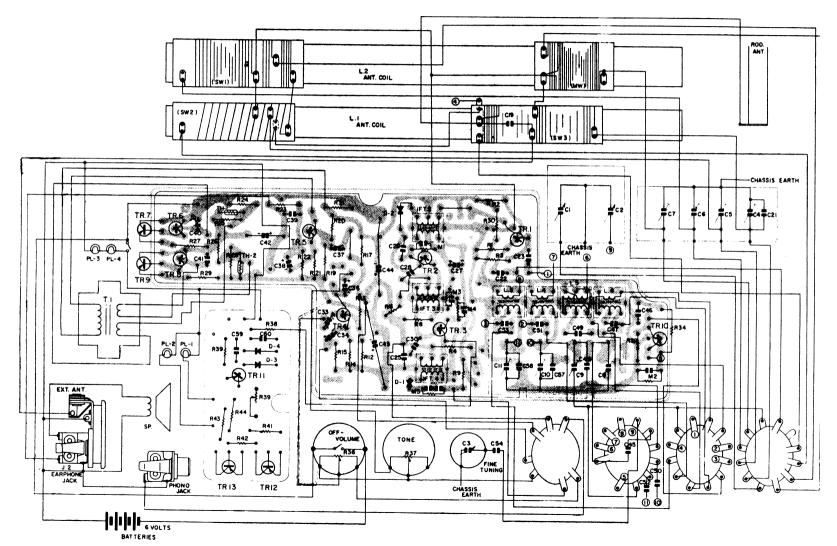
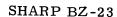
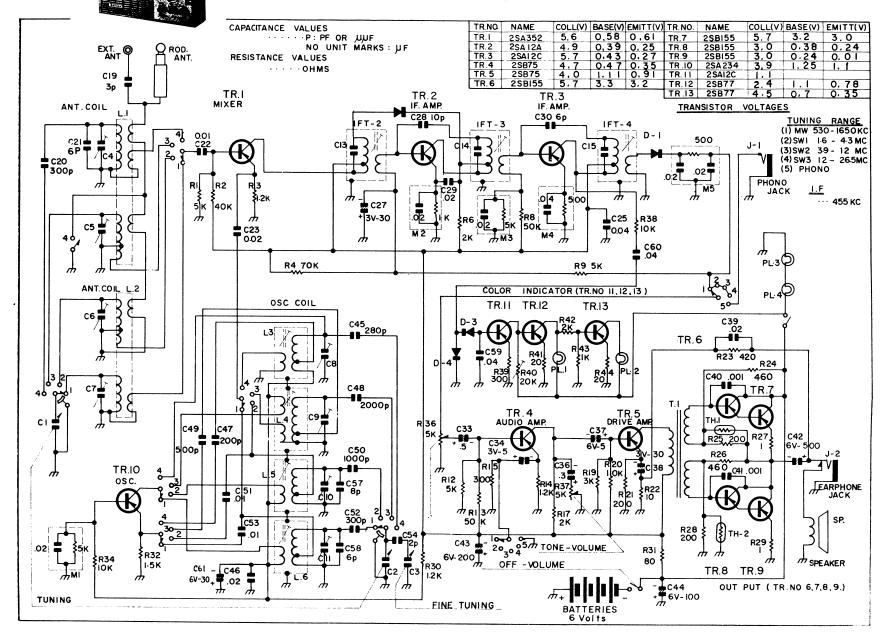
P. C. B. BOTTOM







S180

SHARP BZ-23

ALIGNMENT INSTRUCTION

Should it become necessary at any time to check the alignment of this receiver, proceed as follows;

- 1) Connect an output meter across the speaker voice coil lugs.
- 2) Set volume control for maximum.
- 3) Use the lowest setting of signal generator capable of producing adequate indication on the lowest scale of output meter.
- 4) Use a non-metallic alignment tool.
- 5) Repeat adjustments to insure good results.

ALIGNMENT CHART

		Signal genera	tor	Receiver					
Step	Band	Connection to receiver	Input signal frequency	Dial setting	Remarks	Adjust			
1	M.W.	Connect signal generator through a 10KΩ dummy to the antenna tuning condenser. Ground lead to the receiver chassis.	Exactly 455KC. (400%, 30%, AM modulated.)	Tuning gang fully open. (minimum capacity)	Adjust for maximum output on speaker voice coil lugs.	3rd-IF Trans. core 2nd-IF Trans. core 1st-IF Trans. core			
2	M.W.	Use radiating loop. Loop of several turns of wire, or place generator lead close to receiver for adequate signal pickup. Connect generator output to one end of this wire.	Exactly 520KC. (400%, 30%, AM modulated.)	Tuning gang fully closed. (maximum capacity)	Same as step 1.	MW Oscillator core L6			
3	M.W.	Same as step 2.	Exactly 1680KC. (400%, 30%, AM modulated.)	Tuning gang fully open. (minimum capacity)	Same as step 1.	MW Oscillator trimmer Cll			
4	M.W.	Same as step 2.	Exactly 600KC. (400%, 30%, AM modulated.)	600 KC	See NOTE	MW Antenna coil L2			
5	M.W.	Same as step 2.	Exactly 1400KC. (400%, 30%, AM modulated.)	1400 KC	See NOTE	MW Antenna trimmer C7			
6	M.W.	Repeat steps 2,3,4 and 5 until no further improvement is obtained.							
7	S.W.1	Same as step 2.	Exactly 1.58MC. (400%, 30%, AM modulated.)	Tuning gang fully closed. (maximum capacity)	Same as step 1.	SW1 Oscillator core L5			
8	S.W.1	Same as step 2.	Exactly 4.5MC. (400%, 30%, AM modulated.)	Tuning gang fully open. (minimum capacity)	Same as step 1.	SW1 Oscillator trimmer C10			
9	S.W.1	Same as step 2.	Exactly 1.7MC. (400%, 30%, AM modulated.)	1.7 MC	See NOTE	SW1 Antenna coil L2			
10	S.W.1	Same as step 2.	Exactly 3.7MC. (400%, 30%, AM modulated.)	3.7 MC	See NOTE	SW1 Antenna trimmer C6			
11	S.W.1	Repeat steps 7,8,9 and 10 until no further improvement is obtained.							
12	S.W.2	Connect signal generator through a $10 \mathrm{K}\Omega$ dummy to the external antenna coil lug. Ground lead to the receiver chassis.	Exactly 3.8MC. (400%, 30%, AM modulated.)	Tuning gang fully closed. (maximum capacity)	Same as step 1.	SW2 Oscillator core L4			

		Signal genera	tor	Receiver					
Step	Band	Connect to receiver	Input signal frequency	Dial setting	Remarks	Adjust			
13	S.W.2	Same as step 12.	Exactly 12.2MC. (400%, 30%, AM modulated.)	Tuning gang fully open. (minimum capacity)	Same as step 1.	SW2 Oscillator trimmer C9			
14	S.W.2	Same as step 12.	Exactly 4.5MC. (400%, 30%, AM modulated.)	4.5 MC	See NOTE	SW2 Antenna coil			
15	S.W.2	Same as step 12.	Exactly 10MC. (400%, 30%, AM modulated.)	10 MC	See NOTE	SW2 Antenna trimmer C5			
16	S.W.2	Repeat steps 12,13,14 and 15 until no further improvement is obtained.							
17	S.W.3	Same as step 12.	Exactly 11.8MC. (400%, 30%, AM modulated.)	Tuning gang fully closed. (maximum capacity)	Same as step 1.	SW3 Oscillator core L3			
18	S.W.3	Same as step 12.	Exactly 27MC. (400%, 30%, AM modulated.)	Tuning gang fully open. (minimum capacity)	Same as step 1.	SW3 Oscillator trimmer C8			
19	S.W.3	Same as step 12.	Exactly 13MC. (400%, 30%, AM modulated.)	13 MC	Same as step 4.	SW3 Antenna coil			
20	S.W.3	Same as step 12.	Exactly 23MC. (400%, 30%, AM modulated.)	23 MC	Same as step 4.	SW3 Antenna trimmer C4			
21	S.W.3	Repeat steps 17, 18, 19 as	nd 20 until no further impr	ovement is obtained.					

NOTE

Check alignment of receiver antenna coil by bringing a piece of powdered iron (such as a coil slug) near the antnna loop stick then a piece of brass. If powdered iron increases output, loop requires more inductance. If brass increases output, loop requires less inductance, change loop inductance by sliding the bobbin toward the center of ferrite core to increase inductance, or away to decrease inductance.