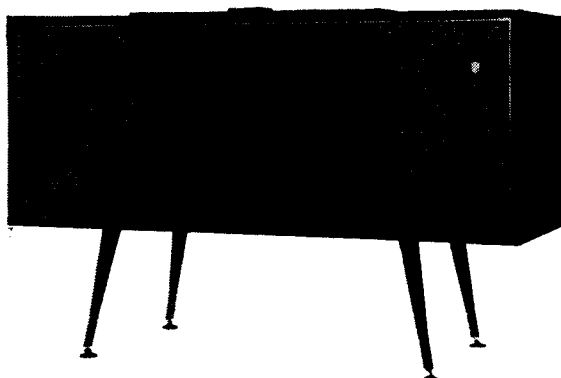


PHILIPS RADIOPLAYER MODEL 223



SPECIFICATIONS

(Subject to alteration without notice)

Power Supply	200/230V, 240/250V, 40-50 c/s
Tuning Ranges	530-1,620 Kc/s
Intermediate Frequency	455 Kc/s
Cabinet	Radiogram
Record Changer (Stereo)	NG1020
Pick-up Head	AG3301
Power Consumption (Total)	60W approx.

Philips No. 23 speaker box may be used as an external second channel speaker unit in conjunction with Model 223.

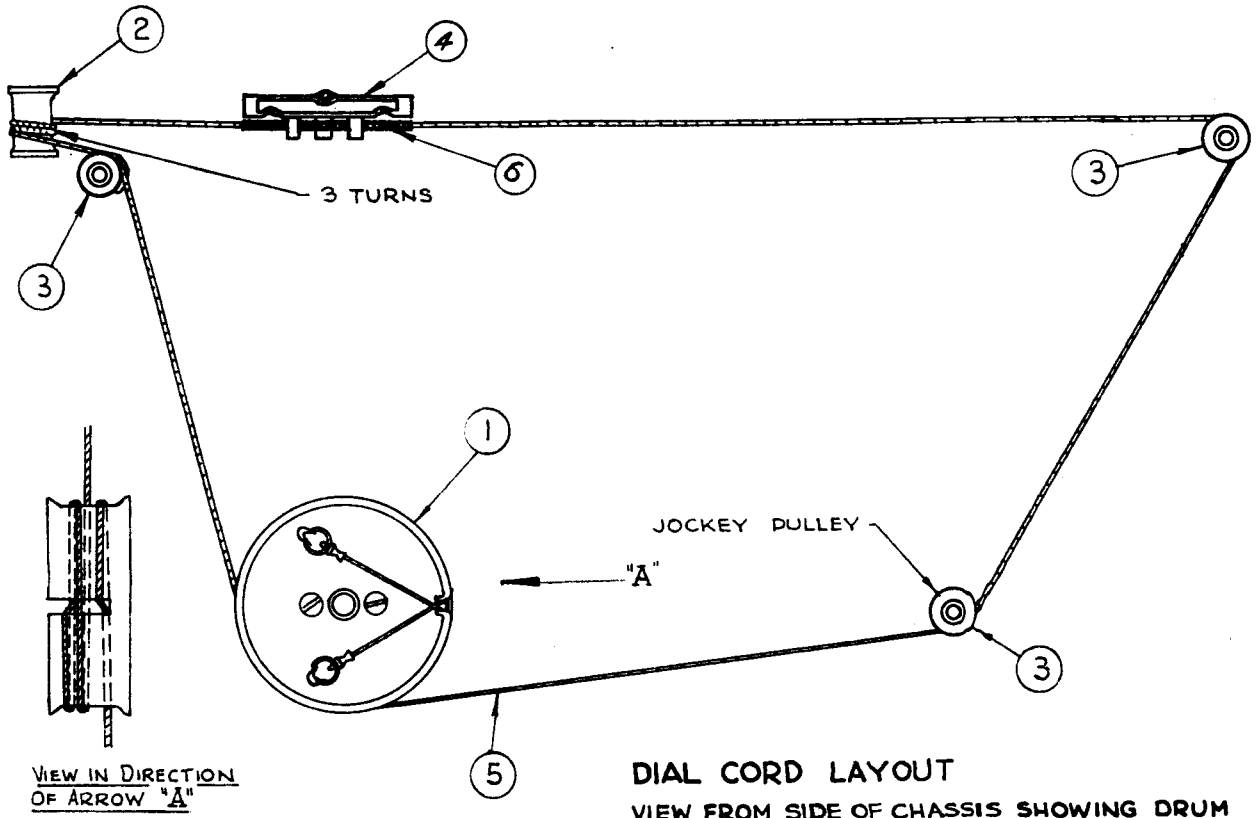
VALVE EQUIPMENT AND VOLTAGE ANALYSIS

Valve Function	Valve No.	Valve Type	Plate Volts	Screen Volts	Osc. P. Volts	Cathode Volts
Frequency Converter	V1	6AN7	217	45	97	
I.F. Amplifier, A.V.C. & Demodulator	V2	6N8	217	45		
Audio Amplifier Power Amplifier	V3A) V3B}	6BM8	75 220	210		14
Audio Amplifier Power Amplifier	V4A) V4B}	6BM8	75 220	210		14
Rectifier	V5	6V4				260
				Unfiltered B+ 238V Filtered B+ 218V		
Dial Lamps (3)	V11, 12, 13	6.3V 0.32A Tubular screw				
Filament Volts, 6.35V. Voltage across R28 1.24V measured with a 20,000 Ω per volt meter						

NOTE: All D.C. voltages measured from socket pin indicated to chassis or across resistor listed, may vary $\pm 10\%$. The receiver should be in a "no signal" condition.

MAINS VOLTAGE ADJUSTMENT.

The power transformer is provided with two mains voltage tapings on the primary winding — 200/230 volts and 240/250 volts — for adjustment to the supply voltage at the point of installation. The receiver is adjusted at the factory to the 240/250 volt tapping.



DIAL CORD LAYOUT

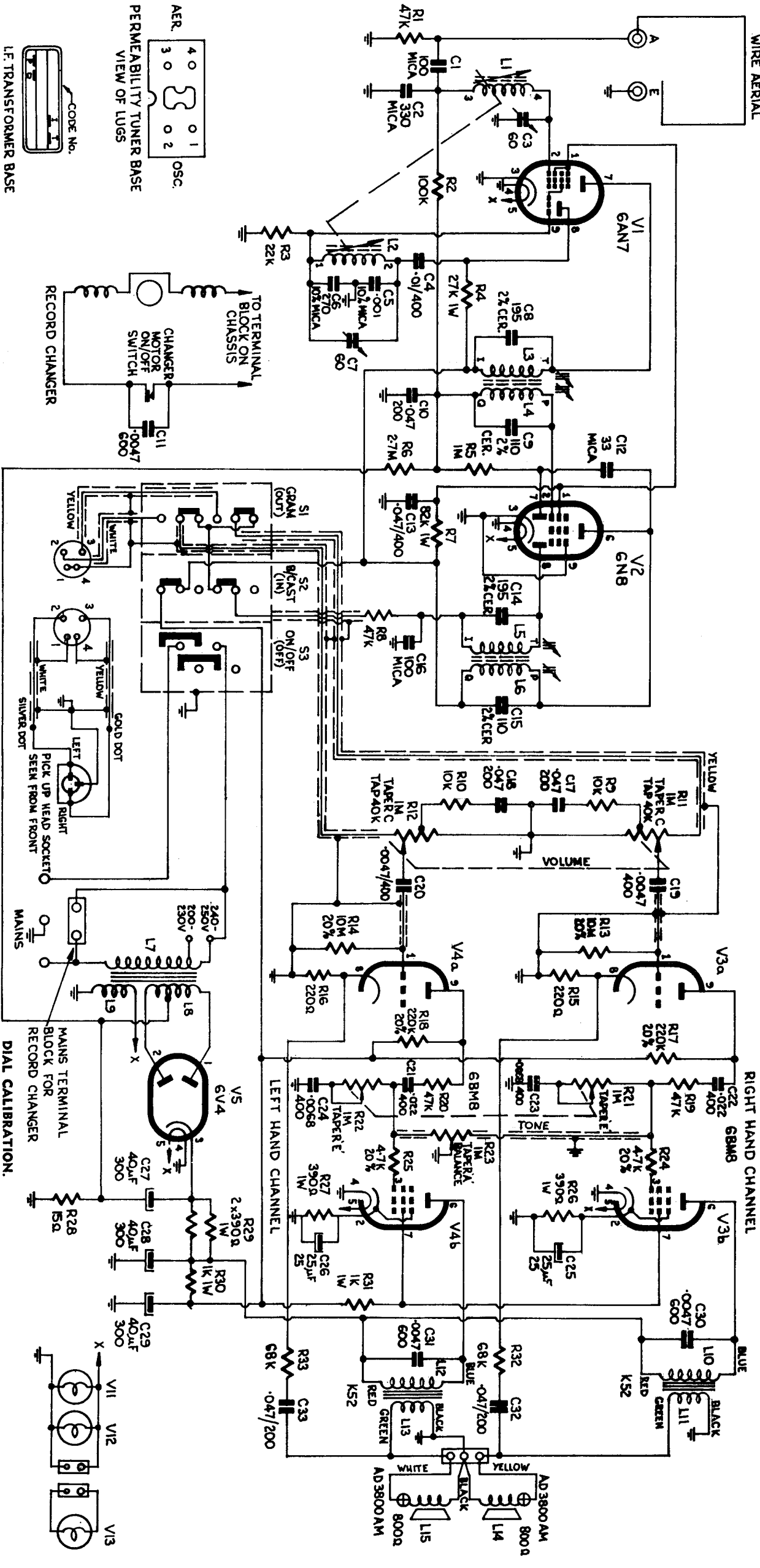
VIEW FROM SIDE OF CHASSIS SHOWING DRUM WITH TUNER IN OPEN POSITION. CORD LENGTH APPROX. 44"



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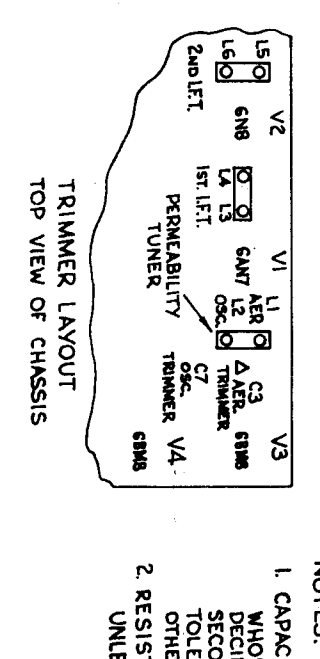
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
C	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
R	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
V	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50



L.F. TRANSFORMER BASE
VIEW OF LUGS

PERMEABILITY TUNER BASE
VIEW OF LUGS

PRIMARY AND SECONDARY WINDINGS
ARE NOT SYMMETRICAL.
CORRECT CONNECTIONS ESSENTIAL



NOTES.

1. CAPACITOR VALUES. WHOLE NUMBERS - PF DECIMALS - μ F SECOND FIGURE - D.C. V.W. TOLERANCE $\pm 20\%$ UNLESS OTHERWISE SHOWN.
2. RESISTORS ARE $\frac{1}{2}W$ 10% UNLESS OTHERWISE SHOWN

VOLTAGE ANALYSIS

VALVE No.	PLATE VOLTS	SCREEN VOLTS	OSC. PL. VOLTS	CATHODE VOLTS	UNFILTERED B+238V	FILTERED B+218V	FILAMENT 6.3V
V1	217V	45	97				
V2	217	45					
V3a	75						
V3b	220	210					
V4a	75						
V4b	220	210					
V5					260V		

MEASURED WITH 20,000 Ω PER VOLT METER.

ALL D.C. VOLTAGES MEASURED FROM CHASSIS.

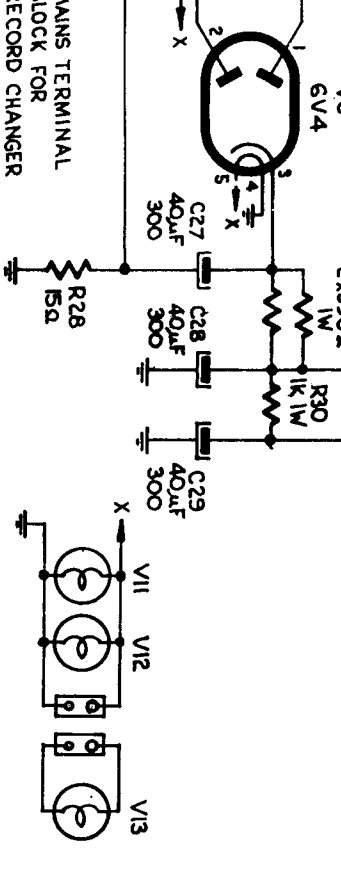
DIAL CALIBRATION.

In the event of an equal calibration error over the entire dial scale, the dial cursor can easily be moved on the dial drive cord to correct the error.

ALIGNMENT.
For I.F.T. and R.F. trimmer locations, refer to circuit diagram inset drawing. Set volume control to maximum, tone control to maximum, treble and balance to central position.

I.F. ALIGNMENT.
Set permeability tuner fully out, screw out iron core of primary (L6), 2nd I.F.T. as far as practicable. Apply a modulated 455 Kc/s via a .01 μ F capacitor to control grid (pin 2) of V1 and peak I.F.T. cores in the following order:—
Secondary of 2nd I.F.T. (L5) Primary of 1st I.F.T. (L4)
Do not repeat any adjustments.

R.F. ALIGNMENT.
Use a standard dummy aerial and apply a modulated R.F. signal to aerial terminal.
Alignment frequencies are as follows, commencing with permeability tuner fully in 530 Kc/s peak oscillator trimmer (C7), 1,500 Kc/s peak aerial trimmer (C3), and 1,000 Kc/s set cursor at this point.



CAPACITORS

No.	Description	Code No.
C1	100pF mica	
C2	330pF mica	
C3	60pF trimmer	49.005.58
C4	0.01 μ F 400VW paper	
C5	0.001 μ F \pm 10% mica	
C6	270pF \pm 10% mica	
C7	60pF trimmer	49.005.58
C8	195pF \pm 2% ceramic }	
C9	110pF \pm 2% ceramic }	
Part of 1st I.F. Transformer		
C10	0.047 μ F 200VW paper	
C11	0.0047 μ F 600VW paper (anti-click capacitor incorporated in record changer)	
C12	33pF mica	
C13	0.047 μ F 400VW paper	
C14	195pF \pm 2% ceramic }	
C15	110pF \pm 2% ceramic }	
Part of 2nd I.F. Transformer		
C16	100pF mica	
C17, 18	0.047 μ F 200VW paper	
C19, 20	0.0047 μ F 400VW paper	
C21, 22	0.022 μ F 400VW paper	
C23, 24	0.0068 μ F 400VW paper	
C25, 26	25 μ F 25VW electrolytic	
C27, 28, 29	40 μ F 300VW electrolytic	
C30, 31	0.0047 μ F 600VW paper	
C32, 33	0.047 μ F 200VW paper	

RESISTORS

No.	Description	Code No.
R1	47,000 Ω $\frac{1}{2}$ W carbon	
R2	100,000 Ω $\frac{1}{2}$ W carbon	
R3	22,000 Ω $\frac{1}{2}$ W carbon	
R4	27,000 Ω 1W carbon	
R5	1M Ω $\frac{1}{2}$ W carbon	
R6	2.7M Ω $\frac{1}{2}$ W carbon	
R7	82,000 Ω 1W carbon	
R8	47,000 Ω $\frac{1}{2}$ W carbon	
R9, 10	10,000 Ω $\frac{1}{2}$ W carbon	
R11, 12	2 x 1M Ω ganged potentiometer (volume) tapped @ 40k Ω CZ.029.339.1	
R13, 14	10M Ω $\frac{1}{2}$ W carbon	
R15, 16, 17, 18	220 Ω $\frac{1}{2}$ W carbon	
R19, 20	47,000 Ω $\frac{1}{2}$ W carbon	
R21, 22	2 x 1M Ω ganged potentiometer (tone) CZ.029.606	
R23	1M Ω potentiometer (balance) CZ.029.338	
R24, 25	4,700 Ω $\frac{1}{2}$ W carbon	
R26, 27	390 Ω 1W	
R28	15 Ω $\frac{1}{2}$ W WW	
R29	390 Ω 2W x 2 (in parallel)	
R30, 31	1k Ω 1W	
R32, 33	68,000 $\frac{1}{2}$ W	

INDUCTORS

No.	Ohms.	Description	Type or Code No.	No.	Ohms.	Description	Type or Code No.
L1	15-16 }	Permeability tuner	CZ.109.002.1	L10	630.0 }	Output Transformer	Rola type K52 CZ.345.070
L2	5.8-6.2 }			L11	65.0 }		
L3	8.0-9.0 }	1st I.F. Transformer	A3.126.84.PA5K	L12	630.0 }	Output Transformer	Rola type K52 CZ.345.070
L4	4.7-5.2 }			L13	65.0 }		
L5	4.7-5.2 }	2nd I.F. Transformer	CZ.320.444.3K	L14		Loudspeaker 8" (High Z) Philips AD3800AM CZ.161.226	
L6	8.3-9.2 }			L15		Loudspeaker 8" (Impedance 800 Ω) Philips AD3800AM CZ.161.226	
L7	19.0 }	Power Transformer	CZ.344.126.2				
L8	180.0 }						
L9	0.5 }						

IMPORTANT! When ordering spare parts, quote **CODE NUMBER** of part and **MODEL NUMBER** of Receiver. In claiming free replacement under **GUARANTEE**, return defective part **PROMPTLY** and quote **MODEL** and **SERIAL NUMBER** of Receiver and **DATE OF PURCHASE**.

MISCELLANEOUS COMPONENTS

Drawing Ref. No.	Description	Code No.	Drawing Ref. No.	Description	Code No.
4	Assy, cursor	CR.480.674		Leg assy., (maple), x4	CR.700.128
	Assy., jockey pulley	CR.371.233		Leg assy., (walnut), x4	CR.700.068
2	Assy., spindle tuning	CR.371.232		Leg assy., (rose mahogany), x4	CR.700.069
	Assy., bracket aerial/earth	CR.262.473		Lid stay assy., (top flap)	CR.285.812
	Back cabinet	CS.462.732		Lid stay assy., (record compart.)	CR.285.813
	Back cabinet, speaker comp. R.H.	CS.462.735		Nut special (handle), x2	CS.271.039
	Back cabinet, speaker comp. L.H.	CS.462.736		Overlay dial assy.	CR.520.009
	Badge "Philips"	A3.357.10		Plate, dial back	CS.034.023
	Bezel (amber)	CS.430.053		Push button switch assy.	A3.298.48
3	Bracket assy., pulley	CR.382.401		Ring, dial cord, x2	CS.281.807
3	Bracket assy., pulley	CR.382.400		Ring 'C' tuning spindle	CS.281.802
	Channel dial scale mtg., x2	CS.424.240		Spacer hex (dial back plate mtg.), x4	CS.213.804
	Channel dial scale mtg.	CS.424.239		Spacer (switch assy. to bracket), x2	CS.284.213
	Clamp, channel mtg., x4	CS.282.490		Shield, dial lamp, x2	CS.050.204
	Clamp, chassis mtg.	CS.282.489		Socket, dial lamp, x2	C/F type 733-8-7 CZ.367.952
5	Dial cord	44" approx.		Screw, special, overlay mtg., x6	CS.258.622
1	Drum dial	CS.360.015		Spring, jockey pulley	CS.210.069
	Dial scale	CS.412.440		Socket 4 pin (pick-up) Teletron type 4QMS/C	
	Escutcheon badge	CS.436.464		Socket, 2 pin bezel light	C/F type 733-16-1
	Grommet clamp (power cord to chassis)			Spring, I.F.T. retaining, x2	A3.652.58
	Ceeco type C/12	CS.282.484		Terminal panel speakers	CZ.375.090
	Ceeco type C/2	CS.422.499		Terminal block (R/C main supply)	CZ.374.205
	Handle, top flap	CR.523.209		Washer, thrust jockey pulley, x2	CS.467.150
	Handle, record compartment	CR.523.210		Wingscrew chassis mtg., x3	CS.258.868
	Knob, assy., tickler	CR.523.776		Wordmark "Stereofidelity"	CS.436.464
	Knob, assy., balance	CR.523.775			
	Knob assy., volume/tone, x2	CR.523.774			

CHASSIS REMOVAL.

Disconnect receiver from mains supply and remove centre and L.H. speaker cabinet backs. Detach speaker leads from terminal strip, record changer mains supply from terminal block and aerial and earth terminal spades. Remove pick-up and bezel lamp lead plugs (trap bezel lead plug behind small slot in speaker compartment side to facilitate chassis replacement).

The three chassis retaining wingscrews (one in L.H. speaker compartment and two under record changer compartment) should now be removed, together with the chassis clamp bracket on L.H. side. Raise chassis from underneath, sufficiently to enable a firm grasp to be obtained underneath the dial back plate, and lift chassis out; care should be taken not to damage the lid during this operation.

NOTE: For dial lamp replacement it is necessary to remove chassis. Replacement is a reversal of the foregoing.

SPEAKER PHASING.

When speaker replacement is necessary, it is essential to determine correct phasing before connecting new speakers into circuit. Reference to the circuit diagram will show that one voice coil terminal of each speaker is marked with \oplus sign, which is designated as the positive side.

To determine the positive terminal, connect a battery across the voice coil; the positive terminal will be connected to the positive side of the battery when the cone movement is out or forward. Speakers must be connected as in the circuit diagram.

EXTERNAL SPEAKER BOX No. 23.

The No. 23 external speaker box is available, if required, to provide a wider sound picture for stereo application. Installation requires the removal of the appropriate loudspeaker from its fitted position in the receiver cabinet, and refitting into the speaker box, also extending the connecting leads to suit the required position.

PHILIPS *Service* notes

To be read

in conjunction with

MODEL 223 SERVICE DATA

GENERAL

Model 223R consists of the Standard 223 Radiogram with the addition of Reverberation Unit, Reverberation Amplifier and Two 10" x 3" Loudspeakers. A Remote Unit, to control the degree of Reverberation applied, is also fitted to the Receiver.

RESISTORS

No.	Description	Type or Code No.
1	820,000 Ω $\frac{1}{2}$ w carbon, 10%	
2	820,000 Ω $\frac{1}{2}$ w carbon, 10%	
3	33,000 Ω $\frac{1}{2}$ w carbon, 10%	
4	4,700 Ω $\frac{1}{2}$ w carbon, 10%	
5	150 Ω $\frac{1}{2}$ w W/W 10%	IRC BW $\frac{1}{2}$
6	270,000 Ω $\frac{1}{2}$ w carbon, 10%	
7	1,000 Ω $\frac{1}{2}$ w carbon, 10%	
8	220,000 Ω $\frac{1}{2}$ w carbon, 10%	
9	500,000 Ω carbon potentiometer, taper C, type Q, with reverse action S.P.S.T. switch	CZ.032.039
10	22,000 Ω $\frac{1}{2}$ w carbon, 10%	
11	10M Ω $\frac{1}{2}$ w carbon 10%	
12	270,000 Ω $\frac{1}{2}$ w carbon, 10%	
13	47,000 Ω $\frac{1}{2}$ w carbon, 10%	
14	470,000 Ω $\frac{1}{2}$ w carbon, 10%	
15	4,700 Ω $\frac{1}{2}$ w carbon, 10%	
16	180 Ω 1w W/W 10%	IRC BW1
17	180 Ω 1w W/W 10%	IRC BW1
18	3,300 Ω 1w carbon, 10%	
19	3,300 Ω 1w carbon, 10%	
20	56 Ω $\frac{1}{2}$ w carbon, 10%	
21	56 Ω $\frac{1}{2}$ w carbon, 10%	

CAPACITORS

No.	Description	Type or Code No.
1	0.001 μ F 600V paper 20%	Ducon TPB
2	1 μ F 350W electrolytic	Ducon ET1B
3	0.001 μ F 600V paper 20%	Ducon TPB
4	4.7nF 600V paper 20%	Ducon TPB
5	15nF 600V paper 20%	Ducon TPB
6	3.3nF 600V paper 20%	Ducon TPB
7	40 μ F 300VW electrolytic	Ducon EE5G
8	40 μ F 300VW electrolytic	Ducon EE5G
9	40 μ F 300VW electrolytic	Ducon EE5G

(Note—nF = nanofarad, i.e. 10^{-9} farad.)

INDUCTORS

No.	Ohms	Description	Type or Code No.
L1	600	13,500 Ω /800 Ω reverb. unit driver transformer CZ.345.081
L2	160	 Rola Q27-1
L5	375	6,000 Ω /7.5 Ω output transformer CZ.345.080
L6	0.75	 Rola K54-1
L9	19.0	Power transformer CZ.344.126
L10	180.0		
L11	0.5		
L21	14.0	Speaker	{ Rola 10-3G, F16, 15 Ω CZ.162.520
L22	14.0	Speaker	{ Rola 10-3G, F16, 15 Ω CZ.162.520

MISCELLANEOUS COMPONENTS

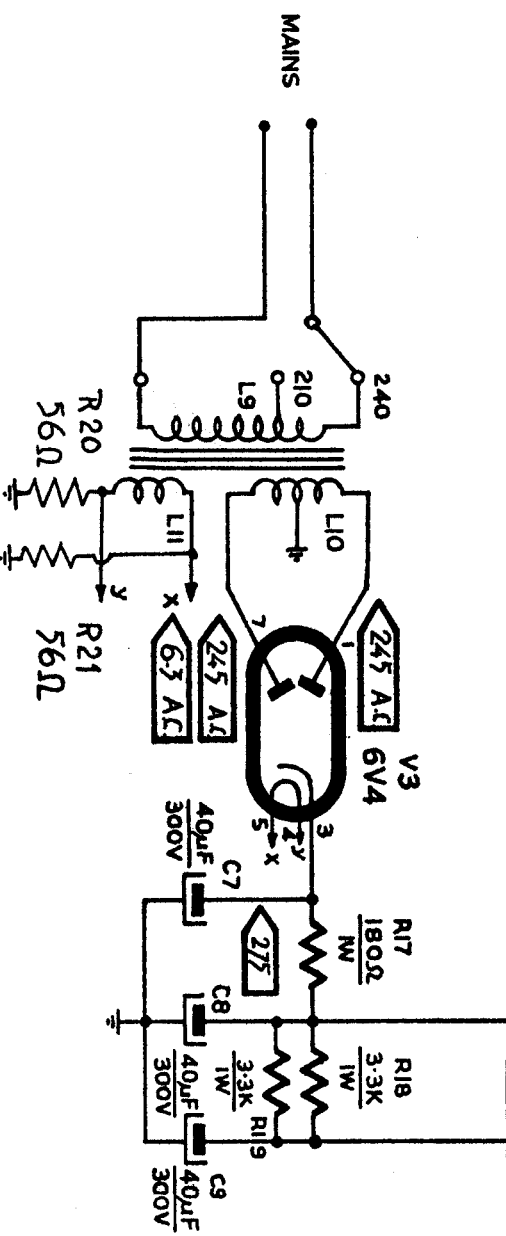
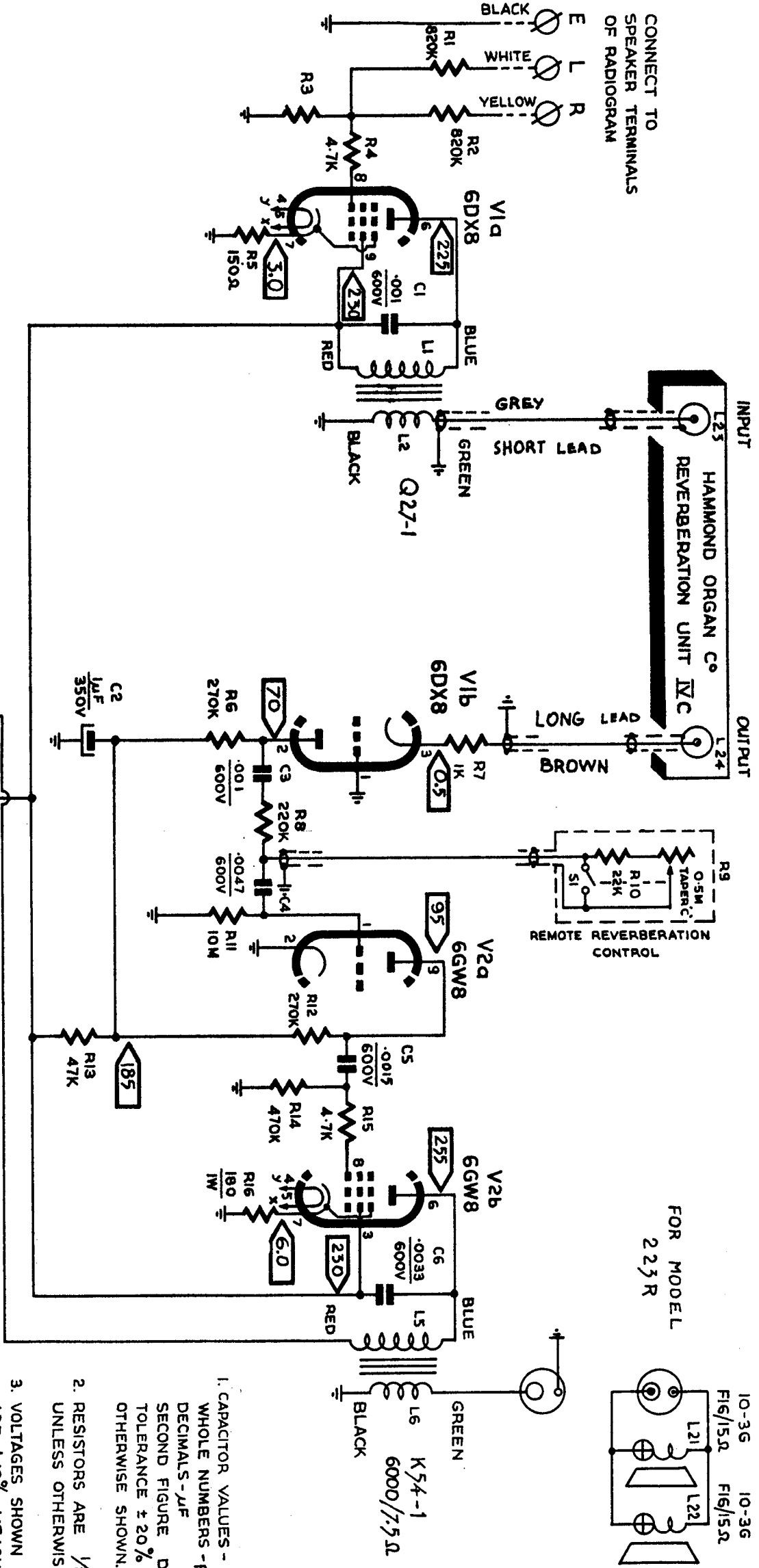
Description	Code No.	Description	Code No.		
Plug, reverb. unit input and output	CZ.365.029	Remote Control Unit Items	Complete unit CZ.401.202		
	(C/F.691-10-1)				
Plug, speaker	CZ.365.108			Body CS.461.830	
	(C/F.691-5-1)			Cap CS.462.749	
Socket, speaker	CZ.370.107			Knob, control CR.523.548	
	(C/F.733-16-1)			Stand CS.233.076	
Socket, valve, 3x	CZ.369.718			Switch potentiometer CZ.032.039	
	(C/F.733-2-25)			Reverberation Unit CZ.171.000	
					Hammond type IV



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R	1	2,3	4	5	20	21	17	6,7,18,19	8,9,10	11	12,13	14	15	16	
C					1		7	8	2	3	9	4			6
L					9,10,11	1,2	3								5,6
V							3	1b	2a						7
															8
V															

CONNECT TO
SPEAKER TERMINALS
OF RADIOGRAM



1. CAPACITOR VALUES -
WHOLE NUMBERS -PF
DECIMALS -μF
SECOND FIGURE DCWW
TOLERANCE ±20% UNLESS
OTHERWISE SHOWN.
2. RESISTORS ARE 1/2W ±10%
UNLESS OTHERWISE SHOWN.
3. VOLTAGES SHOWN
ARE ±10%, MEASURED
WITH 20,000Ω/V METER.

