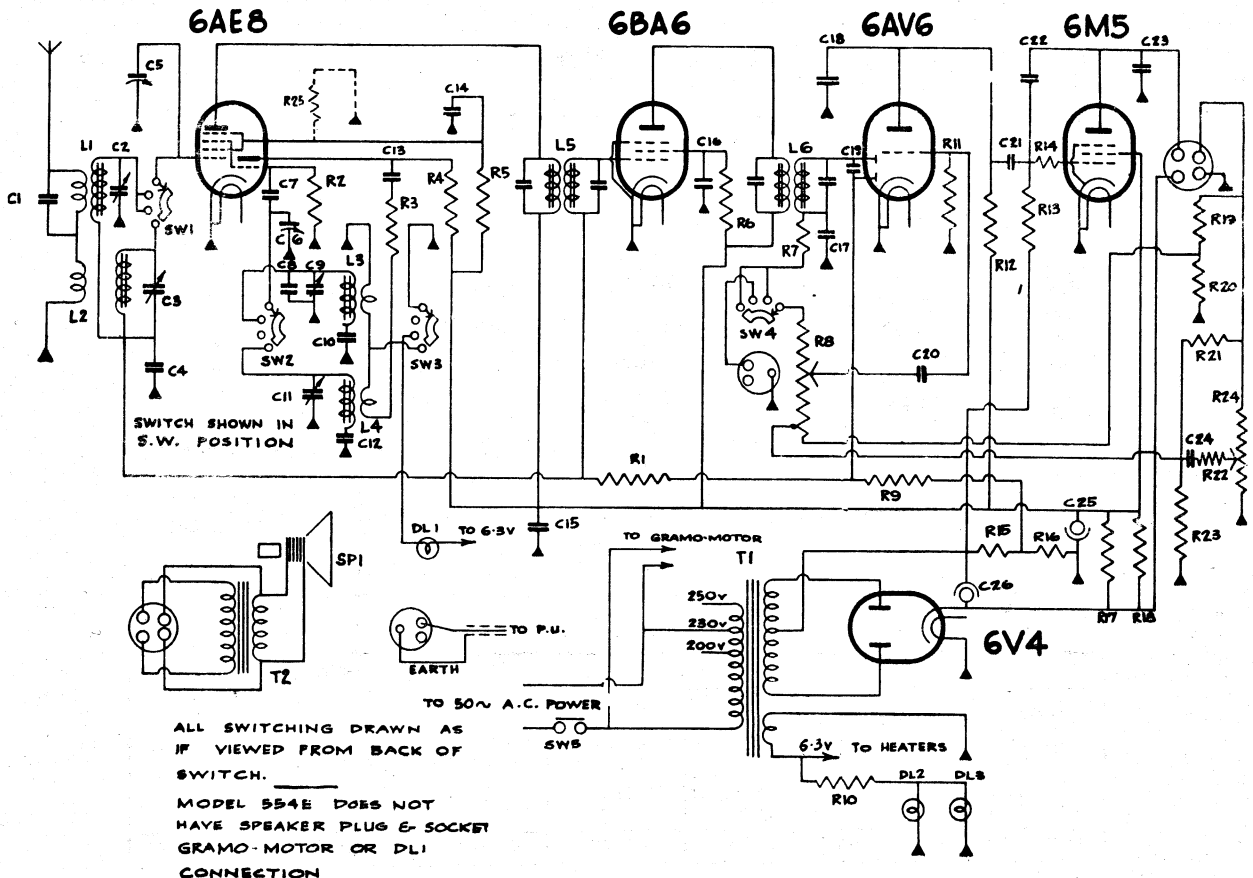


HEALING

MODEL 554E, 580 G



COMPONENTS LIST

Part No.	DESCRIPTION	Part No.	DESCRIPTION
C1	.0001 mfd. 400 volt mica condenser, special lugs.	R15	60 ohm 1/2 watt carbon resistor
C2, C3, C9, C11	Trimmer condensers, 3-30 pfd.	R16	40 ohm 1/2 watt carbon resistor
C4, C24	.05 mfd. 200 volt paper condenser	R17, R18	6,000 ohm 1 watt carbon resistor
C5, C6	12-450 pfd. variable condenser, 2 gang	R19	50 ohm 1/2 watt carbon resistor
C7, C19, C20	.0001 mfd. 400 volt mica condenser.	R20	10 ohm 1/2 watt carbon resistor
C8	15 pfd. ceramicon condenser, type N750	R21	15,000 ohm 1/2 watt carbon resistor
C10	433 pfd. silvered mica condenser, + - 2 1/2 %	R22	1,000 ohm 1/2 watt carbon resistor
C12	.005 mfd. mica condenser	R23	1,500 ohm 1/2 watt carbon resistor
C13, C14, C15, C16	.05 mfd. 400 volt paper condenser	R24	50,000 ohm potentiometer, linear element, type RL597
C17, C18	.0002 mfd. 400 volt mica condenser	R25	40,000 ohm 1/2 watt carbon resistor (used in some chassis only)
C20, C21	.01 mfd. 600 volt paper condenser	L1	Aerial coil (B'cast) type RJ85
C22	50 pfd. 400 volt mica condenser	L2	Aerial coil (S.W.) type RJ88
C23	.005 mfd. 600 volt paper condenser	L3	Osc. coil (B'cast) type RJ87
C25	16 mfd. 350 p.v. electrolytic condenser	L4	Osc. coil (B'cast) type RJ89
C26	24 mfd. 525 p.v. electrolytic condenser	L5, L6	I.F. transformer, type RJ83
R1, R9	1 megohm 1/2 watt carbon resistor	T1	Power transformer, 260-0-260 @ 60 m/a, 6.3 volts @ 3 amps.
R2	33,000 ohm 1/2 watt carbon resistor	T2	Speaker transformer: Model 554E: type DDB46. Model 580G: type JBG69
R3	500 ohm 1/2 watt carbon resistor	SPI	Speaker: Model 554E: type 6H. Model 580G: type 12J.
R4, R5	33,000 ohm 1 watt carbon resistor	SW1, 2, 3, 4	Switch, 4 pole, 2 position type RL596 or AK28086
R6, R7	100,000 ohm 1/2 watt carbon resistor	SW5	S.P. switch on back of R24
R8	500,000 ohm potentiometer, tapped at 100,000 ohms, Type RL586A	DL1	6/8 volt, 3 watt, double contact lamp (used on model 580G only)
R10	2 ohm, 1 watt, W.W. resistor		
R11	10 meg. 1/2 watt carbon resistor		
R12	220,000 ohm 1/2 watt carbon resistor		
R13	470,000 ohm 1/2 watt carbon resistor		
R14	47,000 ohm 1/2 watt carbon resistor		

Service Data for the Healing Receivers

MODELS 554 E, 580 G.

Power Supply: 200-250 volts, A.C., 50 cycles

Power Consumption: 45 watts.

Frequency Range: B/C. 540-1630 Kc/s.
S/W. 6-18 Mc/s.

Speaker Transformer Impedance: 7,000 ohms.

Dial Lights: 6.3 volts., 0.3 amps.

Gramo Light: 6/8 volt, 3 watt.

D.C. Resistance of R.F. Coils.			
Coil	Type	Primary Ohms	Secondary Ohms
Aerial B/C.	RJ85	24	3.2
Osc. B/C.	RJ87	.1	1.9
1st I.F.	RJ83	8.5	8.5
2nd I.F.	RJ83	8.5	8.5
Negligible resistance in Short Wave Coils.			

Typical Working Voltages.

D.C. Voltages are measured to chassis with no signal input.

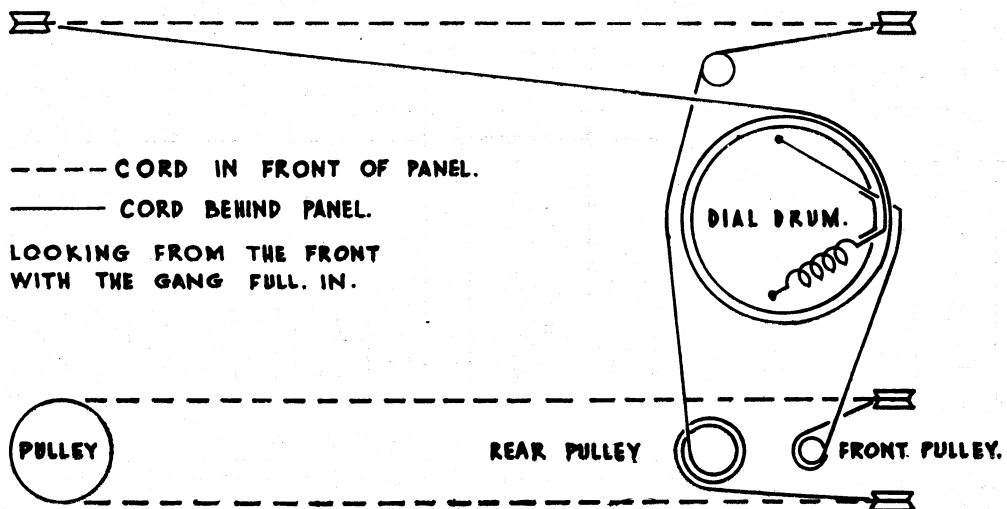
Bias Voltage: Across R16=2 volts, across R15 and R16=4.6 volts.

Valve	Use	A.C. Heater	1000 ohm per volt D.C. Meter Scales.			
			500 V.	250 V.	250 V.	250 V.
			Cathode	Screen	Plate	Osc. Plate
6AE8	Conv.	6.1	0	90	200	86
6BA6	I.F.	6.1	0	95	200	
6AV6	Det. A.V.C.	6.1	0		78	
6M5	1st Aud.					
6M5	A.F.	6.1	0	200	250	
6V4	Rect.	6.1	260			

Typical Valve Currents.

Milliamps.

Valve	Use	Cathode	Screen	Plate	Osc. Plate	Osc. Grid
6AE8	Conv.	7.7	2.1	2.2	3.42	B/C. .24
6BA6	I.F.	5.9	1.5	4.4		S/W. .15
6AV6	Det. A.V.C.	.5		.5		
6M5	1st Aud.					
6M5	A.F.	38.5	4.5	34		
6V4	Rect.					
Total H.T. Current: 53 m/a.						



Dial Adjustment: With gang full in, loosen the drum set screws. Rotate drum until pointer is directly behind a dot near the low frequency end of the top row of stations. Tighten grub screws.

Alignment: Use standard procedure.

Positions of Trimmers: Broadcast Osc.: Between switch and front of chassis. Broadcast Aerial: Adjacent to Aerial Coil. Shortwave Osc.: Beneath 6AE8 valve socket. Shortwave Aerial: Mounted across S.W. Aerial Coil. There is no variable paddler.