TECHNICAL INFORMATION AND

SERVICE DATA



Model 539-MA

FIVE VALVE, BROADCAST,
A.C. OPERATED SUPERHETERODYNE

ISSUED BY:

AMALGAMATED WIRELESS (A/SIA) LTD.



ELECTRICAL SPECIFICATIONS

Frequency Range
Intermediate Frequency 455 Kc/s Power Supply Rating 200-260 volts
50-60 C.P.S.
(Models are produced with other voltage and frequency
ratings)
Power Consumption 40 watts.
Loudspeaker (Permanent Magnet)
5 inch — Code number AC53
Transformer — XA2

V.C. Impedance -3 ohms at 400 C.P.S. Undistorted Power Output 3 watts. Valve Complement:

- (1) 6BE6 Converter
- (2) 6BA6 I.F. Amplifier
- (3) 6AV6 A.F. Amplifier, Detector, A.V.C.
- (4) 6AQ5 Output
- (5) 6X4 Rectifier

Controls: Tone/Power -- left-hand
Volume -- centre
Tuning -- right-hand.

ALIGNMENT PROCEDURE

Manufacturer's Setting of Adjustments.

The receiver is tested by the manufacturer with precision instruments and all adjusting screws are sealed. Re-alignment should be necessary only when components in tuned circuits are repaired or replaced, or when it is found that the seals over the adjusting screws have been broken.

It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

Under no circumstances should the plates of the ganged tuning capacitor be bent, as the unit is accurately aligned during manufacture and cannot be re-adjusted unless by skilled operators using special equipment.

For all alignment operations connect the "low" side of the signal generator to the receiver chassis, and keep the generator output as low as possible to avoid A.V.C. action. Also, keep the volume control in the maximum clockwise position.

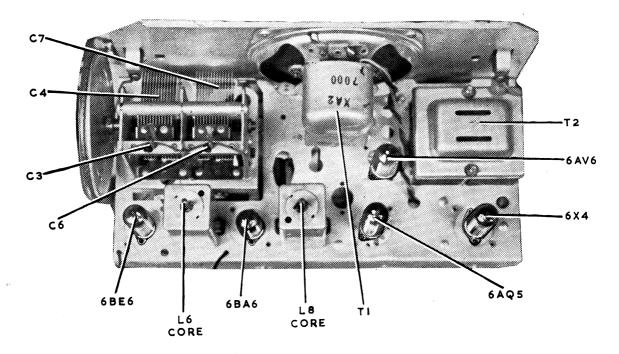
Testing Instruments.

- (1) A.W.A. Junior Signal Generator, type 2R3911, or
- (2) A.W.A. Modulated Oscillator, type J6726. If the modulated oscillator is used, connect a 0.25 megohm non-inductive resistor across the output terminals.
- (3) A.W.A. Output Meter, type 2M8832.

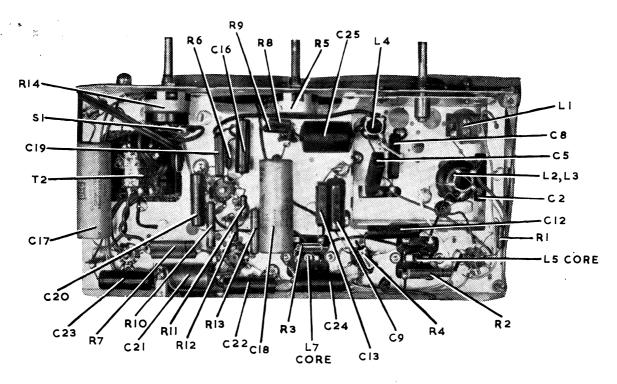
ALIGNMENT TABLE

Alignment Order	Connect "high" side of Generator to:	Tune Generator · to:	Tune Receiver to:	Adjust for Maximum Peak Output.
1	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L8 Core
2	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L7 Core
3	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L6 Core
4	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L5 Core
	Repeat the above adjustmen	nts until the maximum out	put is obtained.	
5	Aerial Lead	600 Kc/s	600 Kc/s	L.F. Osc. Core Adj. (L4)*
6	Aerial Lead	1500 Kc/s	1500 Kc/s	H.F. Osc. Adj. (C6)
7	Aerial Lead Repeat adjustments 5, 6 and	1500 Kc/s 1 7.	1500 Kc/s	H.F. Aer. Adj. (C3)

^{*} Rock the tuning control back and forth through the signal.



CHASSIS TOP VIEW MODEL 539-MA



CHASSIS UNDERNEATH VIEW MODEL 539-MA

Chassis Removal.

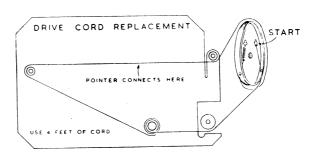
First remove the control knobs by pulling them straight off their spindles.

Remove two recessed nuts from the top of the cabinet back, two screws from underneath the cabinet back and withdraw it.

The chassis is held to the cabinet front by two screws situated under it. Removal of these enables the chassis to be withdrawn. When replacing the chassis in ivory cabinets, make sure that the dial lamps slide correctly into their respective light cowls.

Tuning Drive Cord Replacement.

The accompanying diagram shows the route of the cord and the method of attachment.

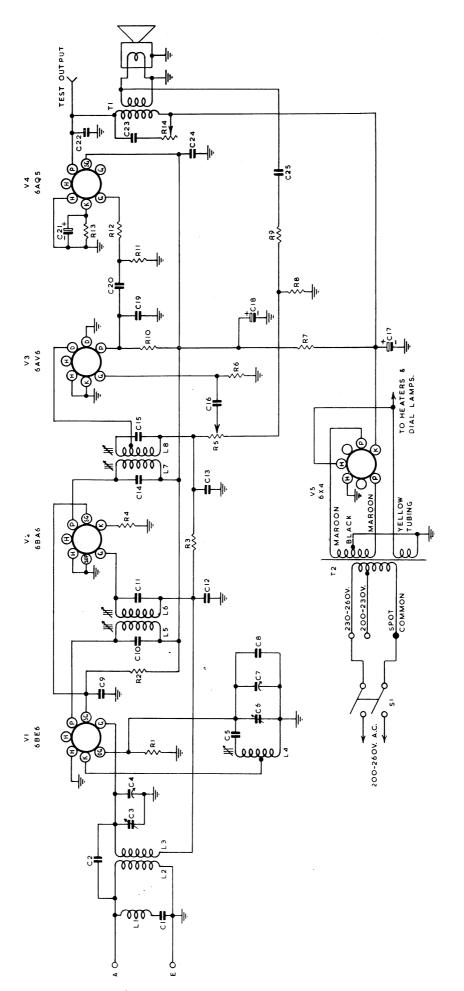


Connection to Power Supply.

The receiver should not be connected to any circuit supplying other than alternating current from 200-260 volts, and at the frequency stated on the label within the cabinet. The power supply connections are shown in the accompanying diagram.

RED DOT INDICATES COMMON CONNECTION FOR ALL VOLTAGES

230-260 200-230
VOLTS VOLTS



CIRCUIT CODE - RADIOLA 539-MA

Code No.	Description	Part No.	Code No.	Description	Part No.
	INDUCTORS		%	2-20 $\mu\mu$ F trimmer (on gang)	
=	I.F. Filter (Including C1)	9382	C	12-430 μμF tuning	26646
12, 13	Aerial Coil 540-1600 Kc/s	15454	ల	9 μμF mica	
L 4	Oscillator Coil 540-1600 Kc/s.		6)	$0.05~\mu F$ paper $400 V$ working	
12, 16	1st I.F. Transformer		C10	100 $\mu\mu$ F silvered mica	
12, 18	2nd I.F. Transformer	25197A		100 $\mu\mu$ F silvered mica	
	RESISTORS		C12	0.05 µF paper 200V working	
R1	20,000 ohms ½ watt		C13	200 μμF mica	
R2	10,000 ohms 1 ,,		C14	100 µµF silvered mica	
R3	2.5 megohms 🚽 ,,		C15	100 $\mu\mu$ F silvered mica	
R4	200 ohms ½ ,,		C16	$0.01~\mu F$ paper 600V working	
R5	1.0 megohm volume control	27949	C17	16 µF 525 P.V. Electrolytic	
R6	10 megohms ½ watt		C18	16 μ F 525 P.V. Electrolytic	
R7	5,000 ohms 2 ,,		C19	100 μμF mica	
R8	- 0		C20	$0.025~\mu F$ paper $400 V$ working	
R9	1,000 ohms ½ ,,		C21	25 μF 40 P.V. Electrolytic	
R10	0.25 megohm 1 "		C22	0.0025 µF paper 600V working	
RII	0.5 megohm ½ "		C23	$0.05~\mu F$ paper $400 V$ working	
R12	50,000 ohms ½ ,,		C24	$0.05~\mu F$ paper $400 V$ working	
R13.	200 ohms 1 ,,		C25	$0.4~\mu F$ paper 200V working	
R14	0.1 megohm tone control (in-			TRANSFORMERS	
	cluding S1)	26441	F	Loudspeaker Transformer	XA2
	CAPACITORS		12	Power Transformer 50-60 C.P.S.	25807
ū	$50~\mu\mu F$ silvered mica			40 C.P.S.	25809
2	4 $\mu\mu$ F mica			LOUDSPEAKER	
ខ	2-20 $\mu\mu$ F trimmer (on gang)			5 inch permanent magnet	AC53
7	12-430 $\mu\mu$ F tuning	26646		SWITCH	
ჯ	440 $\mu\mu$ F padder $\pm 2\frac{1}{2}\%$		SI	Power Switch (on R14)	

D.C. RESISTANCE OF WINDINGS

Winding	D.C. Resistance in ohms
Aerial Coil:	
Primary (L2)	30
Secondary (L3)	4
Oscillator Coil (L4)	5
I.F. Filter (L1)	17.5 *
I.F. Transformer Windings	10
Power Transformer (T2)	
Primary	50
Secondary	450
Loudspeaker Input Transformer (T1)	
Primary	525 or 430
Secondary	†

^{*} In some receivers this reading may be as high as 60 ohms. \dagger Less than 1 ohm.

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations, and it should not be assumed that a component is faulty if a slightly different reading is obtained.

SOCKET VOLTAGES

VALVES	Cathode to Chassis Volts	Screen Grid to Chassis Volts	Anode to Chassis Volts	Anode Current mA	Heater Volts
BE6 Converter	-	75	165	1.8	6.3
BA6 I.F. Amp	1.3	75	165	5.7	6.3
AV6 A.F. Amp., Det., A.V.C.		_	60	0.3	6.3
AQ5 Output	7.0	165	2 50	29	6.3
X4 Rectifier	250	_	235/235 A.C. R.M.S.		6.3

Total H.T. Current = 50 mA.

Measured at 240 volts A.C. supply. No signal input. Volume Control maximum clockwise. Voltmeter 1000 ohms per volt; measurements taken on highest scale giving accurate readable deflection.