

Private and Confidential



For Trade Use Only

"His Master's Voice"

SERVICE MANUAL

for

FIVE-VALVE A.C. MAINS-OPERATED

MEDIUM-WAVE CHASSIS

TYPE 6I

•

THE GRAMOPHONE COMPANY LIMITED

(Incorporated in England)

HOME BUSH - - - - N.S.W.

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PART No. 6822711

TECHNICAL SPECIFICATION

POWER SUPPLY:

200 to 250 volts, 40 to 50 c.p.s.
(Receiver only).

CONSUMPTION:

36 watts.

FREQUENCY RANGE:

540 Kc/s to 1600 Kc/s.

I.F. FREQUENCY:

457.5 Kc/s.

VALVE COMPLEMENT:

6BE6 Frequency Changer
6BA6 I.F. Amplifier
6AV6 A.V.C.-Demod.-Audio Amp.
6M5 Power
6X4 Rectifier.

DIAL LAMPS:

6.3 volt, 0.3 amp.

CIRCUIT DESCRIPTION

This model incorporates a 5-valve A.C. mains-operated superheterodyne receiver for medium-wave reception.

FREQUENCY CHANGER

The aerial is coupled to the frequency changer valve by means of a high-efficiency iron-dust cored aerial transformer, L1-L2.

With the frequency changer valve, used as a pentagrid converter, a self-excited oscillator circuit is employed incorporating a fixed padding capacity. Variable adjustment is provided by means of an iron dust bolt for tuning the oscillator coil, L3.

I.F. AMPLIFIER

The frequency changer valve is transformer-coupled to a remote cut-off pentode, V2. This valve is, in turn, transformer-coupled to the

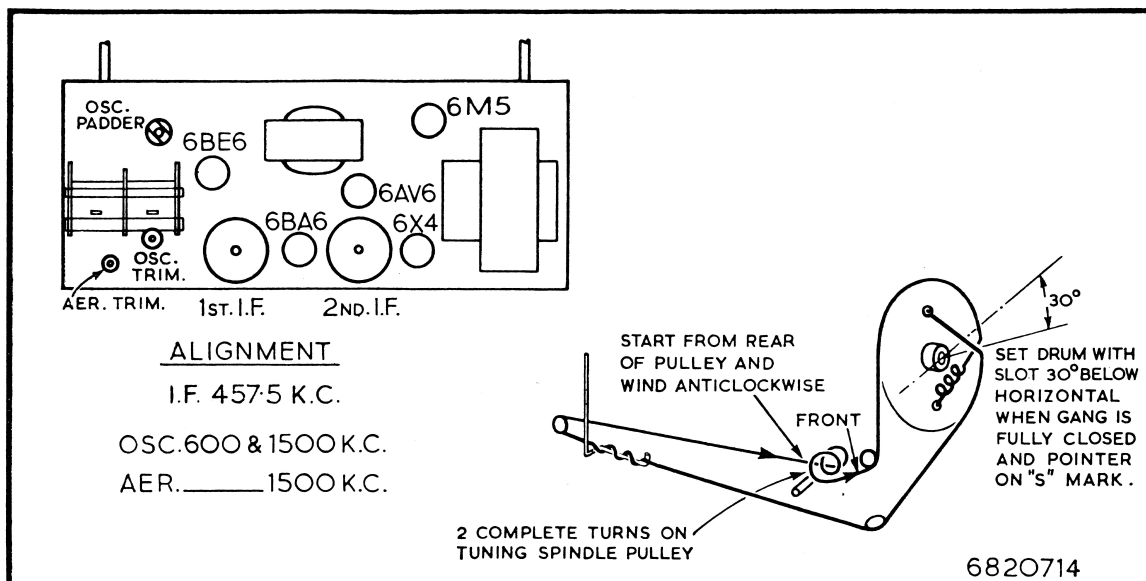
demodulator diode section of the duo-diode triode valve, V3. Both I.F. transformers have fixed tuning capacitors, and permeability tuning is provided by means of iron-dust tuning bolts.

DEMOD., A.V.C. AND A.F. AMPLIFIER

Simple A.V.C. is used to obtain A.V.C. potentials for the frequency changer and I.F. amplifier.

The demodulated signal across the diode load VR1 is applied to the grid of the triode section of V3.

The audio amplifier is resistance-capacity-coupled to the grid of the beam power output valve, V4.



AUDIO OUTPUT AMPLIFIER

The Beam Power Output valve, V4, is transformer-coupled to the loudspeaker. Inverse feedback is provided by feeding voltage from the voice coil via C22 to the cathodes of the 6M5 output valve.

RECEIVER ALIGNMENT PROCEDURE

In any case where a component replacement has been made in either the tuned I.F. or R.F. circuits of a receiver, all circuits must be realigned. I.F. alignment should always precede R.F. alignment, and even if only one coil has been serviced, the whole of the realignment should be done in the order given. An output meter should be connected across the voice terminals of the speaker to indicate that the circuits are tuned to resonance. In carrying out the following operations, it is important that the input to the receiver from the signal generator should be kept low and progressively reduced as the circuits are brought into line, so that the output meter reading does not exceed about 1 volt.

Note: Calibration marks are provided on the bottom edge of the dial glass. Beginning at the left, these marks correspond to:

- (1) Pointer setting.
- (2) 600 Kc/s.
- (3) 980 Kc/s.
- (4) 1500 Kc/s.

I.F. ALIGNMENT

- (1) Rotate the volume control fully clockwise and fully enmesh the tuning condenser vanes. Connect the output leads of a signal generator to the grid of the 6BE6 frequency changer valve through a 0.1 condenser, or the vacant lug on top of tuning condenser.
- (2) Tune signal generator to exactly 457.5 Kc/s.
- (3) Adjust the I.F. transformer trimmer screws for maximum reading on the output meter, commencing with the second I.F. transformer and following with the first.
- (4) Continue this alignment on each transformer in turn until no greater output can be obtained. It is necessary to repeat this procedure twice to ensure correct alignment.

Note: If trimmer screws are screwed too far in, it may be possible to obtain a false peak, due to coupling effects between the iron cores. Start

H.T. SUPPLY

The power supply employs an indirectly-heated-type high-vacuum valve, V5, as a full-wave rectifier. Unfiltered high tension voltage is fed to the power output valve plate circuit, whilst the remaining receiver circuits are supplied with H.T. through a resistance-capacity filter.

alignment of each individual transformer by first screwing its core well out, and then advancing core into the coil until resonance is obtained.

R.F. ALIGNMENT

- (1) With controls set as for I.F. alignment, connect signal generator output leads in series with a 200 mmF. condenser to the aerial and earth terminals of the receiver.
- (2) Check that, when the gang condenser is fully enmeshed, the pointer coincides with the setting line on the extreme left of the dial scale. If necessary, the pointer must be adjusted at the point where the drive cord is attached to the pointer carrier.
- (3) Tune signal generator to 600 Kc/s.
- (4) Rotate tuning knob until the pointer is exactly over the 600 kc/s calibration mark, and adjust the padder screw for maximum response.
- (5) Tune signal generator to 1500 Kc/s.
- (6) Rotate tuning knob until the pointer coincides with the 1500 kc/s calibration mark, and adjust the oscillator trimmer and aerial trimmer in turn for maximum response.
- (7) Repeat operations (3) to (6) inclusive for proper alignment.

Any further service information may be obtained by addressing an enquiry to the "Service Division, E.M.I. (Aust.) Pty. Limited, 575-577 Parramatta Road, Leichhardt." (Telephone LM 1491).

During the course of production of this receiver, the Company reserves the right, without notice, to make any modifications or improvements in design which may be necessary to meet prevailing conditions.

Information concerning changes, which is likely to be of benefit to retailers and servicemen, will be notified as far as possible by issuing a Technical Data Sheet.

PARTS LIST

RESISTORS

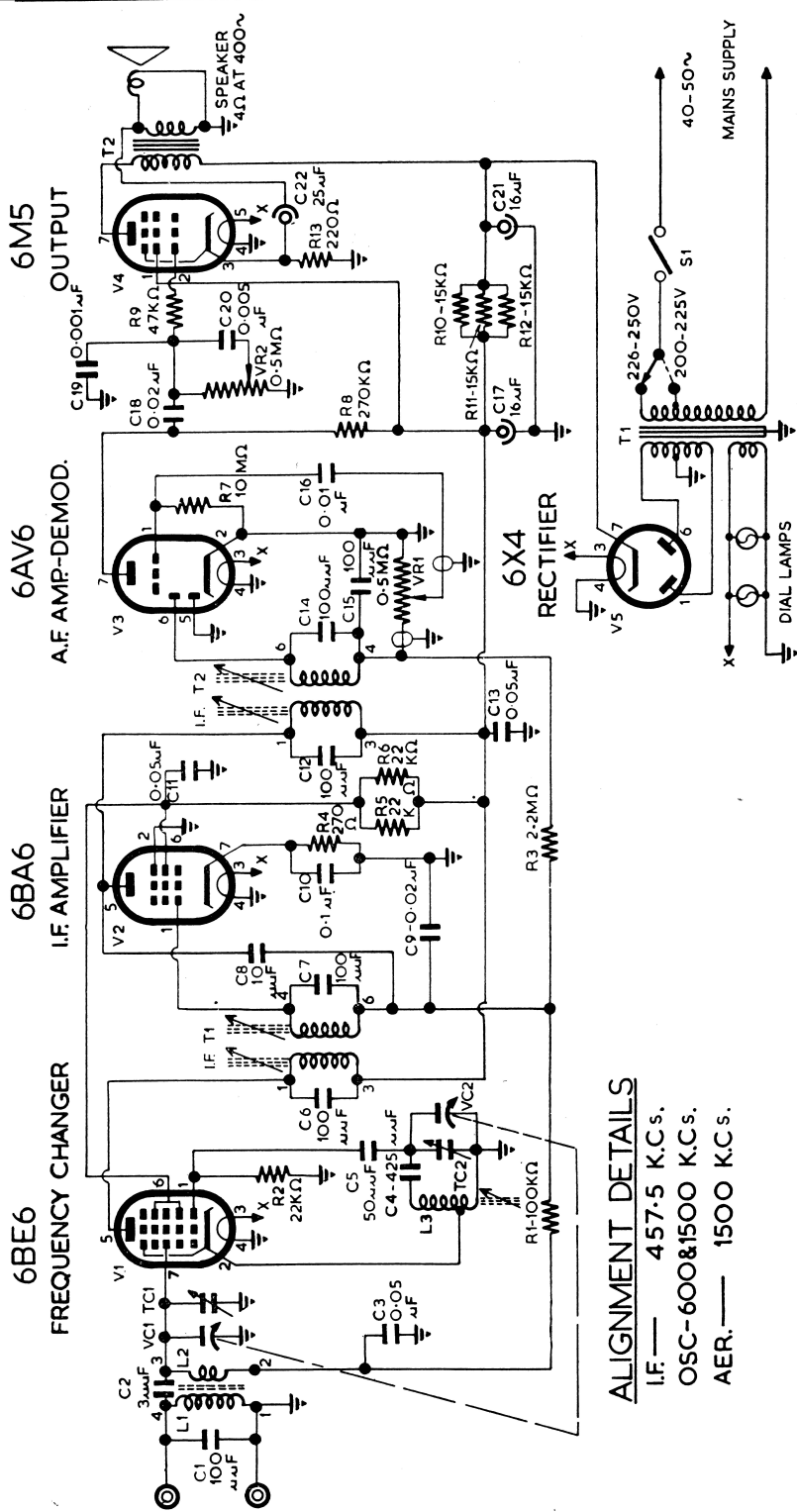
| REF. | PART No. | DESCRIPTION | REF. | PART No. | DESCRIPTION |
|------|----------|--|------|----------|--|
| R1 | 7400142 | 100,000 ohms $\pm 10\%$ $\frac{1}{2}$ watt | R8 | 7400172 | 270,000 ohms $\pm 10\%$ $\frac{1}{2}$ watt |
| R2 | 7400102 | 22,000 ohms $\pm 10\%$ $\frac{1}{2}$ watt | R9 | 7400122 | 47,000 ohms $\pm 10\%$ $\frac{1}{2}$ watt |
| R3 | 7400202 | 2.2 megohms $\pm 10\%$ $\frac{1}{2}$ watt | R10 | 7420042 | 15,000 ohms $\pm 10\%$ 1 watt |
| R4 | 7400292 | 270 ohms $\pm 10\%$ $\frac{1}{2}$ watt | R11 | 7420042 | 15,000 ohms $\pm 10\%$ 1 watt |
| R5 | 7420052 | 22,000 ohms $\pm 10\%$ 1 watt | R12 | 7420042 | 15,000 ohms $\pm 10\%$ 1 watt |
| R6 | 7420052 | 22,000 ohms $\pm 10\%$ 1 watt | R13 | 7400282 | 220 ohms $\pm 10\%$ $\frac{1}{2}$ watt |
| R7 | 7420232 | 10 megohms $\pm 10\%$ 1 watt | | | |

CAPACITORS

| REF. | PART No. | DESCRIPTION | REF. | PART No. | DESCRIPTION |
|------|----------|-------------------------------|-----------|----------|--------------------------------|
| C1 | 2730051 | 100 mmF. $\pm 10\%$ | C12 | 2750041 | 100 mF. $\pm 5\%$ |
| C2 | 2730001 | 3 mmF. ± 1 mmF. | C13 | 2790131 | .05 mF. $\pm 20\%$ 400V. wkg. |
| C3 | 2790121 | .05 mF. $\pm 20\%$ 200V. wkg. | C14 | 2750041 | 100 mmF. $\pm 5\%$ |
| C4 | 2730111 | 425 pfd. ± 5 pfd. | C15 | 2730051 | 100 mmF. $\pm 10\%$ |
| C5 | 2730041 | 50 mmF. $\pm 10\%$ | C16 | 2790071 | .01 mF. $\pm 20\%$ 600V. wkg. |
| C6 | 2750041 | 100 mmF. $\pm 5\%$ | C17 & C21 | 2690261 | 16 mF. + 16 mF. 350 P.V. |
| C7 | 2750041 | 100 mmF. $\pm 5\%$ | C18 | 2790101 | .02 mF. $\pm 20\%$ 600V. wkg. |
| C8 | 2730011 | 10 mmF. $\pm 10\%$ | C19 | 2730151 | 1,000 mmF. $\pm 10\%$ |
| C9 | 2790091 | .02 mF. $\pm 20\%$ 400V. wkg. | C20 | 2790031 | .005 mF. $\pm 20\%$ 600V. wkg. |
| C10 | 2790151 | .1 mF. $\pm 20\%$ 200V. wkg. | C22 | 2690221 | 25 mF. 40 P.V. |
| C11 | 2790131 | .05 mF. $\pm 20\%$ 400V. wkg. | | | |

MISCELLANEOUS

| REF. | PART No. | DESCRIPTION | REF. | PART No. | DESCRIPTION |
|------|----------|-------------------------------------|------|----------|-----------------------------------|
| T1 | 9040004 | Transformer, Mains | | 2970011 | Cord, Drive—4' 5" length |
| T2 | 9050023 | Transformer, Output | | 8370055 | Drive Spindle |
| VC1- | | | | 8400111 | Spring—Drum |
| VC2 | 2810062 | Capacitor, 2-Gang | | 7940311 | Scale—Dial |
| VR1 | 6770023 | Potentiometer, $\frac{1}{2}$ megohm | | 9320391 | Lamps, 6.3 volt, 0.3 amp., M.E.S. |
| VR2 | 6770023 | Potentiometer, $\frac{1}{2}$ megohm | | 6710271 | Pointer Assembly |
| S1 | 8550162 | Switch, Single Pole | | 9320291 | Valve 6M5 |
| L1- | | | | 9320301 | Valve 6X4 |
| L2 | 2530101 | Coil, M/W Aerial | | 9320321 | Valve 6AV6 |
| L3- | | | | 9320331 | Valve 6BA6 |
| L4 | 2570104 | Coil, M/W Oscillator | | 9320341 | Valve 6BE6. |
| TC1 | 2810071 | Capacitor—Trimmer Aerial | | | |
| TC2 | 2810031 | Capacitor—Trimmer Osc. | | | |
| IFT1 | 9060024 | Transformer, 1st I.F. | | | |
| IFT2 | 9060024 | Transformer, 2nd I.F. | | | |
| | 3810033 | Drum | | | |



ALIGNMENT DETAILS

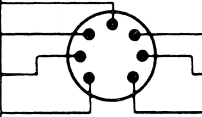
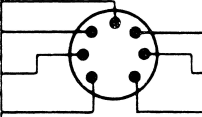
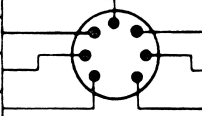
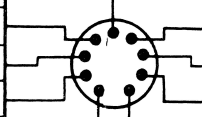
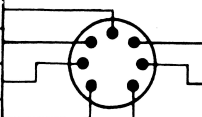
I.F. — 457.5 K.C.S.
 OSC-600&1500 K.C.S.
 AER. — 1500 K.C.S.

CIRCUIT DIAGRAM — CHASSIS TYPE 61

6822501

— VOLTAGE TABLE. —

- VOLTAGES AND CURRENTS ARE WITH THE RECEIVER OPERATING ON AVERAGE MAINS VOLTAGE, AND TUNED TO A POINT OF NO RECEPTION ON THE BROADCAST BAND.
- VOLTAGE READINGS TAKEN WITH METER RESISTANCE OF 1,000 OHMS PER VOLT.
- VOLTAGE AND CURRENT READINGS WITHIN $\pm 15\%$.
- RESISTANCE READINGS ARE APPROXIMATE.

| VOLTS TO CHASSIS | CURRENT M. A. | RESISTANCE TO CHASSIS | VALVE ELECTRODE | BOTTOM VIEW OF VALVE SOCKET | VALVE ELECTRODE | VOLTS TO CHASSIS | CURRENT M. A. | RESISTANCE TO CHASSIS |
|--|------------------|-----------------------------|--------------------|---|--------------------|------------------------|------------------|-----------------------------|
| V 1 6 B E 6 FREQUENCY CHANGER. | | | | | | | | |
| — | — | 0 | HEATER |  | PLATE | 185 | 2·0 | INFIN. |
| 6·3A.C. | 300 | — | HEATER | | SCREEN | 95 | 8·0 | INFIN. |
| — | 11 | 0·5 Ω | CATHODE | | CONTROL GRID | — | — | 2·6 M Ω |
| — | 0·31 | 20KΩ | OSC.GRID | | | | | |
| V2 6BA6 I.F. AMPLIFIER. | | | | | | | | |
| — | — | 0 | HEATER |  | PLATE | 185 | 3·6 | INFIN. |
| 6·3A.C. | 300 | — | HEATER | | SCREEN | 95 | 2·0 | INFIN. |
| — | — | 0 | SUPPRESSOR | | CATHODE | 1·5 | 5·6 | 250 Ω |
| — | — | 2·5 M Ω | CONTROL GRID | | | | | |
| V 3 6AV6 AUDIO AMPLIFIER- DEMODULATOR. | | | | | | | | |
| — | — | — | HEATER |  | DIODE N° 2 | 0 | 0 | 0·5MΩ |
| 6·3A.C. | 300 | — | HEATER | | DIODE N°1 | — | — | — |
| 0 | 0·4 | 0 | CATHODE | | PLATE | 70 | 0·4 | INFIN. |
| 0 | 0 | 10M Ω | CONTROL GRID | | | | | |
| V4 6 M 5 OUTPUT | | | | | | | | |
| 6·3 A.C. | 710 | — | HEATER |  | NO CONN. | — | — | — |
| — | — | — | HEATER | | PLATE | 280 | 23 | INFIN. |
| 5V | 26 | 200Ω | CATHODE | | NO CONN. | — | — | — |
| 0 | 0 | 0·5 M Ω | CONTROL GRID | | NO CONN. | — | — | — |
| 185 | 3 | INFIN. | SCREEN | | | | | |
| | | | | | | | | |
| V5 6 X 4 RECTIFIER. | | | | | | | | |
| — | — | — | HEATER |  | NO CONN. | — | — | — |
| 6·3A.C. | 600 | — | HEATER | | PLATE N°2 | 240A.C. | — | 360Ω |
| — | — | — | NO CONN. | | CATHODE | 260 | — | INFIN. |
| 240A.C | — | 360Ω | PLATE N°1 | | | | | |

REMARKS:- TOTAL H.T. CURRENT 42 M.A.

6820742