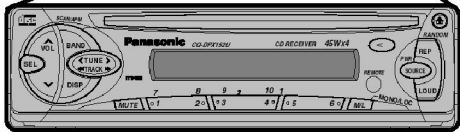


<CQ-DPX152U>

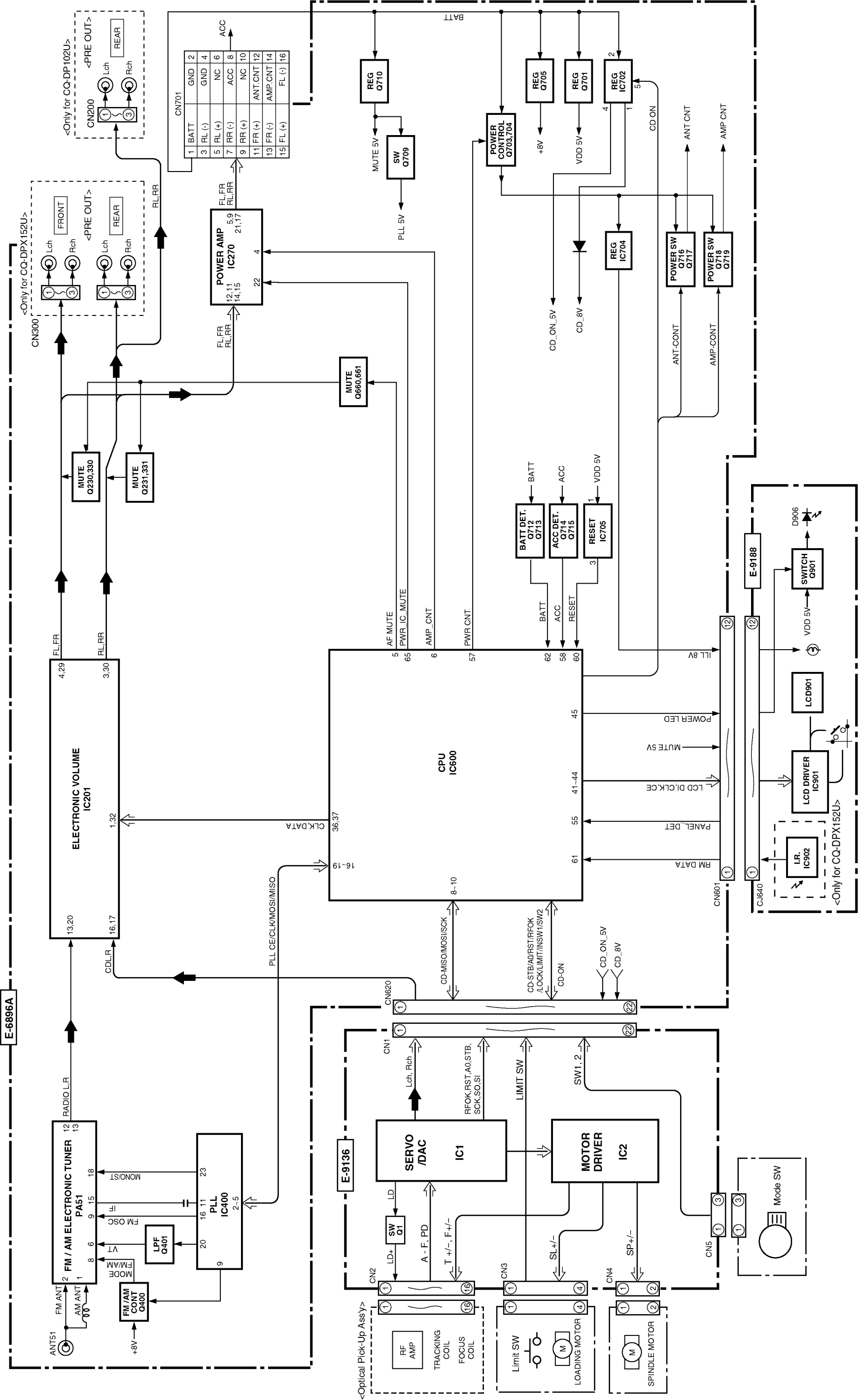
178mm

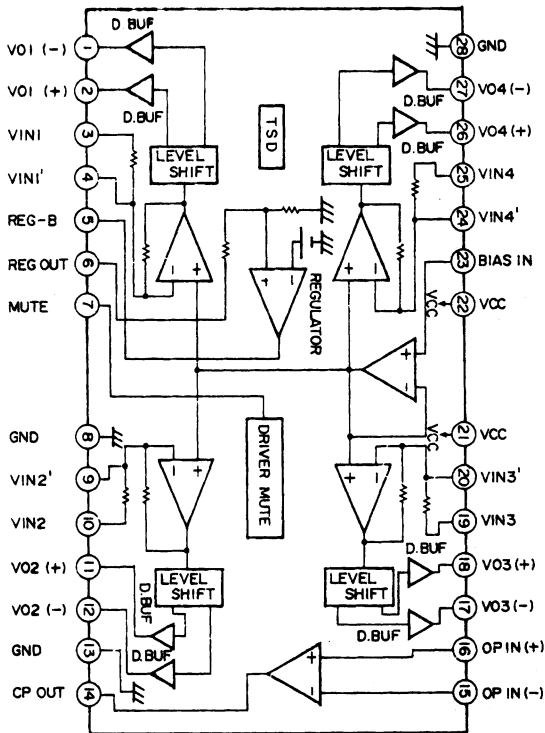
150mm

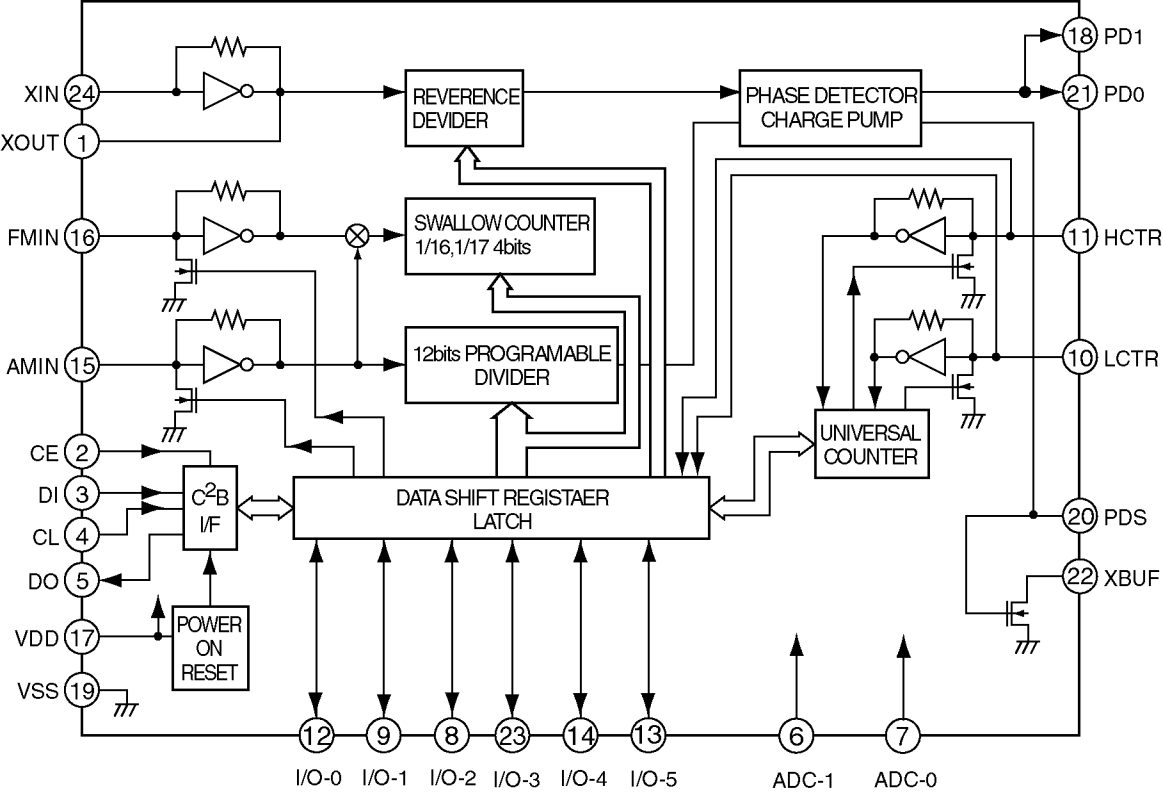
50mm

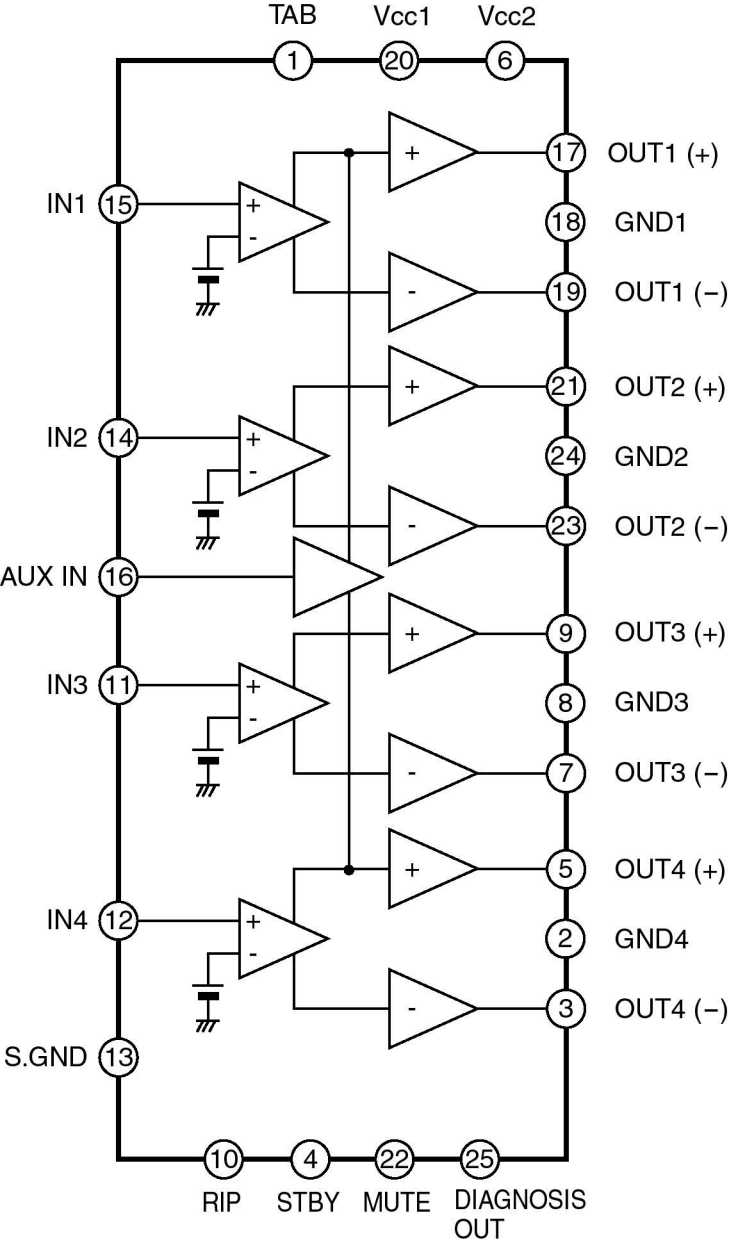


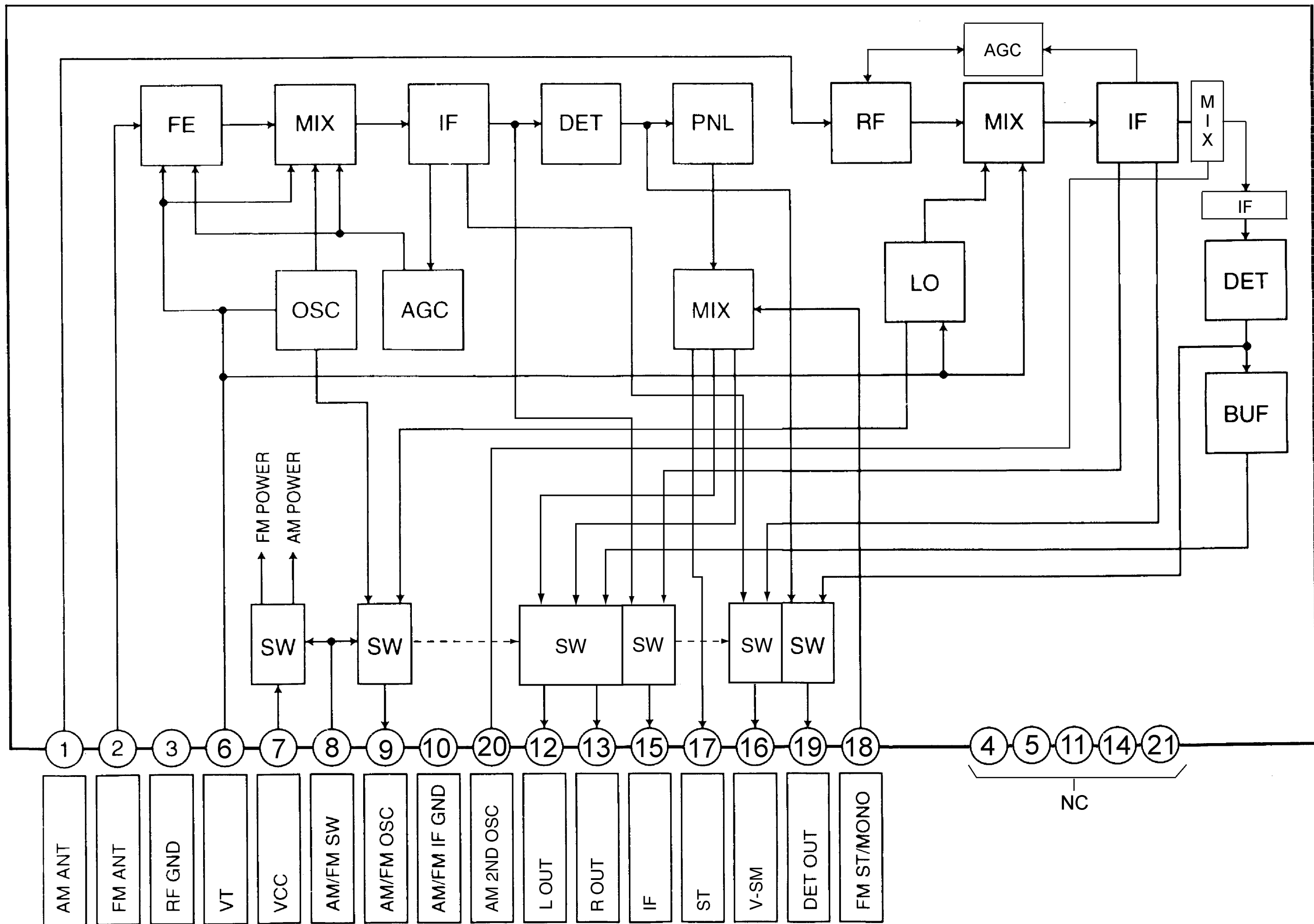
Supplement

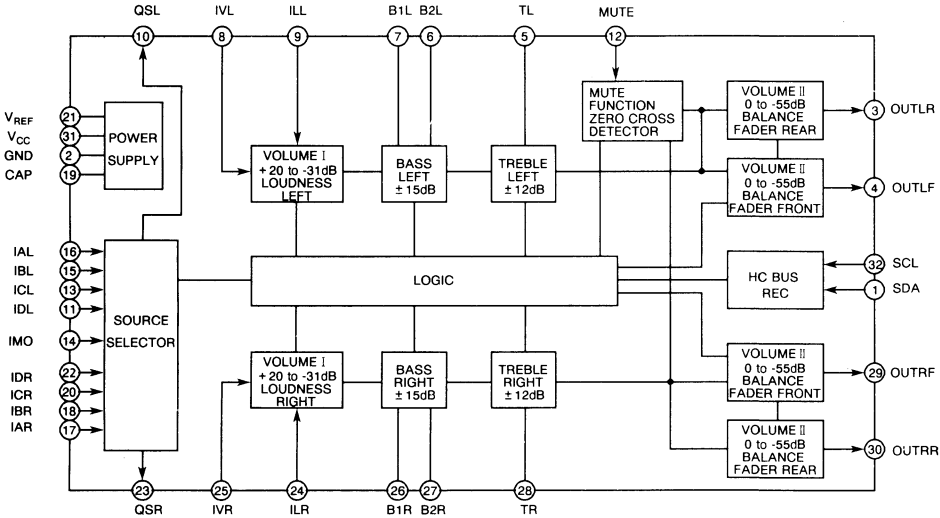


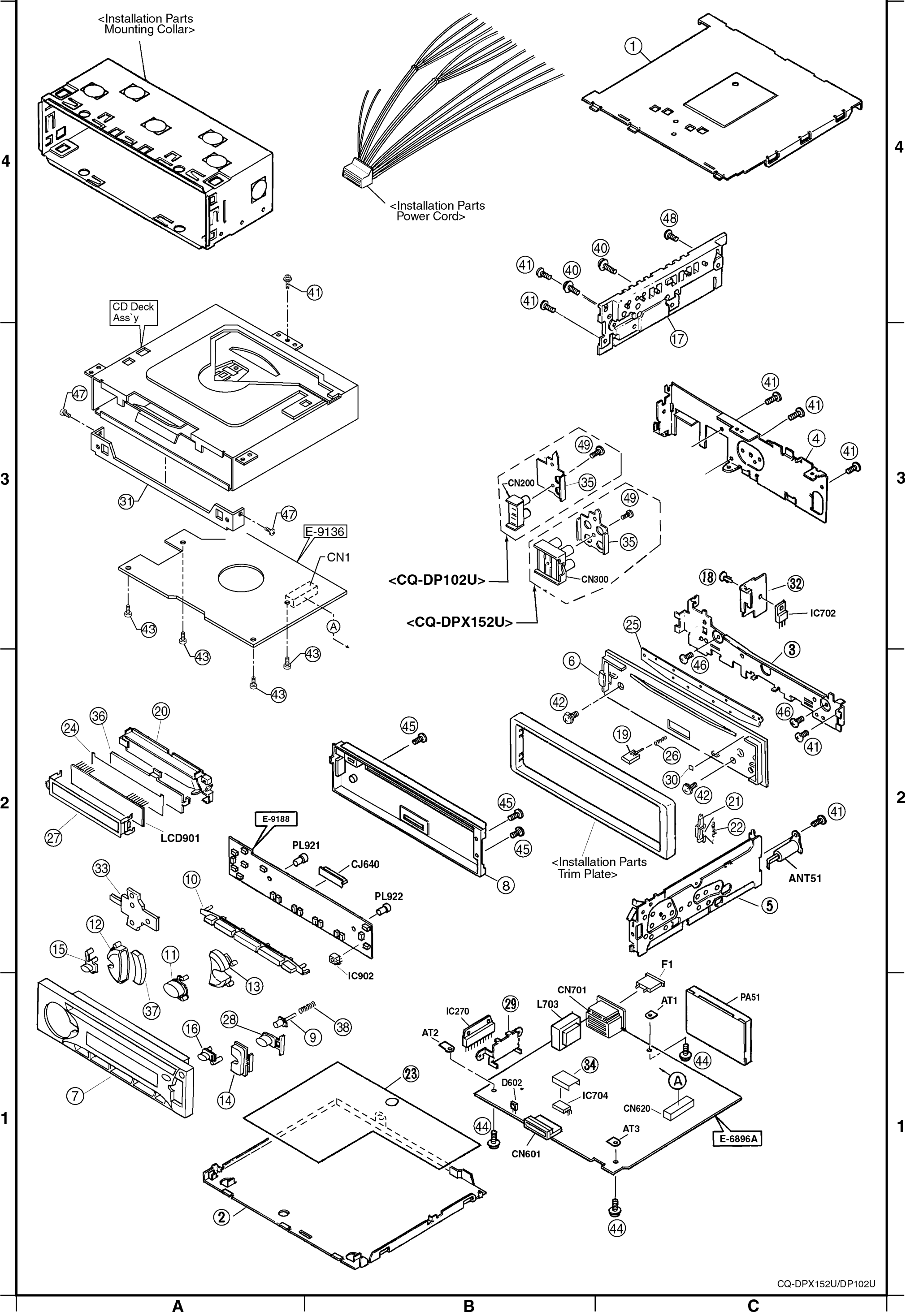










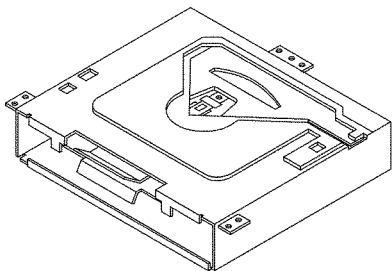


CAUTION:

This product utilizes a laser diode with the unit turned "on", laser radiation is emitted from the pickup lens.

Laser radiation from the pickup lens is safety level, but be sure the followings:

1. Do not disassemble the optical pickup unit, since radiation from exposed laser diode is dangerous.
2. Do not adjust the variable resistor on the pickup unit. It was already adjusted.
3. Do not look at the focus lens using optical instruments.
4. Recommend not to look at pickup lens for a long time.



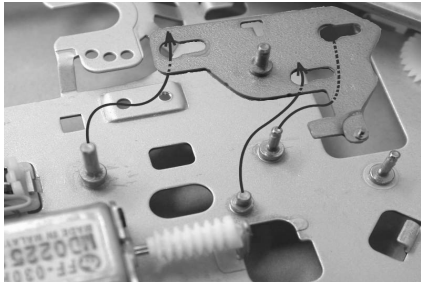
Deck Ass'y (Upper Side)

Caution

This Product utilizes a laser.

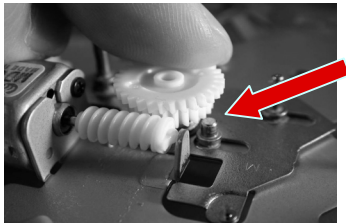
Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

1. Attach the CHANGE PLATE RIVET ASSY (12) to three shafts as shown below.

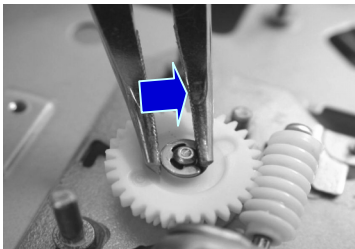


2. Insert the WASHER (121), CHANGE GEAR SPRING (16) and CHANGE GEAR 2 into the shaft of CHANGE PLATE RIVET ASSY.

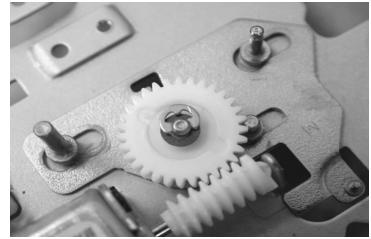
* Never damage the GEAR by the top of shaft shown by arrow.



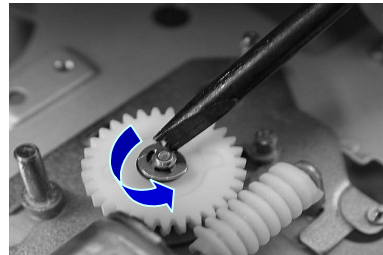
3. Insert the WASHER (125) to the shaft of CHANGE PLATE RIVET ASSY.
4. To inlet the E RING (124), sandwich the E RING and top of shaft by pliers and so on.



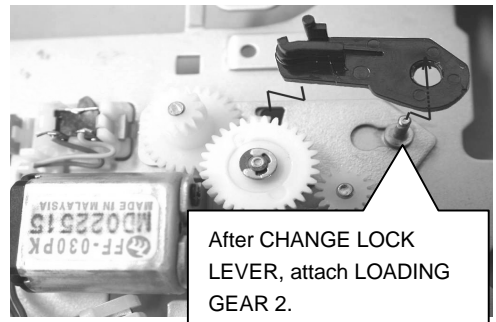
* Then they are mounted as shown below.



5. Make sure the E RING turn smoothly when it is turned.



6. Insert the boss of CHANGE LOCK LEVER M(20) to the L-type hole of CHANGE PLATE RIVET ASSY and attach it as shown below.



7. Insert the LOADING GEAR 2 (87) on the CHANGE LOCK LEVER until it snaps.

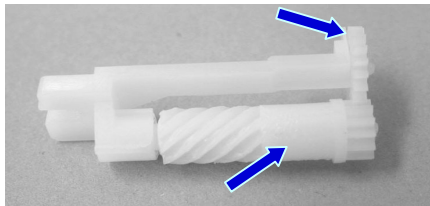
* Make sure the gears are fitted well.

1. Insert the LOADING GEAR 5 (90) until it snaps.

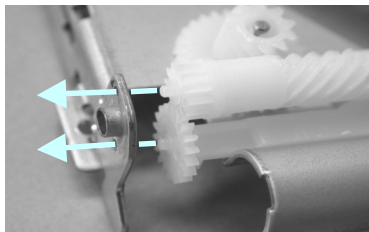
* Refer to item 3 of “4-10 Removing the LOCK ARM RIVET ASSY and LD GEAR BRACKET”.

2. Insert the LOADING GEAR 6 (91) and LOADING GEAR 7 (92) to the LD GEAR BRACKET (97) as shown below.

* Give care to the direction of LOADING GEAR 6.



3. Fit the two bosses of LD GEAR BRACKET to the holes of chassis.



4. Mount it by two TAPPING BIND SCREWS 2x4 (113).

* Refer to item 2 of “4-10 Removing the LOCK ARM RIVET ASSY and LD GEAR BRACKET”.

5. Place the ROLLER GUIDE SPRING temporarily at the side of LOCK ARM RIVET ASSY (84) as shown below. (Only one side)

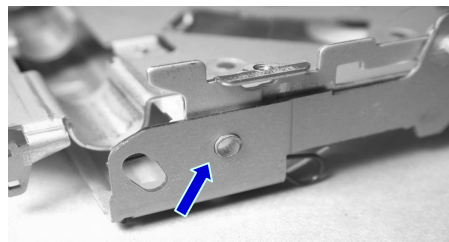


6. Fit the burring portion of chassis to the hole of LOCK ARM shown by arrow while shorting the ROLLER GUIDE SPRING.

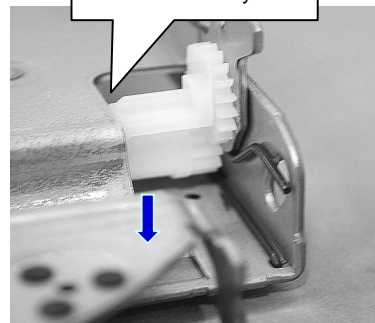
* The spring is placed on the side of chassis.

* Make sure the chassis's side is closely contacted with the inside of LOCK ARM.

* The other end of LOCK ARM is set after upper working.



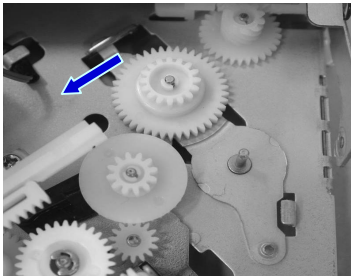
The space must be contacted closely.



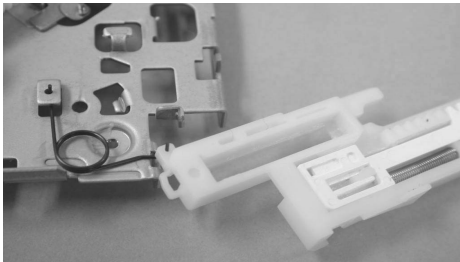
7. Tighten the PK COLLER SCREW A(101).

* Refer to item 1 of “4-10 Removing the LOCK ARM RIVET ASSY and LD GEAR BRACKET”.

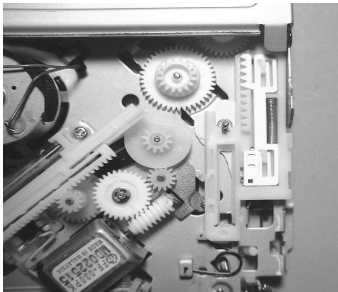
- 1. Insert the **LOADING GEAR 4 (89)** to the **LOADING GEAR PLATE RIVET ASSY (82)** as shown below.
- 2. Place the **PLATE** as shown below in the direction of arrow.



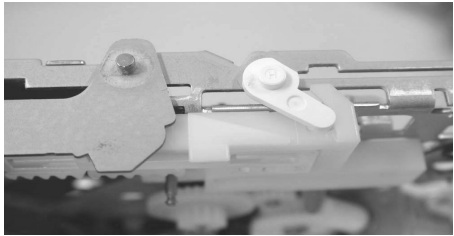
- 3. Hook the both ends of **LOADING PLATE SPRING (99)** to the chassis and **LOADING PLATE ASSY (83)** as shown below.



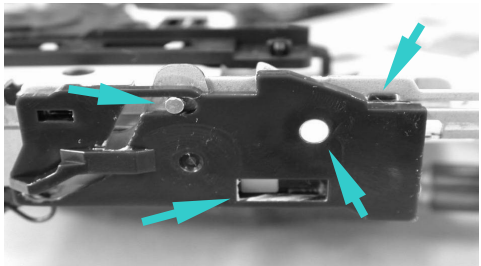
- 4. Attach the **LOADING PLATE ASSY** as shown below so that the **SPRING** is not removed.



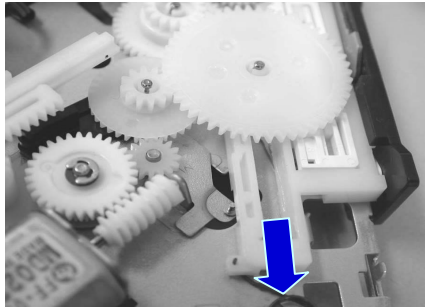
- 5. Place the **SLIDE HOOK (28)** as shown below.



- 6. Fit the **L SLIDE PLATE (98)** to the followings.
Square boss of **LOADING PLATE ASSY**
Circle boss of **SLIDE HOOK**
Stud of **LOCK ARM RIVET ASSY**
And hook it to the **L type hole** of chassis.



- 7. Shift the **LOADING PLATE ASSY** to the arrow direction slightly.
- 8. Then the fit **LOADING GEAR 3 (88)** to the deck.

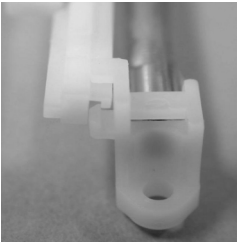


1. Turn up the bending portion of FEED SPR PLATE M(38) and mount it by the CAMERA P TAPPING 1.7x5 (116).

* Refer to item 5 of "4-8 Removing the PICK-UP UNIT".



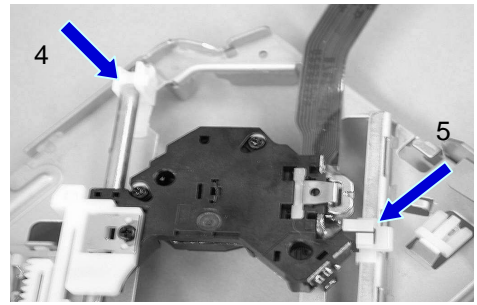
2. Insert the end of FEED RACK M(19) to PU SHAFT HOLDER M(22).



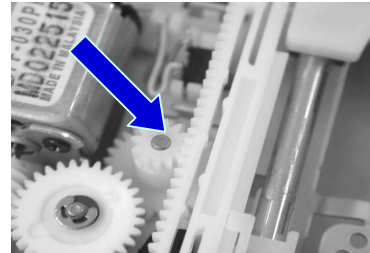
3. Mount the FD SUB HOLDER M(24) as shown below.



4. Insert the end of PU SHAFT M(29) to the PU SHAFT HOLDER (22) attached at chassis side.
5. Attach the FD SUB HOLDER on the rail of chassis.



6. Attach the FEED GEAR (18) so that it fits the FEED RACK.



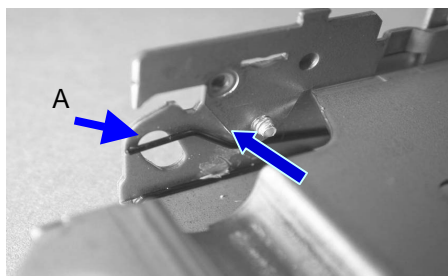
7. Shift the boss of CHANGE LOCK LEVER to the shown position.
8. Fit the screw hole of PU SHAFT HOLDER M to the screw hole of chassis.
9. If the CHANGE LOCK LEVER don't vacillate while shifting, tighten the TAPPING 2x4 (112).

* If it vacillates, the boss of CHANGE LOCK LEVER may ride on the FEED RACK M.

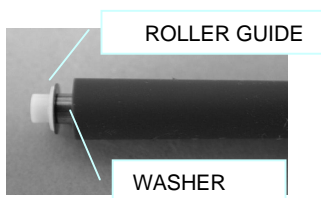
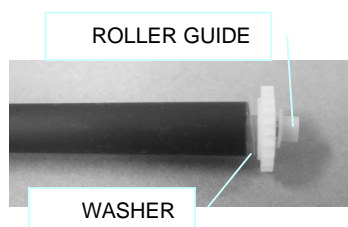


Boss of CHANGE LOCK LEVER M

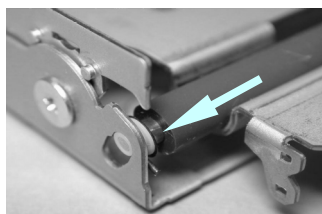
1. Attach the left ROLLER GUIDE SPRING shown below. Place it at the side of chassis temporarily.



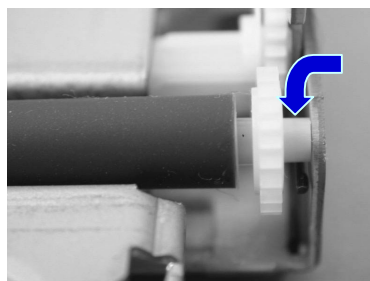
2. Attach the followings to the ROLLER SHAFT ASSY (81).
WASHER (123)
LDG ROLLER (100)
WASHER (122)
ROLLER GUIDE (92) x2



3. Then insert the ROLLER GUIDE to the chassis on the opposite side of A in item 1.



4. Hook the ROLLER GUIDE SPRING as shown in item 1 of "4-7 Removing the ROLLER".
5. And press the ROLLER SHAFT in. Then the opposite SHAFT is set.
6. Shift the SHAFT to the right and move the ROLLER GUIDE SPRING to the correct position from the temporal position.

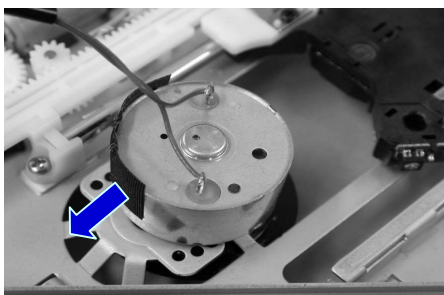


1. Move the PICK-UP UNIT to outer side than center.

* Refer to “4-3 Moving the PICK-UP UNIT”.

2. Slide the SPINDLE MOTOR.

* Never strike or damage the TURN TABLE. Or disc face swinging fault may occur.



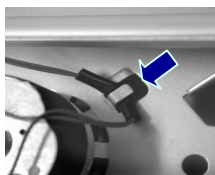
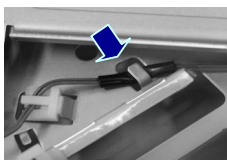
3. Turn the SPINDLE MOTOR so that the terminal positions are same with below picture.

4. Tighten the two CAMERA SCREWS 1.7x1.8 (114).

* Refer to item 3 of “4-6 Removing the SPINDLE MOTOR”



5. Fix the wire at three positions.



1. Move the PICK-UP UNIT to the PLAY position.

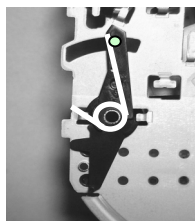
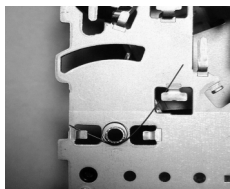
* Refer to “4-3 Moving the PICK-UP UNIT”.

2. Fit the TRIGGER ARM's two-circle bosses and L type boss and fit its fulcrum circle to the hole shown by arrow.

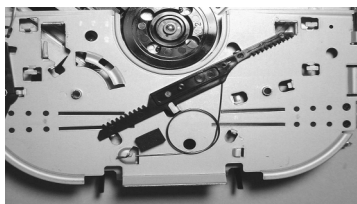


* Mind it because it may get away easily until mounting the CLAMPER ARM M(15)

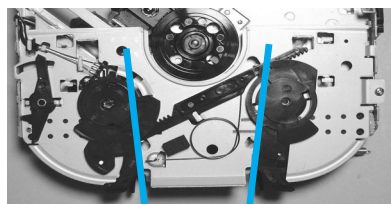
1. Hook the SELECT LOCK ARM SPRING (31) temporally as shown in the below left picture.
2. Mount the SELECT LOCK ARM (26) so that the SPRING position is the same with the below right picture.
6. Attach the SELECT PLATE L (43) and SELECT PLATE R (44) as shown below, and insert them to the TOP PLATE's bend portion.
7. Mount the SELECT PIECE L (45) and SELECT PIECE R (46).



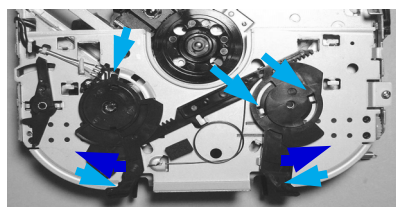
3. Hook the LINK PLATE SPRING (35) to the LINK PLATE (34) and set it in the position shown below.



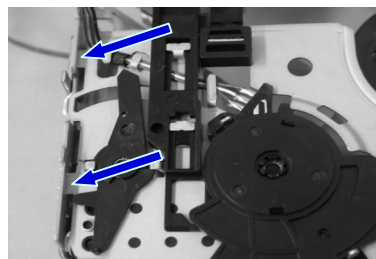
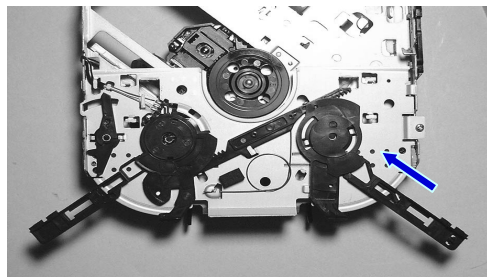
4. Place the MODE SW (72) and SELECT ARM R (33) at the shown angle in the position where they are fitted for the teeth of LINK PLATE.



5. To let claws shown by arrows get under the TOP PLATE's bend portion, turn the MODE SW and SELECT PLATE R to the outside direction respectively.



8. Insert the two saliencies of TOP PLATE (25) to the chassis's hole
9. Tighten the TAPPING 2x3 (111) at opposite side.
* Refer to item 4 of "4-4 Removing the TOP PLATE".



10. Fix the SW WIRE ASSY (74) as shown below.



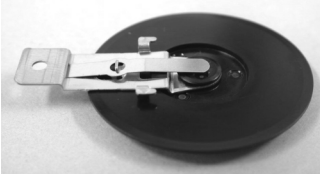
11. Lead it to the rear side.



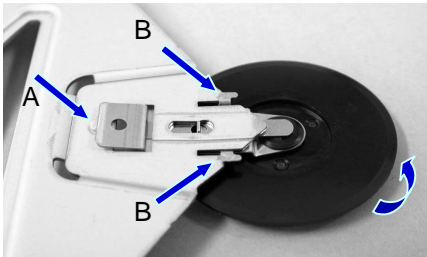
This section describes for CLAMPER ASSY and CLAMPER SUB SPRING.

1. Place the CLAMPER ASSY (13) and CLAMPER SUB SPRING (23) as shown below.

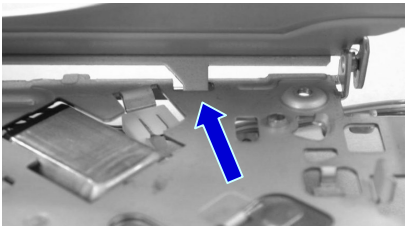
* The CLAMPER SUB SPRING should be placed so that the bend portion forms mountain shape.



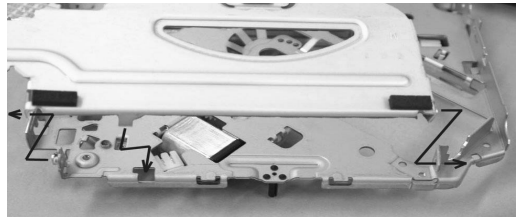
2. Fit the boss of CLAMPER ARM M(15) to the bend portion of CLAMPER ASSY shown by arrow A.
3. Slide it so that the arms shown by arrow B are hooked to the CLAMPER ARM.
4. Fit the hole of CLAMPER ASSY to the boss of CLAMPER ARM at arrow A.



5. Fit the saliency of CLAMPER ARM M to the different shape hole of chassis.



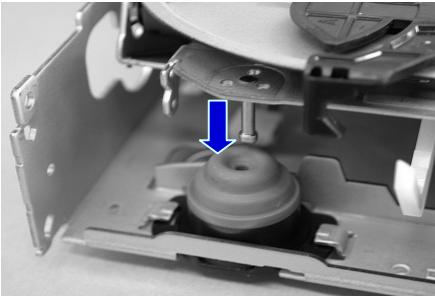
6. Fit the fulcrums of CLAMPER ARM M to the chassis as shown below.



For Old Damper Version (Ver. 1.0)
(An Alphabet is not printed at the top of deck code.)

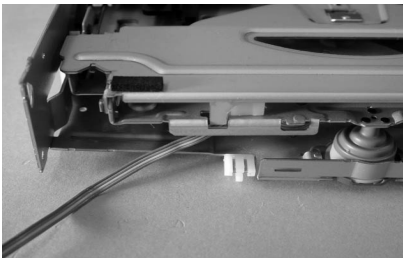
1. Insert the three PINs of chassis unit to the DAMPER F (3) and DAMPER (4) of the FRAME.

* If the top of PIN is coated with alcohol, it is easily inserted.



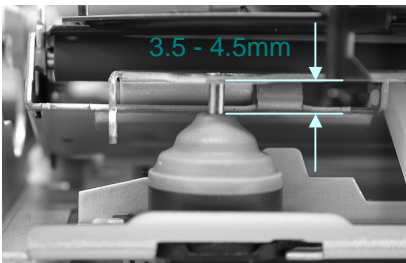
2. Lead the 4-pin wire to outside of FRAME, and lead the 2-pin /3-pin wires to inside of FRAME.

* Never shut the PICK-UPFPC and wires between chassis and FRAME.



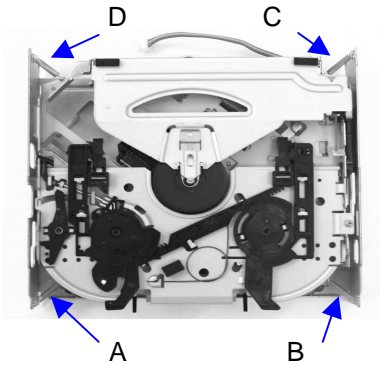
3. Make sure the visible PIN length is between 3.5 and 4.5 mm as shown below.

* If the length is longer than 4.5 mm, the PIN may not be inserted correctly.

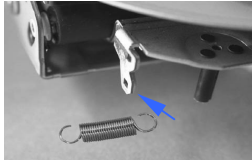
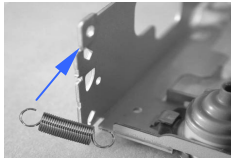


4. Hook the four SUSPENSION SPRINGS MS (32). Each position is shown in detail respectively.

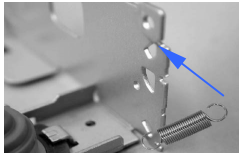
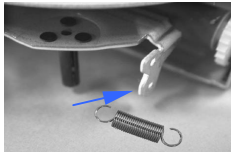
* For old damper version, hook them to upper side of two steps.



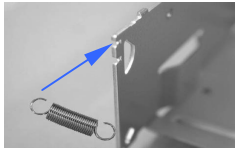
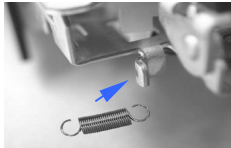
A:



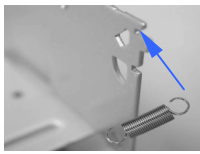
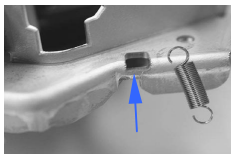
B:



C:



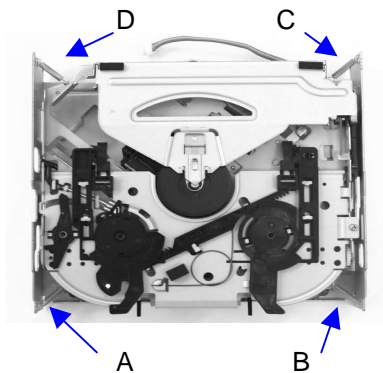
D:



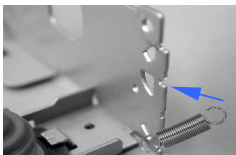
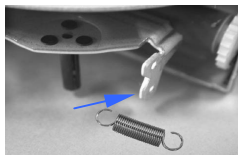
A Code version (Ver. 2.0)
("A" is printed at the top of deck code.)

1. Hook the four SUSPENSION SPRINGS MS (32).
Each position is shown in detail respectively.

* For alphabet code version, hook them to lower side of two steps.



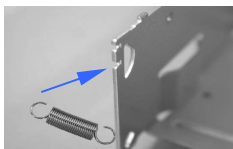
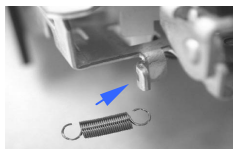
A:



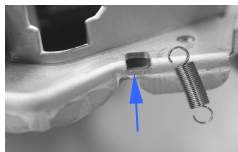
B:



C:



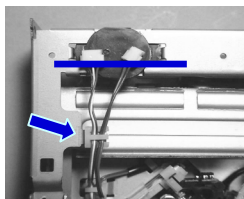
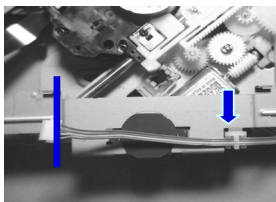
D:



1. Insert the claws of TOP COVER (2) to the holes of FRAME M(1).
2. Close the TOP COVER so that the side bend of TOP COVER is positioned at outside of FRAME and the bend for screw is positioned at inside of FRAME

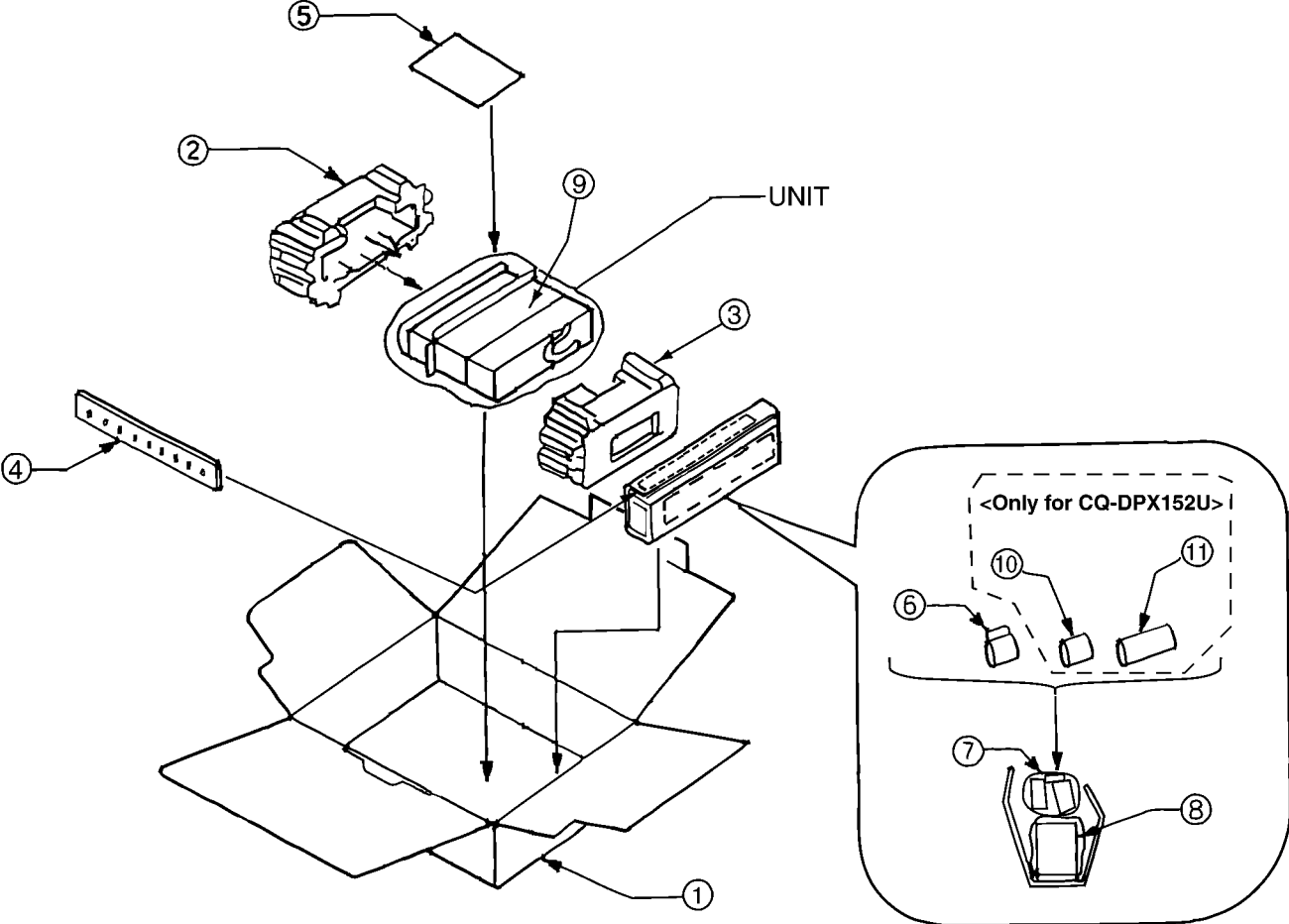


3. Fix the harness wires by using the WIRE CLAMPER M(77) as shown below.



4. Tighten the four TAPPING 2x3 (111).





• Item numbers listed below should not order regular spare parts. **(not available)**

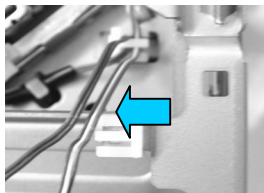
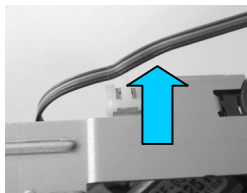
| Item No. | Part No. | Part Name & Description | Q'ty | Remarks |
|----------|-------------|---|-------------------|--------------------------------|
| 1 | — | Inner Carton | 1 | Not available |
| 2 | — | Packing Pad Front | 1 | Not available |
| 3 | — | Packing Pad Rear | 1 | Not available |
| 4 | YEFG04019 | Rear Support Strap | 1 | |
| 5 | YEP9PR3648 | Instruction Book Kit <CQ-DPX152U> | 1 | Not available |
| | YEP9PR3649 | Instruction Book Kit <CQ-DP102U> | 1 | Not available |
| | YEFM283892 | Instruction Book Warranty Card Servicenter List | (1) (1) (1) | Not available Not available |
| 6 | YEP9FZ2714 | Screw Kit | 1 | |
| 7 | YEAJ02842 | Power Connector | 1 | |
| 8 | YEFA131551 | Front Plate Case | 1 | |
| 9 | YEFX0214198 | Mounting Collar | 1 | |
| 10 | CR2025/1F | Battery <Only for CQ-DPX152U> | 1 | |
| 11 | YEFX9992013 | Remote Controller <Only for CQ-DPX152U> | 1 | |



1. Remove the four screws for TOP COVER (2) shown below.



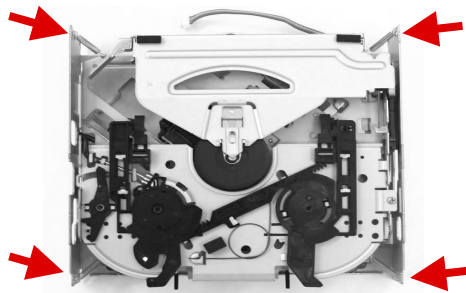
2. Remove the three wires from the WIRE CLAMPER M(77).



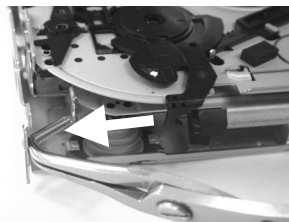
3. Open the front side and remove the TOP COVER M (2).



4. Remove the four SUSPENSION SPRINGS MS(32) connecting to the FRAME (1).

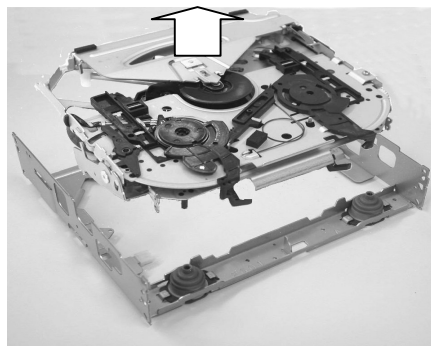


* Never change the shape of spring hook.



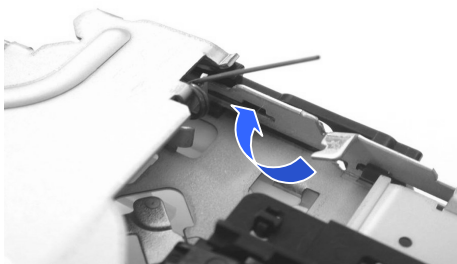
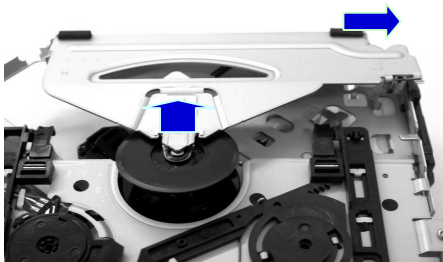
5.
For A code Version (Ver. 2.0)
(“A” is printed at the top of deck code.)
Check that wires and FPC of PICK UP are not hooked to the FRAME and then remove the internal mechanism.

For Older Damper Version (Ver. 1.0)
(An alphabet is not printed at the top of deck code.)
Check that wires and FPC of PICK UP are not hooked to the FRAME and then remove the internal mechanism. Pull out the DAMPER (3) and DAMPER (4) vertically.

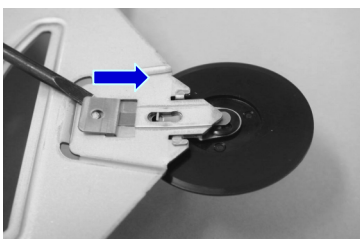


This section describes for CLAMPER ASSY and CLAMPER SUB SPRING.

1. To unhook the CLAMPER ARM SPRING M(30), lift the CLAMPER ARM (15) and shift it to the right.

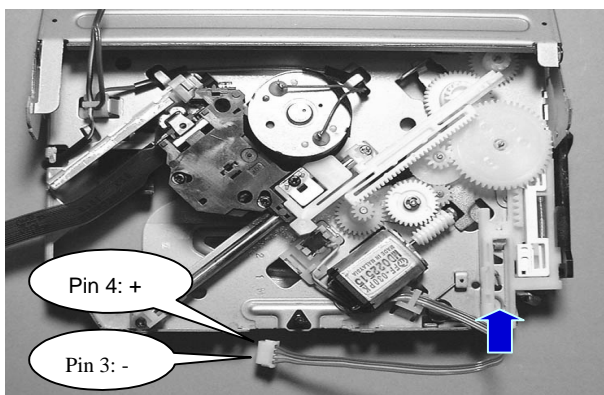


2. To remove the CLAMPER ASSY (13) and CLAMPER SUB SPRING (23), lift the bend position and shift to the arrow direction.

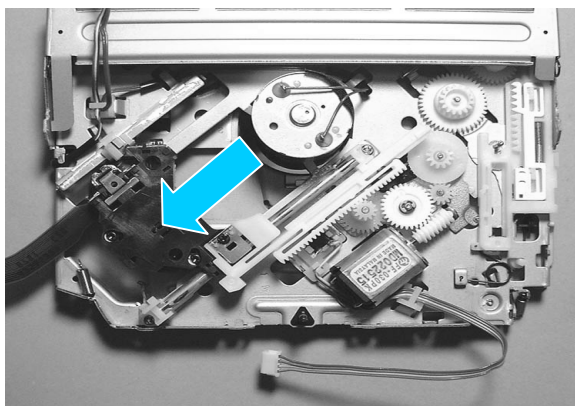


The unit can move the PICK-UP UNIT to EJECT or PLAY position.

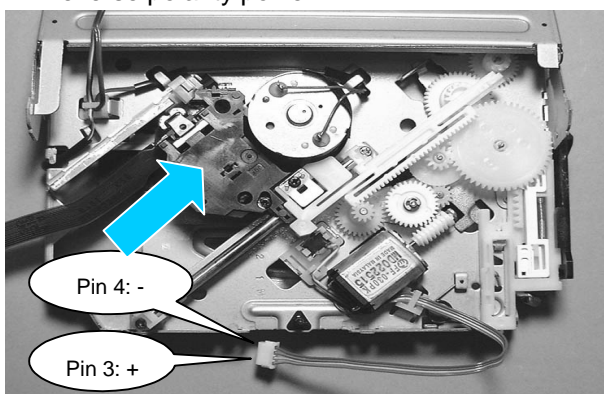
1. Apply 3V – 5V power to the Pin 4 of four-pin connector and GND to the Pin 3 (White marking).
2. Press the LOADING PLATE ASSY (83) to the arrow direction softly. Then the PICK-UP UNIT moves to PLAY position.



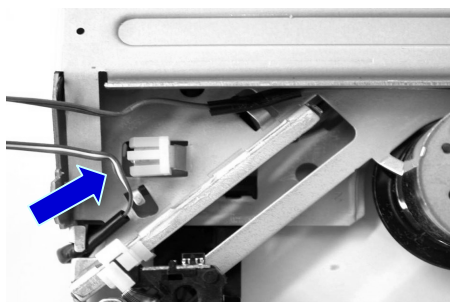
3. Stop the PICK-UP UNIT when it reaches the EJECT position.



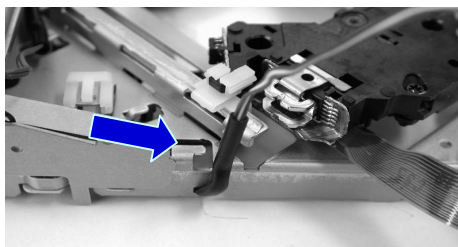
4. To return it to EJECT position, apply the reverse polarity power.



1. Unhook the wire shown below from the WIRE CLAMPER (77).



2. Unhook the wire shown below.



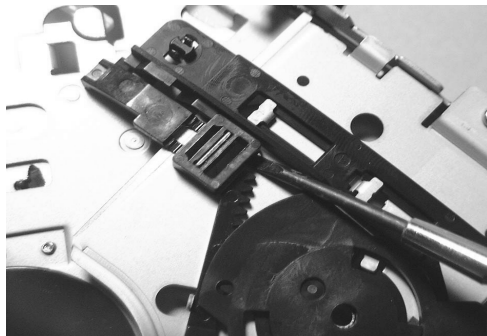
3. Remove the screw shown below.

4. Remove the TOP PLATE ASSY while minding wires.



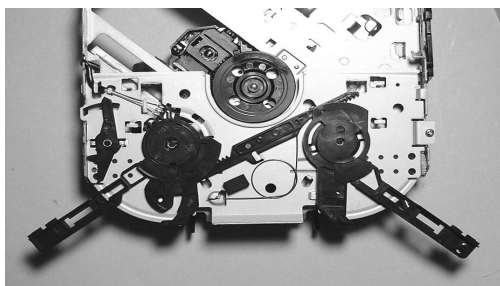
5. Remove the SELECT PIECE L (45) and SELECT PIECE R (46) by using a minus screw driver as shown below.

- * Never change the bend position shape of TOP PLATE (25).
- * After removing them, make sure that the bend portion is correctly vertical.
- * The SELECT PIECE L and SELECT PIECE R can be reused.

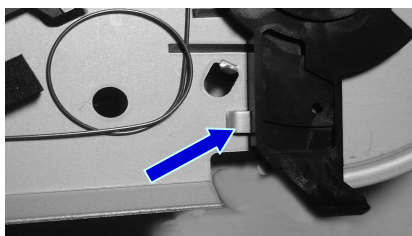


6. Turn the SELECT PLATE L (43) and SELECT PLATE R (44) as shown below

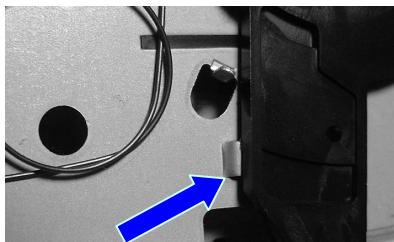
7. Remove them while lifting the boss of SELECT ARM R or boss of MODE SW.



8. To unhook the position of SELECT ARM R (33) shown below, lift the position.

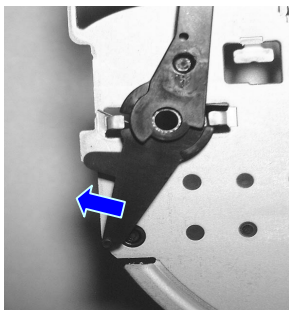
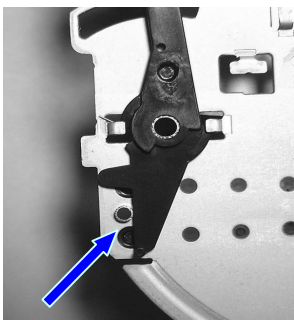


9. Then, the SELECT ARM R, LINK PLATE (34), LINK PLATE SPRING (35) and MODE SW (72) can be removed.



10. To unhook the position of SELECT LOCK ARM (26), warp the position shown below. Then remove it.

* This work must be done after removing the TOP PLATE.



1. Move the PICK-UP UNIT to the PLAY position.

* Refer to “4-3 Moving the PICK-UP UNIT”.

2. To remove the TRIGGER ARM M(27), turn it to the arrow direction and lift it.



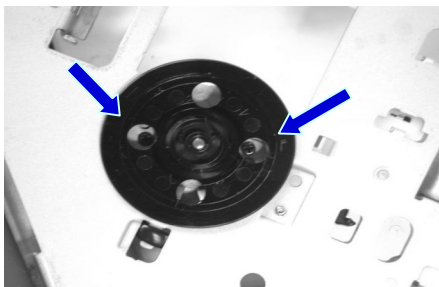
4-5 Removing the TRIGGER ARM

1. Move the PICK-UP UNIT to the PLAY position.

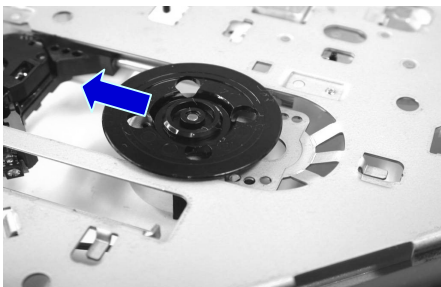
* Refer to “4-3 Moving the PICK-UP UNIT”.

2. Fit the holes shown by arrows to the screws.

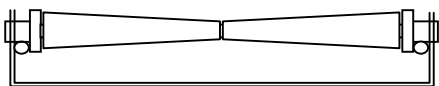
3. Remove two screws.



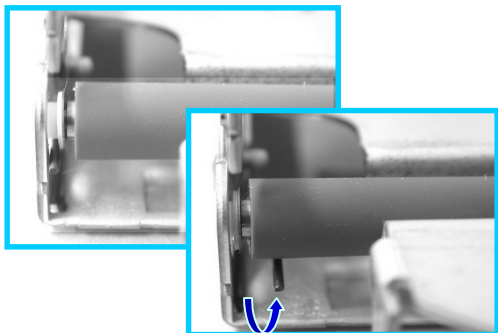
4. To remove the SPINDLE MOTOR, shift it while minding wires.



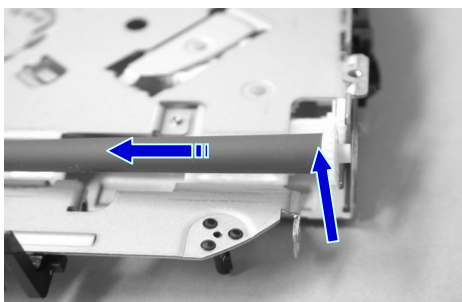
The below figure is peripheral parts of ROLLER.



1. Remove the right ROLLER GUIDE SPRING (94) and hook it as shown below temporarily.



2. To remove the SHAFT, shift the whole of ROLLER.

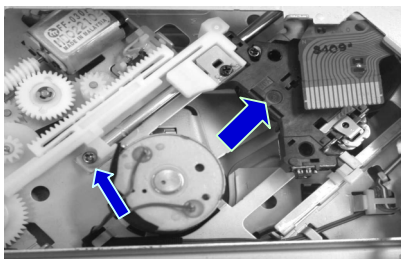


3. Then the followings can be removed.
Left ROLLER GUIDE SPRING
ROLLER GUIDE (93)
LDG ROLLER (100)
ROLLER SHAFT ASSY (81)

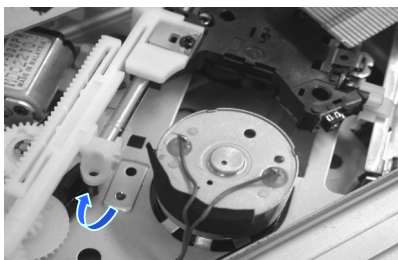
1. Move the PICK-UP UNIT to the center position.

* Refer to “4-3 Moving the PICK-UP UNIT”.

2. Remove two screws shown by arrows.

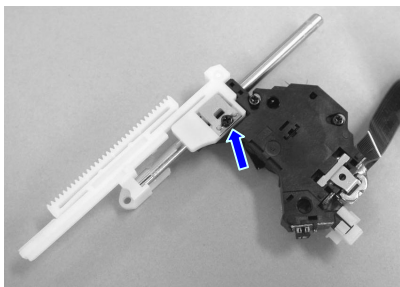


3. To remove the PU SHAFT M(29) with PICK-UP UNIT, lift the PU SHAFT HOLDER M(22) and pull it toward you as shown below.

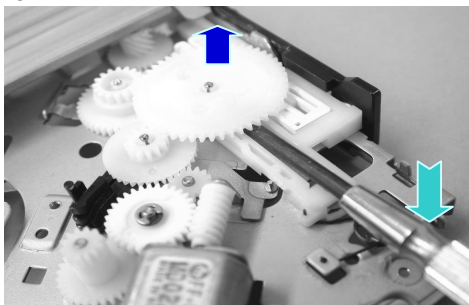


4. Then the followings can be removed.
PU SHAFT M(29)
PU SHAFT HOLDER M(22)
PU SHAFT HOLDER M attached on the chassis
FD SUB HOLDER M(24)

5. Remove the screw shown by arrow. Then the FEED SPR PLATE M(38) and FEED RACK M(19) can be removed.

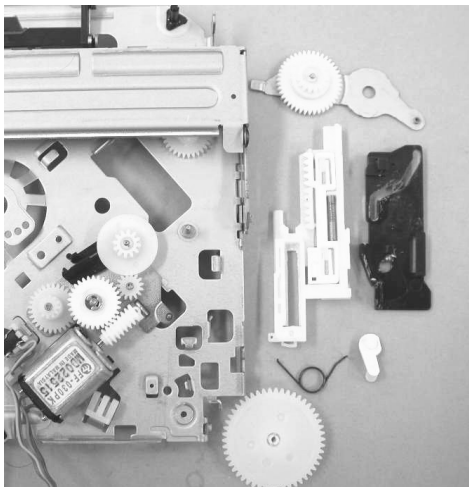


1. To remove the LOADING GEAR 3 (88), raise it with a lever by using a minus screw driver and so on.

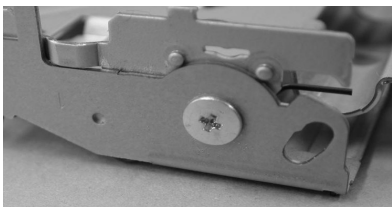


- * Never damage the LOADING PLATE ASSY.
- * The LOADING GEAR 3 is reuse impossible parts.

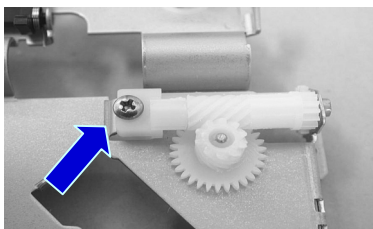
2. The followings can be removed.
LOADING PLATE ASSY (83)
L SLIDE PLATE (98)
SLIDE HOOK (28)
LOADING PLATE SPRING (99)
LOADING PLATE ASSY (83)



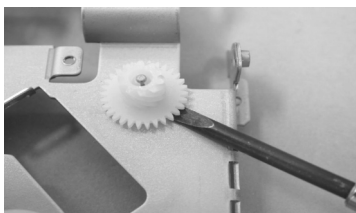
1. Remove the screw shown below. Then the LOCK ARM RIVET ASSY and right ROLLER GUIDE SPRING (94) can be removed.



2. Remove the screw shown below. Then the followings can be removed.
LD GEAR BRACKET (97)
LOADING GEAR 6 (91)
LOADING GEAR 7 (92)

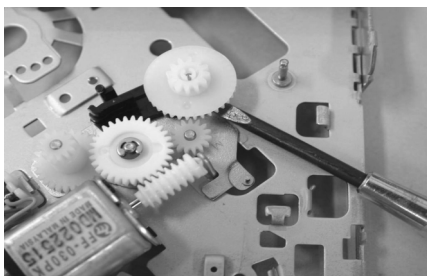


3. To remove the LOADING GEAR 5 (90), raise it with a lever by using a minus screw driver and so on.



* The LOADING GEAR 5 is reuse impossible parts.

1. To remove the LOADING GEAR 2 (87), raise it with a lever by using a minus screw driver and so on.

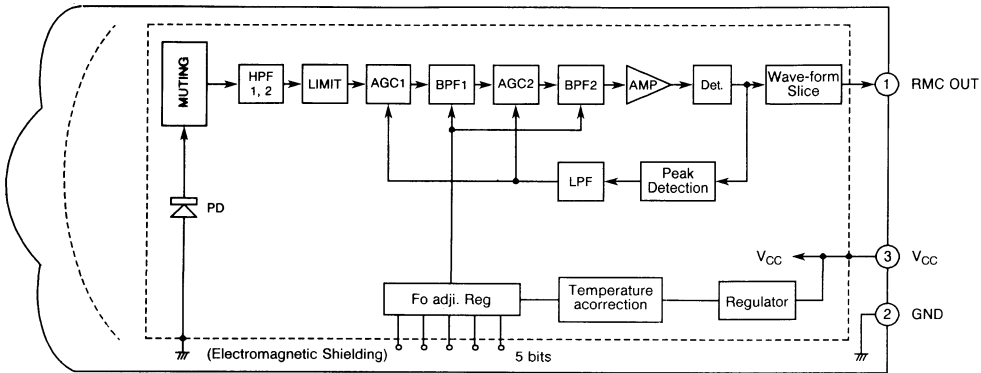


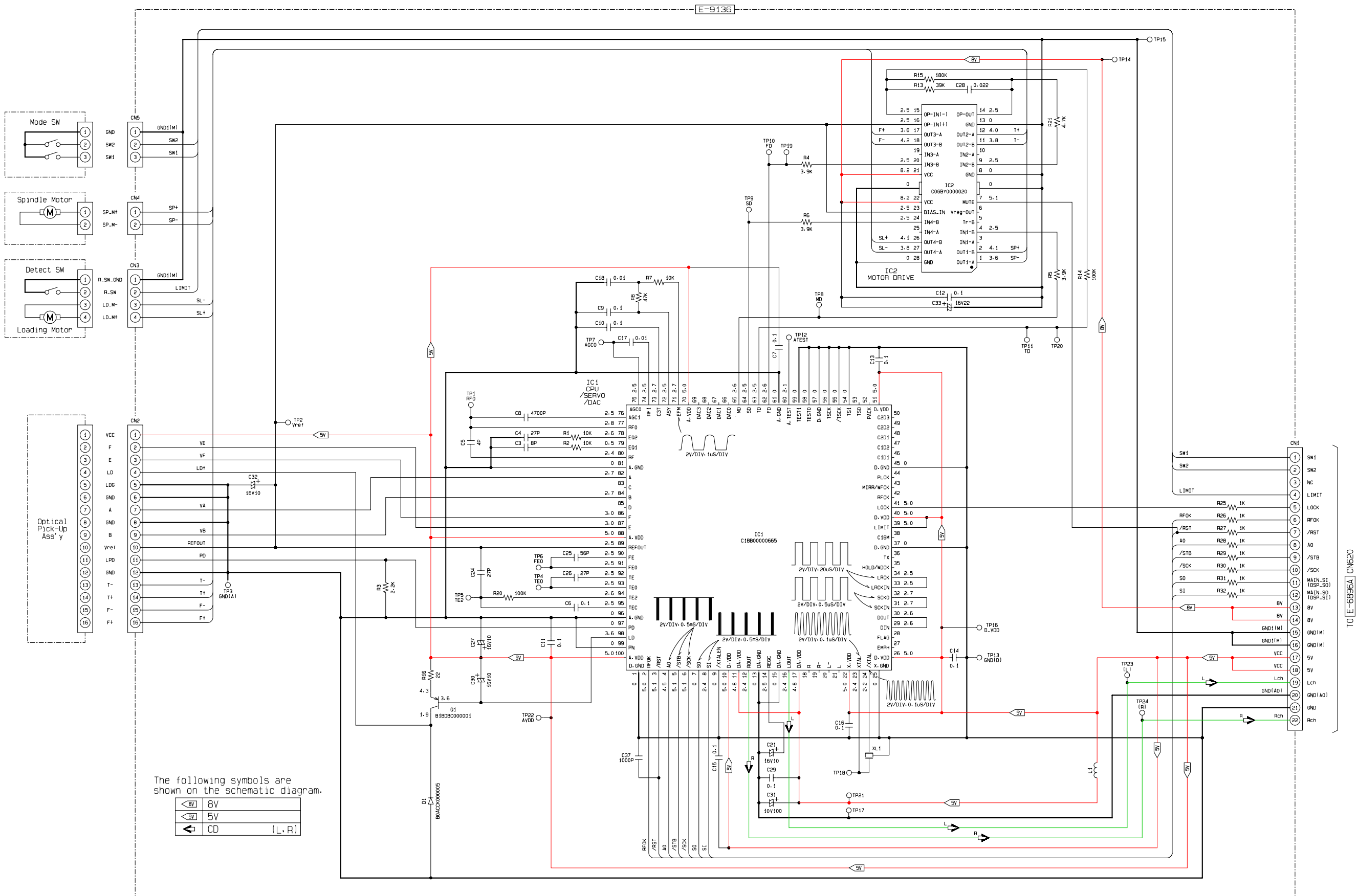
2. Then the followings can be removed.
LOADING GEAR 1 (86)
CHANGE LOCK LEVER M(20)
FEED GEAR (18)

* The LOADING GEAR 5 is reuse impossible parts.

3. Remove the E RING (124) attached to the CHANGE GEAR 2. Then the followings can be removed.
CHANGE GEAR 2 (17)
CHANGE GEAR SPRING (16)
WASHER (121)
CHANGE PLATE RIVET ASSY (12)

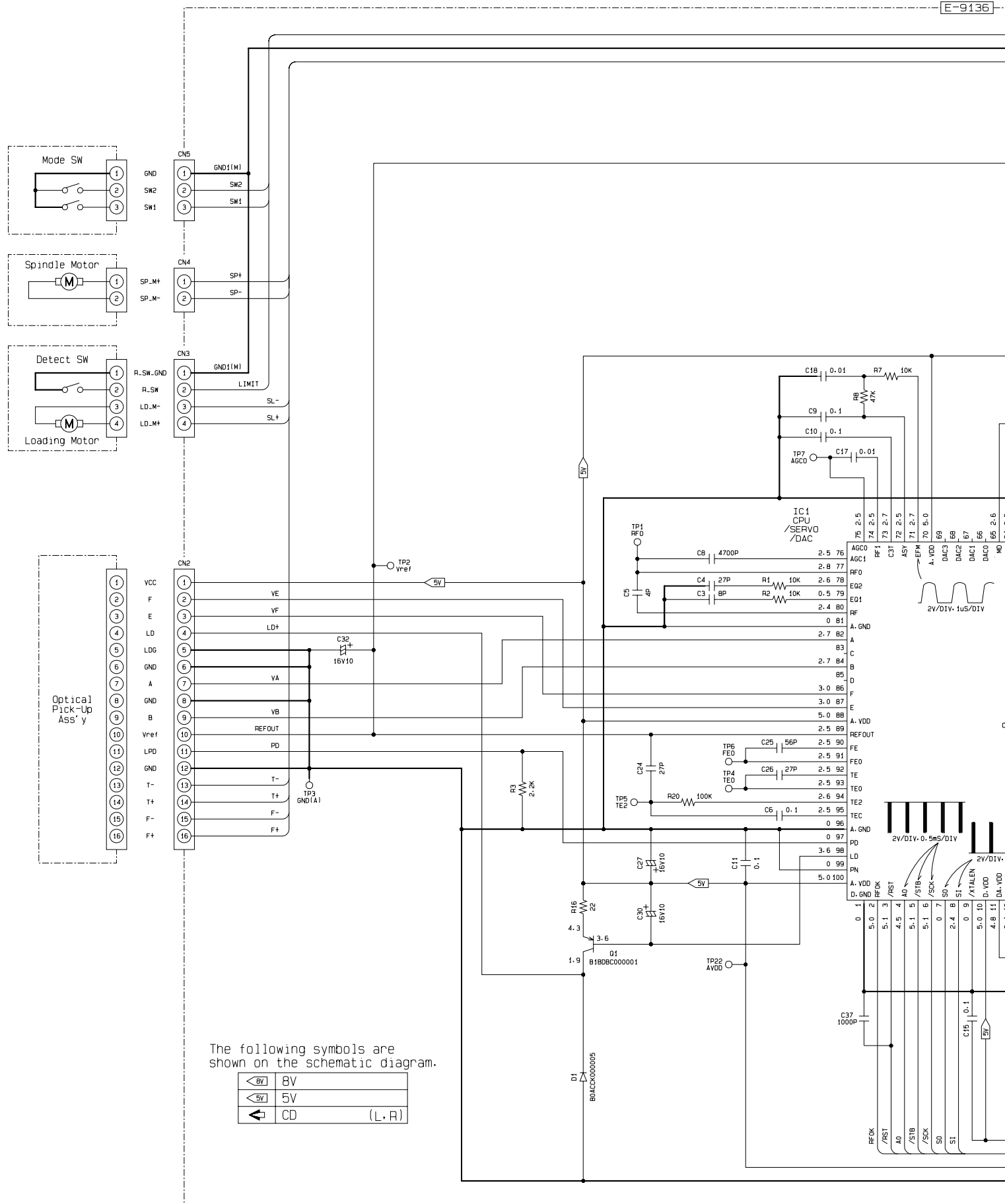


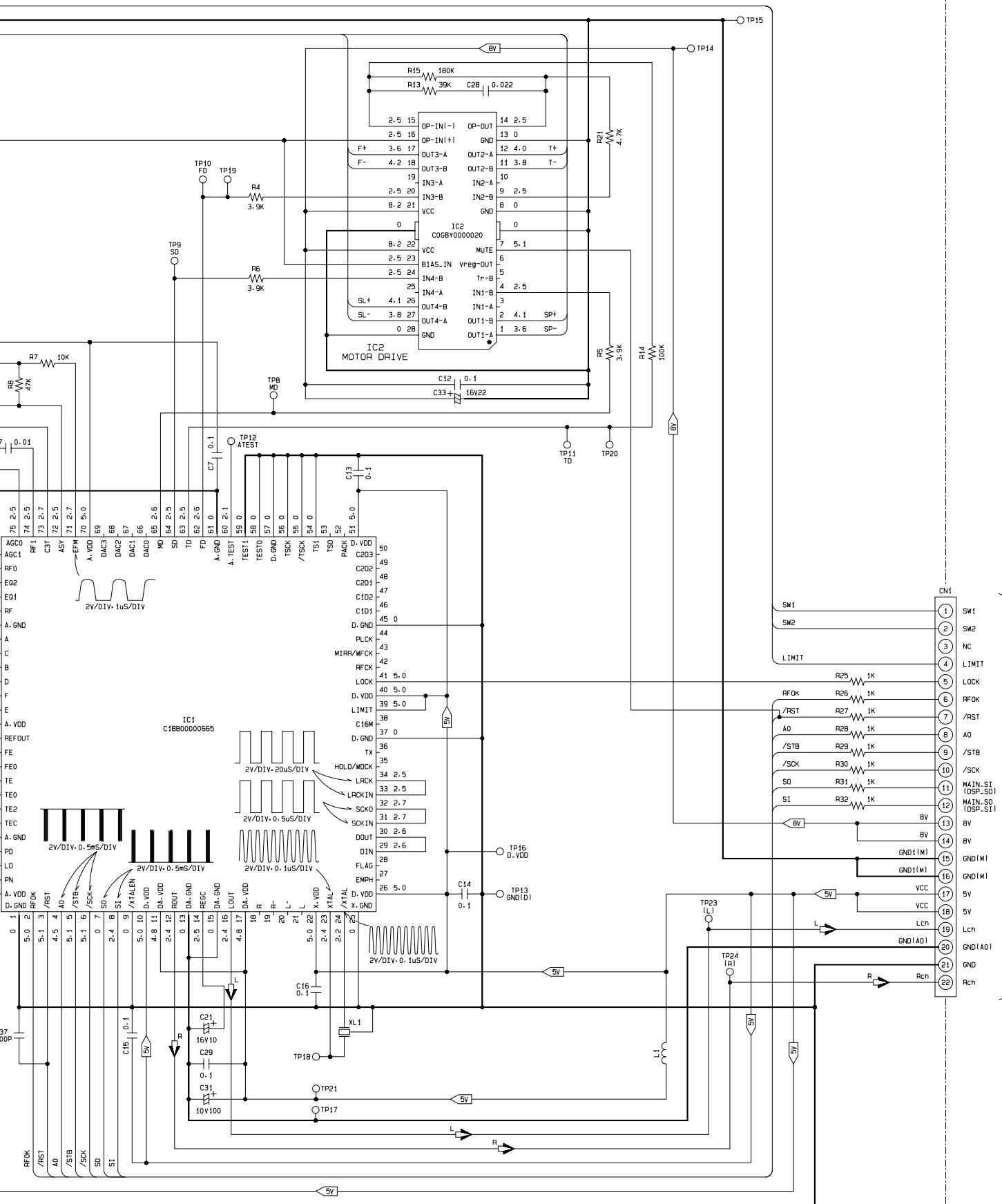




18.2. CD Servo Block

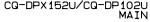
E-9136



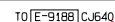


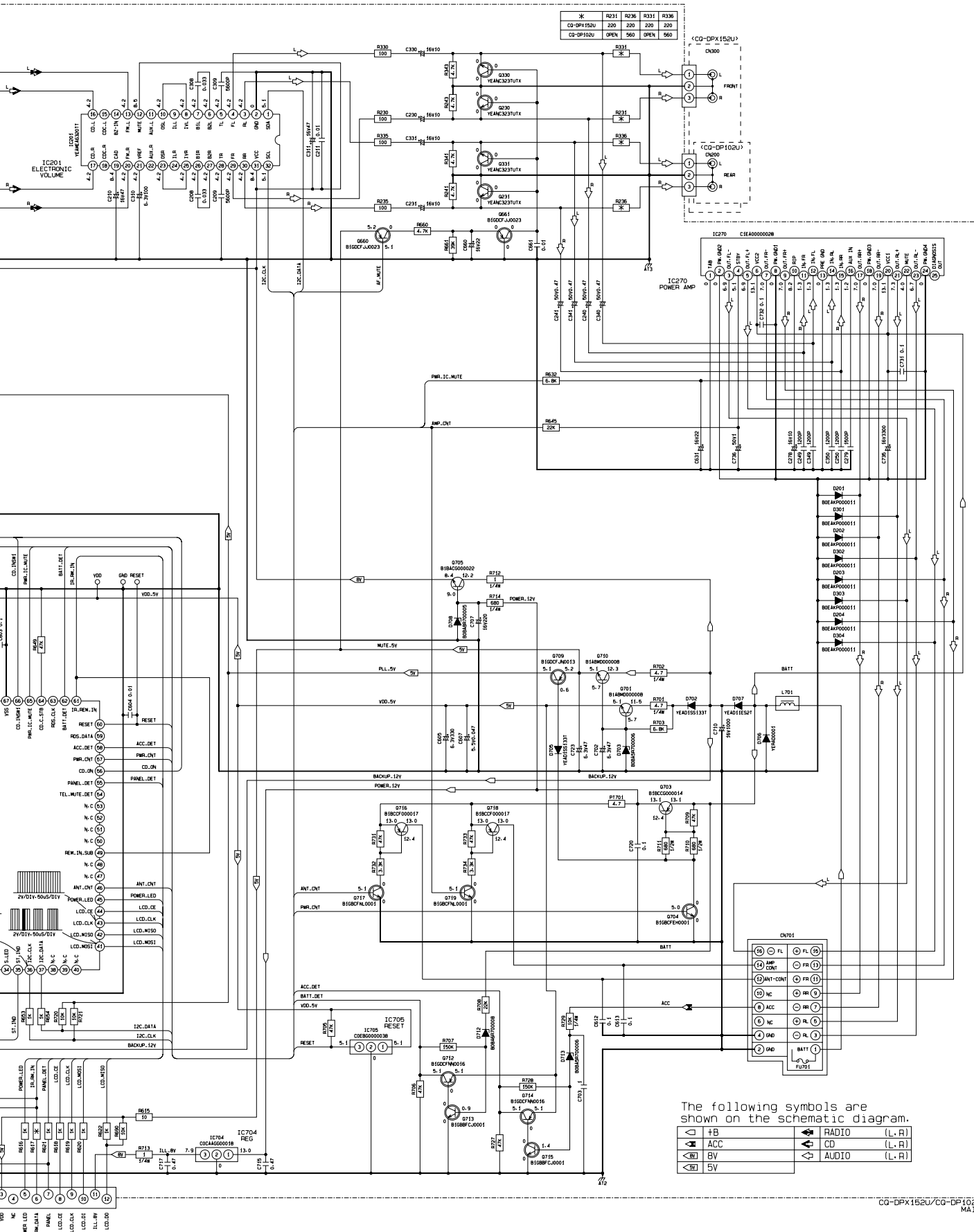


The following symbols are shown on the schematic diagram.

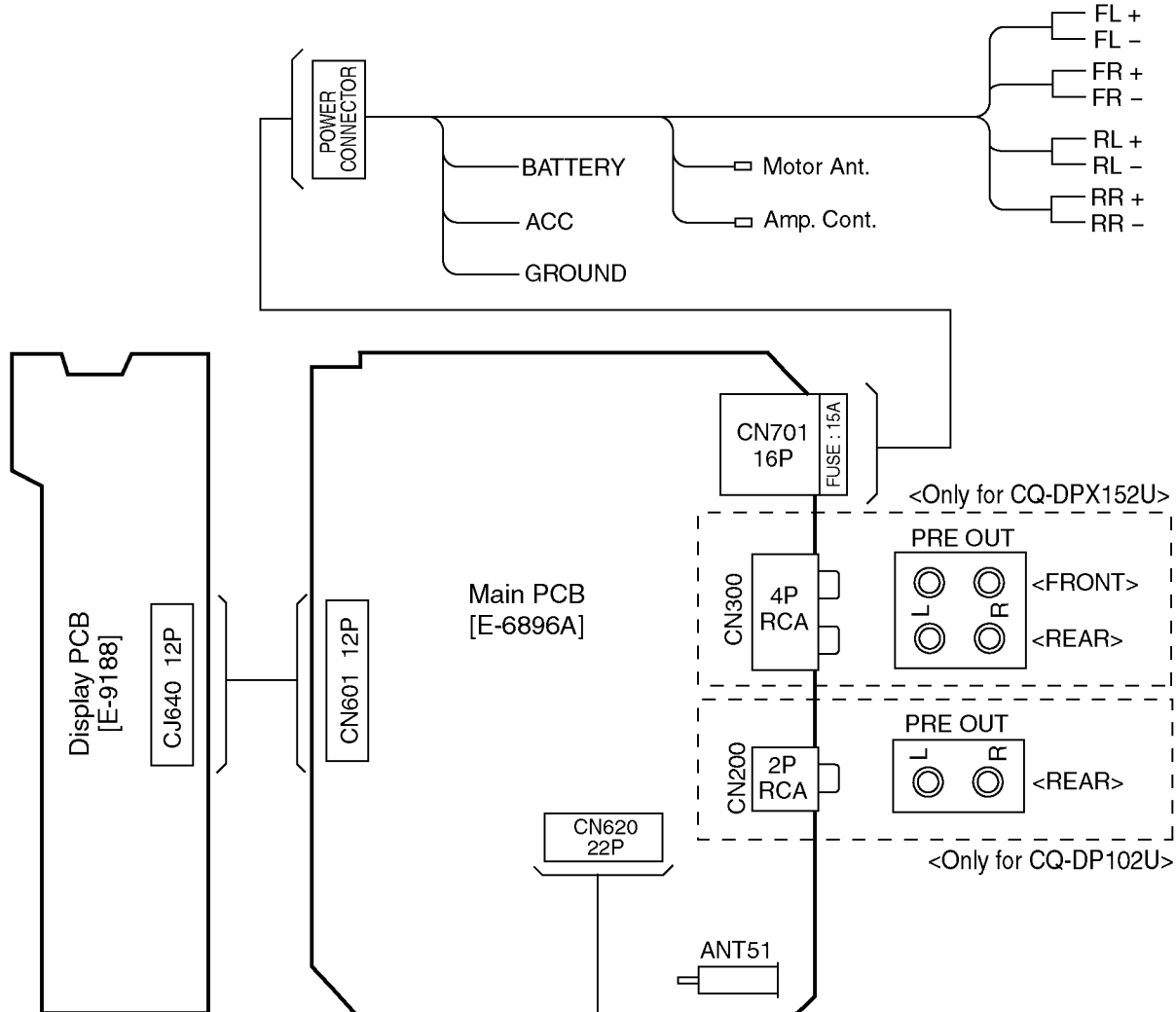


18.1. Main Block

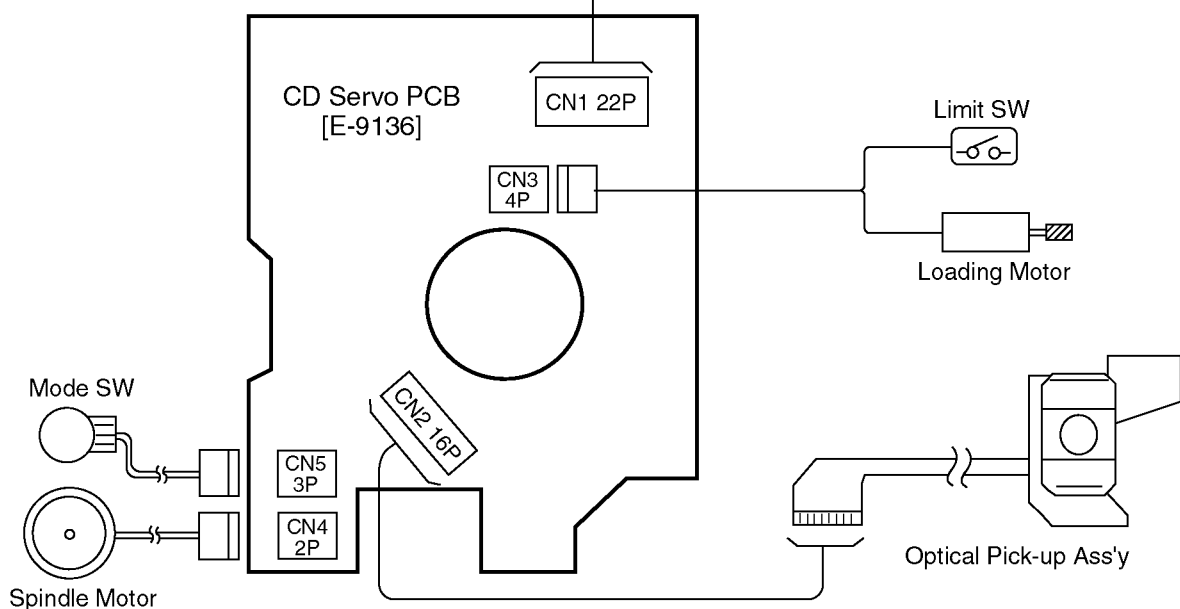


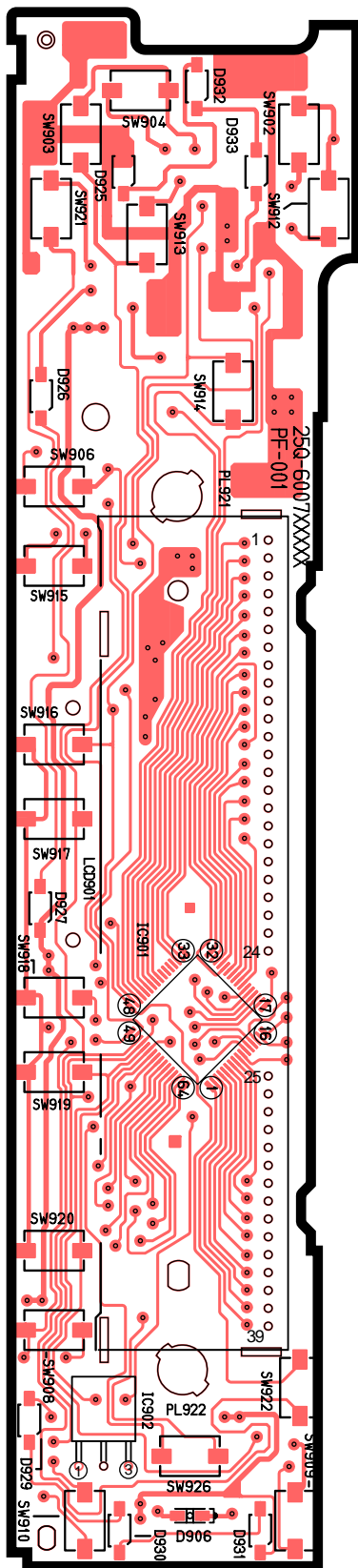


[E-9136] [BOTTOM VIEW]

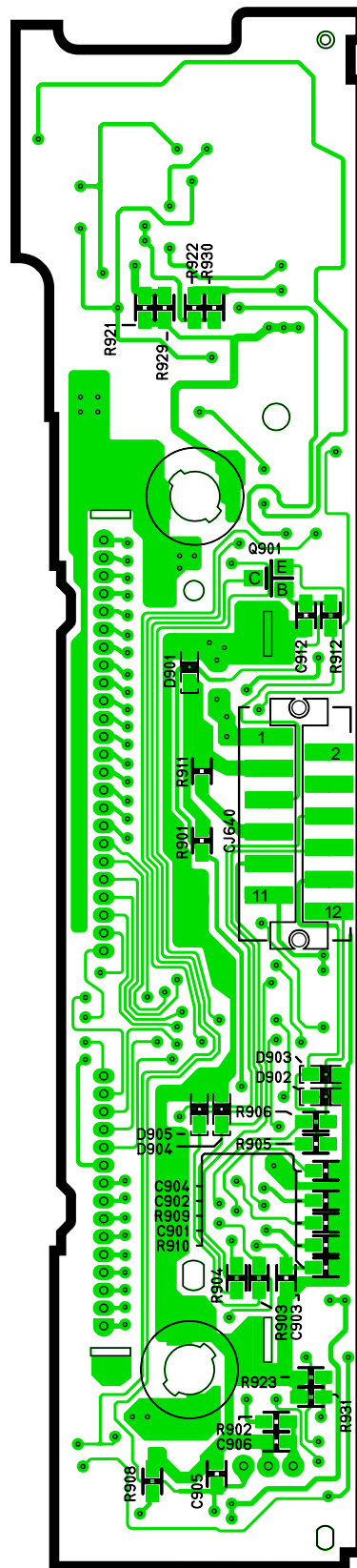


<CD Servo Block>

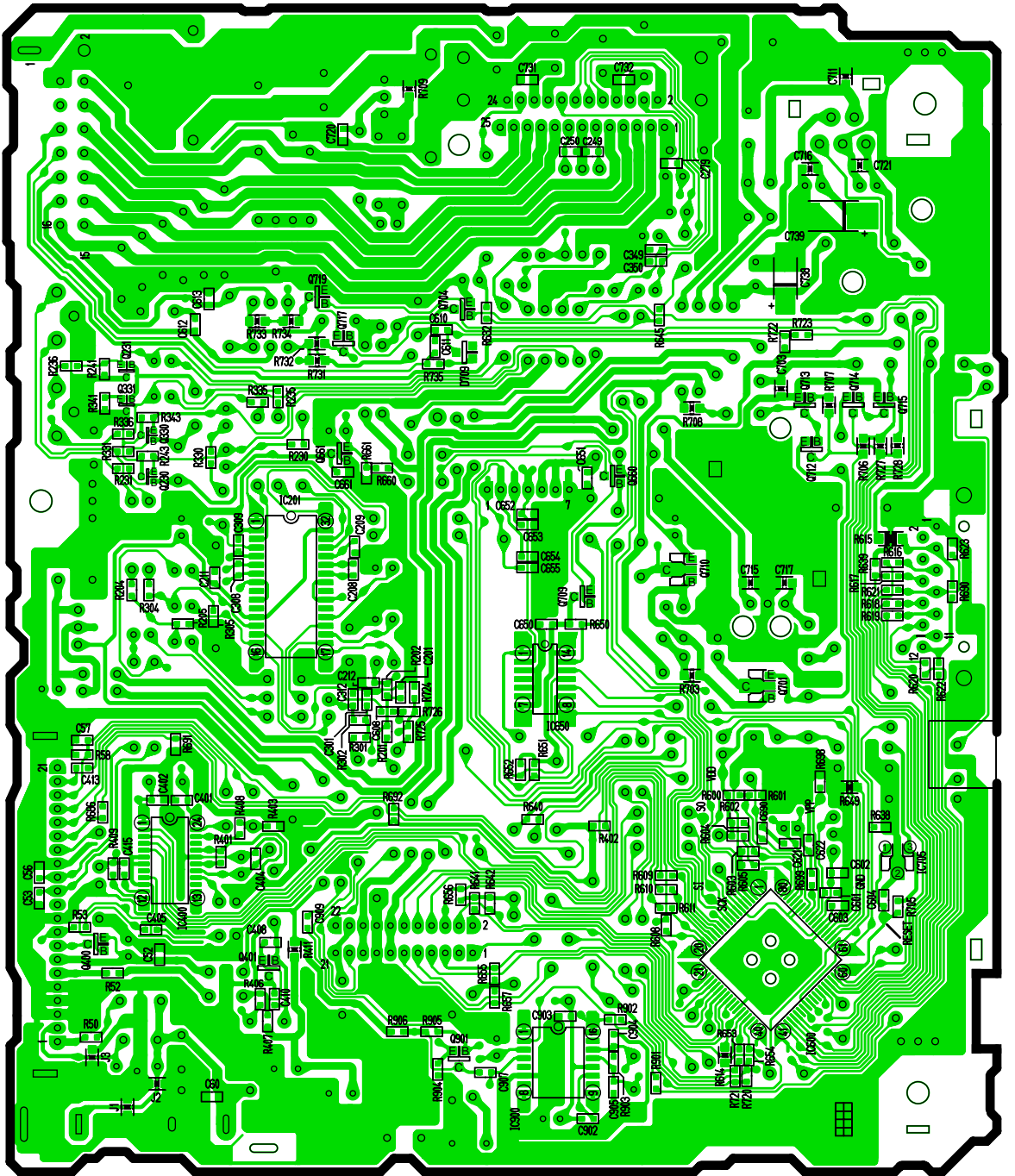




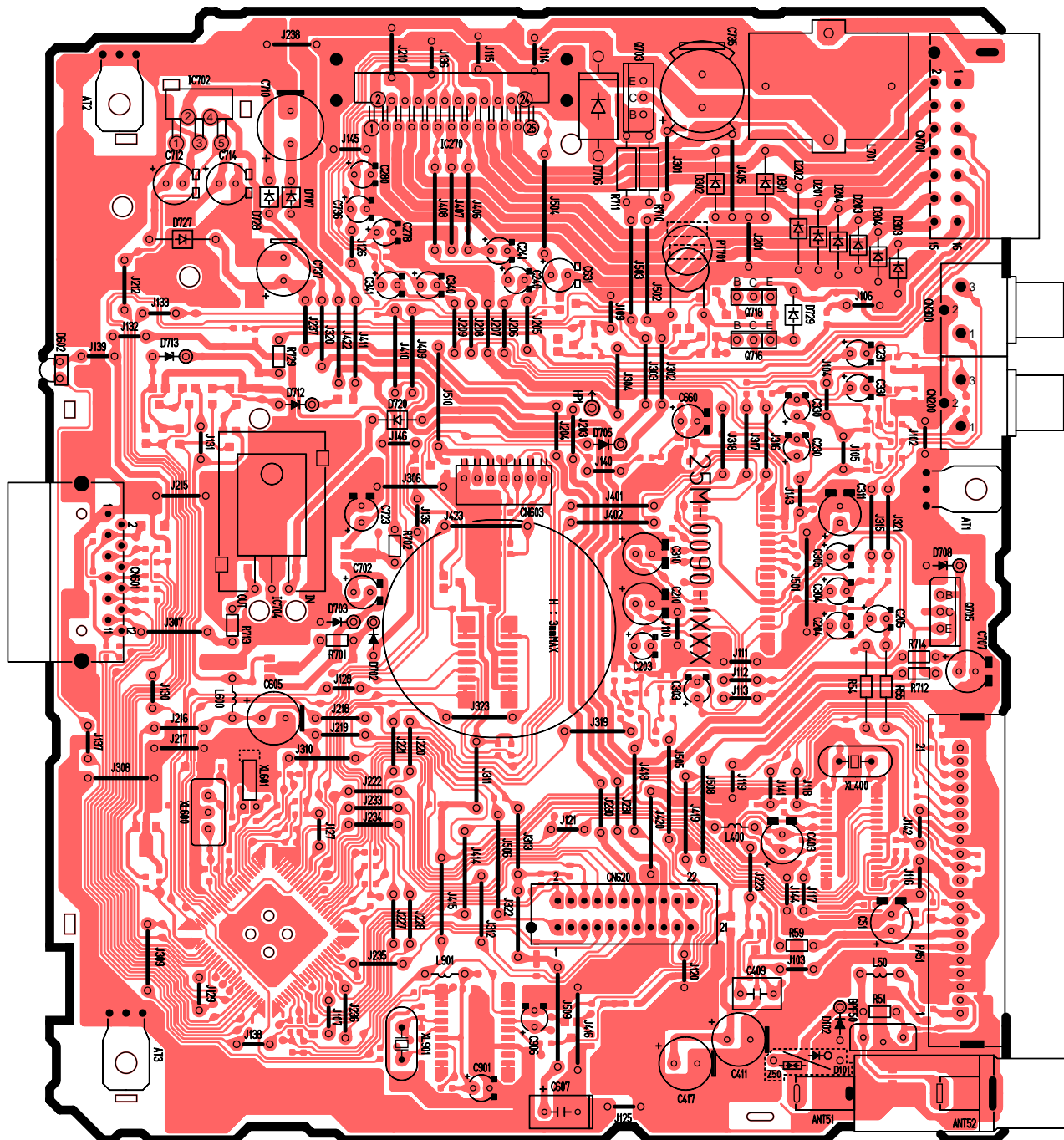
[E-9188] [TOP VIEW]



[E-9188] [BOTTOM VIEW]



[E-6896A] [BOTTOM VIEW]



[E-6896A] [TOP VIEW]