

Brakes Spring 79

Put the apparatus into position "Fast Rewinding".

The felt pad on the brake spring 79 must touch the reel disc shaft. The distance between the brake spring and the lip of the brake bracket 82 must be 0.3 mm. This can be adjusted by bending the lip on bracket 82, fig.11.

The felt pad of the brake spring must press against the reel disc shaft with a force of 60-80 grammes.

This can be adjusted by turning the brake spring 79 by means of a screwdriver from underneath through the triangular hole in the mounting plate.

Winding friction, 100

Put the apparatus into position "Playback".

The friction of the winding wheel 100 must be so great that a tape on a 3" reel pulls with a force of 8-15 grams.

If necessary, check the adjustment of the stop bracket.

Stop bracket 76

If the rubber of the winding wheel touches the flywheel 72, and the aluminium pulley touches the right-hand reel disc, then the clearance between the stop bracket 76 and the insert bush on the coupling bracket 103 must be 0.5 - 1.0 mm., fig. 12.

This can be adjusted by bending the stop bracket 76. In position "playback", the pulley of the winding wheel must press against the right-hand reel disc with a force of 25 to 30 grams., fig.13.

Slide 69 and pressure roller lever 49

The stroke of slide 69 can be adjusted by means of plate 304, fig. 14.

- . Put the apparatus in position "playback".
- . Remove spring pos. 68.
- . Undo the screw of plate 304.
- . Push slide 69 away as far as possible by hand.
- . Press an adjustment plate against tumbler 73; and tighten it.

- The clearance between adjustment plate 304 and tumbler 73 must be greater than $0.1 \ \mathrm{mm}$.
- Fit spring pos. 68.
- The distance between the lip on slide 69 and the lip on the pressure roller lever 49 must be 0.3 1.5 mm., fig. 15.

The recording button 84 must be locked when the start button is depressed.

This can be adjusted by positioning bracket 303.

This is possible after the two screws C have been loosened.

The force necessary to lift the pressure roller from the capstan must be 300 ± 25 grams., fig. 15. This can be adjusted by bending the fixing lip of spring 68 on slide 69.

Pressure bracket 45.

In position "playback" the pressure bracket must be pulled with a force of 8-12 grams by spring 46 when the felt pad is released from the head, fig. 16.

This can be adjusted by bending lip A on the pressure roller lever. The clearance between the pressure bracket and the stop lip on the pressure roller lever must be 0.5 - 1.5 mm.

The felt pad on the phosphor bronze leaf spring must be able to bend when the start button is depressed.

This can be adjusted by bending lip A on the pressure roller lever.

Winding roller 69

The winding roller 69 must have a clearance of at least 0.5 mm. from the flywheel 72 and the reel disc 86 in the positions "recording" and "playback", fig.13.

Adjustment is done by bending coupling strip 101, fig.17. In position "fast winding", attention should be paid that the coupling strip 101 is free from the coupling bracket 99. In position "fast rewinding", the clearance between the coupling

strip and the lower plate 74 must be at least 0.3 mm.

In position "fast winding", the winding roller must press against the flywheel and the reel disc with a force of 60-70 grams, fig. 18.

Belt drive wheel 36

In position "playback" the clearance between the flywheel 72 and the belt drive wheel 36 must be at least 0.5mm., fig.13.

This can be adjusted by bending lip A (fig. 19) of the mounting plate.

In position "fast rewinding" lip B of bracket 37 must remain free from lip A and the torsion spring 39 by at least 0.3 mm.

In the stop position of the apparatus, the force for releasing the drive wheel from the flywheel must be 20-30 grams, fig. 20.

Idler Wheel 55

In position "playback", the idler wheel 55 must be pulled between the flywheel 72 and the motor pulley with a force of 30 ± 3 grams. This force can be adjusted by bending the connecting point of the spring of the idler wheel lever on the motor mounting plate.

Checking and adjustment of the tape speed

The tape speed must be 4.75 cm/sec.

This can be checked as follows:

- . Mark a part of the tape for 4.75 metres with, for instance, a piece of adhesive tape.
- . Place the tape into the apparatus with the first mark near the capstan.
- . Switch the apparatus into position "playback".
- . Measure the time between the start and the moment at which the second mark passes the capstan.
- . This time must be between 95 and 103 seconds.
- . Should this time be incorrect, then check whether one of the parts of the mechanism runs heavily, for instance, pressure roller 48, winding friction 100, and flywheel bearing 58. If this is not the case, and all forces and clearances are correct, then correct the speed, if necessary, by turning the adjustment screw of the regulator on the motor shaft, fig. 21.

This adjustment screw is accessible through a hole in the screening bush.

The motor speed is increased by turning the adjustment screw in direction A and decreased by turning it in direction B. After the adjustment, seal the adjustment screw with cellulose lacquer in order to prevent the speed from altering.

RECORDERS

EL3586/00



PHILIPS MODEL EL 3586-00 TECHNICAL DATA

Tape speed : 4,75 cm/sec. (17/8"/sec.) Supply voltage : 9 V (6 x $1\frac{1}{2}$ V) Output power : 500 mW (line output 500 mV) Loudspeaker : AD 2400 W Reel diameter : without lid 10 cm (4") with lid 7, 5 cm (3") Life of battery : approx. 40 hrs, long life cells Microphone Dimensions : EL 3755-00A : 280 x 97 x 200 mm Weight : 3,65 kg Input sensitivity for radio and gramophone : 0,3 mV across 2 k Ω Current consumption : approx. 100 mA without signal Number of tracks : TS1 TS2 Transistors AC125 AC125 TS3 AC126 TS4 AC126 TS5)₂ AC128

TS7

GR1

OC70

OA79

Hints for Repair

Removing the apparatus from the case, fig. 1.

- Remove the lid and the handle.
- Remove the batteries and the microphone.
- Undo the two screws "A".
- Remove the two outer circlips by means of the pliers A9 600 30. Loosen the three screws "B". Do not loosen the 4th screw.
- The two case halves can now be parted carefully.
- Encasing is done in the reverse order.

Replacement of the Bowden cable, pos. 85, fig. 2

- Put the lever of switch SK1-2 into the recording position.
- Pass a locking pin approx. 1 mm thich through the hole in the switch.
- Fit the Bowden cable.
- Then remove the locking pin.

Replacement of the reel shafts, pos. 50, fig. 3

When the reel shafts have to be replaced, the original shaft must be tapped out of the fixing bush by means of a punch. The fixing bush should be supported on the upper side of the mounting plate. Then carefully tap the new shaft into the fixing bush by means of a plastic hammer, so that smoothly finished side is on top.

Replacement of the motor, fig. 4

For this, use a long thin screwdriver.

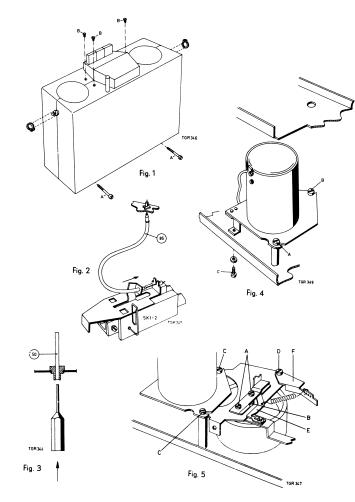
- Loosen the printed panel.

 Loosen the two screws "A" and "B" a few turns. Screw "B" is accessible through a hole in the bottom plate.
- Undo the third screw by means of which the motor is fitted to the mounting plate.
- The complete motor with drive unit can now be taken out of the apparatus (this should be done carefully in view of the wiring).
- Unsolder the three connection wires of the motor from the wire
- The motor can be removed from the mounting plate by loosening the three screws pos. 19.

The motor must be checked for speed after the replacement. For this, "Adjustment and Checking of the Tape Speed". The regulator screw must be sealed after the adjustment.

Replacement of the flywheel, pos. 72, fig. 5

- Undo the four screws on the printed panel.
- Push the bracket of SK1-2 forwards, and disconnect the Bowden cable, pos. 85.
- Undo the two screws "A". Mind the spacing bushes!
- . Remove the lower bearing "B" of the flywheel.



- Disconnect the three springs under the control buttons and the spring on the bracket for the belt drive wheel.
- Undo the two screws C on the motor mounting plate.
- Undo the screw D under the control buttons.
- Remove the coupling strip E and the stop bracket $\mathbf{F}_{\scriptscriptstyle\bullet}$
- Undo screw, pos. 20, on the starting strip and remove bushing 311. Loosen the third screw, by means of which the motor is fitted to the mounting plate.
- The lower plate can be slid downwards by taking the motor out of the apparatus.
- After having moved bracket, pos. 99, out of the way, the flywheel can be taken out of the apparatus.
- Mounting is done in the reverse order. (mind the correct position of the tumbler, pos. 73!)

Mechanical adjustments

Reel discs 27 and 86, and recording/playback head

The distance between the upper side of the reel discs and the mounting plate must be 14 ± 0.2 mm, fig. 6. This can be adjusted by means of the pivot screws. 26.

The tape must run through the tape guide of the erasing head without twisting. The height of the recording/playback head must be so that the tape runs through the tape guide without twisting.

The front of the recording/playback head must be parallel to the front of the erasing head, and the capstan (vertical), fig. 7. The air gap should be perpendicular to the tape. This must be adjusted as follows:

- Place a test tape WT 939 15 into the apparatus.
- Connect a valve voltmeter to the points 2 and 3 of BU1.
- Switch the apparatus into position "Playback".
- . Now adjust for maximum output voltage with screw A, fig.8.

Put the apparatus into position "Fast rewinding".

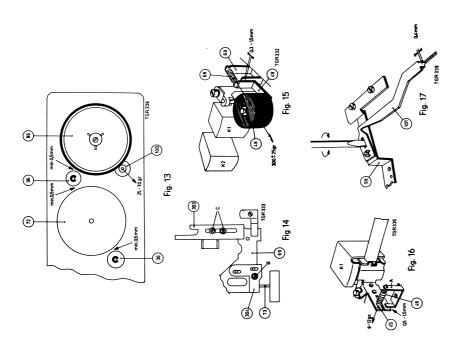
There must be a clearance of at least 0.3 mm. between the brake blocks and the reel discs, fig. 9.

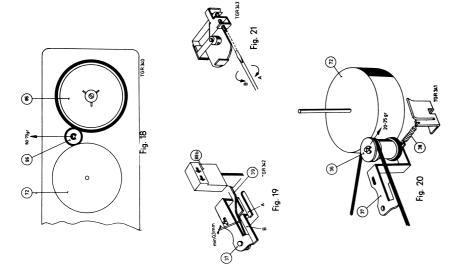
For the right-hand reel disc, this distance amounts to 26 mm., as indicated in fig. 10.

The adjustment can be done by moving bracket 33 for the left-hand brake, and bracket 82 for the right-hand brake.

PHILIPS MODEL EL3586

LIST OF MECHANICAL PARTS





	LIST OF MECHANICAL	PARIS
Pos.	Code number	Description
1	988/4	Washer 4 mm
2	988/3	Washer 3 mm
3	987/3	Toothed spring washer 3 mm
4	999/2x5	Screw with cylindrical head 2x5mm
5	999/2,6x15	Screw with cylindrical head 2,6x15mm
6	999/2,6x8	Screw with cylindrical head 2,6x8mm
7	999/3x10	Screw with round head 3 x10 mm
8	999/3x15	Screw with cylindrical head 3 x15 mm
9	998/2,6x8	Screw, countersunk 2,6x 8 mm
10	987/4	Toothed spring washer 4 mm
11	999/3x30	Screw with cylindrical head 3x30 mm
12	993/M2, 6	Hexagonal nut 2,6 mm
13	984/2	Circlip Ø 2 mm
14	986/3	Pressure washer 3 mm
15	99 0 /3,5x35	Spacer 3,5 mm
16	985/3	Retaining ring Ø 3 mm
17	985/4	Retaining ring Ø 4 mm
18	985/5	Retaining ring Ø 5 mm
19	999/3x6	Screw with cylindrical head 3x6 mm
20	999/2,6x23	Screw with cylindrical head 2,6x23 mm
21	998/2,6x8	Screw, countersunk 2,6x 8 mm
22	987/2	Toothed spring washer 2 mm
23	999/4x50	Screw with cylindrical head 4x50 mm
25	P7 520 45/000	Driving belt
26	P5 511 30/334HA	Pivot screw for reel discs
27	AE 571 81	Left-hand reel disc
28	P5 512 62/NB	Nylon bracket for erase head
33	AE 606 13	Brake bracket, left
34	AE 506 59	Tension spring for left-hand brake bracket
35	AE 017 49	Ring
36	AE 571 16	Belt drive wheel
37	AE 606 05	Bracket and shafts
38	AE 504 89	Tension spring for bracket pos. 37
39	AE 504 88	Torsion spring for bracket pos. 37
41	JW 527 01	Motor assy
41a	AE 607 13	Motor mounting plate assy
42	AE 504 69	Tension spring, recording/playback head
43	AE 504 67	Pressure spring, recording/playback head
44 45	AE 571 35	Erase head
	AE 606 04	Pressure bracket for recording/playback head
46	AE 505 12	Spring for pressure bracket
48	AE 571 76	Pressure roller
49 5 0	AE 606 15 AE 571 07	Pressure roller lever assy
51	AE 504 34	Shaft for reel discs
		Insert pin for slide guide
52 53	AE 504 36 AE 504 37	Insert pin for brake bracket guide
53 54	AE 504 37 AE 508 16	Insert pin for drive wheel Spring for idler wheel bracket
55	AE 607 14	Idler wheel + bracket
56	TD 050 78	Lever for idler wheel
58	P5 511 95/334HL	
5 6	P5 511 93/334HL P5 511 93/334HL	Lower bearing, flywheel Pivot plate for flywheel shaft
60	P5 512 18/GE	Switch assy SK7 + SK6
63	P5 512 26/159HA	Switch SK3 + SK5
64	AE 505 68	Screening for recording/playback head
65	AE 571 34	Recording/playback head assy
66	AE 504 68	Pressure spring under recording/playback head
68	AE 505 13	Tension Spring for slide
69	AE 606 11	Slide
70	AE 504 33	Insert pin for locking bracket guide
72	175 01002	Flywheel
73	AE 606 06	Tumbler assy
74	AE 504 42	Supporting plate
75	AE 012 54	Tension spring for stop bracket
76	AE 505 76	Stop bracket

77	AE 507 01	Retaining plate for upper bearing flywheel
78	AE 504 39	Leafø spring, capstan
79	AE 606 02	Brake bracket under right-hand reel disc
80	P5 511 98/334HL	Upper bearing, flywheel
81	AE 507 49	Fixing bracket
82	AE 606 14	Brake bracket, right
83	AE 507 08	Torsion spring under fixing bracket
84	AE 571 21	Recording button
85	AE 572 36	Bowden cable '
86	AE 571 82	Reel disc, right
87	AE 606 12	Brake slide assy
88	AE 607 00	Control buttons
89	AE 504 77	Rewinding strip
90	AE 504 75	Start strip
91	AE 504 76	Winding strip
93	AE 507 58	Tension spring on rewinding strip
94	AE 508 00	Tension spring on start strip
95	AE 504 78	Tension spring on winding strip
96	AE 571 12	Winding roller assy
97	AE 606 07	Leaf spring + bracket
	988/3 AE 606 10 AE 571 58 AE 504 59 AE 012 54	Ring Winding roller bracket Winding friction Coupling strip Tension spring on coupling strip
103	AE 606 08	Bracket for winding friction
104	AE 017 48	Ring

List of the parts of the case

Pos.	Code number	Description
105 106 107 108 109	AE 572 37 P5 513 38/931AB AE 606 17 AE 572 31 175 01032	Handle Transparent lid Cover assy., above heads Case-half, rear Tension spring for microphone fitting
110	P5 512 30/332GR	Fitting hook, microphone
111	AE 505 30	Contact spring for battery (short)
112	940/AD2400W	Loudspeaker
113	B 045 BF/13	Locking ring for fitting of case-halves
114	AE 505 31	Contact spring for battery (long)
115	AE 508 13	Rubber plate under indicator
116	AE 606 18	Cover assy. above pressure roller
117	175 00975	5-pole female plug
118	175 00976	6-pole female plug
119	AE 504 26	Modulation indicator
120	AE 572 33	Knobs for volume and tone control
121	AE 607 15	Case-half assy., front
122	AE 606 16	Lid assy. for battery compartment

Lubrication instructions

Lubricant 10 (A9 881 46/F10)

- Lip of locking bracket 303
- Insert pin 51
- Guide pin 70
- Three lips of slide 69, slotted hole and embossments.
- Slots in lower plate 74
- Brake slide 87
- Hinge point of tumbler 73
- Slot in mounting plate for lip of coupling bracket 103

Hydraulic oil (A9 881 20/F100)

- Reel disc shafts 50 (oil the right-hand reel disc shaft very lightly in view of braking felt)
- Shaft of pressure roller 48
- Shaft of winding roller 96
- Shaft of belt drive wheel 36
- Shaft of drive wheel bracket 37
- Shaft of winding wheel 100
- . Upper bearing of flywheel 80 (oil very lightly in view of pressure roller)
- . Hinge point of lever 56
- . Shaft of idler wheel 55
- . Shafts of pressure roller lever 49

Ball-bearing grease (A9 881 22/P50)

- . Grease cup of pressure roller 48
- Lower bearing 58 of flywheel 72
 - Pin of tumbler 73
- . Contact surfaces of brake brackets 82 and 33 with the mounting
- . Contact surfaces of coupling strip 101 and lower plate 74

List of electrical parts

TS1	AC125	
TS2	AC125	
TS3	AC126	
TS4	AC126	
TS5) TS6)	2AC128	
TS7	OC70	
D1	OA79	
S2	A3 910 37	
T1	A3 240 19	
T2	107 00277	
C1	C 425 CF/E2,5	2,5 uF
C2	C 425 AL/C32	32 uF
C3	909/W200	200 uF
C4	C 425 CF/E2, 5	2,5 uF
C5	C 425 CF/E2, 5	2,5 uF
C6	909/W200	200 uF
C7	C 425 AL/C32	32 uF
R5/R6	E 091 CG/OOB30	Potentiometer 20 k Ω
R30	E 097 AC/5K	Adjustment potentiometer
R40	E 097 AC/50K	Adjustment potentiometer
R38	916/GL20K	Carbon potentiometer 20 k 2

Electrical measurements

Take the supply voltage for the apparatus from new batteries or supply unit EL 3786.

Playback sensitivity

- . Replace the loudspeaker by a resistor of 3Ω .
- . Turn the volume and tone controls to maximum.
- . Connect a resistor of 22 k Ω to measuring point MP
- . Apply a signal of $1000\ c/s$ to the measuring point via the resistor
- . Adjust the signal applied so that a voltage of 390 mV is measured across the resistor of 3Ω .
- The input voltage must then be 40 mV \pm 2 dB.
- . The voltage measured at the line output, point 3, BU1, must be 33 mV + 2 dB.

Recording sensitivity, fig. 28

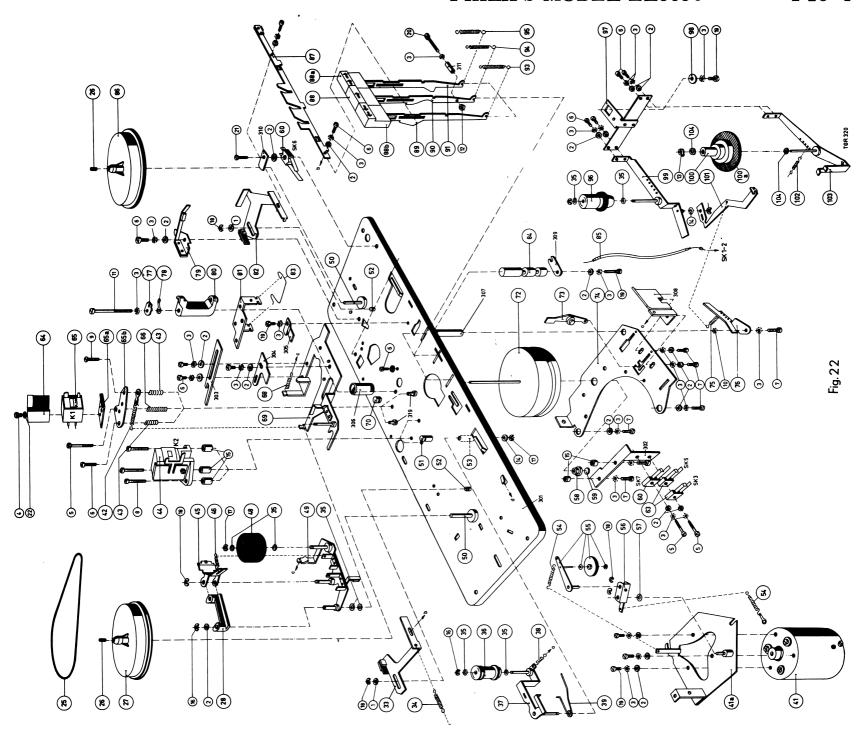
- . Connect a resistor of $470\,\mbox{\it \Omega}$ to the points 1 and 2 of the microphone
- . Apply a signal a 1000 c/s via a resistor of 47 $k\boldsymbol{\Omega}$
- Connect a valve voltmeter (e.g. GM 6012) to the measuring point MP.
- . Turn the volume and tone controls to maximum.
- . Adjust the voltage at the measuring point MP to 3.3 mV by means of a signal generator.
- . The voltage of the signal supplied must amount to 20 mV, \pm 2 dB.

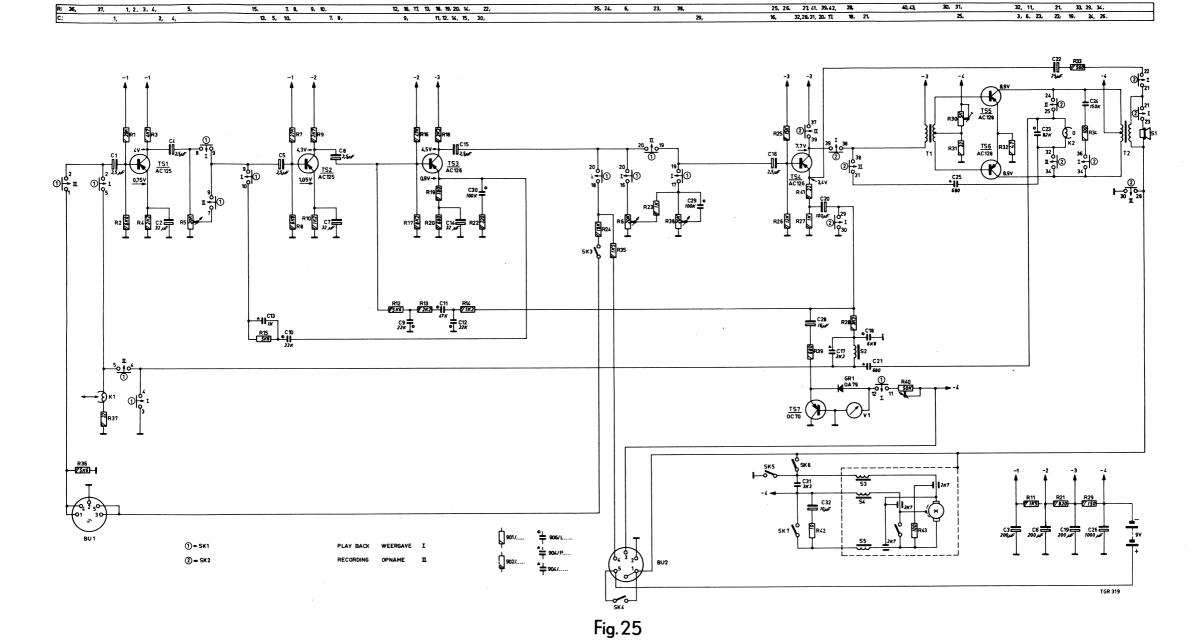
Overall sensitivity, fig. 29

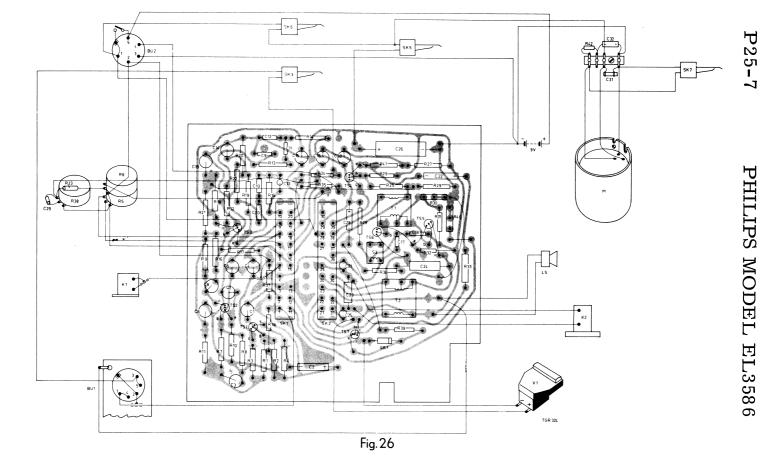
- Connect a resistor of 470Ω to the points 1 and 2 of the microphone input.
- Short-circuit the erase head.
- . Turn the volume and tone controls to maximum.
- . Apply a signal of 1000 c/s via a resistor of 470 k Ω_{\bullet}
- Record frequencies of 1000 and 8000 c/s with an input voltage of 20 mV.
- The output voltage at 1000 c/s must be at least 200 mV, whilst the difference at 8000 c/s should not be more than 3 dB.
 - (Measured at the line output, volume control at minimum.)

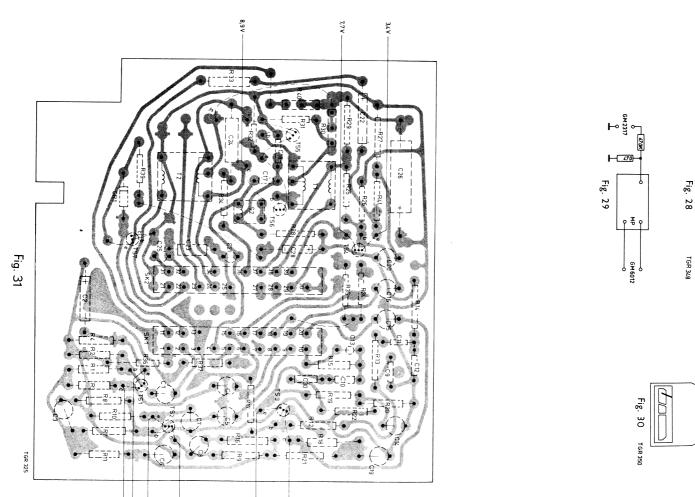
Modulation indicator, fig. 30

- Take the supply voltage for the apparatus from new batteries, or the supply unit.
- Put the apparatus into position "playback".
- . The needle must then be positioned approx. 1 mm on the left-hand side of the centre of the green sector.
- . If necessary, readjust with R40.









P25-8

Biasing current

The biasing current must be adjusted so that the overall sensitivity is correct. The value of the biasing current at measuring point MP must be between 10 and 25 mV. This can be adjusted by means of the core of S2. Increasing the biasing current results in a decrease of the treble notes, whilst decreasing results in an increase of the treble notes. Too low a biasing current will cause distrotion at a modulation depth of 100 %.

SUPPLEMENT

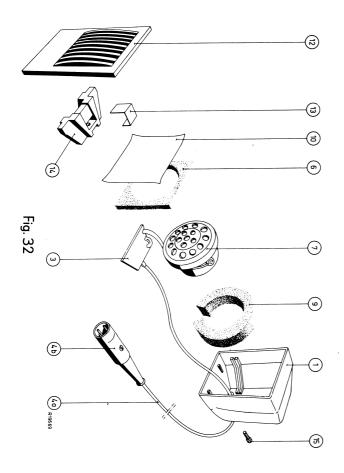
Microphone EL 3755-00A

List of Mechanical Parts

Pos.	Code number	Description
1	169 00494	Housing assy
3	V3 189 52	Relief plate
4a	R 367 KA/03AA10	Flex
4b	978/M3x1,5	Plug
6	P7 630 63/319	Strip
7	EL 6084/10	Microphone button
9	P7 630 84/319	Ring
13	V3 006 02	Bracket
14	V3 458 23	Weight
15	999/2x5	Screw

The upper bearing of the EL 3586 has been provided with a bronze bushing. This is to prevent the flywheel spindle from starting to vibrate in the upper bearing.

The new bearing bracket is available under code number 4822 175 01162.



30-9-63 (Bc 423)

In the course of production the playback amplifier of the EL 3586 has been provided with a physiological volume control.

In Connection with this, R6 is replaced by a potentiometer with an additional tapping. R44 (820 Ω) and C27 (150 K) are added to the circuit.

R44 is available under code number 902/820E.

C27 is available under code number 906/L150K.

The modified code number of R5/R6 is 071 00621.

8-10-63 (Bc 426)

In the Service Notes to the EL 3586 under Parts list of the cabinet, item 109 tension spring for microphone fixing has code number 175 01032. This code number has been changed into AE 505 34.

28-5-64 (Bc 489)

The upper bearing of the EL 3586 has been provided with a bronze bushing. This is to prevent the flywheel spindle from starting to vibrate in the upper bearing. The new bearing bracket is available under code number 4822 175 01162.

26-4-65 (Bc 539)

Re: Pressure roller assembly

From AH01, week 44, the pressure roller of the EL 3586 is changed. It now consists of a rubber track pressed between two delrin halves. The pressure rollers are not interchangeable. The code number of the new pressure roller is: 4822 175 01101.

Bowden cable

When replacing the Bowden cable, it is recommended first to treat the steel cable with lubricant 10 to prevent the cable from breaking.

11-5-65 (Bc 547) EL 3586/00/15/22/30/52/54

In some apparatuses it may occur that oscillator coil S2 has a fixed coil core. This coil can then be adjusted by means of a variable resistor R, see Fig. 1, which is accessible through a hole in the top of the mounting plate.

Capacitor C21 in this case is changed to 2K2.

When replacing, a standard coil can be used again; however, R should then be interconnected and C21 replaced by a 680E capacitor.

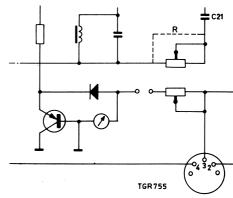


Fig.1.

14-7-65 (Bc 563)

EL 3585-3586

From now on loudspeaker AD 2400Z is obtainable again.

23-8-65 (Bc 575)

Re: EL 3586

Referring to Bc 509, from mark W28-65 onwards the adjusting screw of the motor has been entirely removed. The motor is factory adjusted to the correct number of revolutions and can be built in without any further adjustment.

3-2-66 (Bc 589)

During production, the EL 3586 has been modified as follows:

- a. Starting with marking AH01 week 31, capacitor C28 has been added (code number 909/C25). The value of C26 was changed from 1000 uF to 400 uF (code number C26: 909/U400). Diode OA79 and transistor TS7 were replaced by an OA70, see Fig. 1.
- b. Starting with marking AH01 week 33, a new coil S2 is used in the EL 3586. Since the connections of this coil are different, the print tracks should be interconnected when replacing, see Fig. 2. In future however, the print plate itself will be modified so that this interconnection will no longer be necessary. These coils however, can no longer be readjusted so that a new coil must be mounted when readjustment is required. The code number of the new coil S2 is WT 56230.
- c. Starting with marking AH01 week 43, trimming potentiometer R40 has been replaced by a resistor of 22 k α .

