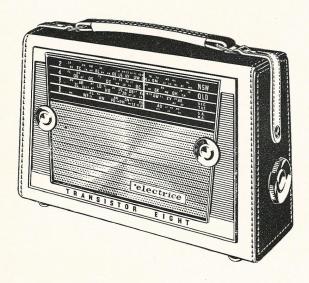
ELECTRICE SERVICE MANUAL FOR MODEL E830P





This model is an eight transistor, battery operated, superheterodyne portable receiver designed for the reception of the Medium Wave Band.

Features of design include:

Ferrite rod aerial with provision for car aerial or external aerial and earth system; high gain i.f. trans-formers; Autodyne convertor; high sensitivity; centretapped 80 ohms impedance speaker; provision for operating from an external battery saver power supply.

ISSUED BY

EMAIL LIMITED

CONSUMER PRODUCTS DIVISION (SYDNEY) Joynton Avenue, Waterloo. 69-0411

ELECTRICAL AND MECHANICAL SPECIFICATIONS

Frequency Range 540-1620 Kc/s (555-185 metres) Intermediate Frequency	Dimensions: Height 8"; Width 11"; Depth $4\frac{1}{4}$ " Weight with battery 6 lbs. 3 ozs.
Battery Consumption: For Zero audio output	Transistor Complement:
For 50mW audio output	A.W.V. 2N1637 R.F. Amplifier A.W.V. 2N1639 Convertor
Loudspeaker: 6" x 4"	A.W.V. 2N410 1st I.F. Amplifier A.W.V. 2N410 2nd I.F. Amplifier A.W.V. 2N410 1st Audio A.W.V. 2N408 Driver
Controls: Tuning Control—right-hand side On/off Volume Control—front left-hand Tone Control—front right-hand	A.W.V. 2N217SP Output A.W.V. 2N217SP Output A diode IN295, OA90 or OA80 is also used as Audio Detector and A.G.C.

Service Notes for Transistor Receivers:

Whilst transistors, when used within the manufacturer's ratings, should give considerably longer life in service than vacuum tubes, the following precautions should be observed when servicing receivers to prevent damage to transistors.

Transistors can be damaged when checking circuit continuity by the D.C. voltage present in an ohmmeter. To avoid damaging a transistor or getting a misleading resistance reading the transistors must be disconnected from the circuit.

The use of screwdrivers as a means of checking high tension, as is commonly done in mains operated receivers, is not only a waste of time but can permanently damage the transistors. Similarly, the indiscriminate shorting out of bias resistors as a means of checking whether certain stages are operating will almost certainly have drastic results, particularly in the output stages.

Transistors are extremely sensitive to heat, temperatures in excess of 90°C can cause permanent damage. Great care should therefore be exercised when soldering transistor leads, keeping the soldering iron as far away from the transistor body as practicable and applying heat for as short a time as possible.

It should be noted that all electrolytic capacitors have their positive terminal going to earth or to the earthy part of the circuit.

Fault Finding:

The first thing to check when the receiver is inoperative is the battery. With the receiver switched on a new battery should measure 9 volts, although a receiver will still operate satisfactorily at 6 volts.

Voltmeters used for test purposes must be at least 20,000 ohms per volt. The use of low impedance meters will only give misleading results as serious shunting effects will occur.

If the receiver is inoperative to R.F. and the converter is suspect, the oscillator can be checked by measuring the voltage between base and emitter of the converter. If the base is negative with respect to the emitter by more than 0.12 volts then the converter is not oscillating.

When checking for a circuit fault causing excessive battery drain, an overall current measurement and supplementary voltage measurements should be made. For reasons stated above continuity measurements can be misleading.

Signal tracing by injection of a signal from a signal generator is carried out on transistor radios in exactly the same manner as has been done for many years with conventional vacuum tube radios. The signal generator should be connected (as in past practice) in series with a capacitor to avoid shorting out bias voltages. With the transistors used in this receiver, the BASE is the signal input terminal (corresponding to the signal grid of vacuum tubes), the COLLECTOR is the signal output terminal (corresponding to plate), and the EMITTER is the common terminal (corresponding to the cathode). The exception to the above is in the 1st audio stage (VT5) where the output is taken from the EMITTER instead of the COLLECTOR.

The output circuit used in this receiver is of the "Class B" type; this type of output circuit has seldom been used in commercial radios for the past several years. It should therefore be noted that in "Class B" output the battery current increases greatly with increased signal input to the base.

Component Removal and Replacement:

It is not necessary to disconnect the printed board from the chassis to gain access to components on top of the board as the speaker may be readily removed from chassis.

Always use a soldering iron which is very clean and just hot enough to achieve a quick soldering operation as prolonged application of heat will damage the printed wiring.

Before installing a replacement component it is advisable to clear the contact hole by heating the contact area and pushing a tapered stainless steel wire into the hole. Small screwdriver kits are available on the market containing a suitable spiked bit.

The cans on all coils except the 3rd IF transformer may be removed without disturbing the coil formers. This is done by unsoldering the can lugs only and pulling the can free. When replacing the cans make sure the coil former is concentric with the hole on top of the can.

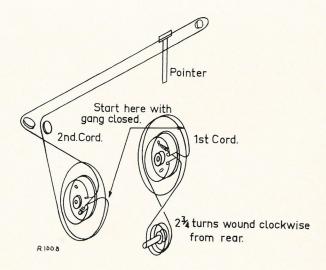
Chassis Removal:

Remove all control knobs, these being a push-on fit. Remove the two Philip's head screws on the handle pivots. Open the cabinet back and remove the battery.

The chassis assembly is now held by two screws on the outer edge of the chassis near the two front controls. Remove these screws and the chassis may be lifted out of the cabinet.

Dial Cord Replacement:

Two dial cords are used on this model; one connects the tuning spindle to the dial drum and the other connecting the dial drum to the pointer. The former is put on first starting with a looped end of the cord, following the path shown and terminating with the tension spring at the original anchor point. All successive turns around the drum progress outward from the gang.



ALIGNMENT PROCEDURE

Manufacturer's Setting of Adjustments:

The receiver is tested by the manufacturer with precision instruments and all adjusting screws are sealed. Re-alignments should be necessary only when components in tuned circuits are repaired or replaced or when it is found that the seals over the adjusting screws have been broken. It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

Under no circumstances should the plates of the ganged tuning capacitor be bent, as the unit is accurately aligned during manufacture and can only be re-adjusted by skilled operators using special equipment.

For all alignment operations, keep the generator output as low as possible to avoid A.V.C. action and set the volume control in the maximum clockwise position.

Testing Instruments:

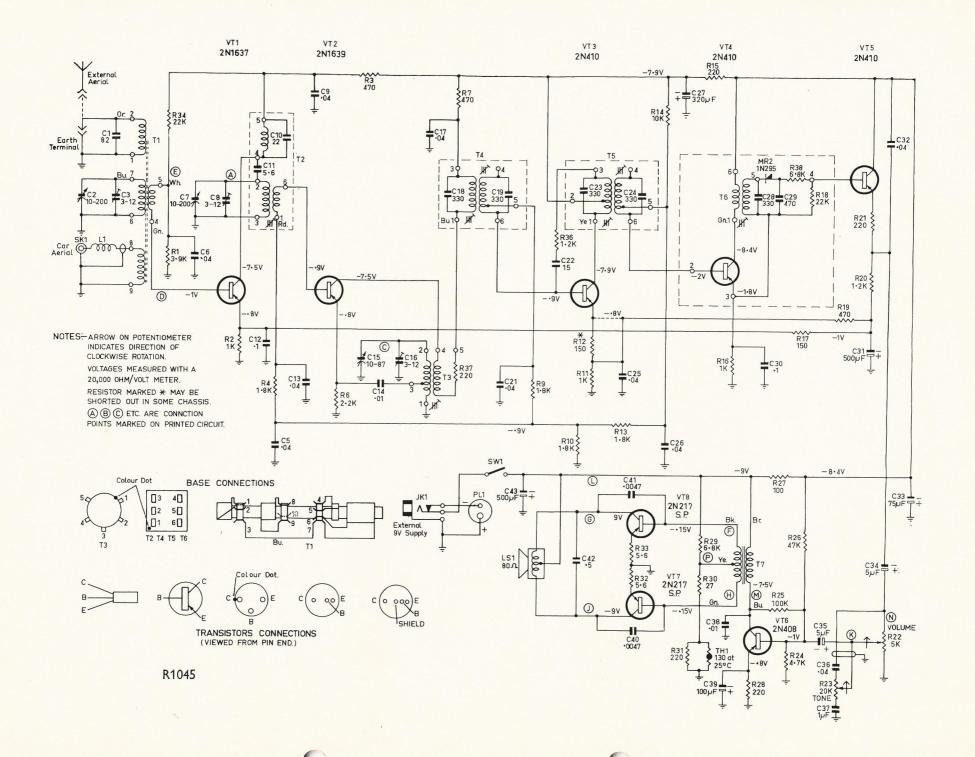
- (1) A.W.A. Junior Signal Generator, type 2R7003; or
- (2) A.W.A. Modulated Oscillator, Series J6726. If the modulated oscillator is used, connect a .22 megohms non-inductive resistor across the output terminals.
- (3) No output transformer is used in this receiver since the speaker has a centre tapped 80 ohm voice coil and is connected directly to the collectors on the output transistors. For output measurement, if an indication only is required, Output Meter type 2M8832, switched to 5000 ohms and connected across the output collectors, should be adequate. For correct reading of power output an A.C. meter, with neither probe earthed, connected across the output collectors will measure the voltage across the 80 ohms load. The normal alignment level of 50mw occurs when 2 volts is indicated on the A.C. voltmeter.

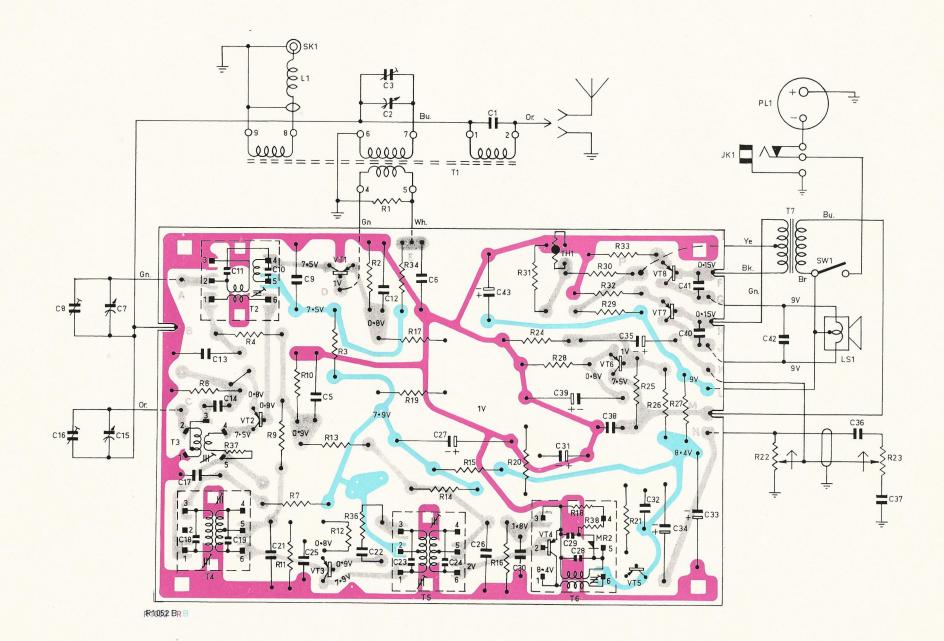
ALIGNMENT TABLE

ORDER	CONNECT "HIGH" SIDE OF GENERATOR TO:	TUNE GENERATOR TO:	TUNE RECEIVER TO:	ADJUST FOR MAX. PEAK OUTPUT
1	R.F. Section of Gang	455 Kc/s	Gang fully closed	Cores in T6, T5 and T4
		adjustment until maximum		
	Shunt R.F. s	ection of gang (rear section) with a 3K ohm resistor	
2	Inductively coupled to Rod Aerial*	600 Kc/s	600 Kc/s	L.F. Osc. Core Adj. (T3)†
		Remove shunt resistor on	R.F. section	
3	Inductively coupled to Rod Aerial*	600 Kc/s	600 Kc/s	L.F. R.F. Core Adj. (T2)
4	Inductively coupled to Rod Aerial*	1,620 Kc/s	Gang fully open	H.F. Osc. Adj. (C16)
5	Inductively coupled to Rod Aerial*	1,500 Kc/s	1,500 Kc/s	H.F. Aerial Adj. (C3)
6	Inductively coupled to Rod Aerial*	1,500 Kc/s	1,500 Kc/s	H.F. R.F. Adj. (C8)

^{*} A coil comprising 3 turns of 16 gauge D.C.C. wire about 12 inches in diameter should be connected between the output terminals of the test instrument, placed concentric with the rod aerial and distant not less than 1 foot from it.

[†] Rock the tuning control back and forth through the signal.





CIRCUIT CODE

PART No.	228725 223722 223722 223722 228750 228750 223722 223722 223722 223722 223722 223722 223722 223722 22976 229854 229865 229865 226865 226865 226865 226865 226865 226865 226865 226865 226865 226865 226865 226865 226865 226865 226865 226865 226865 226865 226865	51065 50620 50637 50637 50641 50641 50459 34336 50043 893703 43623 49623
No. DESCRIPTION	0.04uf ±20% 200VW Hunts W99 330pf ±5% 125VW Styroseal Not used 0.04uf ±20% 200VW Hunts W99 15pf ±5% 125VW Styroseal 0.04uf ±20% 200VW Hunts W99 0.04uf ±20% 125VW Styroseal 330pf ±5% 125VW Styroseal 330pf ±5% 125VW Styroseal 330pf ±5% 125VW Styroseal 320uf 10VW Electrolytic 330pf ±5% 125VW Styroseal 470pf ±20% 200VW Hunts W99 320uf 10VW Electrolytic 500uf ±20% Hi-K tubular 500uf ±20% Hi-K 33VW disc 500uf ±20% 200VW Hunts W99 75uf 10VW Electrolytic 20uf 10VW Electrolytic 50uf ±20% 200VW Hunts W99 10f ±20% 200VW Hunts W99 0.005uf ±20% 200VW Hunts W99 0.005uf ±20% 200VW Hunts W48 500Uf 10VW Electrolytic	Ferrite Rod Ass'y R.F. Transformer Oscillator Transformer 1st I.F. Transformer 3rd I.F. Transformer 3rd I.F. Transformer Driver Transformer Aerial Choke TRANSISTORS AND DIODES AWV 2N544 or 2N1637 AWV 2N544 or 2N1637 AWV 2N410 AWV 2N408 AWV 2N410 AWV 2N408 AWV 2N410 AWV 2N408 AWV 2N217 SP
CODE		112 122 144 175 177 177 177 178 178 178 178 178 178 178
PART No.	610560 608522 608522 609077 6090442 608022 609080 608022 604677 609080 613019 605253 606591 606551 606551 606551 606551 606551 606553 606506 610932 610617	604031 605253 605253 605253 605253 8 600714 600714 608312 608312 608312 608312 222128 21370 228750 228750 228750 228750 228750 228750 228750 228750 228750 228750 228750 228750
		watt W.W. Watt W.W. Watt W.W. Watt W.W. W. W
DESCRIPTION	7008 5008	## 10% ##
No.		200 ohms 5.10% 5.8K ohms 5.70 ohms 5.6 ohms 5.6 ohms 5.6 ohms 5.6 ohms 5.6 ohms 5.6 ohms 5.8 ohms 5.6 ohms 5.8 ohms 5.0 ohms 5.8 ohms 6.8 ohm
CODE	RR1 RR2 RR3 RR10 RR10 RR11 RR11 RR11 RR11 RR2 RR2 RR2 RR2 RR3 RR3 RR3 RR3 RR3 RR3	28 28 28 28 28 28 28 28 28 28 28 28 28 2

D.C. RESISTANCE OF WINDINGS

WINDING	OHMS RESISTANCE IN	WINDING RESISTA OH	MCE IN
Secondary 6-7	T1: 20 1.5	1st and 2nd I.F. Transformers Windings T4, T5	10
R.F. Transformer T2: Primary 4-5 Secondary 2-3		3rd I.F. Transformer T6: Primary 1-6	6 10
Oscillator Transformer Primary 1-2 Secondary 4-5	T3: 5.5	Coupling Transformer T7: Primary Bu-Br Secondary Bk-Gr	70 230

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations and it should not be assumed that a component is faulty if a slightly different reading is obtained.

* Less than one ohm.

MECHANICAL REPLACEMENT PARTS

ITEM PART I	o. ITEM PART No.
Nameplate, Electrice 39827, Bracket, Moulded, Aerial Mounting 3962 Cabinet 6024 Dial Scale 3792 Drive Cord, B184 Glass Fibre Nylon Covered 25000	5 Knob Assembly, Tone 64003 6 Knob Assembly, Tuning 64005 8 Label, Component Layout 62952
21" and 39" Drive Drum Assembly 3964 Fret 640 Gang Mounting: Grommet 36826, Screw, 4BA x 16" Ch. hd. 7140 Spacer 3966 Washer, Flat 1312 Washer, 4BA, ITL 92120	Pointer 39627 Spindle, Tuning 60096 Spring, Dial Cord Tension 1741 Terminal, Spring Earthing 5458 Gear Case Assembly 39618 Grommet, 38429 Jack, Earphone 417409

NOTE: When ordering spares, always quote the above Part Numbers, and in the case of coloured parts such as knobs, etc., also quote the colour.