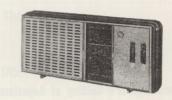
TECHNICAL INFORMATION AND SERVICE DATA



A.W.A. SEVEN TRANSISTOR PORTABLE Model B45

ISSUED BY AMALGAMATED WIRELESS (AUSTRALASIA) LTD.



GENERAL DESCRIPTION

The B45 is a seven transistor, battery operated superheterodyne portable receiver designed for the reception of the Medium Wave Broadcasting Band.

ELECTRICAL AND MECHANICAL SPECIFICATIONS

FOO 1 COO 1/-/-

Frequency Range 520-1		
Intermediate Frequency	455 Kc/	S
Battery Complement (6v) 4 Eveready type 1050) Batterie	s
Battery Consumption: For Zero audio output For 50 mW audio output For full audio output	50 m. 155 m.	A
Loudspeaker: 5" x 3"	5007	0
V.C. Impedance 56 ohms (centre tapped) at		
Undistorted Power Output	330 m	W
Controls: On/Off Volume—front left-hand, Tuning—front right-hand.		
Transistor and Diode Complement: AWV 2N1639 1st I.F AWV 2N1638 2nd I.F AWV 2N408 Audio AWV 2N408 Audio AWV 2N408 Audio AWV AS128 Compensa AWV AS22 Compensa AWV IN87A Over AWV IN87A Over	F. Amplifie F. Amplifie O Amplifie Drive Outpu Outpu Ating Diod	er er er ut ut de
Dimensions: Height Width Depth Weight (with batteries)	10½	"

CHASSIS REMOVAL

Remove two screws holding the back to the cabinet body and remove the back.

Remove the batteries.

Remove two screws holding the battery holder to the cabinet front and lift the holder from the cabinet.

Referring to Fig. 1 remove four screws (marked "A") and one hexagon spacer (marked "B").

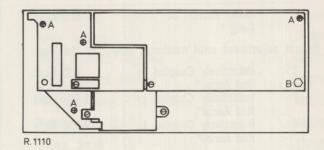


fig. 1

Lift the chassis and printed board assembly as far from the cabinet as possible and tilt it back.

Remove the dial backing plate by unscrewing the two retaining screws.

The wiring side of the printed board is now exposed for service checks.

Re-assembly is the reverse of the above

Drive Cord Replacement:

Fig. 2 shows the route of the cord and the method of attachment

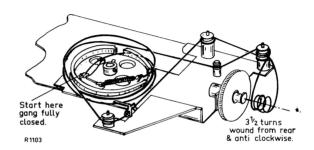


fig. 2

ALIGNMENT PROCEDURE

Manufacturer's Setting of Adjustments:

The receiver is tested by the manufacturer with precision instruments and all adjusting screws are sealed. Re-alignment should be necessary only when components in tuned circuits are repaired or replaced or when it is found that the seals over the adjusting screws have been broken. It is especially important that the adjustments should not be altered unless the correct testing instruments, listed below, are used.

Under no circumstances should the plates of the ganged tuning capacitor be bent, as the unit is accurately aligned during manufacture and can only be readjusted by skilled operators using special equipment.

For all alignment operations, keep the generator output as low as possible to avoid a.g.c. action and set the volume control in the maximum clockwise position.

Testing Instruments:

Signal Generator—modulated 400 c.p.s., or Modulated Oscillator.

If the modulated oscillator is used, connect a 0.22 megohms non-inductive resistor across the output terminals.

Output measurements must be made with either the speaker connected or with two 28 ohms resistors connected in series across the output collectors when the speaker is removed. If an indication only is required, Output Meter type 2M8833, switched to 5000 ohms and connected across the collectors, should be adequate. For a true reading of power output, an a.c. meter, with neither probe earthed, connected similarly will measure 1.2 volts for 50 mW (the effective load being 28 ohms).

I.F. Alignment Tool Part No. 39462.

ALIGNMENT TABLE

CONNECT "HIGH" SIDE OF GENERATOR TO:	TUNE GENERATOR To:	TUNE RECEIVER To:	ADJUST FOR MAX. PEAK OUTPUT
Aerial section of Gang	455 Kc/s	Gang fully closed	Cores in TR5‡, TR4 and TR3
justment until maximum ou	tput is obtained.		
Inductively Coupled to Rod Aerial*	600 Kc/s	600 Kc/s	Osc. Core (TR2) †
Inductively Coupled to	1,620 Kc/s	Gang fully open	Osc. Trimmer (C5)
Inductively Coupled to Rod Aerial*	1,500 Kc/s	1,500 Kc/s	Aer. Trimmer (C4)
	OF GENERATOR TO: Aerial section of Gang justment until maximum ou Inductively Coupled to Rod Aerial* Inductively Coupled to Rod Aerial* Inductively Coupled to Rod Aerial* Inductively Coupled to	OF GENERATOR TO: Aerial section of Gang justment until maximum output is obtained. Inductively Coupled to Rod Aerial* Inductively Coupled to 1,500 Kc/s	OF GENERATOR TO: Aerial section of Gang justment until maximum output is obtained. Inductively Coupled to Rod Aerial* Inductively Coupled to 1,500 Kc/s Inductively Coupled to 1,500 Kc/s Inductively Coupled to 1,500 Kc/s Inductively Coupled to 1,500 Kc/s

Peak TR5 with core toward the board.

^{*} A coil comprising three turns of 16 gauge D.C.C. wire about 12 inches in diameter should be connected between the output terminals of the test instrument, placed concentric with the rod aerial and distant not less than one foot from it.

[†] Rock the tuning control back and forth through the signal.

D.C. RESISTANCE OF WINDINGS

Winding	D.C. Resistance in ohms		D.C. Resistance in ohms	
Ferrite Rod Assembly TR1: Primary 5-6 Secondary 1-2 Tertiary 3-4	1.5	2nd I.F. Transformer TR4: Primary Secondary	. 3	
Oscillator Transformer TR2: Primary Secondary	1	3rd I.F. Transformer TR5: Primary Secondary	. 3 . *	
1st I.F. Transformer TR3: Primary Secondary	3 *	Driver Transformer TR6 Primary Secondary (each half)	50 25	

^{*} Less than 1 ohm.

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations and it should not be assumed that a component is faulty if a slightly different reading is obtained.

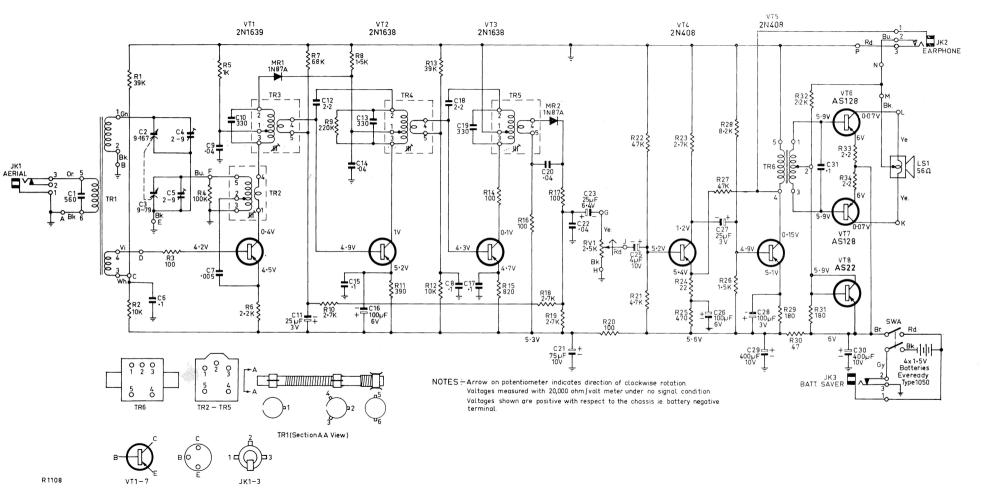
MECHANICAL REPLACEMENT PARTS

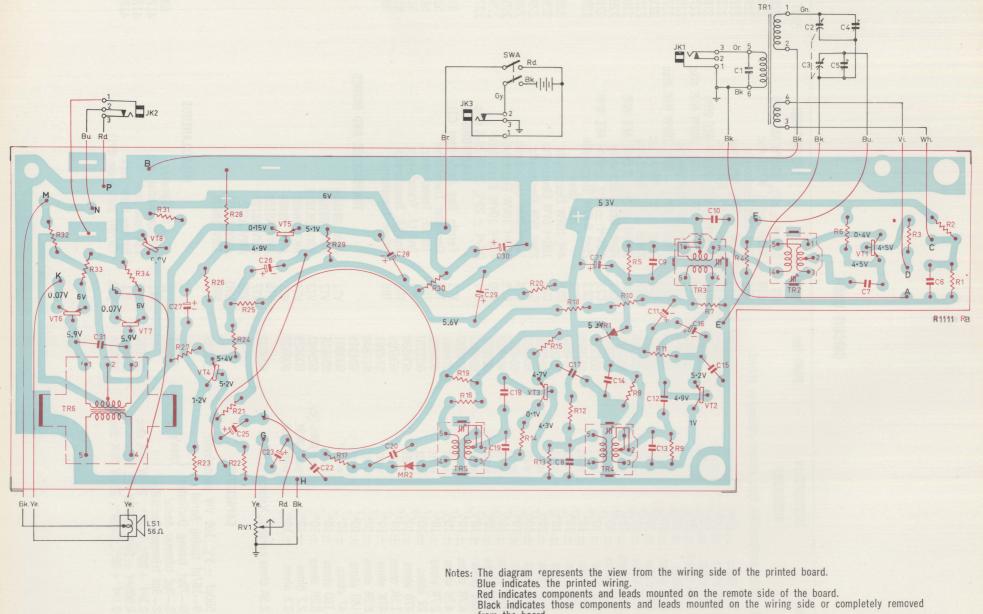
Item	Part No.	Item	Part No.	
Cabinet, Back		Holder, Battery	66449	
Cabinet Body Cabinet, Front		Knob, Tuning	66468	
Cover, Dial	66447	Knob, Volume	66464	
Dial Scale Door, Battery compartment		Plate, Contact, Negative	66473	
Drum, Drive	64700	Plate, Contact, Positive	66475	
Earphone Clip		Pointer, Tuning	66476	
Fret, ClothFret. Moulded		Pulley, Large (2)	66626	
Gang Mounting:		Pulley, Small	17716	
Gang		Spindle, Drive	66469	
Grommet (3)		Spring, Battery Contact	44188	
Spacers (3)	39110	Spring, Drive Cord	1741	
Washers, 6BA Flat (3) Washer, 6BA ITL	921206	Support, Ferrite Rod (2)	66470	

NOTE: When ordering spares, always quote the above Part Numbers, and in the case of coloured parts such as knobs, etc., also quote colour.

CIRCUIT CODE

CODE	No. DESCRIPT	TION	PART No.	CODE	No.	DESCRIPTION	PART No.
	RESISTO	IRS		C9	0.04µf ±	=20% 200VW AEE W99 -5% N750 disc N Electrolytic	228750
				C10	330pf \pm	-5% N750 disc	223726
All	Resistors composition type	e unless otherwise	e stated	C11	25\(mu \text{f} 3\(V)	N Électrolytic	229428
D1	201/ 100/	1	01.400.4	C12	2.2pf -	20% NPO disc .5% N750 disc =20% 200VW AEE W99 80% —20% 25VW Hi-K disc	221494
R1	39K onms $\pm 10\%$	½ watt	614684	C13	330nf +	-5°/ N750 disc	223726
R2	10K ohms $\pm 10\%$	½ watt	612025	C14	0.04µf -	-20°/ 200VW AFF W99	228750
R3	39K ohms ±10% 10K ohms ±10% 100 ohms ±10% 1K ohms ±10% 1K ohms ±10% 2.2K ohms ±10% 68K ohms ±10% 2.7K ohms ±10% 390 ohms ±10% 39K ohms ±10% 47K ohms ±10% 47K ohms ±10% 47K ohms ±10% 47O ohms ±10%	½ watt	604031	C15	0.047 ± 0.048	80°/°=20°/ 25VW Hi-K disc	227074
R4	100K ohms $\pm 10\%$	½ watt	616017	C16	100µf 6\	/W Electrolytic	229733
R5	1K ohms $\pm 10\%$	½ watt	608025	C17	$0.1\mu f \perp$	80°/ 20°/ 25VW Hi_K disc	227074
R6	2.2K ohms $\pm 10\%$	½ watt ½ watt	609442	C18	2.1ml T	80% —20% 25VW Hi-K disc 20% NPO disc -5% N750 disc ±20% 200VW AEE W99 W Electrolytic	221494
R7	68K ohms $\pm 10\%$	½ watt	615494	C10	2.2pi <u> </u>	EO/ N7EO dice	223726
R8	1.5 K ohms $\pm 10\%$	કે watt	608705	C19	220hi ==	:0/0 11/00 disc	228750
R9	220K ohms $\pm 10\%$	watt watt watt watt	616721	C20	0.04%I =	MA Floatmolytic	229676
R10	2.7K ohms $\pm 10\%$	₹ watt	60 9862	C21	75/41 101	W Electrolytic	225070
R11	390 ohms $\pm 10\%$	₹ watt	606254	C22	0.04/41 =	±20% 200VW AEE W99 VW Electrolytic of Used	228750
R12	10K ohms $\pm 10\%$	₹ watt	612025	C23	25 ^{\(\mu\)} 1 6.4	VW Electrolytic	229254
R13	39K ohms $+10\%$	± watt ± watt ± watt	614684	C24	11	ot osea	
R14	100 ohms +10%	½ watt	604031	C25		N Electrolytic	228189
R15	820 ohms +10°/	1 watt	607665	C26		/W_Electrolytic	229733
R16	100 ohms +10°/	vatt watt watt	604031	C27		N Electrolytic	229428
R17	100 0hms ±10%	watt watt	604031	C28	100µf 3\	/W Electrolytic	229706
R18	2.7k ohme100/	2 Wall 1 watt	609862	C29	400µf 10	DVW Electrolytic	229786
R19	2.7K ohmo + 100/	watt watt		C30	400µf 10	OVW Electrolytic	229786
D30	2./K UIIIIS ±10%	ž Wall	609862	C31	0.1μ f \pm	20% 25VW Hi-K disc	227083
R20	100 onms ±10%	½ watt	604031			DVW Electrolytic DVW Electrolytic 20% 25VW Hi-K disc TRANSFORMERS	
R21	4.7K onms ±10%	½ watt	610932	TR1	Ferrite	Rod Ass'y (incl C1)	53202
R22	4/K onms ±10%	watt	614961	TR2		or Transformer	53200
R23	2.7K onms ±10%	watt watt watt watt watt	609862	TR3		Transformer	51268
R24	22 onms $\pm 10\%$	½ watt	602320	TR4		. Transformer	51268
R25	4/U ohms $\pm 10\%$	½ watt	606588	TR5		Transformer	51270
R26	1.5K ohms $\pm 10\%$	½ watt	608705	TR6		Transformer	53075
R27	4/K ohms $\pm 10\%$	½ watt	614961	1110	Dilvei	Transformer	00070
R28	8.2K ohms $\pm 10\%$	½ watt ½ watt	611846			TRANSISTORS AND DIODES	
R29	180 ohms $\pm 10\%$	½ watt ½ watt	604915			INMISIONS MID DIODES	
R30	47 ohms $\pm 10\%$	½ watt	603091	VT1	AWV 21	N1639	
R31	180 ohms $\pm 10\%$	를 watt	604915	VT2	AWV 2		
R32	2.2K ohms $\pm 10\%$	½ watt	609442	VT3	AWV 2I		
R33	2.2 ohms $\pm 10\%$	½ watt W.W.	600429	VT4	AWV 2		
R34	2.2 ohms $\pm 10\%$	$rac{1}{2}$ watt W.W.	600429	VT5	AWV 2		
				VT6	AWV A		
RV1	2.5K ohms curve C, Volun	ne W/S	620037	VT7	AWV A		
	·			VT8	AWV A		
	CADACIT	one			AWV A		
	CAPACIT	UNO		MR1 MR2	AWV 1		
C1	560pf ±5% 100 VW p	olvstvrene	224485	IVITZ	AVV I	NO/A	
C2	9—167pf tuning Aerial)	1100			MOOFILANTON	
C3	9—79pf tuning Oscillato	r				MISCELLANEOUS	
C4	2—9pf trimmer Aerial	' Ass'y	66351	LS1	5″ v 2	" Speaker	50070
C5	2—9pf trimmer Oscillato	r		JK1		l Aerial Jack	417019
C6	$0.1\mu f + 80\% - 20\%$	VW Hi ₋ K disc	227074	JK1 JK2			
C7	$0.1 \mu f + 80\% - 20\% 25 \ 0.005 \mu f \pm 20\% 200 W A$	FF WOO			Earphor		417019
C8	0.000/~1 \(\perp \cdot \cdot \cdot \) \(\rac{1}{\cdot \cdot	NAN 111 K 4144	226005	JK3		Saver Jack	417405
UO	$0.1\mu f + 80\%$ 20% 25	IN NA LILL MISC	227074	SWA	Un/Uff	Switch (on RV1)	





from the board.

All voltages shown are positive with respect to the board earth (negative terminal of the battery) and measured with no signal input and volume maximum clockwise using a 20,000 ohm/volt meter.