# TECHNICAL INFORMATION

AND

SERVICE DATA

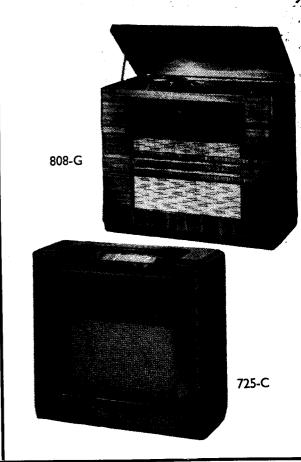


Models 725-C, 808-G & 808-GZ

FIVE VALVE, TWO BAND, 32 VOLTS D.C. OPERATED SUPERHETERODYNES

ISSUED BY

AMALGAMATED WIRELESS (A/SIA)



# ELECTRICAL SPECIFICATIONS.

# FREQUENCY RANGES:

.....540-1600 Kc/s. Medium Wave ..... (555-187.5M.) (555-187.5N .....6-18 Mc/s. Short Wave ..... INTERMEDIATE FREQUENCY .....455 Kc/s. ................6.3 volts, 0.25 amp. DIAL LAMPS ...

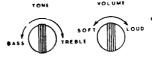
\_\_\_\_5 amp. Cartridge

FUSES

### VALVE COMPLEMENT:

- (1) 6BA6 R.F. Amplifier
- (2) 6BE6 Converter
- (3) 6BA6 I.F. Amplifier (4) 6AV6 Detector, A.F. Amplifier, A.V.C. (4) 6AV6
- (5) 6V6GT Output

VIBRATOR POWER UNITS: Models 725-C, 808-GZ Model 808-G	24651 24651 and 25380
VIBRATOR CARTRIDGE:	
Unit No. 24651 Unit No. 25380 LOUDSPEAKER (Permanent Magnet	V5123/55
12 inch — Code No. AU55. Transformer — TU201	,
V.C. Impedance — 6.5 ohms at 4 Undistorted Power Output—2.5 watt	00 C.P.S. s.









# MECHANICAL SPECIFICATIONS.

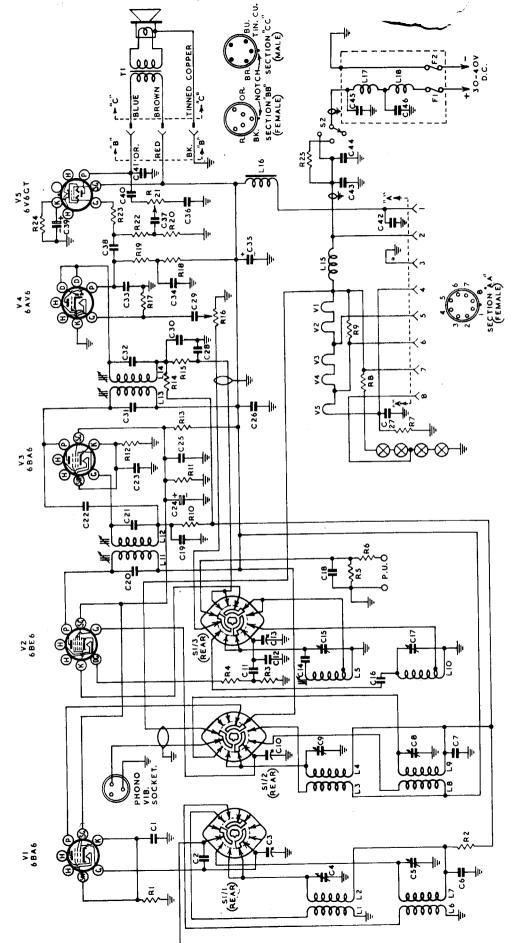
Cabinet Dimensions (inches):	Height	Width	Depth
Model 725-C	32	30	13
Model 808-G	31	36 .	16 <del>7</del> 17 <del>3</del> 5 <del>1</del>
Model 808-GZ	31	36	173
Chassis Base Dimensions (inches)	$2\frac{1}{2}$	11	5 <del>1</del>
Weight (nett lbs.):  Model 725-C	63 lbs.		
Models 808-G, 808-GZ	156 lbs.		
Cabinat Einigh	Walnut Ve	neer.	

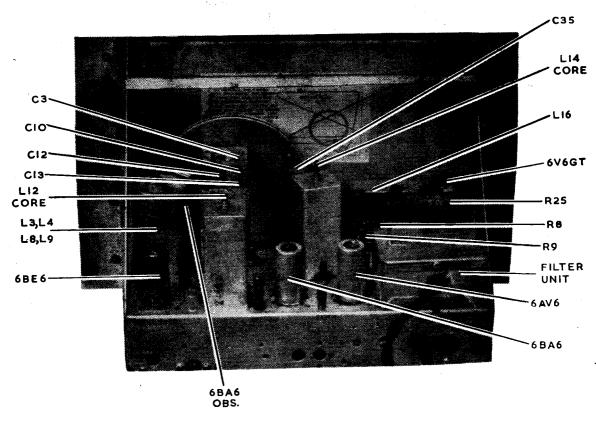
# General Description.

The model 725-C is a 5 valve, two band, 32 volts D.C. operated superheterodyne.

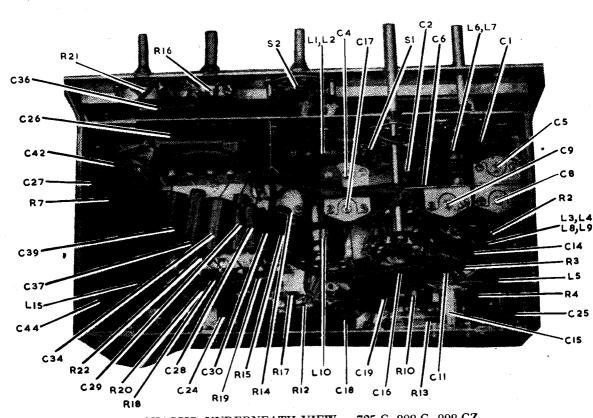
Features of its design include: Tropic-proof construction, automatic volume control, magnetite cores in I.F. transformers and broadcast oscillator coil, air-dielectric trimming capacitors, straight-line edge lighted dial scale.

Models 808-G and 808-GZ are Radio-Phonograph, combinations and have similar features to the 725. In addition, model 808-G incorporates the Garrata RC65 Automatic Record Changer, capable of playing up to eight 10-inch and 12-inch records, mixed in any order, without attention. Model 808-GZ incorporates the Garrard RC70A Automatic Record Changer, capable of playing up to ten records of equal size—either 10-inch or 12-inch.





CHASSIS, TOP VIEW — 725-C, 808-G, 808-GZ.



CHASSIS, UNDERNEATH VIEW — 725-C, 808-G, 808-GZ.

# ALIGNMENT PROCEDURE.

### Manufacturer's Setting of Adjustments.

The receiver is tested by the manufacturer with precision instruments and all adjusting screws are sealed. Re-alignment should be necessary only when components in tuned circuits are repaired or replaced or when it is found that the seals over the adjusting screws have been broken.

It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

Under no circumstances should the plates of the ganged tuning capacitor be bent, as the unit is accurately aligned during manufacture and cannot be readjusted unless by skilled operators using specialised equipment.

For all alignment operations, connect the low side of the signal generator to the receiver chassis, and keep the generator output as low as possible to avoid A.V.C. action. Also, keep the volume control in the maximum clockwise position.

### Testing Instruments.

- (1) A.W.A. Junior Signal Generator, type 2R3911, or
- (2) A.W.A. Modulated Oscillator, type J6726.

  If the modulated oscillator is used, connect a 0.25 megohm non-inductive resistor across the output terminals, and, for short wave alignment, an additional 400 ohms non-inductive resistor in series with the "high" output lead of the instrument.
- (3) A.W.A. Output Meter, type 2M8832.

## ALIGNMENT TABLE.

Alignment Order	Connect "high" side of Generator to:	Tune Generator to:	Tune Receiver Dial to:	Adjust for maximum peak output
1	R.F. Section of Gang (centre portion)	455 Kc/s.	540 Kc/s.	L14 Core
2	R.F. Section of Gang (centre portion)	455 Kc/s.	540 Kc/s.	LI3 Core
3	R.F. Section of Gang (centre portion)	455 Kc/s.	540 Kc/s.	L12 Core
4	R.F. Section of Gang (centre portion)	455 Kc/s.	540 Kc/s.	LII Core
	Repeat the above	adjustments until the me	aximum output is obtained.	
5 6 7 8	Aerial Terminal Aerial Terminal Aerial Terminal Aerial Terminal	600 Kc/s. 1500 Kc/s. 1500 Kc/s. 1500 Kc/s.	600 Kc/s. 1500 Kc/s. 1500 Kc/s. 1500 Kc/s.	Osc. Core Adj. (L5)* Osc. Adj. (C15) R.F. Adj. (C9) Aer. Adj. (C4)
		Repeat adjustments 5, 6,	7 and 8.	
9 10 11	Aerial Terminal Aerial Terminal Aerial Terminal	16 Mc/s. 16 Mc/s. 16 Mc/s.	16 Mc/s. 16 Mc/s. 16 Mc/s.	Osc. Adj. (C17)** R.F. Adj. (C8)† Aer. Adj. (C5)†

<sup>\*</sup>Rock the tuning control back and forth through the signal.

### Connection to Power Supply.

The receiver will not operate unless it is connected to the power point in the correct polarity. It is necessary, therefore, that all power points to which the receiver may be connected are wired with the same polarity. The plug should be wired to the receiver power cable so that the red wire connects to the positive side of the supply and the black wire to the negative side.

A warning is given on the use of "Double Adaptors," which normally have one outlet connected in the reverse polarity to the other. If the use of a "Double Adaptor" is essential, the outlet with the correct polarity only should be used for the receiver.

### Interference Suppression.

The receiver has a filter unit built in to suppress any interference entering the receiver via the power supply. If, however, the receiver is in operation whilst the motor generator is running, some further form of suppression will generally be necessary to reduce interference which is radiated from the generator and picked up by the receiver aerial.

It is recommended that the following be carried out:— To each generator brush connect one end of a 0.5 uF capacitor. Then connect the other ends of the capacitors to the generator housing.

The generator housing should be earthed, using a wire as short as possible and of not less than 7/.029 insulated cable.

### Chassis Removal.

First, remove the control knobs. Each knob is held by a set screw. Then, disconnect the Loudspeaker, Vibrator, and in the case of models 808-G and 808-GZ, the Pick-up Cables.

The chassis is held in the cabinet by four nuts, two at each end of the dial frame assembly. Removal of these enables the chassis to be withdrawn from the cabinet.

### Dial Pointer Adjustment.

The dial pointer is held in position on the drive cord by two rubber-lined clips. To alter the position of the pointer, loosen the two holding clips slightly and move the pointer in the required direction. It is important to reclamp the clips after any adjustment of the dial pointer.

### Drive Cord Replacement.

Follow the diagram which is affixed to the back of the dial frame assembly. This shows the route of the cord and the method of attachment.

<sup>\*\*</sup>Use minimum capacity peak if two can be obtained. Check to determine if C17 has been adjusted to correct peak by tuning the receiver to approximately 15.09 Mc/s. where a weaker signal should be received.
†Use maximum capacity peak if two can be obtained.

# VIBRATOR POWER UNIT No. 24651 MODIFICATION.

Some trouble has been experienced on these Vibrator Power Units due to vibrator contact flash over on starting. The following modification has been well tried in the field and is recommended as a worthwhile contribution towards more reliable performance.

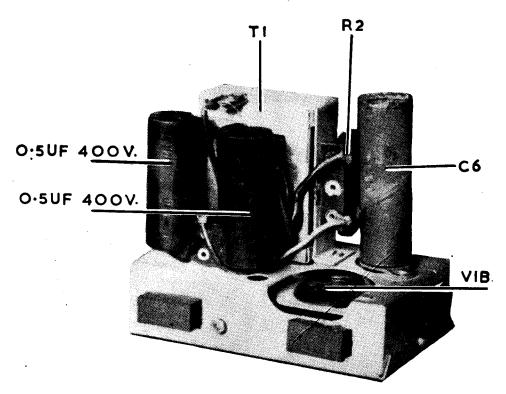
The change consists of removing the two secondary buffer condensers C3 and C4 (refer Vibrator Power Unit Circuit) and replacing them with two 0.5  $\mu$ F 400v. paper condensers connected in parallel across the primary of the vibrator transformer, i.e., from pin 1 to pin 5 of the vibrator socket.

Due to the size of the 0.5  $\mu F$  condensers, they will not fit under the chassis but must be placed beside the trans-

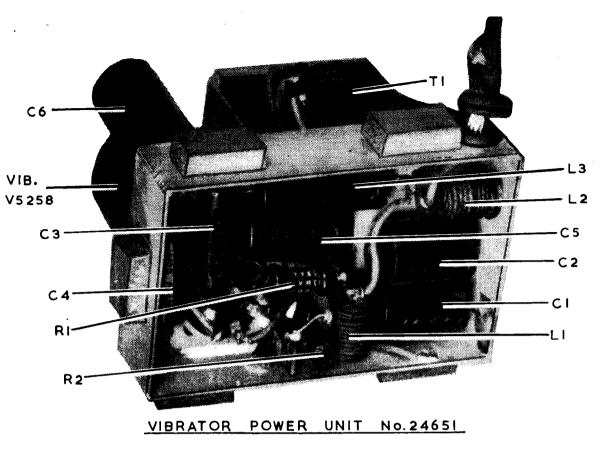
former on top of the chassis and suitable connection arrangements made. (See photograph below.)

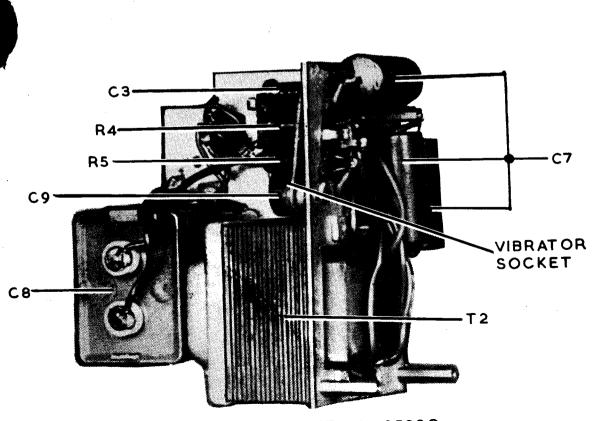
In some units resistor R2 is a 5 ohm 3 watt and is mounted below the chassis, in other units resistor R2 is a 5 ohm 5 watt resistor and is mounted above the chassis, but must be moved to the position shown in photograph below to enable the two 0.5  $\mu$ F 400v. paper condensers to be fitted.

It is also recommended that when a replacement of a vibrator cardridge is necessary and Oak type V6732 be used. As this vibrator has a 32 volt driving coil, it is essential to remove the coil dropping resistor R1. (Refer Vibrator Power Unit Circuit.)



MODIFIED VIBRATOR POWER UNIT





VIBRATOR POWER UNIT No.25380

# D.C. RESISTANCE OF WINDINGS.

Winding	D.C. Resistance in ohms
Aerial Coil (M.W.)	
Primary (L1)	16
Secondary (L2)	5
Aerial Coil (S.W.)	
Primary (L6)	4
Secondary (L7)	*
R.F. Coil (M.W.)	
Primary (L3)	50
Secondary (L4)	6
R.F. Coil (S.W.)	
Primary (L8)	5
Secondary (L9)	*
Oscillator Coil (M.W.) (L5)	7
Oscillator Coil (S.W.) (L10)	*
I.F. Transformer Windings	6
R.F. Choke (LI5, LI7, LI8)	*
H.T. Filter Choke (L16)	200
Loudspeaker Input Transformer (T1)	
Primary	345
Secondary	*
Vibrator Power Units No. 24651 &	
25380	
R.F. Choke (L1, L2)	*
R.F. Choke (L3)	9
Vibrator Transformer (T1)	
Primary	*
Secondary	180
Vibrator Transformer (T2)	
Primary	5
Secondary	20

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations, and it should not be assumed that a component is faulty if a slightly different reading is obtained.
\*Less than 1 ohm.

# MECHANICAL REPLACEMENT PARTS.

Item	Part No.	Item	Part No.
Cabinet, Model 725-C	C86Z	Knob	4589
Model 808-G	C82X	Socket, Valve Ass. (miniature)	15919
Model 808-GZ	C92Y	Socket, Valve Ass. (miniature)	24757
Cable, Pick-up	2 <del>4</del> 637	Socket, Valve Ass. (miniature)	25394
Cable, Speaker	19188	Socket, Valve (Octal)	4704
Chassis, End. Right-hand	20316	Strip, Tag 1 way	7628
,, , Left-hand	24760	l way	22945
Dial Frame Assembly	20343K	5 way	9210
Dial, Pointer Assembly	20331	7 way	19920
Dial, Scale	25953A	Terminal, Spring	5458
Drum, Drive	15684	reminul, spinig	3730

# SOCKET VOLTAGES.

<del></del>	VALVES	Cathode to Chassis Volts	Screen Grid to Chassis Volts	Plate to Chassis Volts	Plate Current mA	Heater Volts*
6BA6	R.F. Amp., M.W.	0.9	65	200	3.3	6.3
00/10	S.W.	0.9	65	200	3.2	6.3
6BE6	Converter, M.W.	<del></del>	65	200	1.1	6.3
ODEO	S.W.		65	200	1. <del>4</del>	6.3
6BA6	I.F. Amp.	1.1	65	200	2.0	6.3
6AV6	Det., A.F. Amp., A.V.C.	0		80**	0.5	6.3
6V6GT	Output	9.0	200	190	34	6.3

Total H.T. Current 50 mA.

Measured with Receiver connected to 32 volts D.C. Supply. Volume Control maximum clockwise. Power Switch extreme clockwise. No signal input. Voltmeter 1000 ohms per volt; measurements taken on highest scale giving accurate readable deflection. Total Input Current: Model 725-C—1.3 amps.

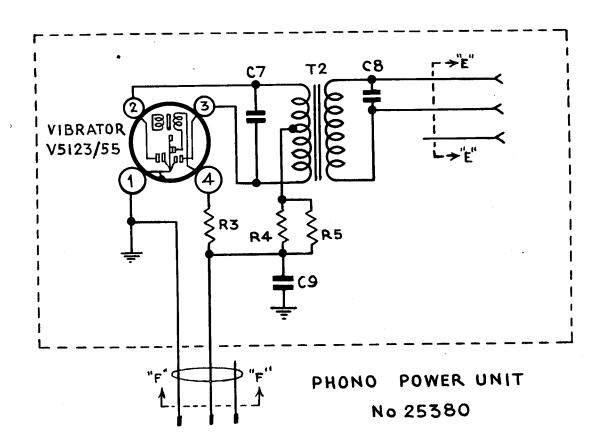
Model 808-G-Radio 1.3 amps., Phono. 2.1 amps.

Model 808-GZ—Radio 1.3 amps., Phono. 1.8 amps.

Model 808-G only-Record hanger Voltage-120 volts A.C. Measured with rectifier type meter.

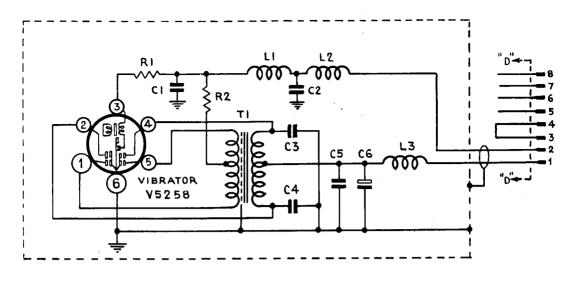
\*These readings are nominal and will vary, due to the Series Heater connections.

\*\*Cannot be measured with an ordinary voltmeter.



# CIRCUIT CODE. RADIOLA 725-C & 808-G, 808-GZ.

Part No.																						100111	070		<b>AU55</b>	24799	25451		
Description	100 uuF Mica 0.01 uF Paper 600 v. Working	100 uuF Mica 150 uuF Silvered Mica	150 uuF Silvered Mica 200 uuF Mica	0.1 uF Paper 400 v.	Working 16 uF 525 P.V. Electro-	lytic 0.005 uF Paper 600 v.	Working	0.01 uF Paper 600 v.	Working 25 uF 40 P.V. Electro-	lytic	0.05 UF Paper 400 v.	0.005 uF Paper 600 v.	9	Working		0.4 UF Paper 200 v.	Working 0.4 uF Paper 200 v.		0.4 UF Paper 200 v.	Working 25 uF 40 P.V. Electro-	lytic	IKANSPOKMEKS	LOUDSPEAKER	12 inch Permanent	Magnet	Phono/Range Switch	Power Switch	FUSES	s amp. Cartridge 5 amp. Cartridge
Code No.	C28 C29	03 03 03 03	C32	3 <del>5</del>	C35	C36	73.7	38	39	)	C40	C4	(	C42	C43	C44	C45		C46	C47		Ē	<del>-</del>			5	52	i	F1 .
Part No.					19638	_			19659			18638		19659		19659				•	_			•					
Description	0.4 megohm ½ watt 50,000 ohms ½ watt	5 ohms 25 watt	0.1 uF Paper 200 v.	working 4 uuF Mica	12-445 ouF Toning	2-20 uuF Air Trimmer	Working	0.05 uF Paper 200 v. Working	2-20 JUE Air Trimmer	12-445 uuF Tuning	70 uuF Mica	9 uuF Mica  2-445 uuF Tuning	470 uuf Padder ± 2½%	2-20 ouf Air Trimmer	7.4%	2-20 uuF Air Trimmer	500 ouF Mica (725-C)		808-GZ)	0.02 uF Paper 600 v.	150 uuF Silvered Mica	150 uuF Silvered Mica	9 uuf Mica	Working	8 UF 525 P.V. Electro-		Working	0.5 uF Paper 400 v.	Working 200 uuF Mica
Cod So So	R22 R23 R24	R25	ō	C3	82	55.5	3	C7	88	350	35	CI3 CI3	O 14	CIS	<u>ه</u>	C17	8 J	<u>»</u>		CI9	C20	C2	C55	C23	C24	Ċ	C25	C26	C27
Description Part No.	INDUCTORS Aerial Coil 540-1600	R.F. Coil 540-1600 Kc/s 24624		Aerial Coil 6-18 Mc/s 15456 R.F. Coil 6-18 Mc/s 24624	· m	- <u>rs</u> (	2nd 1.F. Iranstormer R.F. Choke	H.T. Filter Choke 15317A	Choke	RESISTORS	200 onns 2 watt 0.1 megohm ½ watt	20,000 ohms 1 watt	0.2 meachm 4 watt (725-C)	50,000 ohms 1 watt	(7352) ++5m + 308-62)		808-GZ)	12.5 ohms 5 watt	160 ohms 5 watt	0.1 megohm ½ watt	20,000 ohms I watt 400 ohms ‡ watt	13,000 ohms 3 watt		50,000 ohms & watt	Control 7690			0.2 megonm   watt 0.1 megohm + watt	0.1 megohm fone Con- trol 25378
Ç O Z O S	LI, L2	L3, L4	3	L6, L7 18	[]0	111, 112	L13, L14 L15	L16		ā	R2-	R3	R5	R5	70	8 8 86	: ;	R7 00	8 8 89	RIO	- S	R 13	R 4	R 5	<u>o</u>	R17	<u>8</u>	R 20	R21



RECEIVER POWER UNIT No 24651

# CIRCUIT CODE. RADIOLA VIBRATOR POWER UNITS 24651 & 25380

Code No.	Description	Part No.	Code No.	Description	Part No.
	INDUCTORS		C4	0.02 uF Paper 600 v.	
LI	R.F. Choke	22936	•	Working	
L2	R.F. Choke	22936	C5	0.1 uF Paper 400 v.	
L3	R.F. Choke	13809		Working	
	RESISTORS		C6	8 uF 525 P.V. Electro-	
RI	100 ohms 3 watt			lytic	
R2	5 ohms 5 watt		C7	1.2 uF Paper 200 v.	
R3	100 ohms 3 watt		•	Working (3 x 0.4 uF,	
R4	7 ohms 3 watt			in parallel)	
R5	7 ohms 3 watt		C8	2 uF Paper 1000 v.	
	CAPACITORS			Working	
CI	0.4 uF Paper 200 Working		C9	0.4 uF Paper 200 v. Working	
C2	0.4 uF Paper 200 Working	v.		TRANSFORMERS	
C3	0.02 uF Paper 600	٧.	Τi	Vibrator Transformer	17894
	Working		T2	Vibrator Transformer	25130