CTS Curve 'D' (linear)—Contrast Range
C201	280-5201	0.47uF 50V \pm 20%	RV2	677-1631	1.5K CTS Curve 'D' (linear)—A.G.C.
C202	271-0801	0.0047uF \pm 20% 25V Redcap	RV3	677-1911	25K (linear)—Set Black
C203	269-1191	400uF 16V Electro	RV4	677-1901	1K (linear)—Picture
C204	269-1321	6.4uF 25V Electro	RV5	677-1891	1M (inverse log)—Sound
Timebase Board			RV6	677-1931	10K (linear)—Vertical Hold
C301	271-1571	0.0022uF \pm 10% Ceramic Disc	RV7	677-1921	1.5K (linear)—Horizontal Hold
			Timebase Board		
			RV301	677-1951	50K (linear)—Height
			RV302	677-1541	500 ohms (linear)—Overall Linearity
			RV303	677-1951	50K (linear)—Top Linearity
			RV304	677-1941	1K (linear)—11 volts adjust

PARTS LIST — MODEL Z1-E2

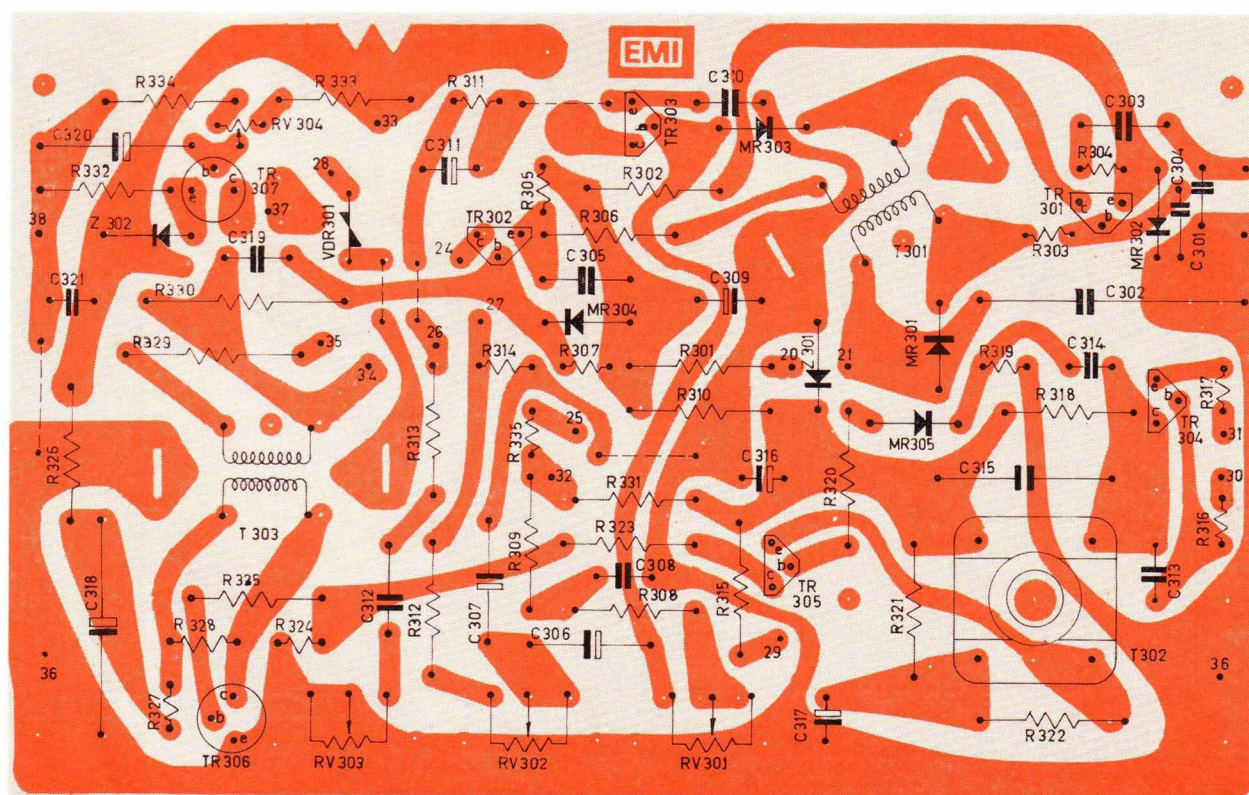
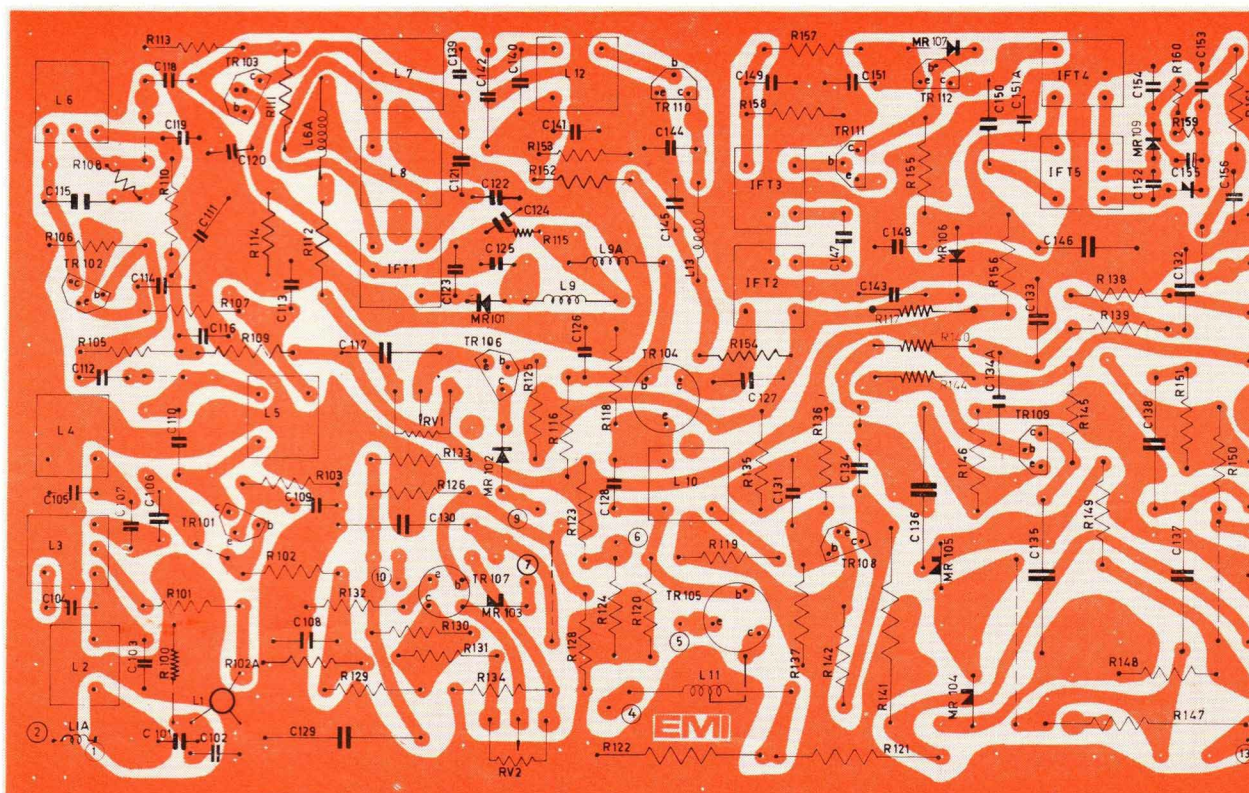
Ref.	Part No.	Description	Ref.	Part No.	Description
TRANSISTORS (continued)			DIODES (continued)		
Tuner AGC Bias			MR6	932-3521	BA148—250 Volt Line Rectifier
RV601	677-2151	22K (linear)Max. Tuner Gain Adjustment	MR7	932-3471	TV11—E.H.T. Rectifier
TRANSISTORS			Small Signals Board		
Chassis			MR101	932-0971	OA90—Video Detector
TR1	932-3501	AD149	MR102	932-2031	OA91—AGC Isolating Diode
TR2	932-3481	BD124	MR104	932-2961	OA640—Video Clamp
TR3	932-3491	AU104	MR105	932-2961	OA640—Discriminator
Small Signals Board			MR106	932-2961	OA640—Discriminator
TR101	932-2831	SE5002—1st Vision I.F.	MR107	932-2271	AA119—Limiting Diode
TR102	932-2831	SE5002—2nd Vision I.F.	MR108	932-2271	AA119—Ratio Detector
TR103	932-2921	BF184—3rd Vision I.F.	MR109	932-2271	AA119—Ratio Detector
TR104	932-3021	BC108—Video Driver and Intercarrier Amplifier	Timebase Board		
TR105	932-3391	BF178—Video Amplifier	MR301	932-2031	OA91—Overshoot Clipper
TR106	932-3401	BC147—A.G.C.	MR302	932-2451	BA100—Sync. Clipper
TR107	932-3021	BC108—A.G.C. Amplifier	MR303	932-2451	BA100—Vertical Clamp
TR108	932-3411	OC962—Sync. Separator	MR304	932-2451	BA100—Blanking Clamp
TR109	932-3421	BC148—Sync. Amplifier	MR305	932-2031	OA91—Horizontal Clamp
TR110	932-3421	BC148—Noise Gate	Z301	932-3541	BZY 94/C11—11 Volt Stabilized Line
TR111	932-3421	BC148—Intercarrier Amplifier	Z302	932-3461	BZY 88/C5V6—5.6 Volt Supply Reference Diode
TR112	932-3421	BC148—Intercarrier Amplifier Limiter	MR401	932-3041	{ BY126/50—Power Supply Bridge Rectifier
Timebase Board			MR402		
TR301	932-3421	BC148—Vertical Oscillator	MR403		
TR302	932-3531	OC963—Blanking	MR404		
TR303	932-3421	BC148—Vertical Driver	COILS		
TR304	932-3421	BC148—Reactance	All these coils are located on the Small Signals Board		
TR305	932-3711	{ OC969 } Horizontal	L1	259-1792	Adjacent sound carrier trap
		{ BC158B } Oscillator	L1a	259-2021	Coil, tuner coupling
TR306	932-3431	OC946—Horizontal Driver	L2	259-1711	I.F. Input coil
TR307	932-3021	BC108—11 Volts Adjust	L3	259-1771	Adjacent vision trap
Tuner			L4	259-1761	Sound carrier trap
TR501		BF200—R.F. Amplifier	L5	259-1721	1st I.F. collector coil
TR502		AS305—Mixer	L6	259-1731	2nd I.F. collector coil
TR503		AS304—Oscillator	L6a	259-1432	Filter choke
Tuner AGC Bias			L7	259-2011	3rd I.F. collector coil
TR601	932-3421	BC148—RF AGC Output Transistor	L8	259-2001	Coil collector
DIODES			L9	259-1872	Filter coil
Chassis			L9a	259-1432	Filter choke
MR1	932-3041	BY126/50—Reverse Audio Board Polarity Switch	L10	259-1801	Trap 5 (5.5 MHz)
MR2	932-3641	IS689—Series Efficiency Diode	L11	259-1821	Video collector coil
MR3	932-3511	MA102—Shunt Efficiency Diode	L12	259-1781	Noise gate
MR4	932-3041	BY126/50—CRT Filament Supply Diode	L13	259-1812	Filter coil
MR5	932-3631	BY126/400—140 Volt Line Rectifier	TRANSFORMERS		
			Chassis		
			T1	904-0591	Transformer, mains
			T2	908-0901	Horizontal output transformer, E.H.T.
			Timebase Board		
			T301	908-0911	Vertical blocking oscillator transformer

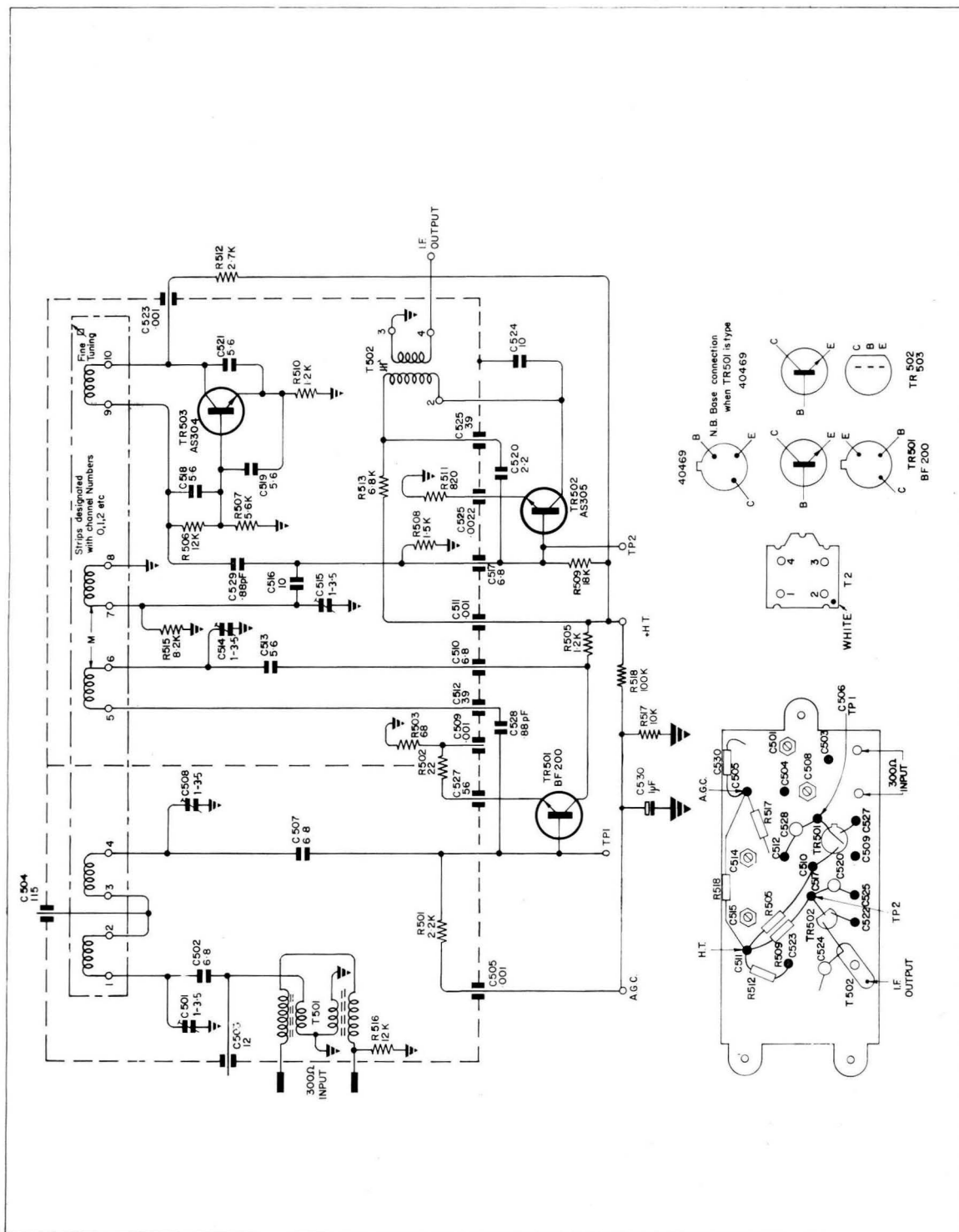
PARTS LIST — MODEL Z1-E2

Ref.	Part No.	Description	Ref.	Part No.	Description
TRANSFORMERS (continued)			MISCELLANEOUS (continued)		
T302	259-1981	Horizontal oscillator trans- former	190-3261	Cabinet, back	
T303	908-0921	Horizontal drive trans- former	224-2471	Chassis, assembled and wired	
Small Signals Board			224-2481	Tuner assembly MSP TC20	
IFT1	906-1001	IF Transformer, Vision	259-1991	Yoke, deflection coil, 14 ohms MSP 44980	
IFT2	906-0881	IF Transformers, Inter- carrier	403-4051	Escutcheon, cabinet front	
IFT3	906-0891	IF Transformer, Inter- carrier	453-1601	Grille, speaker	
IFT4	906-0901	IF Transformer, Ratio Detector	470-0371	Handle assembly	
IFT5	906-0911	IF Transformer, Ratio Detector	517-3161	Knob, front controls	
MISCELLANEOUS			517-3171	Knob, side controls	
SW1a } SW1b } SW2 and SKT1	855-0871	{ Switch, 250V, 2A, 2-pole, 1-way	517-3201	Knob, channel selector	
FS1	431-0111	Fuse, 5 amps	517-3211	Knob, fine tuning	
FS2	431-0071	Fuse, 1 amp	526-7171	Lead assembly, 12V D.C.	
FS3	431-0071	Fuse, 1 amp	561-2191	Medallion, handle	
CH1	232-0441	Choke, vertical output	561-2231	Medallion, model identification	
VDR301	750-1011	Voltage Dependent Resistor	561-2271	Medallion, trade mark	
	106-0911	Aerial, telescopic	664-3361	Nameplate, front control	
	148-6751	Bracket, aerial terminal	754-0421	Retainer, decorative top	
	148-6831	Bracket, tuner support	754-0431	Retainer, decorative bottom	
			794-2241	Scale, channel indicator	
			824-1311	Socket, earpiece	
			831-2601	Earpiece and jack assembly	
			831-2941	Speaker, 5" x 3" MSP	
			895-0011	Terminal Spring	
			932-3351	Picture Tube, 12" 110° Aluminised Type	
			932-3371	PA237—Integrated Circuit	



AUDIO ASSEMBLY (VIEWED FROM COPPER SIDE)

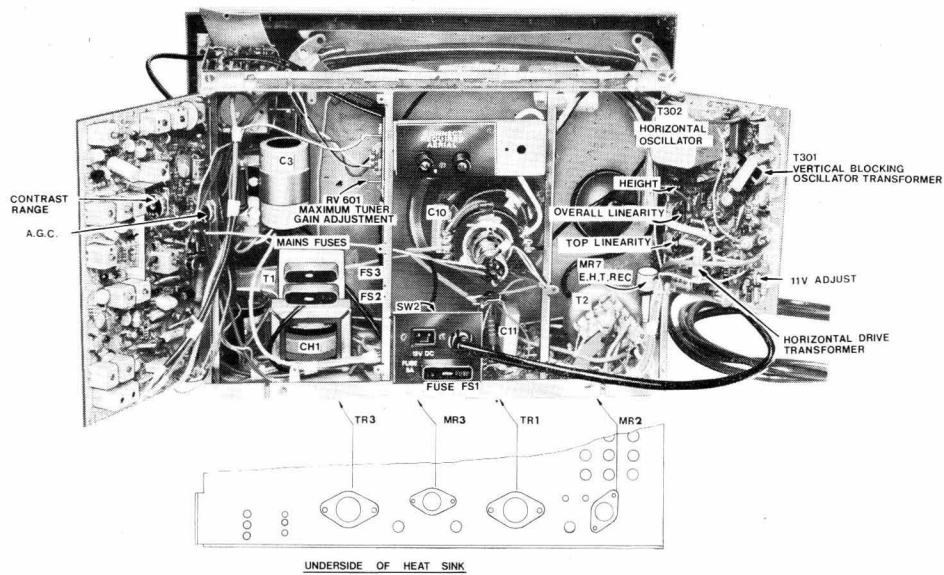




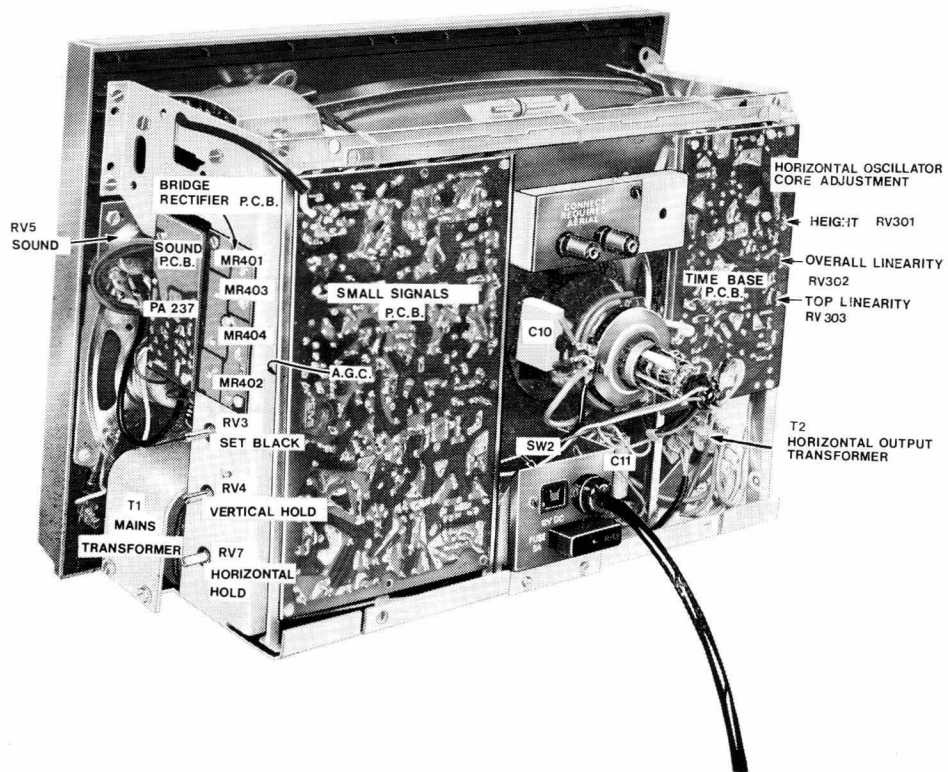
Note: Resistors R517 (10K) and R518 (100K) have now been deleted.

TUNER TYPE TC20

H. CLARK PTY. LTD.
Printers
MARRICKVILLE, N.S.W.



REAR VIEW DOORS OPEN



REAR VIEW DOORS CLOSED

