TECHNICAL INFORMATION AND SERVICE DATA





A.W.A. Transistor Car Radios MODELS 936 AND 937 SERIES

ISSUED BY
AMALGAMATED WIRELESS (AUSTRALASIA) LTD.

GENERAL DESCRIPTION

These models are five valve and one transistor, permeability tuned superheterodyne car radios designed for the reception of the Medium Wave Band. These receivers operate directly from a 12 volt battery without a vibrator high voltage supply, plugs being provided for either positive or negative earth operation.

Features of design include:

High gain I.F. transformers; permeability — tuning unit with high degree of electrical and mechanical stability; low drift oscillator circuit; transistor output stage; provision for external speaker.

ELECTRICAL AND MECHANICAL SPECIFICATIONS

Frequency	Range	***************************************	 	530-1 (566-			
Interme	diate Fr	equency	 		45	55	Kc/s
Battery	Voltage		 			1 2	volts
Battery	Consum	ption	 		1.3/4	1 (amps.

Loudspeaker

Model No.	Designed for	Speaker Size	Speaker Replacement Part No.
936A	Universal	5" built in	21606
937A	Universal	7''x5'' External	21157
937B	Holden	9''x6'' External	21158

Loudspeaker Choke				38	198A
V.C. Impedance	15	ohms	at	400	c.p.s.
Undistorted Power Output		·····		2	watts

Controls: Manual Tuning, Volume, Tone, Power Switch.

Valve Complement:

Radiotron 12BL6
Radiotron 12AD6
Radiotron 12BL6
Radiotron 12BL6
Radiotron 12F8
Radiotron 12K5
Radiotron 12K5
AWV 2N301
Rodiotron 12K5
Audio Output Power Transistor

The aerial assemblies designed for use with these models are as follows:—

No. 38218—Top Cowl/Fender (4') No. 27649—Top Cowl/Fender (6')

No. 34860—Side Cowl

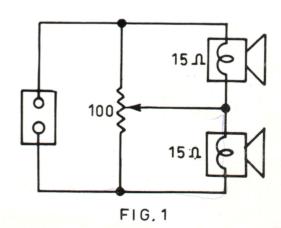
TWO SPEAKER OPERATION

The common practice of connecting a second speaker in parallel with the existing one can be tolerated in a receiver having a valve output stage.

Impedance matching is more important in a receiver having a transistor output stage and, in this case, any reduction in the correct loading of 15 ohms will result in considerable distortion.

If a second speaker is desired, it can be connected as shown in fig. 1, utilising a fader control.

For this purpose a special kit No. 34787 is available comprising a 6 inch 15 ohm speaker, baffle and fader control unit.



SERVICE NOTES FOR TRANSISTOR RECEIVERS

1. General:

Whilst transistors, when used within the manufacturer's ratings, should give considerably longer life in service than vacuum tubes, the following precautions should be observed when servicing.

Transistors can be damaged when checking circuit continuity by the D.C. voltage present in an ohmmeter. To avoid damaging a transistor or getting a misleading resistance reading, the base and emitter leads to the power transistor should be disconnected. However, an ohmmeter may be used with care to test a power transistor as described later.

The use of screwdrivers as a means of checking high tension is not only a waste of time but can permanently damage the transistors. Similarly the indiscriminate shorting to ground of the valve grids and particularly the output transistor base as a means of checking whether certain stages are operating will almost certainly have drastic results.

Get in the habit of using a good quality voltmeter and a signal tracer or generator with a series capacitor for all fault finding.

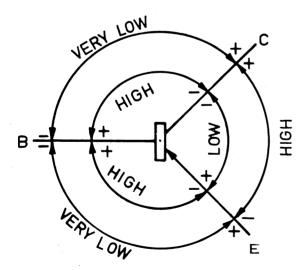
In general the power transistor should be the last component to be suspected in a faulty receiver. However, if a receiver is faulty due to an open circuit speaker voice coil, then the transistor should be checked for possible damage.

2. Power Transistor Test:

Power transistors can be readily checked for short or open circuit by carefully applying an ohmmeter check to determine the forward and reverse resistance of each junction as a diode.

An ohmmeter, either multimeter or vacuum tube type, having a small battery voltage of say 1.5 volts applied on the XI range must be used. Check this with a voltmeter before using, as a higher voltage will cause damage. Also check the polarity of the meter leads in the ohmmeter position. Often this is the reverse of the polarity when used as a voltmeter or ammeter.

Fig. 2 shows the correct resistance readings between the junctions of the 2N301 power transistor with the \pm and \pm signs indicating the correct polarity of the applied ohmmeter leads. The base and emitter leads should be disconnected from a mounted transistor.



RESISTANCE DIAGRAM FIG 2

3. Bias Adjustment:

A variable control (R21) is provided to enable adjustment of the base — emitter bias voltage. This is set at the factory and should not need resetting unless a replacement transistor has been fitted. To set the bias, proceed as follows:

- (a) Connect a voltmeter capable of accurately measuring 0.4 volts across the emitter resistance choke (R24).
- (b) Adjust the battery input voltage to exactly 12.0 volts with the receiver operating. Adjust the bias control until the voltmeter reads exactly 0.4 volts.

or

- (a) Connect an ammeter capable of accurately measuring 400 mA in the supply lead to the primary of the Output choke (17).
- (b) Adjust the battery input voltage to exactly 12.0 volts with the receiver operating.
- (c) Adjust the bias control until the ammeter reads exactly 400 mA. In either case this will set the transistor collector current at 400 mA.

4. Transistor Mounting:

The transistor is thermally connected to, but electrically insulated from a heat sink mounted across the rear of the receiver.

If a transistor is removed from the heat sink or replaced for any reason, it is essential that the following method of mounting be carefully adopted.

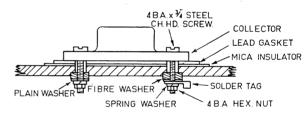


FIG 3

On no account must the old lead gasket and mica insulator be used again.

To mount the transistor, first liberally smear the relevant surfaces of the heat sink and the transistor, and both sides of the lead gasket and mica insulator with silicone grease. (MS4 silicone compound available in handy 80z. tubes.)

Fit the fibre washers into the counter bored holes, place the mica insulator in position on the finned side followed by the lead gasket and finally the transistor.

Assemble the screws, plain washers, spring washers, solder tag and nuts as shown in fig. 3 and tighten the nuts progressively one at a time until the set is taken out of the spring washers.

Warning. Excessive tightening of these screws can distort the transistor base with the danger of rupture to the mica insulator.

Finally check with an ohmmeter the insulation between the collector (mounting flange) of the transister and the heat sink (greater than 1 megohm).

ALIGNMENT PROCEDURE

Manufacturer's Setting of Adjustments:

The receiver is tested by the manufacturer with precision instruments and all adjusting screws, except the aerial trimmer, are sealed. Re-alignment should be necessary only when components in tuned circuits are repaired or replaced, or when it is found that the seals over the adjusting screws have been broken.

It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

For all alignment operations connect the "low" side of the signal generator to the receiver chassis, and keep the generator output as low as possible to avoid A.V.C. action.

When the generator is connected to the aerial terminal, use the dummy aerial as shown in the diagram.

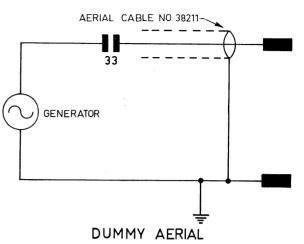
Testing Instruments:

- (1) A.W.A. Junior Signal Generator, Type 2R7003, or
- (2) A.W.A. Modulated Oscillator, Series J6726.

If the modulated oscillator is used, connect a 0.25 megohm non-inductive resistor across the output terminals.

(3) A.W.A. Output Meter, type 2M8832 or

(4) Marconi Receiver Tester, type TF888/3 (combined Signal Generator and Output Meter).



ALIGNMENT TABLE

NOTE: The replacement of any valve in the receiver will not affect the alignment of the tuned circuits in any way providing the recommended Radiotron type is used.

A General:

Alignment Order	Connect "High" side of Generator to:	Tune Generator to:	Tune Receiver to:	Adjust for maximum Peak Output:
1	12AD6 Pin 7*	455 Kc/s.	L.F. Limit	T2 Sec. Core (Top)
2	12AD6 Pin 7*	455 Kc/s.	L.F. Limit	T2 Prim. Core (Bottom
3	12AD6 Pin 7*	455 Kc/s.	L.F. Limit	T1 Sec. Core (Top)
4	12AD6 Pin 7*	455 Kc/s.	L.F. Limit	T1 Prim. Core (Botton
R	Repeat the above adjustments	until maximum output is	obtained.	
5	Aerial Terminal via Dummy Aerial.	1650 Kc/s.	H.F. Limit	H.F. Osc. Adj. (C16)
6	Aerial Terminal via Dummy Aerial.	1500 Kc/s.	1500 Kc/s.	H.F. R.F. Adj. (C10)
7	Aerial Terminal via Dummy Aerial.	1500 Kc/s.	1500 Kc/s.	H.F. Aer. Adj. (C1)
8	Aerial Terminal via Dummy Aerial.	600 Kc/s.	600 Kc/s.	L.F. Osc. Padder Adj. (L6)§
Repe	at adjustments 5, 6, 7 and 8	until no further adjust	ment is possible.	
9	Calibration Alignment: Wit now be checked and correc turning the eccentric stud to	ted if necessary. The po	inter can be moved re	lative to the dial scale by

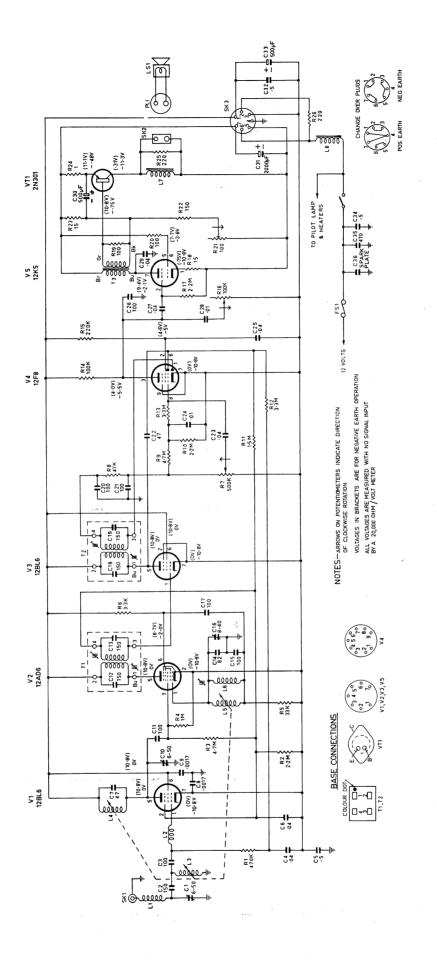
 $^{^\}star$ A 0.01 μ F capacitor should be connected in series with the high side of the test instrument.

B. Tuner Alignment:

The adjustment of the three tuning cores will be necessary only if a tuning core or coil has been replaced. To make this adjustment proceed as follows:

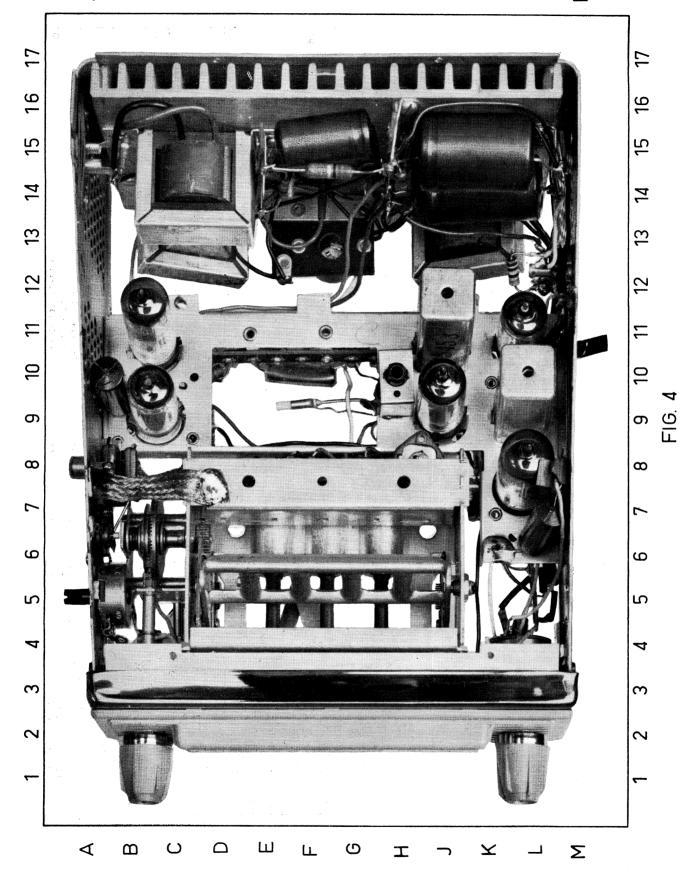
- (1) Adjust the manual drive control until a 0.560" gauge can be slipped into the left rear slot in front of the carriage lug. Use the 0.560" gauge in the manner of a feeler gauge.
 - (2) Tune the signal generator accurately to 1000 Kc/s. and connect it to the aerial terminal via the dummy aerial.
 - (3) Adjust the oscillator core, then the aerial and R.F. cores until the maximum output is obtained.
 - (4) Proceed with adjustments 5, 6 and 7 in Table "A" and then repeat adjustment 3 above, if necessary.
 - (5) Seal the tuning core studs.

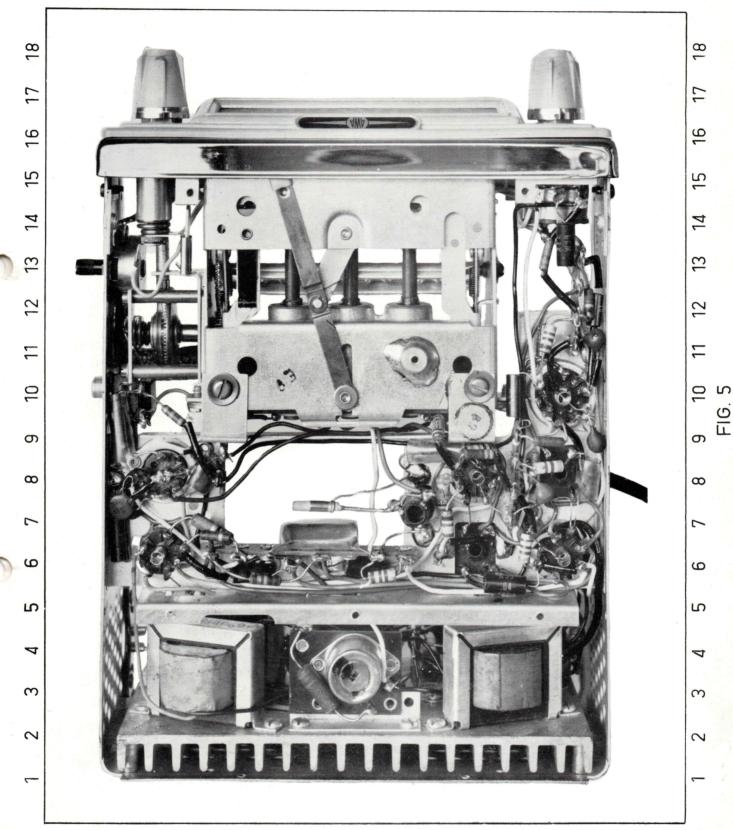
[§] Rock the tuning control back and forth through the signal.



CIRCUIT CODE — RADIOLA 936 - 937 SERIES

4o. Location		67	18	8W	6W	Š	8W	%Z	M13	MII	9Н	Ē	E6	N12	B6	F15	K15	K15	K14	71	112	W10		•	89	89	E7	H7	F7	71	C14	J13		3	9 :	× Y	2		ژ	<u>د</u> ر	94	0 E 14	2 4	9 (;
Fig. No.		5	2	2	2	5	2	5	2	3	3	2	2	2	2	4	4	4	4	4	4	4			4	χ, .	4	4	4		4	4			O				4		O 4	O 4	אמ	0 4)
Part No.		231185	22222	226618	226618	221605	221605	220554	228750	228609	228750	221605	228750	228609	228750	229854	229923	229116	229853	229116	224201	35988			34336	206234		35005		35471	38198A	38133A			35458	35458	38130A								ı
Description	CAPACITORS	8-40 pF trimmer (Osc.)	100 pF ± 20% 600 VW Styroseal	150 pF \pm 5% silvered mica (in 2nd I.F.)	150 pF \pm 5% silvered mica (in 2nd I.F.)	100 pF + 100%-0% K5000 bead	100 pF + 100%-0% K5000 bead	47 pF ± 5% N750 tubular	0.04 $\mu F \pm 20\%$ 200 VW AEE W99		± 20% 200 VW		+1	+1	0.04 μ F \pm 20% 200 VW AEE W99	500 \(\mu\text{F}\) 3 VW Electrolytic	2000 µF 18 VW Electrolytic	0.5 μ F \pm 20% VW Hunts W48	500 μF 18 VW Electrolytic	0.5 μ F \pm 20% 200 VW Hunts W48	470 pF + 100 % - 0% K5000 disc	Spark Plate		INDUCTORS	Aerial Choke	R.F. Choke	Coil, Aerial	Tuning Coil, R.F. Assembly	Tuning Coil, Osc.	Oscillator Padder Coil	Output Choke	Choke		TRANSFORMERS	1st I.F. Transformer	2nd I.F. Transformer	Coupling Transformer	397177	VALVES		Radiotron 12AD6	Radiotron 12BL6	Radiotron 12F8	Radiotron 12K5	AWV 2N301 Transistor
Code No.		C16	C17	C18	C19	C20	C21	C22	C23	C24	C25	C26	C27	C28	C29	33	ຣ	C32	C33	C34	C35	C36			5	17	F1	4	12	91	71	81			F	12	T3			5	۸2	۸3	V	۸۶	Ę
Location			C10	91	6 X	63	H6	Ω	M15	8W	M13	M11	8W	6W	N12	E6	E6	B13	D7	D7	E14	H14	G4	£	F14	H15	B15	K12			A 6	88	B8	110	17	L5	D8	•	9	Н8	6	K6	K7	96	F7
Fig. No.				2	5	5	5	٠,	5	5	5	5	2	5	2	5	5	5	5	۲۰	4	4	ĸ	ς,	4	4	4	4			4	4	4	5	4	10	5	ı	ი	4	5	ĸ	ĸ	S,	٧.
Part No.		otherwise stated	601840	601940	618936	601890	614455	601290	620572	614956	618936	601940	618258	618710	618710	616009	616719	620419	601940			601070	38583	604673	602008	206234	601091	601091			31954	222696	22225	228750	229116	228750	220554		607777	31954	22225	226618	226618	222128	221603
		unless other	3 watt	j watt	3 watt	4 watt	1 watt	1 watt	ume W/S	3 watt	‡ watt	j watt	j watt	j watt		1, watt	1 watt		. watt	1 watt W.W.	*	1 watt	•	1 watt	3 watt	×.×	3 watt	↓ watt	•			orkina mica		AEE W99			:				roseal	(in 1st 1.F.)	(in 1st I.F.)		
Description		10% Carbon							a Carbon Volume W/S					± 20%	+ 20%	+ 20%		a Carbon Tone					Adjustment	•		+ 5%					or (Aerial)	500 volt we	5 600V workin	0% 200 VW	20% 200 VW Hunts	MA 002 %0	N750 tubular	k Disc.		er (R.F.)	5 600 VW Styr	silvered mica	silvered mica	N750 tubular	5% NPO tubular
Des	RESISTORS	All Resistors ± 10% Carbon unless	470K ohms	2.2 Megohms	4.7 Megohms	1 Medohm	33K ohms	3.3K ohms	500K ohms Log	47K ohms	4.7 Megohms	2.2 Megohms	1.5 Megohms	3.3 Megohms	3.3 Megohms	100K ohms	220K ohms	100K ohms Log	2.2 Megohms	15 ohms	100 ohms	100 ohms	100 ohms Bias Adjustment	150 ohms	15 ohms	1 ohms	220 ohms	220 ohms		CAPACITORS	6-50 of trimmer (Aerial)	150 pF + 5% 500 volt working	100 pF ± 20% 600V working Styr	0.04 WF + 20% 200 VW AEE	0.5 4 + 20	0.04 "F + 20% 200 VW AFF	47 pF ± 5% N750 tubular	0.0017 #F Hi-k Disc.	0.0017 WF Hi-k Disc.	6-50 pF trimmer (R.F.)	100 pF + 20% 600 VW Styroseal	150 pF ± 5% silvered mica (in 1st I.F.)	150 pF + 5% silvered mica (in 1st l.F.)	82 pF + 5% N750 tubular	100 25 + 5%
Code No.			R1	R2	R3	R4	R5	8		88		0				R14		R16	R17	818	R19	R20	R21	R22	R23	R24	R25	R26	<u> </u>		כ	50	ខ	2	; <u>'</u>	3 3	3 6	: 8	ô	C10	5	C12	C13	0.14	





A M O D H L O I ¬ X J Z Z Q

D. C. RESISTANCE OF WINDINGS

Winding	D.C. Resistance
Aerial Choke L1	1
R.F. Choke L2	1
Tuning Coils L3, L4 and L5	9
Oscillator Padder Coil L6	19
Output Choke L7	1.3
Choke L8	
I.F. Transformer Winding T1 and T2 Coupling Transformer T3:	16
Primary	170
Secondary	10

^{*} Less than 1 ohm.

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations and it should not be assumed that a component is faulty if slightly different reading is obtained.

MECHANICAL REPLACEMENT PARTS

Item	Part No.	Code
Tuning Unit:		
Crown Gear Bush Assembly	38579	
Drive Shaft Bushing	35973	
Drive Spindle Assembly	35799	
Manual Drive Bracket	35961	
Pointer Assembly	35969	
Tuning Unit Assembly	38578	
Slug, Tuning	35102	
Chassis:	and the second	
Gasket, Transistor Mounting	38569	
Insulator, Transistor	38568	
Label, Valve Replacement	37689	
Lamp Holder	32804	
Power Cable, Female	38701	
Power Cable, Male	38700	
Socket Aerial	38/00	702240
Socker Aeriai		793249
Socket 9 Pin		794568
Socket 7 Pin		794579
Socket Speaker		793051
Miscellaneous:		
Cable Assembly Aerial	38211	
Escutcheon Assembly Eastern	38564A	
Escutcheon Assembly Western	38564B	
Knob Assembly	38565	
Strap, Mounting	24571	
Aerial, Top Cowl:		
Bush Insulator	27660	
Earth Connector	27674	
Gasket, Shallow	24584	
Gasket, Steep	25335	
Insulator, Stand-off	25338	
Stud Assembly	27695	
Telescopic Section Assembly, 4'	38219	
Telescopic Section Assembly, 6'	27650	
Washer, Bakelite	27699	
Aerial, Side Cowl:		
Bush, Threaded	34862	
Clamp	24582	
Contact Screw	34861	
Gasket, Flat	24591	
Gasket, Tapered	24584	
Insulator, Bottom Stand-off	24581	
Insulator, Top Stand-off	24582	
Telescopic Section Assembly	25242	
Washer, Bakelite	24583	
	24303	