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## DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

## CALIBRATION PROCEDURE FOR DIGITAL MULTIMETER, TEKTRONIX TYPES DM 501 AND DM 501A WITH DC HIGH VOLTAGE PROBE, BALLANTINE, MODEL 10800C; JOHN FLUKE, MODEL 80K-40;AND TEKTRONIX, TYPE 010-0277-00

Headquarters, Department of the Army, Washington, DC 22 February 1993

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<sup>\*</sup>This bulletin supersedes TB 9-6625-1957-35, dated 18 July 1988, including all changes.

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## SECTION I IDENTIFICATION AND DESCRIPTION

- **1. Test Instrument Identification.** This bulletin provides instructions for the calibration of Digital Multimeter, Tektronix, Types DM 501 and DM 501A with DC High Voltage Probe, Ballantine, Model 10800C; John Fluke, Model 80K-40; and Tektronix, Type 010-0277-00. The manufacturer's manuals were used as the prime data sources in compiling these instructions. The equipment being calibrated will be referred to as the TI (test instrument) throughout this bulletin.
- **a. Model Variations**. The John Fluke, Model 80K-40 is the same as the Tektronix, Type 010-0277-00 probe and is nonadjustable.
- **b. Time and Technique**. The time required for this calibration is approximately 1.5 hours, using the dc and low frequency technique.

## 2. Forms, Records, and Reports

- **a**. Forms, records, and reports required for calibration personnel at all levels are prescribed by TB 750-25.
- **b**. Adjustments to be reported are designated (R) at the end of the sentence in which they appear. When adjustments are in tables, the (R) follows the designated adjustment. Report only those adjustments made and designated with (R).

 ${f 3.}$  Calibration Description. TI parameters and performance specifications which pertain to this calibration are listed in table 1.

Table 1. Calibration Description

	Table 1. Calibration Description
Test instrument parame	eters Performance specifications
	Tektronix, Type DM 501
Dc voltage	Range: 0 to 1000 V (in 4 ranges)
G	Accuracy: $\pm (0.1\% \text{ of reading} + 2 \text{ digits})$
Dc current	Range: 0 to 2000 mA (in 4 ranges)
	Accuracy: $\pm (0.2\% \cdot \text{of reading} + 10 \text{ digits})$
Resistance	Range: 0 to 20 M $\Omega$ (in 5 ranges)
	Accuracy: ±(% of reading + digits)
	Range:
	$2 \text{ k}\Omega$ through $2.0 \text{ M}\Omega$ $0.3 + 2$
	$20 \text{ M}\Omega = 0.5 + 2$
Ac voltage	Range: 0 to 500 V (in 4 ranges)
The voltage	Frequency: 20 Hz to 20 kHz
	Accuracy: ±(% of reading + digits)
	Range:
	20 to 40 Hz 1.2 + 2
	40 Hz to 10 kHz
	10 to 20 kHz
	Tektronix, Type DM 501A
Dc voltage	Range: 0 to 1000 V (in 5 ranges)
De voltage	
	Accuracy: ±(% of reading + % of FS)
	Range: 200 mV .05 + .015
	2, 20, and 200 V
A 1, .	1000 V .05 + .02
Ac voltage	Range: 0 to 500 V (in 5 ranges)
	Frequency: 20 Hz to 20 kHz
	Accuracy: ±(% of reading + % of FS)
	200 mV through 200 V ranges:
	20 to 40 Hz
	40 Hz to 10 kHz
	10 to 20 kHz 1.0 + .05
	W00 T/
	500 V range:
	20 to 40 Hz
	40 Hz to 10 kHz
	10 to 20 kHz 1.0 + 0.2
Ac dBm/dBV	Range: -40 to +40 dB (in 5 ranges)
	Frequency: 20 Hz to 10 kHz
	Accuracy: $\pm (dB)^1$
	+20 to -15 dB:
	20 Hz to 20 kHz0.5
	-15 to -20 dB:
	20 Hz to 2.0 kHz 0.5
	2.0 to 10 kHz1.5

See footnote at end of table.

Table 1. Calibration Description - Continued

Test instrument parameters	Performance specifications				
Tek	tronix, Type DM 501A - Continued				
Resistance	Range: 0 to 20 M $\Omega$ (in 5 ranges)				
	Accuracy: ±(% of reading + % of FS)				
	Range:				
	$200\Omega$ through $200~\mathrm{k}\Omega$ (LO $\Omega$ ) $0.15$ + $.015$				
	$2~\mathrm{k}\Omega$ through 2000 $\mathrm{k}\Omega$ (HI $\Omega$ ) 0.15 + .015				
	$2000 \text{ k}\Omega \text{ (LO}\Omega) \dots 0.3 + .015$				
	20 MΩ (HIΩ)				
Dc current	Range: 0 to 2000 mA (in 5 ranges)				
	Accuracy: $\pm (0.2\% \text{ of reading} + .015\% \text{ of FS})$				
Do	: High Voltage Probes (All Models)				
Dc voltage	Range: 1 to 40 kV <sup>2</sup>				
	Accuracy: 4.00% at 1 and 40 kV				
	3.0% at 10 kV				
	2.0% at 20 and 30 kV				
	±1.0% at 25				

 $<sup>^{1}</sup>$ Accuracy applies to TI display value. To obtain correct dB reading, algebraically add the range selected to the display reading. Dynamic range is -60 to +56.2 dBrn.

## SECTION II EQUIPMENT REQUIREMENTS

- **4. Equipment Required.** Table 2 identifies the specific equipment to be used in this calibration procedure. This equipment is issued with Secondary Transfer Calibration Standards Set AN/GSM-286. Alternate items may be used by the calibrating activity. The items selected must be verified to perform satisfactorily prior to use and must bear evidence of current calibration. The equipment must meet or exceed the minimum use specifications listed in table 2. The accuracies listed in table 2 provide a four-to-one ratio between the standard and TI.
- **5. Accessories Required.** The accessories required for this calibration are common usage accessories, issued as indicated in paragraph **4** above, and are not listed in this calibration procedure.

Table 2. Minimum Specifications of Equipment Required

Table 2. Willington Specifications of Equipment Required				
		Manufacturer and model		
Common name	Minimum use specifications	(part number)		
CALIBRATOR	Dc voltage:	John Fluke, Model 5700A/CT (p/o		
	Range: .19 to 1000 V	MIS-35947); w/power amplifier		
	Accuracy: ±0.14%	John Fluke, Model 5215A/CT		
	Ac voltage:	(5215A/CT); w/transconductance		
	Range: 100 mV to 500 V	amplifier, John Fluke, Model		
	Frequency: 20 Hz to 20 kHz	5220A/CT (5220A/CT); w/ac		
	Accuracy: ±(%)	divider, John Fluke, Model 7405A-		
	1.0 to 10 kHz 0.16	4207 (7405A-4207)		
	20 Hz and 20 kHz 0.26			

<sup>&</sup>lt;sup>2</sup>Verified at 1000 V only.

Table 2. Minimum Specifications of Equipment Required - Continued

	· · · · · · · · · · · · · · · · · · ·	Manufacturer and model
Common name	Minimum use specifications	(part number)
CALIBRATOR (cont)	Resistance:	John Fluke, Model 5700A/CT (p/o
	Range: $190\Omega$ to $19 M\Omega$	MIS-35947); w/power amplifier
	Accuracy: ±(%)	John Fluke, Model 5215A/CT
	Resistance:	(5215A/CT); w/transconductance
	190 $\Omega$ through 1.9 M $\Omega$ 0.04	amplifier, John Fluke, Model
	0.3	5220A/CT (5220A/CT); w/ac
		dividier, John Fluke, Model
	dBm (6000 reference) (Type DM501A only)	7405A-4207 (7405A-4207)
	Range: -20 to +45 dBm	
	Frequency: 20 Hz to 20 kHz	
	Accuracy: 0.125 dBm (l.4%)	
	_	
	Dc current:	
	Range: 190 μA to 1.9 A	
	Accuracy: ±0.054%	

## SECTION III CALIBRATION PROCESS FOR DIGITAL MULTIMETER TEKTRONIX, TYPE DM 501

## 6. Preliminary Instructions

- ${f a}$ . The instructions outlined in paragraphs  ${f 6}$  and  ${f 7}$  are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.
- **b**. Items of equipment used in this procedure are referenced within the text by common name as listed in table 2.
- **c**. Unless otherwise specified, verify the result of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Adjustments required to calibrate the TI are included in this bulletin. Additional maintenance information is contained in the manufacturer's manuals for this TI.
- **d**. When indications specified in paragraphs 8 through 11 are not within tolerance, perform power supply check prior to making adjustments. After adjustments are made, repeat paragraphs 8 through 11. Do not perform power supply check if all other parameters are within tolerance.
  - **e**. Unless otherwise specified, all controls and control settings refer to the TI.

## 7. Equipment Setup

#### WARNING

HIGH VOLTAGE is used or exposed during the performance of this calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions. REDUCE OUTPUT(S) to minimum after each step within the performance check where applicable.

- **a**. Remove TI protective cover from TI only to make adjustments and replace upon completion.
- **b.** Connect T1 to power module using an extender. Connect power module to a 115 V ac source. Pull power module **PWR** switch to **ON** and allow at least 30 minutes for stabilization.

## 8. Dc Voltage

## a. Performance Check

- (1) Set **RANGE/FUNCTION** switch to **2 DC VOLTS** and set **INPUT INT** to **OUT: EXT** (out).
- (2) Short **INPUT HI** and  ${\bf LO}$  terminals. If TI does not indicate .0000, perform  ${\bf b}$  below.
- (3) Remove short and connect calibrator **OUTPUT** terminals to TI **INPUT HI** and **LO** terminals.
- (4) Set TI **RANGE/FUNCTION** switch and set calibrator output as specified in table 3. If TI does not indicate within the specified limits, perform corresponding adjustment procedure.

Table 3. Dc Voltage

Test instrument RANGE/FUNCTION switch	Calibrator output		trument ations	Adjustments (fig. 1)		
(DC VOLTS)	(V)	Min	Max	(R)		
2	1.8	1.7980	1.8020	R182+DC CAL		
2	-1.8	-1.7980	-1.8020	R202 - DC CAL		
2	.5555	.5548	.5562			
20	18	17.980	18.020			
200	180	179.80	180.20			
1 k	900	898.9	901.1			
SET CALIBRATOR OUTPUT TO MINIMUM						

**b. Adjustments**. Adjust R155 INTEGRATOR ZERO (fig. 1) until TI indicates all zeros.

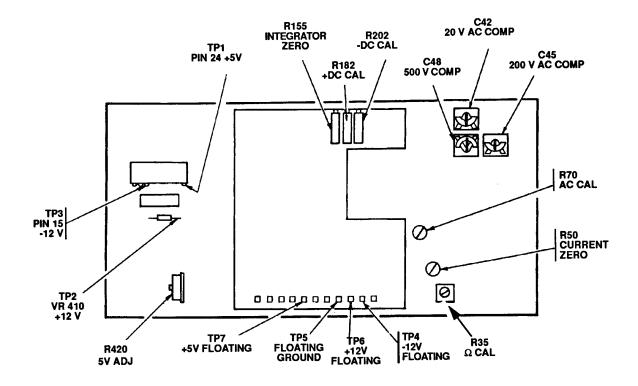


Figure 1. Tektronix, Type DM 501 - left side view.

## 9. Resistance

#### a. Performance Check

- (1) Connect calibrator **OUTPUT** to TI **INPUT HI** and **LO** terminals.
- (2) Set RANGE/FUNCTION switch to 200K OHMS.
- (3) Set calibrator for a 190  $k\Omega$  output. Adjust calibrator's output adjustment control for a calibrator control display reading equal to the TI's indication. The calibrator's control display **ERROR** indication will be  $\leq \pm 0.31$  percent; if not, perform **b** below.
- (4) Repeat technique of (2) and (3) above using values listed in table 4. Calibrator's **ERROR** display will be within the limits specified.
- **b. Adjustments**. Adjust R35 $\Omega$  CAL (fig. 1) for a T1 indication equal to calibrator's displayed value for 190 k $\Omega$  (R).

Table 4. Resistance

	Calibrator				
Test instrument	Output nominal	ERROR display			
RANGE/FUNCTION	resistance values	indications			
switch settings		±(%)			
2 kΩ	1.9 kΩ	.31			
20 kΩ	19 kΩ	.31			
2 ΜΩ	1.9 ΜΩ	.31			
20 ΜΩ	19 ΜΩ	.51			

## 10. Dc Current

#### a. Performance Check

- (1) Connect calibrator **OUTPUT** to TI **INPUT HI** and **LO** terminals.
- (2) Set TI **RANGE/FUNCTION** switch to **2 DC mA**. If TI does not indicate .0000, perform **b** below.
- (3) Set TI **RANGE/FUNCTION** switch and calibrator output as listed in table 5. TI will indicate within the limits specified.
  - **b. Adjustments**. Adjut R50 CURRENT ZERO (fig. 1) until TI indicates .0000 (R).

Table 5. Dc Current

Test instrument		Test instrume	nent indications	
RANGE/FUNCTION				
switch settings	Calibrator output			
(Dc mA)	(dc current)	Min	Max	
2	1.8 mA	1.7954	1.8046	
20	18 mA	17.954	18.046	
200	180 mA	179.54	180.46	
2000	1.8 A	1795.4	1804.6	

## 11. Ac Voltage

#### a. Performance Check

- (1) Connect calibrator **OUTPUT** to TI **INPUT HI** and **LO** terminals.
- (2) Set TI **RANGE/FUNCTION** switch and calibrator output as listed in table 6. TI will indicate within the specified limits; if not, perform adjustments indicated.
  - **b. Adjustments**. No other adjustments can be made.

Table 6. Ac Voltage

Test instrument  RANGE/FUNCTION  switch settings	Calibrator output voltage frequency		Test instrument indications		Adjustments (fig. 1)
(AC VOLTS)	Voltage	Frequency	Min	Max	(R)
2	1.8 V	1.0 kHz	1.7872	1.8128	R70 AC CAL
20	18 V	8.0 kHz	17.872	18.128	C42 20 V AC COMP
200	180 V	8.0 kHz	178.72	181.28	C45 200 V AC COMP
500	450 V <sup>1</sup>	8.0 kHz	446.65	453.35	C48 500 V COMP
500	450 V <sup>1</sup>	20 kHz	444.58	455.42	
500	450 V <sup>1</sup>	20 Hz	444.58	455.42	
500	450 V	1.0 kHz	446.65	453.35	
200	180 V	20 Hz	177.82	182.18	
200	180 V	1.0 kHz	178.72	181.28	
200	180 V	20 kHz	177.82	182.18	
20	18 V	20 Hz	17.782	18.218	
20	18 V	1.0 kHz	17.872	18.128	
20	18 V	20 kHz	17.782	18.218	
2	1.8 V	20 Hz	1.7782	1.8218	
2	1.8 V	1.0 kHz	1.7872	1.8128	
2	1.8 V	20 kHz	1.7782	1.8218	

<sup>&</sup>lt;sup>1</sup>Power amplifier required.

## 12. Power Supply

## **NOTE**

Do not perform power supply check if all other parameters are within tolerance.

### a. Performance Check

- (1) Connect digital multimeter between TP 1 PIN 24 +5V (fig. 1) and chassis ground. If digital multimeter does not indicate between 4.9 and 5.1 V dc, perform  $\bf b$  below.
- (2) Connect digital multimeter positive lead to TP 2 VR 410  $\pm$ 12 V (fig. 1). Digital multimeter will indicate between 11.0 and 13.0. V dc.
- (3) Connect digital multimeter positive lead to TP 3 PIN 15 -12 V (fig. 1). Digital multimeter will indicate between -11.4 and -12.6 V dc.
- (4) Connect digital multimeter positive lead to TP 6 +12 V FLOATING (fig. 1) and negative lead to TP 5 FLOATING GROUND. Digital multimeter will indicate between +11.4 and +12.6 V dc.
- (5) Move digital multimeter positive lead to TP4 -12 V FLOATING. Digital multimeter will indicate between -11.4 and -12.6 V dc.
- (6) Move digital multimeter positive lead to TP 7 +5 V FLOATING. Digital multimeter will indicate between +4.5 and +5.5 V dc.

**b. Adjustments**. Adjust R420 5 V ADJ (fig. 1) until digital multimeter indicates +5.00 V dc (R).

#### 13. Final Procedure

- **a**. Deenergize and disconnect all equipment and reinstall protective cover on TI.
- **b**. Annotate and affix DA label/form in accordance with TB 750-25.

## SECTION IV CALIBRATION PROCESS FOR DIGITAL MULTIMETER TEKTRONIX, TYPE DM 501A

## 14. Preliminary Instructions

- **a**. The instructions outlined in paragraphs **14** and **15** are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.
- **b**. Items of equipment used in this procedure are referenced within the text by common name as listed in table 2.
- **c**. Unless otherwise specified, verify the result of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Adjustments required to calibrate the TI are included in this bulletin. Additional maintenance information is contained in the manufacturer's manuals for this TI.
  - **d**. Unless otherwise specified, all controls and control settings refer to the TI.

## 15. Equipment Setup

## **WARNING**

HIGH VOLTAGE is used or exposed during the performance of this calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions. REDUCE OUTPUT(S) to minimum after each step within the performance check where applicable.

- **a**. Remove protective cover from TI only to make adjustments and replace upon completion.
- **b.** Connect TI to power module using an extender. Connect power module to a 115 V ac source. Pull power module **PWR** switch to **ON** and allow at least 30 minutes for stabilization.

## 16. Dc Voltage

#### a. Performance Check

- (1) Press pushbuttons as listed in (a) through (c) below:
  - (a) **VOLTS DC** (in).
  - (b) **2 V** range (in).
  - (c) **INPUT EXT/INT** (out) (**EXT**).
- (2) Short **VOLTS**/ $\Omega$  and **LOW** terminals. If TI does not indicate between -.0002 and +.0002, perform **b**(l) below.
- (3) Press **200 mV** range pushbutton. If TI does not indicate between -00.02 and +00.02, perform **b**(2) below.
- (4) Remove short and connect calibrator **OUTPUT** terminals to TI **VOLTS**/ $\Omega$  and **LOW** terminals.
- (5) Press TI range pushbutton and set calibrator output as specified in table 7. If TI does not indicate within the specified limits, perform adjustments indicated.

## b. Adjustments

- (1) Adjust 2 V DC 0 R1405 (fig. 2) until TI indicates all zeros (R).
- (2) Adjust 200 mV DC 0 R1415 (fig. 2) until TI indicates all zeros (R).

Table 7. Dc Voltage

Test instrument	Calibrator	Test instrument		Adjustments	
range	output	indications		(fig. 1)	
pushbuttons	(V dc)	Min	Max	(R)	
2 V	1.9	1.8989	1.9011	2VDC R1505	
2 V	-1.9	-1.8989	-1.9011		
200mV	.190	189.88	190.12	200 mV DC R1504	
20V	19	18.989	19.011	20 VDC R1104	
200V	190	189.89	190.11	200 VDC R1110	
1000 V dc	1000	999.3	1000.7	1000VDC R1114	
SET CALIBRATOR OUTPUT TO MINIMUM					

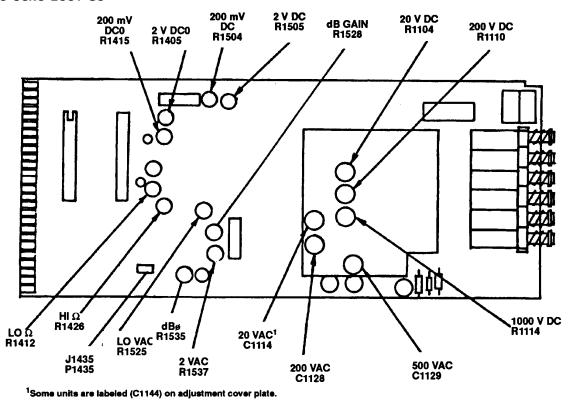


Figure 2. Tektronix, Type DM 501 A - left side view.

## 17. Ac Voltage

### a. Performance Check

- (1) Connect calibrator **OUTPUT** to TI **VOLTS**/ $\Omega$  and **LOW** terminals and press TI **VOLTS AC TRUE RMS** pushbutton.
- (2) Press TI range pushbutton and set calibrator output as listed in table 8. TI will indicate within the specified limits; if not perform adjustments indicated.

## **NOTE**

In the following table, interaction may occur in the adjustments of R1525 and R1537.

#### **WARNING**

In the following table, use an insulated adjustment tool when adjusting capacitors C1114, C1128 and C1129. The input potential is connected to the metal top of these capacitors.

**b. Adjustments**. No other adjustments can be made.

Table 8. Ac Voltage

Test instrument	Calibrator output		Test instrument		Adjustments
range	voltage f	requency	indications		(fig. 2)
pushbuttons	Voltage	Frequency	Min	Max	(R)
2 V	100 mV	10 kHz	0.0984	0.1016	LO VACR1525
2 V	1.9 V	10 kHz	-1.8876	1.9124	2 VAC R1537
200 mV	190 mV	1.0 kHz	188.76	191.24	
20 V	19 V	20 Hz	18.800	19.200	
20 V	19 V	1.0 kHz	18.876	19.124	
20 V	19 V	10 kHz	18.876	19.124	20 VAC C1114
20 V	19 V	20 kHz	18.800	19.200	
200 V	190 V	10 kHz	188.76	191.24	200 VAC C1128
500 V	500 V1	10 kHz	496.0	504.0	500 VAC C1129

<sup>&</sup>lt;sup>1</sup>Power amplifier required.

## 18. Ac dBm/dBV

#### a. Performance Check

- (1) If necessary place dBm/dBV jumper J1435 P1435 (fig. 2) in dBm position.
- (2) Connect calibrator **OUTPUT** to TI **VOLTS**/ $\Omega$  and **LOW** terminals. Press TI **AC TRUE RMS** and **dB** pushbuttons.
- (3) Press **dB** range pushbutton and set calibrator output as listed in table 9. TI will indicate within the specified limits; if not, perform adjustments indicated.

## **NOTE**

In the following table, interaction may occur in the adjustments of R1535 and R1528. Also, a flashing display with the upper segment of the 1 in the most significant digit followed by a "+" or '-", indicates upper or lower limits of range.

**b. Adjustments**. No other adjustments can be made.

Table 9. Ac dBm

Test instrument		Table 6.			Test ins	Adjustments	
range		Calibrator output			indic	(fig. 2)	
pushbuttons		dBm	Frequency		Min	Max	(R)
-20 dE	3	-20	10	kHz	-0.5	+0.5	dBØ R1535
-20 dE	3	0.0	10	kHz	+19.5	+0.5	dB GAIN R1528
-20 dE	3	-40	10	kHz	-18.5	-1.5	
-40 dE	3	-40	1.0	kHz	-0.5	+0.5	
0 dE	3	+10	20	Hz	+9.5	+10.5	
0 dE	3	+10	20	kHz	+9.5	+10.5	
0 dE	3	-17	1.0	kHz	-16.5	-17.5	
0 dE	3	-17	5.0	kHz	-15.5	-18.5	
+20 dE	3	+22	1.0	kHz	+1.5	+2.5	
+40 dE	3	+45	1.0	kHz	+4.5	+5.5	

## 19. Dc Current

#### a. Performance Check

- (1) Connect calibrator **OUTPUT** to TI **mA** and **LOW** terminals.
- (2) Press TI range pushbutton and set calibrator output as listed in table 10. TI will indicate within the limits specified.
  - **b. Adjustments**. No adjustments can be made.

_	Table 10. Dc Current							
	Test inst	trument			Test instrument			
	ran	ıge	Calibrator output		indications			
	pushbu	uttons	(dc current)		Min	Max		
	200	μΑ	190	μΑ	189.59	190.41		
	2	mA	1.9	mA	1.8959	1.9041		
	20	mA	19	mA	18.959	19.041		
	200	mA	190	mA	189.59	190.41		
	2000	mA	1.9	A	1895.9	1904.1		

#### 20. Resistance

#### a. Performance Check

- (1) Connect calibrator **OUTPUT** to TI input **VOLTS**/ $\Omega$  and **LOW** terminals.
- (2) Press TI **20**  $\mathbf{k}\Omega$  pushbutton and release **HI-LO** pushbutton (HI).
- Adjust calibrator's output (3) Set calibrator for a nominal 19  $k\Omega$  output. adjustment control for a calibrator control display reading equal to the TI's indication. The calibrator's control display **ERROR** indication will be  $\leq \pm 0.166$  percent; if not, perform **b** below.
  - (4) Press TI **HI-LO** pushbutton (LO) and repeat technique of (3) above.
- (5) Repeat technique of (2) and (3) above using settings and values listed in table 11. Calibrator's **ERROR** display will be within the limits specified.

## b. Adjustments

- (1) Release **HI-LO** pushbutton (HI) and set calibrator for a nominal 19  $k\Omega$  output.
- (2) Adjust  $HI\Omega$  R1426 (fig. 2) for a TI indication equal to calibrator's displayed value for 19 k $\Omega$  (R).

(3) Press **HI-LO** pushbutton (LO); then adjust LO $\Omega$  R1412 (fig. 2) for a TI indication equal to calibrator's displayed value for 19 k $\Omega$  (R).

Table 11. Resistance

	Test in	strument	Calibrator		
Ranş pushbu		<b>HI-LO</b> pushbuttons	Output normal resistance values		ERROR display indications $\pm (\%)$
$200\Omega$		LO	190	Ω	.166
2	$k\Omega$	LO	1.9	$k\Omega$	.166
2	$\mathrm{k}\Omega$	HI	1.9	$\mathbf{k}\Omega$	.166
200	$\mathrm{k}\Omega$	HI	190	$\mathbf{k}\Omega$	.166
200	$\mathrm{k}\Omega$	LO	190	$k\Omega$	.166
2000	kΩ	LO	1.9	$M\Omega$	.316
2000	kΩ	HI	1.9	$M\Omega$	.166
20	ΜΩ	HI	19	ΜΩ	.516

## 21. Final Procedure

- **a**. Deenergize and disconnect all equipment and reinstall protective cover on TI.
- **b**. Annotate and affix DA label/form in accordance with TB 750-25.

## SECTION V CALIBRATION PROCESS FOR DC HIGH VOLTAGE PROBE, BALLANTINE, MODEL 10800C, JOHN FLUKE, MODEL 80K-40, AND TEKTRONIX, TYPE 010-0277-00

## 22. Preliminary Instructions

- **a**. The instructions outlined in paragraphs **22** and **23** are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.
- **b**. Items of equipment used in this procedure are referenced within the text by common name as listed in table 2.
- **c**. Unless otherwise specified, verify the result of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Adjustments required to calibrate the TI are included in this bulletin. Additional maintenance information is contained in the manufacturer's manuals for this TI
  - **d**. Unless otherwise specified, all controls and control settings refer to the TI.

## 23. Equipment Setup

#### WARNING

HIGH VOLTAGE is used or exposed during the performance of this calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions. REDUCE OUTPUT(S) to minimum after each step within the performance check where applicable.

- **a**. Connect digital multimeter to power module and connect power module to a 115 V ac source.
- **b**. Pull power module **PWR** switch to **ON** and allow at least 15 minutes for stabilization.
  - **c**. Set digital multimeter to 2 V dc range.

#### 24. Dc Probe Check

#### a. Performance Check

- (1) Connect TI probe terminals to **VOLTS**/ $\Omega$  and **LOW** connectors on digital multimeter (Type DM 501A), ensuring **RED** or positive terminal at banana plug mates with **VOLTS**/ $\Omega$  terminal on digital multimeter. (On Type DM 501, ensure that **RED** or positive terminal of banana plug mates with **HI** terminal on digital multimeter).
- (2) Connect ground-lead clip of TI to **OUTPUT LO** and **PROBE** tip to **OUTPUT HI** terminal of calibrator.
- (3) Set calibrator for 1000~V dc output. If digital multimeter does not indicate between 0.9600~and~1.0400~V, perform  ${\bm b}$  below.

### **NOTE**

There is no adjustment for John Fluke, Model 80K-40 or Tektronix, Type 010-0277-00.

## b. Adjustments

- (1) Set calibrator to **STANDBY**; then press **RESET** pushbutton.
- (2) Remove 4 screws from cover of TI termination box and remove cover.
- (3) Set calibrator for a 1000~V dc output. Adjust R1 in TI termination box for a reading of 1.000~V dc on the digital multmeter (R).

- (4) Set calibrator to **STANDBY**; then press **RESET** pushbutton.
  - (5) Replace cover and screws on termination box.

## 25. Final Procedure

- **a**. Deenergize and disconnect all equipment and reinstall protective cover on TI.
- **b**. Annotate and affix DA label/form in accordance with TB 750-25.

By Order of the Secretary of the Army:

Official:

**GORDON R. SULLIVAN** 

General, United States Army Chief Of Staff

MILTON H. HAMILTON Administrative Assistant to the Secretary of the Army
03650

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