## TECHNICAL INFORMATION AND SERVICE DATA



# A.W.A. RADIOLA TELEVISION RECEIVER Models 204-T, 205-C and 206-C 

(21 inch, 24 Valves, A.C. Operated)

Issued by Amalgamated Wireless (Australasia) Ltd.

## GENERAL DESCRIPTION

The Models 204-T, 205-C and 206-C are "21-inch," 24 -valve, A.C. operated Television Receivers.

Features of design include: Inter-carrier F.M. system; Ratio Detector, Aluminised Kinescope, Amplified A.G.C., A.F.C. Horizontal Hold, Twin Loudspeakers.

## ELECTRICAL AND MECHANICAL SPECIFICATIONS

PICTURE SIZE: Approximately 261 sq. ins. on a 21ALP4A Kinescope.

TELEVISION CHANNELS: All 10 V.H.F. channels.
(Refer Alignment Procedure)

## INTERMEDIATE FREQUENCIES

Video I.F. Carrier Frequency 36.0 Mc/s

Sound I.F. Carrier Frequency $30.5 \mathrm{Mc} / \mathrm{s}$

POWER CONSUMPTION: 200 watts max.
UNDISTORTED AUDIO POWER OUTPUT: 5 watts max.

## LOUDSPEAKERS-

Models 204-T, 204-TY, 204-TX and 204-TW:
$7^{\prime \prime} \times 5^{\prime \prime}$ Permanent Magnet No. 21034 and
$7^{\prime \prime} \times 5^{\prime \prime}$ Permanent Magnet No. 21045.

## Models 205-C, 206-C:

$9^{\prime \prime} \times 6^{\prime \prime}$ Permanent Magnet No. 21519 and $9^{\prime \prime} \times 6^{\prime \prime}$ Permanent Magnet No. 21520.

Models 205-CZ, 205-CY, 205-CX and 205-CW:
$9^{\prime \prime} \times 6^{\prime \prime}$ Permanent Magnet No. 21177 and
$7^{\prime \prime} \times 5^{\prime \prime}$ Permanent Magnet No. 21045 and
$6 \frac{1}{2}{ }^{\prime \prime}$ Permanent Magnet No. 21178.

## Models 206-CZ, 206-CY:

$9^{\prime \prime} \times 6^{\prime \prime}$ Permanent Magnet No. 21177 and
$7^{\prime \prime} \times 5^{\prime \prime}$ Permanent Magnet No. 21034.
Transformer No. 21147.
V.C. Impedance of combination.
b- 8 ohms at $400 \mathrm{c} / \mathrm{s}$.

VALVE COMPLEMENT:
(1) Radiotron 6BQ7A
R.F. Amplifier
(2) Radiotron 6 U8 ..... R.F. Oscillator and Converter
(3) Radiotron 6AU6 . . . . . . 1st Sound I.F. Amplifier
(4) Radiotron 6AU6 ....... 2nd Sound I.F. Amplifier
(5) Radiotron 6AL5 . . . . . . . . . . . . . . . Ratio Detector
(6) Radiotron 6AV6 . . . . . . . . . . . . . . A.F. Amplifier
(7) Radiotron 6AQ5 ................... A. A.F. Output
(8) Radiotron 6BA6 ....... 1st Video I.F. Amplifier
(9) Radiotron 6CB6 ........ 2nd Video I.F. Amplifier
(10) Radiotron 6CB6 . . . . . . . . 3rd Video I.F. Amplifier
(11) Radiotron 6CB6 ........ 4th Video I.F. Amplifier
(12) Radiotron 6AL5 . Video Detector and A.G.C. Clamp
(13) Radiotron 12BY7 ............... Video Amplifier
(14) Radiotron 6CB6 ............... A. A. A.C. Amplifier
(15) Radiotron 6SN7GTA .... Vertical Sync. Separator and Horizontal Sync. Separator
(16) Radiotron 6SN7GTA ........ . Sync. Amplifier and Vertical Oscillator
(17) Radiotron 6AQ5 ............... Vertical Output
(18) Radiotron 6SN7GTA ..... Horizontal Control and Horizontal Oscillator
(19) Radiotron 6DQ6A ............ Horizontal Output
(20) Radiotron 6AX4GT . . . . . . . . . . . . . . . . . . Damper
(21) Radiotron 1B3GT ........ High Voltage Rectifier
(22) Radiotron 5AS4 . . . . . . . . . . . . . . . . . . . Rectifier
(23) Radiotron 5AS4 ....................... Rectifier
(24) Radiotron 21ALP4A . .................. Kinescope
or (24) Radiotron 21CBP4A ................. Kinescope

| AERIAL INPUT IMPEDANCE |  |
| :---: | :---: |
| Choice-300 ohms balanced, or 72 ohms unbalanced. |  |
| VIDEO RESPONSE | To 4.25 Mc/s |
| FOCUS | Electrostatic (Low Voltage) |
| SWEEP DEFLECTION | Magnetic |
| SCANNING | Interlaced, 625 lines |
| HORIZONTAL SCAN | ING FREQUENCY . . . . . 15,625 c/s |
| VERTICAL SCANNING | FREQUENCY . . . . . . . . . $50 \mathrm{c} / \mathrm{s}$ |
| PICTURE REPETITION | RATE ............ 25 per second |
| OPERATING CONTROLS: |  |
| Channel Selector Fine Tuning | Concentric. |
| Power/Volume Brightness | Concentric. |
| Contrast <br> Horizontal Hold <br> Vertical Hold <br> Tone | Single Controls under Front Panel. |

NON-OPERATING CONTROLS (not including R.F. and I.F. adjusiments)

Height . . . . . screwdriver adjustment under front panel
Vertical Linearity . . . . . screwdriver adjustment under front panel

Horizontal Drive. . . . . . . . . . . rear chassis adjustment
Horizontal Sine Wave . . . . . . . top chassis adjustment
Horizontal Linearity ........ . . rear chassis adjustment
Width
rear chassis adjustment
A.G.C. Control . . . . . . . . . . . . . . rear chassis adjustment

Focus . . . . . . . . . . . . . . . . . . . rear chassis adjustment
Picture Centring . . . . . . . . . above chassis adjustment
Deflection Yoke ........... above chassis adjustment
Ion Trap Magnet . . . . . . . . . . above chassis adjustment

## HIGH VOLTAGE WARNING

OPERATION OF THIS RECEIVER OUTSIDE THE CABINET INVOLVES A SHOCK HAZARD FROM THE RECEIVER POWER SUPPLIES. WORI ON THE RECEIVER SHOULD NOT BE ATTEMPTED BY ANYONE WHO IS NOT THOROUGHLY FAMILIAR WITH THE PRECAUTIONS NECESSARY WHEN WORKING ON HIGH VOLTAGE EQUIPMENT. DO NOT OPERATE THE RECEIVER WITH THE HIGH VOLTAGE COMPARTMENT SHIELD REMOVED. MAKE SURE THAT THE EARTH STRAP BETWEEN THE CHASSIS AND THE KINESCOPE ASSEMBLY IS SECURELY FASTENED BEFORE TURNING THE RECEIVER ON.

## KINESCOPE HANDLING PRECAUTIONS

DO NOT INSTALL, REMOVE OR HANDLE THE KINESCOPE IN ANY MANNER UNLESS SHATTERPROOF GOGGLES ARE WORN. PEOPLE NOT SO EQUIPPED SHOULD BE KEPT AWAY WHILE HANDLING KINESCOPES. KEEP THE KINESCOPE AWAY FROM THE BODY WHILE HANDLING.

When the receiver has been switched off after operating for a time, the kinescope will retain a certain charge. Therefore it is advisable to discharge it before handling.

The kinescope bulb encloses a high vacuum and, due to its large surface area, is subjected to considerable air pressure. Therefore, kinescopes must be handled with more care than ordinary receiving valves.

The large end of the kinescope bulb, particularly that part at the rim of the viewing surface, must not be struck, scratched or subjected to more than moderate pressure at any time. When installing, if the valve sticks or fails to slip smoothly into its socket or deflecting yoke, do not force it, but investigate and remove the cause of the trouble. All Radiotron replacement kinescopes are packed in special cartons and should be left in the cartons until required for installation.

The following adjustments are necessary when turning the receiver on for the first time:

1. Turn the POWER/VOLUME control clockwise to switch the receiver "ON" and set the control near the middle of its range. An interval of about one minute is necessary for the valves to heat before satisfactory operation is obtained.
2. Set the CHANNEL SELECTOR to the desired channel.
3. Turn the FINE TUNING control fully anti-clockwise.
4. Adjust the VOLUME control, until the desired volume is obtained.
5. Turn the BRIGHTNESS control to the extreme anticlockwise position and then clockwise until a pattern appears on the screen.
6. Adjust the VERTICAL hold control until there is no vertical movement of the pattern.
7. Adjust the HORIZONTAL hold control until a picture is obtained.
8. Adjust the FINE TUNING, CONTRAST and BRIGHTNESS controls until the picture contrast and brightness is satisfactory.
9. After switching from one channel to another, it may be necessary to repeat adjustments 4 and 8 .
10. When the set is switched on again after an idle period, it should not be necessary to repeat the adjustments unless the positions of the controls have been altered. If any adjustment is necessary, adjustment No. 8 is generally sufficient. However, if the controls have been altered it may be necessary to repeat adjustments 1 to 8.


## INSTALLATION INSTRUCTIONS

## UNPACKING

These receivers, complete with valves, are packed in cardboard cartons.

Take the receiver from the carton and remove the wooden packing block from the base of the cabinet.

Refer to the label inside the cabinet and make sure that the valves are in their correct sockets and pressed firmly down.

Check to see that the kinescope high voltage lead clip is in place.
Plug the power cable into a 200-240 volts, A.C. Power Point after making sure that the power cable is wired to the correct transformer tap. Refer to the instructions on the cabinet back.

Connect the aerial to be used to the terminals at the rear of the cabinet. The in-built aerial may be used if conditions indicate that satisfactory reception will be obtained.

## AERIAL INPUT

A 300 ohm aerial input is provided. However, by rewiring the matching unit input plug, as shown in the circuit diagram, a 72 ohm co-axial cable may be used.

In locations where a very strong signal is likely to cause overloading of the receiver, an attenuator of the type shown in Fig. 10 should be used.

## INITIAL OPERATION CHECK

Turn the Power/Volume control clockwise to switch the receiver "ON" and check all operations.

This instrument has been accurately aligned by the manufacturer with precision instruments and should require no further adjustments. However, a check should be made of all the various functions and if further adjustments are found necessary the following should be carried out.

## ION TRAP MAGNET ADJUSTMENT

Set the ion trap magnet approximately in the position shown in Fig. 2. Adjust the magnet by moving it backward or forward, at the same time rotating it slightly around the neck of the kinescope, for the brightest raster on the screen. Reduce the brightness control setting until the raster is slightly above average brilliance. Re-adjust the ion trap magnet for maximum raster brilliance. The final touches of this adjustment should be made with the brightness control
at the maximum clockwise position with which good line focus can be maintained.

## DEFLECTION YOKE ADJUSTMENT (Fig. 2)

If the lines of the raster are not horizontal or squared with the kinescope, rotate the deflection yoke until this condition is obtained. Tighten the yoke adjustment nuts.


FIG. 2

## FOCUS ADJUSTMENT (Fig. 3)

This adjustment has been made at the factory and it should only be necessary to re-adjust if the kinescope is replaced. In this case, adjust the forus control (R231) on the rear of the chassis until maximum definition of the line structure of the raster is obtained.


## PICTURE ADJUSTMENTS

It will now be necessary to obtain a test pattern or picture in order to make further adjustments.

When the Horizontal Oscillator and A.G.C. system are operating correctly, it should be possible to synchronise the picture at this point. However, if the A.G.C. control is not adjusted correctly and the receiver is overloading, it may be impossible to synchronise the picture.

If the receiver is overloading, turn R311 (on the rear of the chassis, Fig. 3) anti-clockwise until the receiver operates normally and the picture can be synchronised.

## CHECK OF HORIZONTAL OSCILLATOR ADJUSTMENT

Turn the horizontal hold control to the extreme clockwise position. The picture will be out of synchronisation with a minimum of 12 bars slanting downwards towards the left. Turn the control slowly anti-clockwise. The number of diagonal black bars will gradually reduce and when only $11 / 2$ to 3 bars remain, the picture will synchronise with further slight anti-clockwise rotation of the control. The picture should remain synchronised for approximately two full turns of additional anti-clockwise rotation of the control. Continue to turn the control anti-clockwise until the picture falls out of synchronisation. Turning the control beyond the fall-out position should produce between 2 and 5 bars before motorboating occurs. Motorboating should occur before the extreme anti-clockwise position is reached.

When the receiver passes the above checks and the picture is normal and stable, the horizontal oscillator is correctly aligned. Therefore, the "Horizontal Oscillator Adjustment" may be by-passed.

## horizontal oscillator adjustment

If during the above check the receiver failed to hold synchronisation over two full anti-clockwise turns of the control from the pull-in point, the following adjustments are necessary.

Turning the horizontal hold control anti-clockwise will produce a number of bars before motorboating occurs. Adjust the horizontal sine wave coil (L401) until 3 or 4 bars are present before motorboating occurs, when the horizontal hold control is turned anti-clockwise from the fall-out point.

If it is impossible to synchronise the picture and the A.G.C. system is correctly adjusted, it will be necessary to align the Horizontal Oscillator by the method laid down in the Alignment Procedure.

## CENTRING ADJUSTMENT

The electrostatic focus kinescope is equipped with special centring magnets. These are in the form of two discs mounted on a non-magnetic tube which is placed around the neck of the kinescope at a distance of about $1 / 4^{\prime \prime}$ behind the deflection yoke plate. When the magnets are rotated on the tube so that the levers are opposite, maximum centring effect is produced. To shift the picture, rotate one of the magnets with respect to the other. To shift the picture in the desired direction, rotate the entire centring magnet assembly on the neck of the kinescope. By alternately rotating one magnet with respect to the other, then rotating the entire assembly around the neck of the valve, correct centring of the picture can be obtained.

## WIDTH, DRIVE AND HORIZONTAL LINEARITY ADJUSTMENTS

Adjustment of the horizontal drive control affects the high voltage applied to the kinescope. In order to obtain the highest possible voltage and hence the brightest and best focussed picture, turn the horizontal drive trimmer (C409) anti-clockwise until a bright white line begins to appear in approximately the centre of the raster. Then, turn the control clockwise until the line disappears.

Turn the horizontal linearity control (L402) clockwise until the picture begins to cramp on the right-hand side and then anti-clockwise until the cramping disappears and the best linearity is obtained.

Adjust the width contro! (L404) to obtain correct picture width. This is with the picture extending approximately $3 / 4^{\prime \prime}$ on either side of the kinescope mask and normal picture brightness.

A slight re-adjustment of these three controls may now be necessary to obtain the best linearity.

Adjustments of the horizontal drive control affect the horizontal hold and locking range. Therefore, re-check the oscillator alignment.

## HEIGHT AND VERTICAL LINEARITY ADJUSTMENTS

The height control (R334) has more effecr on the bottom of the picture than the top, tending to give bottom stretch or cramp, depending on the setting of the control. The opposite effect is noticeable with variation of the vertical linearity control (R341) in that it rends to give top stretch or cramp depending on its position. Therefore, to adjust for height and linearity, the two controls should be adjusted in conjunction, so that approximately $1 / 2^{\prime \prime}$ of the picture extends beyond the top and bottom of the kinescope mask while maintaining the best linearity from top to bottom. The centring may have to be adjusted to obtain the above condition.

## A.G.C. THRESHOLD CONTROL

The A.G.C. threshold control (R311) is adjusted at the factory and should not require any further re-adjustment.

To check the adjustment, tune in a strong signal and synchronise the picture. Momentarily remove the signal by switching off the channel and back again. If the picture reappears immediately, the receiver is not overloading, due to incorrect setting of R311. If the picture does not re-appear immediately, or bends excessively, R311 should be re-adjusied.

Turn R311 fully anti-clockwise. The raster may be bent slightly, but this should be disregarded. Now turn R311 clockwise until there is a very slight bend or change of bend in the picture. Then turn R311 anti-clockwise just enough to remove this bend or change of bend.

If the signal is weak, the above method may not work, as it may be impossible to get the picture to bend. In this case, turn R311 clockwise until the snow in the picture becomes more pronounced, then anti-clockwise until the best signal to noise ratio is obtained.

The A.G.C. control adjustment should be made on a strong signal if possible. If the control is set too far clockwise on a weak signal, the receiver may overload when a strong signal is received.

## CHASSIS REMOVAL

To remove the chassis from the cabinet, for repair or the installation of a new kinescope, proceed as follows:

Remove the control knobs by pulling them straight off their spindles.

Disconnect the loudspeaker, aerial, yoke, high voltage cables and kinescope cradle earthing strap.

Disconnect the kinescope socket.
The chassis is held in the cabinet by 5 bolts through the base of the cabinet. Removal of these enables the chassis to be withdrawn.

## KINESCOPE HANDLING PRECAUTIONS

Do not install, remove or handle the kinescope in any manner unless shatter-proof goggles are worn. People not so equipped should be kept away while handling kinescopes.

Keep the kinescope away from the body while handling.

## REMOVAL AND INSTALLATION OF KINESCOPE

(Except $X$ and $W$ models.)
First disconnect the kinescope socket, yoke and high voltage cables.

Loosen 2 winged nuts in the front roof of the cabinet.
Remove the top glass retainer, safety glass and mask.
Remove 4 hexagon screws from the slide rails of the kinescope assembly.

Gently slide the kinescope and cradle out from the front of the cabinet and place face down on a covered table to avoid scratching.

Slide the centring magnet and ion trap magnet from the neck of the kinescope.

Remove the deflection yoke retaining plate and deflection yoke.

Unscrew two turnbuckles on the rods holding the deflection yoke hood to the kinescope bulb.

Loosen two screws on either side of the straps around the kinescope bulb and ease the cradle and deflection yoke hood from the kinescope.

Replace the kinescope by reversing the removal procedure, making sure that the dust seal is in its correct position.

When viewed from the rear of the cabinet, the high voltage contact on the kinescope should be on the right hand side.

When re-tightening the screws on the straps around the kinescope bulb, tighten them evenly and equally.

## SAFETY GLASS REMOVAL

## (Except X and W models.)

Remove the cabinet back and loosen two winged nuts in the front roof of the cabinet.

Remove the top glass retainer and the safety glass will be free to lift out.

When replacing the glass, carry out the above instructions in reverse.

NOTE: A different kinescope mounting and cabinet design is used in the $X$ and $W$ series necessitating a new procedure for kinescope and safety glass removal.

## REMOVAL OF KINESCOPE IN X AND W SERIES

For the console models remove the chassis as described above.

For the table model remove the chassis as described above and both $7^{\prime \prime} \times 5^{\prime \prime}$ speakers.

Remove the three bolts holding the kinescope cradle-one on the roof support and two on the slide rails.

Gently slide the kinescope and cradle assembly out the back of the cabinet and place face down on a covered table to avoid scratching the glass surface.

Unclip the ion trap magnet from the neck of the kinescope ( X model only).

Loosen the yoke clamp and slide the yoke and centring magnet assembly from the neck of the kinescope.

Loosen the holding screws on the strap around the kinescope bulb and ease the cradle off the tube.

Replacing the kinescope is the reverse of the above procedure, making sure that the dust seal is in its correct position.

When viewed from the rear of the cabinet, the high voltage contact on the kinescope should be on the right hand side.

## SAFETY GLASS REMOVAL

Remove the chassis and kinescope in the manner described above. The mask and safety glass are retained by a wooden bar at the base of the mask. Remove the Philips head screw securing this bar. Holding the mask and glass assembly in one hand, remove the wooden bar by sliding it to one side until the opposite end is free of its recess and the bar may then be lifted out. The mask and safety glass are then removed by allowing them to slide downwards and out.

Replacing the safety glass is the reverse of the above procedure.

## RECEIVER LOCATION

The owner should be advised of the importance of placing the receiver in the proper location in the room.

The location should be chosen to agree with the following-
Away from windows so that bright light will not shine directly on the screen or in the viewer's eyes. However, some illumination in the room is desirable.

To give easy access for operation and comfortable viewing.
To permit convenient connection of the external aerial.
Convenient to a power point.
To allow adequate ventilation.

## REPLACEMENT OF FUSES

The 1.5A mains fuse is accessible through a hole in the rear cover at the bottom right hand corner. When replacing this fuse, make certain that the receiver is disconnected from the power mains.

The $375 \mathrm{~mA} \mathrm{~B}+$ fuse is only accessible on removal of the rear cover. Before removing this fuse, ensure that the set is switched off. Even when this is done there is a possibility of shock, if the fuse has blown, due to charge retained by C421. To avoid this, short together the two fuse terminals before attempting to replace this fuse.

## ALIGNMENT PROCEDURE

## TESTING INSTRUMENTS

To properly service the television receiver, it is recommended that the following testing instruments be available-
(1) A.W.A. Television Sweep Generator, type A56036.
(2) A.W.A. Cathode Ray Oscilloscope (C.R.O.), type A56031.
(3) A.W.A. Television Calibrator, type A56057.
(4) A.W.A. Voltohmyst, type A56010.
(5) A.W.A. Universal Measuring Bridge, type A56048.

AUSTRALIAN TELEVISION CHANNELS

| Channel <br> No. | Picture Carrier <br> Freq. Mc/s | Sound Carrier <br> Freq. $\mathrm{Mc} / \mathrm{s}$ | Receiver R.F. <br> Osc. Freq. Mc $/ \mathrm{s}$ |
| :---: | :---: | :---: | :---: |
| 1 | 50.25 | 55.75 | 86.25 |
| 2 | 64.25 | 69.75 | 100.25 |
| 3 | 86.25 | 91.75 | 122.25 |
| 4 | 133.25 | 138.75 | 169.25 |
| 5 | 140.25 | 145.75 | 176.25 |
| 6 | 175.25 | 180.75 | 211.25 |
| 7 | 182.25 | 187.75 | 218.25 |
| 8 | 189.25 | 194.75 | 225.25 |
| 9 | 196.25 | 201.75 | 232.25 |
| 10 | 210.25 | 215.75 | 246.25 |

## SOUND I.F. ALIGNMENT

NOTE: When two positions of the core appear to give the correct adjustment, the following apply:-

* coil tuned with core close to chassis.
$\dagger$ coil turied with core close to can top.
Connect the output of the Television Calibrator to pin 1 of V204 (4th Video I.F.).

Set the Calibrator frequency at $5.5 \mathrm{Mc} / \mathrm{s}$.
Connect the Voltohmyst D.C. probe to pin 1 of V103 and set the range switch at +5 volts D.C.
Adjust the following transformers for a peak output, reducing the input so that the Voltohmyst maintains a reading of +5 volts. T102 secondary (bottom core)*, T102 primary (top core)t, T101 (bottom core)* and T206 (bottom core).*

Disconnect the Voltohmyst probe from V103 and connect it to the junction of R106 and C110.

Re-adjust T102 secondary core for zero voltage reading on the Voltohmyst. The voltage, before re-adjusting, should lie between +0.5 and -0.5 volts.

## VIDEO I.F. ALIGNMENT

Connect a source of -5 volts D.C. bias to the junction of R201 and C204.

Turn the A.G.C. control to the extreme clockwise position.
Connect the Voltohmyst D.C. probe to pin 2 of V206 (Video Amplifier).

Connect the output of the calibrator to the tuner (TP2) through a 1000 pF capacitor using short leads. Set the tuner on Channel 6. Set the fine tuning control to its mechanical centre and check that the oscillator frequency is $211.25 \mathrm{Mc} / \mathrm{s} . \pm 0.5 \mathrm{Mc} / \mathrm{s}$.

Adjust the calibrator to the frequencies shown and adjust the foilowing transformers for a peak output, reducing the input so that the Voltohmyst maintains a reading of approximately -3 volts.

| $33.5 \mathrm{Mc} / \mathrm{s}$ | T204 (bottom core)* |
| :---: | :---: |
| $35.3 \mathrm{Mc} / \mathrm{s}$ | T203 (bottom core)* |
| $31.9 \mathrm{Mc} / \mathrm{s}$ | T202 (bottom core)* |

Adjust the calibrator to the frequencies shown and adjust the following for a minimum output, increasing the input to maintain an output of approximately - 1 volt.

| .5 Mc/s | 202 (bottom core)* |
| :---: | :---: |
| $30.5 \mathrm{Mc} / \mathrm{s}$ | 201 trap (top core) $\dagger$ |
| $37.5 \mathrm{Mc} / \mathrm{s}$ | 201 (bottom core) |

Disconnect the Voltohmyst.
Connect the C.R.O. to pin 2 of V206 (Video Amplifier) using the network shown in Fig. 4.


Connect the sweep generator to pin 1 of V204 (4th Video I.F.). Set the output from the sweep generator at its maximum.

Adjust T205 primary (top core) $\dagger$ and secondary (bottom core) ${ }^{\pi}$ so that the $36 \mathrm{Mc} / \mathrm{s}$. marker falls at $85 \%$ response and the curve is flat topped. The required response is shown in Fig. 5.


FIG. 5

Connect the sweep generator to the aerial input terminals of the matching unit. Use a 4-pin plug for this purpose and keep the leads to the termination of the sweep output cable very short. It is advisable to have on hand a special cable for connection from tuner to sweep generator with a resistive pad (Fig. 12) having balanced connections, direct to the plug.)
Connect a bias source to the A.G.C. terminal of the tuner and set the bias to -3 volts. The I.F. bias remains at - 5 volts. Connect the vertical input of the C.R.O. direct to TP 1 on the tuner with a shielded lead. Earth the shield at the tuner.

## ALIGNMENT PROCEDURE

Set the sweep generator on channel 6 .
Check that the R.F. response as viewed on the C.R.O. conforms with that shown in Figs. 13 and 14.


Connect the "Link Circuit" jig (Fig. 6) to the chassis next to T203. Connect the crystal lead to pin 5 of V201 (1st Video I.F.) and the "earthy" lead to pin 1 of V203 (3rd Video I.F.). Connect the C.R.O. to the output of the crystal probe.

Loosely couple the calibrator to the plate of V201 making sure that this connection does not change the output waveform.

Set the sweep generator output to give 0.1 volts $p / p$ output on the C.R.O. This corresponds to max. sensitivity on the A.W.A. C.R.O. A56031.

Reduce the capacitance of trimmer C201 to a minimum. Adjust T201 secondary (bottom core)* and T2 core (tuner)* for a round topped response with the $36 \mathrm{Mc} / \mathrm{s}$. marker at $80 \%$. T2 affects the marker position whilst T201 affects the tilt of the response top. Increase the capacitance of C201 to give the $31.75 \mathrm{Mc} / \mathrm{s}$. marker at $70 \%$. Repeat this series of adjustments, if necessary, to give the response curve shown in Fig. 7.


Remove the "Link Circuit" jig from the chassis and reconnect the C.R.O. to pin 2 of V206 (Video Amplifier).

Loosely couple the calibrator into the I.F. amplifier by connecting it to the I.F. input shield making sure that the output waveform is unchanged by the connection.

View the overall response with 5 volts peak to peak output and re-adjust T204, T203 and T202 if necessary, to give the $36 \mathrm{Mc} / \mathrm{s}$. marker at $45 \%$, the $31.75 \mathrm{Mc} / \mathrm{s}$. marker at $60 \%$ and a flat topped response. Increase the C.R.O. gain 10 times and check that the accompanying sound ( $30.5 \mathrm{Mc} / \mathrm{s}$.) lies between $2 \%$ and $4 \%$. The required overall response is shown in Fig. 8.


VIDEO I.F. ALIGNMENT
NOTE: All models with "Y" stamped on the back of the chassis are aligned in the following manner. (See circuit page for electrical modifications on this model.)

Connect a source of -5 volts D.C. bias to the junction of R201 and C204.

Turn the A.G.C. control to the extreme clockwise position.
Connect the Voltohmyst D.C. probe to pin 2 of V206 (Video Amplifier).

Connect the output of the calibrator to the tuner (TP2) through a 1000 pF capacitor using short leads. Set the tuner on Channel 6. Set the fine tuning control to its mechanical centre and check that the oscillator frequency is $211.25 \mathrm{Mc} / \mathrm{s} . \pm 0.5 \mathrm{Mc} / \mathrm{s}$.

Adjust the calibrator to the frequencies shown and adjust the foilowing transformers for a peak output, reducing the input so that the Voltohmyst maintains a reading of approximately -3 volts.

| $33.5 \mathrm{Mc} / \mathrm{s}$ | 04 (bottom core)* |
| :---: | :---: |
| $35.3 \mathrm{Mc} / \mathrm{s}$ | T203 (bottom core)* |
| $31.9 \mathrm{Mc} / \mathrm{s}$ | T202 (bottom core)* |

Adjust the calibrator to the frequencies shown and adjust the following for a minimum output, increasing the input to maintain an output of approximately - 1 volt.

| . $5 \mathrm{Mc} / \mathrm{s}$ | ( |
| :---: | :---: |
| $30.5 \mathrm{Mc} / \mathrm{s}$ | L202 (bottom core)* |
| $37.5 \mathrm{Mc} / \mathrm{s}$ | L201 (bottom core)* |

Disconnect the Voltohmyst.
Connect the C.R.O. to pin 2 of V206 (Video Amplifier) using the network shown in Fig. 4.


Connect the sweep generator to pin 1 of V204 (4th Video I.F.). Set the output from the sweep generator at its maximum.

Adjust T205 primary (top core) $\dagger$ and secondary (bottom core) ${ }^{*}$ so that the $36 \mathrm{Mc} / \mathrm{s}$. marker falls at $85 \%$ response and the curve is flat topped. The required response is shown in Fig. 5.


FIG. 5

Connect the sweep generator to the aerial input terminals of the matching unit. Use a 4-pin plug for this purpose and keep the leads to the termination of the sweep output cable very short. It is advisable to have on hand a special cable for connection from tuner to sweep generator with a resistive pad (Fig. 12) having balanced connections, direct to the plug.)

Connect a bias source to the A.G.C. terminal of the tuner and set the bias to -3 volts. The I.F. bias remains at -5 volts. Connect the vertical input of the C.R.O. direct to TP1 on the tuner with a shielded lead. Earth the shield at the tuner.

Set the sweep generator on channel 6.
Check that the R.F. response as viewed on the C.R.O. conforms with that shown in Figs. 13 and 14.


Connect the "Link Circuit" jig (Fig. 6) to the chassis next to T203. Connect the crystal lead to pin 5 of V201 (1st Video I.F.) and the "earthy" lead to pin 1 of V203 (3rd Video I.F.). Connect the C.R.O. to the output of the crystal probe.

Loosely couple the calibrator to the plate of V201 making sure that this connection does not change the output waveform.

Set the sweep generator output to give 0.1 volts $p / p$ output on the C.R.O. This corresponds to max. sensitivity on the A.W.A. C.R.O. A56031.

Reduce the capacitance of trimmer C 201 to a minimum. Adjust T201 secondary (bottom core)* and T2 core (tuner)* for a round topped response with the $36 \mathrm{Mc} / \mathrm{s}$. marker at $80 \%$. T2 affects the marker position whilst T201 affects the tilt of the response top. Increase the capacitance of C201 to give the $31.75 \mathrm{Mc} / \mathrm{s}$. marker at the low-frequency peak of the response. Repeat this series of adjustments, if necessary, to give the response curve shown in Fig. 7.


FIG 7
Some tilt may be necessary to keep the trough within the limits of $5-10 \%$, but this tilt should not exceed $15 \%$.

Remove the "Link Circuit" jig from the chassis and reconnect the C.R.O. to pin 2 of V206 (Video Amplifier).

Loosely couple the calibrator into the I.F. amplifier by connecting it to the I.F. input shield making sure that the output waveform is unchanged by the connection.

View the overall response with 5 volts peak to peak output and re-adjust T204, T203 and T202 if necessary, to give the $36 \mathrm{Mc} / \mathrm{s}$. marker at $45 \%$, the $31.75 \mathrm{Mc} / \mathrm{s}$. marker at $70 \%$ and a flat topped response. Increase the C.R.O. gain 10 times and check that the accompanying sound ( $30.5 \mathrm{Mc} / \mathrm{s}$.) lies between $2 \%$ and $4 \%$. The required overall response is shown in Fig. 8.


FIG. 8

## TUNER ALIGNMENT

NOTE: More recent receivers are equipped with tuners with the aerial matching unit mounted on a bakelite plate within the body of the tuner. Refer to the 207-C, 209-C Service Manual for alignment and layout information on this type.

A tuner unit which is completely out of alignment, due to most unusual circumstances, should be re-aligned by carrying out the procedure listed below in correct order. In cases where only slight re-adjustment is necessary, due to component or valve failure, the tuned circuits associated with them need only be re-adjusted. In such cases, follow the appropriate procedure.


FIG.9B OSCILLATOR ADJUSTMENTS

## ALIGNMENT OF AERIAL MATCHING UNIT

The aerial matching unit is accurately aligned at the factory and no adjustment of the unit should be attempted in the customer's home, since slight mis-adjustment may cause serious attenuation of the signal, especially on channel 1. The R.F. unit is aligned with a particular matching unit in place and if for any reason a new matching unit is installed, the R.F. unit should. be re-aligned.

To align the aerial matching unit, disconnect C7 from the junction of C3 and L4. Remove the aerial matching unit from the tuner and clip it to the side of the chassis. Connect the output of the aerial matching unit, via a 1000 pF capacitor, to pin 1 of V202, keeping the leads as short as possible.

## Remove the 1st Video I.F. valve (V201).

Connect a variable bias source to the junction of R201 and C204 and set the bias to approximately -5 volts. Connect the A.W.A. television calibrator to the aerial input socket (with 72 ohms connections) and adjust its output, until a convenient output is measured at the grid of V206. This convenient output may be negative D.C. volts if measured with the A.W.A. Voltohmyst, or 400 cycle modulation observed on the C.R.O. if a modulated signal is used. Tune the calibrator to $36.0 \mathrm{Mc} / \mathrm{s}$ and adjust the inductance of L1 and L4, by varying the distance between turns, for a minimum output indication.

Remove the 1000 pF capacitor, bias and replace V201.
Connect a 300 ohm $1 / 2$ watt composition resistor from the junction of C3 and L4 to earth with short leads.

Connect the C.R.O. Iow capacitance crystal probe across the 300 ohm resistor and turn the C.R.O. gain to maximum.

Connect the sweep generator to the matching unit aerial terminals with the 300 ohm line plug connections. To prevent coupling reactance from the sweep generator into the matching unit, it is advisable to connect a resistance pad (Fig. 10), constructed with short leads, to the input terminals.


Connect the calibrator loosely to the matching unit terminals. It will be found convenient to use the pad in Fig. 12 for this purpose.

Set the sweep generator to sweep from $42-52 \mathrm{Mc} / \mathrm{s}$. This may be achieved with the A.W.A. Sweep Generator Type A56036 by switching the generator to channel 1 and screw. ing the core in several turns.

Adjust L2 and L3 to obtain the response shown in Fig. 11. (Note that adjustment to L3 affects the shoulder of the response curve, whilst L 2 affects the position of the $46.5 \mathrm{Mc} / \mathrm{s}$ point.)
$100 \%$


FIG. II-AERIAL MATCHING UNIT RESPONSE

Remove the 300 ohm resistor, crystal probe connections, seal L1, L2, L3 and L4 in position and replace covers.

Re-connect C7 to the junction of C3 and L4.

## R.F. ALIGNMENT

For complete tuner alignment the tuner must be removed from the receiver. Disconnect the co-axial lead from the I.F. transformer at the junction of C201 and T201. Extension leads for $\mathrm{B}+$. Filament and Earth connections to the tuner will be required. For final adjustment of oscillator frequencies, the procedure for adjustment of the oscillator with covers in position may be carried out with the tuner mounted in its normal position.

## COMPLETE R.F. ALIGNMENT

Remove cover from tuner.
Connect the sweep generator to the aerial input terminals of the matching unit. Use a 4 pin plug for this purpose and keep the leads to the termination of the sweep output cable very short. (It is advisable to have on hand a special cable for connection from tuner to sweep generator with a resistive pad (Fig. 12) having balanced connections, direct to the plug.)

Connect a bias source to the A.G.C. terminal of the tuner and set the bias to -3 volts while making all adjustments for correct responses. Connect the vertical input of the C.R.O. direct to TP1 on the tuner with a shielded lead. Earth the shield at the tuner.

Terminate the inner connector of the I.F. co-axial cable with a 47 ohm composition resistor.

Adjust C29 if necessary such that the end of the core is level with the outer sleeve when the fine tuning control is turned to the extreme clockwise position.

Switch on the receiver or power supply to the tuner and carry out the following adjustments with the correct voltages: 265 V H.T., 6.3 V Filament and- 3 V Bias.

Switch to channel 6 and turn the fine tuning control to the middle of its range.

Loop an insulated wire from the R.F. input terminal of the calibrator around the 6 U 8 valve with its cover removed.

Switch to channel 10 and adjust L37 to give oscillator frequency of $246.25 \mathrm{Mc} / \mathrm{s}$.

Switch to channel 9 and adjust L38 to give oscillator frequency of $232.25 \mathrm{Mc} / \mathrm{s}$.

Switch to channel 6 and re-adjust C27, if necessary, to $211.25 \mathrm{Mc} / \mathrm{s}$.

Repeat the above procedure until no adjustment is necessary for correct oscillator frequencies on channels 10,9 and 6 within $\pm 0.3 \mathrm{Mc} / \mathrm{s}$. Channel 8 and 7 have no separate frequency adjustment, but the frequency will be found to be $225.25 \mathrm{Mc} / \mathrm{s}$ and $218.25 \mathrm{Mc} / \mathrm{s} \pm .3 \mathrm{Mc} / \mathrm{s}$ respectively, if adjustments of 10, 9 and 6 frequency are carried out correctly. Make sure that the presence of the insulated wire loop from the calibrator does not change the frequencies.


Connect the calibrator to the input pad from the sweep generaior as shown in Fig. 12.
Switch the tuner and sweep generator to channel 6 and adjust the output to give a response pattern on the C.R.O. Detune the core of T2 (convertor I.F. transformer) when adjusting response curves until no variation of curve is observed on the C.R.O. Adjust C11, C14, C16 and C20 for correct response shape, with markers, from calibrator at video and sound carrier frequencies, correctly placed on the response curve. Be sure that the pattern shown on the C.R.O. is not disturbed by a $50 \mathrm{c} / \mathrm{s}$ pick-up. A direct earth strap between tuner, C.R.O. and power supply will eliminate this interference.

The correct adjustment of C11 is indicated by maximum amplitude at a frequency midway between video and sound markers. C16 is adjusted for the required bandwidth on top of the response curve. C20 affects the frequency of the response mainly and C14 the symmetry. C11 also affects symmetry and tilt but should always be adjusted for the maximum output in the centre.

Switch the tuner and sweep generator to channel 10 and adjust the calibrator to give video and sound markers. Adjust L5 for maximum output between video and sound markers and L26, L16 for correct curve. L16 affects mainly the frequency of the response and L26 the symmetry.

Return to channel 6 and observe the response curve. If re-adjustment is necessary, repeat the procedure contained in the previous three paragraphs, until correct response is obtained on channels 6 and 10 without recourse to adjustment. Observe the responses on channels 9, 8 and 7 which should be within the tolerances shown in Fig. 13.


FIG. I3-RESPONSE CURVE TOLERANCES, ALL CHANNELS

Re-check the oscillator frequency adjustment as in the first paragraph of this section. If re-adjustment is necessary, check the response curves of channels 10 and 6 . Re-adjust if necessary.

Then proceed as follows:
Switch to channel 5 and adjust screw in $L 42$ to give oscillator frequency of $176.25 \mathrm{Mc} / \mathrm{s}$.

Switch to channel 3 and adjust screw in $L 44$ to give oscillator frequency of $122.25 \mathrm{Mc} / \mathrm{s}$.

Switch to channel 2 and adjust screw in $L 45$ to give oscillator frequency of $100.25 \mathrm{Mc} / \mathrm{s}$.

Switch to channel 1 and adjust screw in L46 to give oscillator frequency of $86.25 \mathrm{Mc} / \mathrm{s}$.


Switch tuner and sweep generator to channel 5 and spread or close turns of L21 and L31 to give correct curve as shown in Fig. 14. Adjust L10, in the R.F. amplifier grid circuit for maximum response in the centre of the channel. L21 affects the frequency of the response mainly and L31 the symmetry.

Switch to channel 4 and if necessary adjust L22 and L11 for correct response.

Switch to channel 3 and spread or close the turns of L23 and L33 to give approximately the correct response. Spread or close the turns of L12, in grid circuit, for maximum response at the centre frequency which corresponds to the minimum hollow in the top of the curve.

Switch to channels 2 and 1 in turn and adjust-
L24, L34, L13 on channel 2
L25, L35, L12 on channel 1
for correct response curve.
Re-check response curves of channels 10 and 6, and re-adjust C14, C20, L16, L26 if necessary. Then re-check response curves of channels $5,4,3,2$ and 1 .

## FINAL OSCILLATOR ADJUSTMENT

Replace the cover on the tuner unit and with the calibrator R.F. input lead looped around the $6 U 8$ valve, re-adjust C27 on channel 6, L37 on channel 10, L38 on channel 9 for the correct frequency when the fine tuning control is in its central position. Then re-adjust screws through the front of the tuner for correct frequencies on channels 5, 3, 2 and 1.

Check that the correct frequency on all channels is obtained without adjustments when the fine tuning control is rotated $\pm 45^{\circ}$ from its centre position. Check that the oscillator injection voltage, measured with the Voltohmyst D.C. probe at TP2, is between 2.0 and 5.0 volts.

Make sure that the screws retaining the covers are firmly in position and that the covers are well fitted to maintain a low oscillator radiation.

## SPECIAL NOTES

1. Always align with the correct bias of -3 volts which is an average figure of the A.G.C. potential.
2. The cover on the aerial matching unit must be in position whilst adjusting the tuner R.F. responses.
3. The cover of the tuner must be in position when making final adjustment to frequency of local oscillator.
4. Detune the core of T2 (converter I.F. transformer) when adjusting response curves until no variation of the curve is observed on the C.R.O.

## hORIZONTAL OSCILLATOR ALIGNMENT

Normaliy the adjustment of the horizontal oscillator is not considered to be a part of the alignment procedure, but since the oscillator waveform adjustment may require the use of an oscilloscope, it usually can not be done conveniently in the field. The waveform adjustment is made at the factory and normally should not require re-adjustment in the field. However, the waveform adjustment should be checked whenever the receiver is aligned or whenever the horizontal oscillator operation is incorrect.

When no C.R.O. is available the horizontal oscillator may be aligned and checked as follows:

Tune in a station, if available, or, using a generator to provide the appropriate synchronising signals, synchronise the picture by adjusting the horizontal and vertical hold controls respectively. If the picture cannot be synchronised, short circuit the sine wave stabilising coil (L401) and then adjust the horizontal hold control until synchronisation is obtained. Remove the short circuit and adjust the core in L401 until the picture is again synchronised. If synchronisation is still unobtainable, adjust the horizontal hold control slowly, in conjunction with the core in L401, until the picture is synchronised.

Check for over-drive and make any necessary re-adjustments to the horizontal hold control or to the core in the sine wave stabilising coil.

To check if the correct adjustment has been made, turn the horizontal hold control to the extreme clockwise position. The picture should be out of synchronisation, with a minimum of twelve bars slanting downwards to the left. Turn the control slowly anti-clockwise. The number of diagonal black bars will be gradually reduced and when only $11 / 2$ to 3 bars sloping downward to the left are obtained, the picture will synchronise upon slight additional anti-clockwise rotation of the control. The picture should remain in synchronisation for approximately two full turns of additional anti-clockwise rotation of the control. Continue turning the control anticlockwise until the picture falls out of synchronisation. Rotation beyond the "fall-out" position should produce between 2 and 5 bars before motorboating occurs. Motorboating should be reached before the control reaches the extreme anticlockwise position.

If an oscilloscope is available, the procedure is as follows:
Connect the low capacity probe of the C.R.O. to the terminal of L401 which is connected to C406 and R408. Dress the probe at least one inch away from the sine wave coil (L401). Turn the horizontal hold control so that the picture is in synchroni-


FIG. I5-HORIZONTAL OSCILLATOR WAVE FORMS
sation. The pattern on the C.R.O. should be as shown in Fig. 15A. If not, adjust the sine wave coil until nominal waveform, as shown, is obtained. Remove the C.R.O. on completion of this adjustment.

When the receiver passes the above checks and the picture is normal and stable, the horizontal oscillator is properly aligned.

## SENSITIVITY CHECK

A comparative sensitivity check can be made by operating the receiver on a weak signal from a television station and comparing the picture and sound obtained to that obtained on other receivers under the same conditions.
This weak signal can be obtained by connecting the service department aerial to the receiver through a iadder type attenuator pad. The number of stages in the pad depends upon the signal strength available at the aerial. A sufficient number of stages should be inserted so that a somewhat less than normal contrast picture is obtained when the contrast control is in the extreme clockwise position. Only carbon type resistors should be used to construct the pad.

## A.G.C. CONTROL ADJUSTMENT

Disconnect all test instruments excent the oscilloscope which should be connected to pin 7 of V206.

Connect an aerial to the receiver aerial terminals.
Turn the A.G.C. control to the extreme anti-clockwise position.

Tune in a strong signal and adjust the oscilloscope to see the video waveform.

Turn the A.G.C. control clockwise until the tips of sync. begin to be compressed and then anti-clockwise until no compression is obtained.

## RESPONSE CURVES

The response curves referred to throughout the alignment procedure were taken from a production set, but some variations can be expected.

## CRITICAL LEAD-DRESS

1. All leads in the video I.F., sound I.F. and video circuits to be cis short as possible.
2. Any non-insulated carbon resistors to be dressed so as to avoid possible contact with the chassis or other components.
3. Bypass capacitor (C105) under sound I.F. shield to be laid in such a way as to avoid a short to shield.
4. The following components in the video amplifier stage to be kept clear of the chassis and other metal parts in order to avoid excessive stray capacitances: C228, C229, C232, L206, L207, L208, R224, R229.
5. High voltage capacitors $\mathrm{C} 416, \mathrm{C} 417, \mathrm{C} 418$ and C 419 to be dressed so as to avoid possible breakdown to chassis or other components.
6. High voltage leads to the plate of V402 and the side connection of the kinescope to be dressed as far from adjacent metal parts as possible.
7. All high voltage ( 16 KV ) wiring and connections to be kept free of sharp spikes and discontinuities likely to cause corona.
8. Any high wattage resistors (wire wound) to be dressed clear of other components which may be damaged because of fairly high body temperature.
9. Dress power leads away from the volume control and 6AV6 input circuit.
10. When the chassis is mounted in the cabinet, keep the lead to the cathode of the kinescope dressed ciear of the metal parts of the chassis and the high voltage yoke leads.

[^0]| Description. | Part No. | Code No. | Description. | Part No. | Code No. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| MAIN CHASSIS:- |  |  | FINE TUNING ASSEMBLY:- |  |  |
| Anode Cap. H.V. Rectifier |  | 188011 | Detent Mech. Assembly | 40144 |  |
| Anode Cap. and Lead. Horizontal Output | 40044 |  |  |  |  |
| Base, Tuner Mounting | 40727 |  | Guide, Fine Tuning Spring | 40140 |  |
| Bracket, Chassis. Rear Mounting | 40201 |  | Lever Assembly | 40165 |  |
| Bracket, Chassis. Side Mounting | 40214 |  | Retainer, Spring. Fine Tuning | 40141 |  |
| Bracket, Width and Linearity Coils | 40213 |  | Spring, Fine Tuning | 40502 |  |
| Cable, Volume Control | 49711 |  | Spring, Fine Tuning | 40502 |  |
| Clip, Bakelite Mounting |  | 211019 | Spring, Lever | 40500 |  |
| Clip, Chassis Mounting |  | 211022 | Spring, Wiper | 40507 |  |
| Connector, Kinescope Ultor | 40018 |  |  |  |  |
| Coupling, Contrast Control | 40206 |  | MISCELLANEOUS:- |  |  |
| Cover, Power Transformer | 40025 |  | Bracket, Control Box Mounting | 40292 |  |
| Dial Lamp Holder | 4195 |  |  | 40292 |  |
| Dial Lamp Holder Spring | 25773 |  | Cabinet, 204-T-TY | 28141 |  |
| Fuse Holder ( $\mathrm{B}+$ ) | 40209 |  | Cabinet, 204-TX-TW | 37752 |  |
| Fuse Holder (Mains) Screw out |  | 400024 | Cabinet, 205-C-CZ-CY | 28146 |  |
| Fuse Holder (Mains) Pull out | 40845 |  | Cabiner, 205-C-CZ-CY | 28146 |  |
| Insulator, Contrast Control Mounting | 40725 |  | Cabinet, 205-CX-CW | 37753 |  |
| Insulator, H.V. Rectifier Socket Mounting | 40030 |  | Cabinet, 206-C-CZ-CY | 28147 |  |
| Magnet, Centring | 40405 |  | Clamp, Baffle (204-T) | 40728 |  |
| Magnet, Ion Trap | 40247 |  | Clamp, Baffle (204-T) | 40728 |  |
| Plate, ON/OFF-Vol. Brightness | 40200 |  | Control Box Assembly | 40289 |  |
| Plate, Preset Control Mounting | 40196 |  | Cover, Kinescope Base | 40732 |  |
| Plug, Speaker |  | 481215 |  |  |  |
| Retainer, Yoke | 40243 |  | Cradie, Strap Assembly L.H. | 40745 |  |
| Screen, I.F. Input | 40215 |  | Cradle, Strap Assembly R.H. | 40746 |  |
| Screen, Sound I.F. | 40012 |  | Dust Seal, Kinescope | 40731 |  |
| Shield, H.V. Rectifier | 40034 |  |  |  |  |
| Shield, Horizontal Output Transformer | 40036 |  | Glass Retainer. Top | 40715 |  |
| Shield Cover, Horizontal Output Transform | r 40037 |  | Glass Retainer. Bottom | 40717 |  |
| Socket, Kinescope |  | 794598 | Hood Assembly | 40712 |  |
| Socket, 8 Pin Wafer |  | 793036 |  |  |  |
| Socket 7 Pin Less Register |  | 794576 | Hood Cushion | 40714 |  |
| Socket, 7 Pin Less Register Mica Filled |  | 794578 | Hood Support | 40707 |  |
| Socket, 7 Pin with Register |  | 794574 | Hood Support Stud | 40238 |  |
| Socket, 8 Pin Mica Filled |  | 794582 |  |  |  |
| Socket, 9 Pin Mica Filled |  | 794591 | Knob Assembly, Brightness | 40229 |  |
| Spindle, Contrast Control Extension | 40205 |  | Knob Assembly, Channel Selector | 40733 |  |
| Spring, Earthing Deflection Yoke | 40564 |  | Knob Assembly, Fine Tuning | 40226 |  |
| Spring, Contact. Chassis to Base Shield | 40509 |  |  |  |  |
| Terminal Panel, Aeriai | 40411 |  | Knob Assembly, ON/OFF Volume | 40228 |  |
|  |  |  | Knob, Horizontal Hold | 40197 |  |
| TUNER UNIT:- |  |  | Plate, Speaker Mounting (204-T) | 40264 |  |
| Tuner | 40129 |  |  | 40264 |  |
| Bracket, Support | 40724 |  | Mask, Kinescope | 40713 |  |
| Cable, Tuner to I.F. | 49714 |  | Retainer, Horizontal Hold Knob | 40198 |  |
| Cover, Main Body | 40152 |  | Safety Glass | 40701 |  |
| Cover, Front | 40153 |  | Safery Glass | 40701 |  |
| Pin Jack Assembly | 27685 |  | Strap, Earthing. Kinescope Mount to | 40710 |  |
| Terminal Panel Assembly | 40612 |  | Washer, Horizontal Hold Knob | 40199 |  |

## SOCKET VOLTAGES

No signal input. A.G.C. maximum clockwise. All D.C. voltages measured with Voltohmyst. All voltages in Tuner (VI, V2) measured with Voltohmyst with 0.1 megohm resistor in series with the D.C. probe.

* Do not measure.
$\dagger$ Measured with Voltohmyst fitted with high voltage probe.
NOTE: These voltages were ta'ken on a typical chassis, but some variations should be expected on individual chasses.

| Valve No. | Type and Function | Anode to Chassis |  | Screen Grid to Chassis |  | Cathode to Chassis |  | Control Grid to Chassis |  | Remarks |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\begin{aligned} & \text { Pin } \\ & \text { No. } \end{aligned}$ | Volts | $\begin{aligned} & \text { Pin } \\ & \text { No. } \end{aligned}$ | Volts | $\begin{aligned} & \text { Pin } \\ & \text { No. } \end{aligned}$ | Volts | Fin <br> No. | Volts |  |
| vi | 6BQ7A R.F. Amplifier <br> R.F. Amplifier | $\begin{aligned} & 6 \\ & 1 \end{aligned}$ | $\begin{aligned} & 250 \\ & 130 \end{aligned}$ | - | — | $\begin{aligned} & 8 \\ & 3 \end{aligned}$ | $\begin{gathered} 130 \\ 1.2 \end{gathered}$ | $\begin{aligned} & 7 \\ & 2 \end{aligned}$ | $\begin{gathered} 128 \\ 0 \end{gathered}$ |  |
| V2 | 6U8 Converter R.F. Oscillater | $\begin{aligned} & 6 \\ & 1 \end{aligned}$ | $\begin{aligned} & 120 \\ & 230 \end{aligned}$ | $3$ | $120$ | $\begin{aligned} & 7 \\ & 8 \end{aligned}$ | $\begin{gathered} 0 \\ 120 \end{gathered}$ | $\begin{aligned} & 2 \\ & 9 \end{aligned}$ | $\begin{gathered} -2 \text { to }-5 \\ 115 \end{gathered}$ |  |
| V101 | 6AU6 1st Sound I.F. | 5 | 132 | 6 | 132 | 7 | 0.75 | 1 | -0.25 |  |
| V102 | 6AU6 2nd Sound I.F. | 5 | 132 | 6 | 132 | 7 | 0 | 1 | -2.4 |  |
| V103 | 6AL5 Ratio Detector | $2$ | $-8.5$ | 二 | - | $\begin{aligned} & 5 \\ & 1 \\ & \hline \end{aligned}$ | $\begin{aligned} & 2.2 \\ & 8.6 \end{aligned}$ | 二 | - |  |
| V104 | 6AV6 A.F. Amplifier | 7 | 96 | - | - | 2 | . 03 | 1 | $-0.91$ |  |
| V105 | 6AQ5 A.F. Output | 5 | 253 | 6 | 268 | 2 | 11.9 | 7 | 0 |  |
| V201 | 6BA6 1st Video I.F. Amplifier | 5 | 131 | 6 | 131 | 7 | 1.6 | 1 | 0 |  |
| V202 | 6CB6 2nd Video I.F. Amplifier | 5 | 255 | 6 | 255 | 2 | 144 | 1 | 144 |  |
| V203 | 6CB6 3rd Video I.F. Amplifier | 5 | 126 | 6 | 126 | 2 | 0.94 | 1 | 0 |  |
| V204 | 6CB6 4th Video I.F. Amplifier | 5 | 205 | 6 | 137 | 2 | 1.6 | 1 | 0 |  |
| V205 | 6AL5 Video Detector A.G.C. Clamp | $\begin{aligned} & 7 \\ & 2 \end{aligned}$ | $\begin{gathered} -0.91 \\ -0.1 \text { to } \\ +0.4 \end{gathered}$ |  | - | $\begin{aligned} & 1 \\ & 5 \end{aligned}$ | $\begin{aligned} & 0 \\ & 0 \end{aligned}$ | - | - |  |
| V206 | 12BY7 Video Amplifier | 7 | 158 | 8 | 144 | 1 | 0.70 | 2 | $-0.86$ |  |
| V207 | 21ALP4A Kinescope | Side <br> Con- <br> tact | $15.5 \mathrm{KV} \dagger$ | 10 | 420 | 11 | 80 | 2 | 0 to 135 | Pin 2-With variation of brightness control. <br> Side contact-Zero Beam Current. <br> NOTE: Pin $6=550 \mathrm{~V}$ Focus Control maximum clockwise. |
| V301 | 6CB6 A.G.C. Amplifier | 5 | 2 to 8 | 6 | 280 | 2,7 | 135 | 1 | 35 to 50 |  |
| V302A | $\frac{1}{2} 6 S N 7 G T A$ Vertical Sync. Separator | 2 | 70 | - | - | 3 | 0 | 1 | - 6 to - 12 |  |
| V302B | $\frac{1}{2} 6 S N 7 G T A$ Horizontal Sync. Separator | 5 | 280 | - | - | 6 | 140 | 4 | 125 |  |
| V303A | $\frac{1}{2} 6 S N 7 G T A$ Sync. Amplifier | 5 | 50 | - | - | 6 | 0 | 4 | -1 to +1 |  |
| V303B | $\frac{1}{2} 6$ SN7GTA Vertical Oscillator | 2 | 140 | - | - | 3 | 0 | 1 | -34 | With height and linearity controls adjusted for |
| V304 | 6AQ5 Vertical Output | 5 | 250 | 6 | 260 | 2 | 22 | 1 | 0 | correct raster. |
| V401 | 6SN7GTA Horizontal Control 6SN7GTA Horizontal Oscillator | $\begin{aligned} & 2 \\ & 5 \end{aligned}$ | $\begin{aligned} & 280 \\ & 200 \end{aligned}$ | - | $-$ | $\begin{array}{r} 3 \\ 6 \\ \hline \end{array}$ | 1 to 10 0 | $\begin{aligned} & 1 \\ & 4 \end{aligned}$ | $\begin{array}{r} -17 \\ -\quad 90 \end{array}$ | Oscillator frequency approx. $15,625 \mathrm{c} / \mathrm{s}$. |
| V402 | $\begin{array}{\|l} \text { 6DQ6A Horizontal } \\ \text { Output } \end{array}$ | $\begin{aligned} & \text { Top } \\ & \text { Cap } \\ & \hline \end{aligned}$ | $\begin{aligned} & 5.6 \mathrm{KV} \\ & \text { Peak* } \end{aligned}$ | 4 | 160 | 8 | 9.5 | 5 | -25 |  |
| V403 | 1B3GT High Voltage Rectifier | $\begin{aligned} & \text { Top } \\ & \text { Cap } \end{aligned}$ | $\begin{aligned} & \text { 15.5KV } \\ & \text { Peak* } \end{aligned}$ | - | - | 7.2 | $15.5 \mathrm{KV} \dagger$ | - | - |  |
| V404 | 6AX4GT Damper | 5 | 280 | - | - | 3 | $\begin{aligned} & \text { 4.2KV } \\ & \mathrm{eak}^{*} \end{aligned}$ | - | - |  |
| V405 | 5AS4 Rectifier | 4, 6 | 270 A.C. | - | - | 2,8 | 290 | - | - |  |
| V406 | 5AS4 Rectifier | 4, 6 | 270 A.C. | - | - | 2,8 | 290 | - | - |  |

Junction of C413 and C415, 680V D.C.



FIG. 17. UNDER CHASSIS ALIGNMENT ADJUSTMENTS


FIG. 18. TOP CHASSIS ALIGNMENT ADJUSTMENTS


FIG.I9
TUNER LAYOUT


CIRCUIT CODE

CIRCUIT CODE

| CODE No． | description |  | PART No． | FIG．No． | ocation | Code No． | description |  | part No． | FIG．No． | location |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | RESISTORS（continued） |  |  |  |  | RESSISTORS（continued） |  |  |  |  |  |
| R115 | 47 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | F7 | R312 | 2.2 megohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | Q8 |
| R116 | 390 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | ${ }^{\text {D7 }}$ | R313 | 470 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt |  |  |
| R117 | 1 megohm |  | 40736 | 20 | Cl 16 | R314 | 15 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | 19 |
| R118 R119 | ${ }_{680 \mathrm{~K}}^{1 \mathrm{~K}} \mathrm{ohms}$ | $\pm$ | $\frac{1}{2} \frac{1}{2}$ watt | 21 21 | D6 D8 | R315 R316 | 4.7 K ohms 22 K ohms | $\pm 10 \%$ $\pm 10 \%$ | 交 watt | 21 21 | 18 |
| R120 | ${ }_{250}{ }^{680}$ ohms | $\pm 10 \%$ | $\frac{2}{2}$ watt ${ }_{5}$ watts（W．W．） | 21 | E6 | R316 R317 | ${ }_{2} 2 \mathrm{~K}$ ohms | $\pm 10 \%$ | $\frac{1}{2} \frac{1}{2}$ watt | ${ }_{21}^{21}$ | Q13 |
| R121 | 330 ohms | 士 10\％ | 3 watts（W．W．） | 21 | H7 | R318 | ${ }_{270 \mathrm{~K}} \mathrm{ohms}$ | $\pm 10 \%$ | $\frac{1}{2}$ 2 watt | 21 | Q12 |
| R201 | 1 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | K 16 | R319 | 220 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | Q10 |
| ${ }^{\text {R202 }}$ | 4．7K ohms | $\pm 5 \%$ | \％watt（in T201） | 20 | 111 | R320 | 39 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | Q11 |
| R203 | 100 ohms | $\pm 5 \%$ | $\frac{1}{2}$ watt | 21 | 116 | ${ }^{\text {R321 }}$ | 10 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | Q13 |
| R204 R205 | 1 K ohms | $\pm$ | $\frac{1}{2}$ watt | 21 | 118 117 | R322 | ${ }^{680 \mathrm{~K}}$ ohms | $\pm 10 \%$ | 1 watt | 21 | R10 |
| R206 | 150 K ohms | $\pm 10 \%$ | 年 $\frac{1}{2}$ watt | ${ }_{21}^{21}$ | ${ }_{417}$ | R323 R324 | ${ }_{1}^{2.7 \mathrm{~K} \text { ohms }}$ | $\stackrel{\text {＋}}{ \pm}$ | 롤 watt | 21 21 | N8 |
| R207 | 15 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | K18 | R325 | 2.7 K ohms | $\pm 5 \%$ | $\frac{1}{2}$ 2 watt | 21 | F19 |
| R203 | 5.6 K ohms | $\pm 5 \%$ | $\frac{1}{2}$ watt | 21 | J18 | R326 | 8.2 K ohms | $\pm 10 \%$ | watt | 21 | 620 |
| R209 | 1.5 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | 118 | ${ }^{\text {R327 }}$ | ${ }^{27 \mathrm{~K}}$ ohms | $\pm 10 \%$ | 1 watt | 21 | G20 |
| R210 | 12 K ohms | $\pm 5 \%$ | $\frac{1}{2}$ watt | 21 | L19 | R328 | 2.7 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | E19 |
| R211 R212 | 68 ohms | $\pm$ | 2 ${ }^{\frac{1}{2} \text { watt }}$ | 21 21 | N120 | R329 R330 | 1.2 megohm | Vert．Hold $\pm 10 \%$ | 1 watt 40399 | 20 | ${ }_{\text {ch }}$ |
| R213 | 10 ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | M18 | R331 | 10 megohms | $\pm 10 \%$ | $\frac{1}{2} \frac{1}{2}$ watt | 21 | E18 |
| R214 | 1.5 K ohms | $\pm 5 \%$ | $\frac{1}{2}$ watt | 21 | N19 | R332 | 270 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ 1 watt | 21 | S7 |
| R215 | 180 ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | N20 | ${ }^{\text {R3333 }}$ | 150 K ohms | $\pm .10 \%$ | $\frac{1}{2}$ watt | 21 | T8 |
| R216 | 1 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | P18 | R334 | 2.5 megohms | Height | 40367 | 20 | ${ }^{1} 14$ |
| ${ }_{\text {R217 }}$ | 10 K ohms | $\pm$ | ${ }_{2}^{2}$ watts watt（in T205） | 2 | ${ }_{\text {R88 }}$ | R335 R336 | ${ }_{3}^{680 \mathrm{~K}}$ ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | E16 |
| R219 | 1 megohm | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | T19 | R337 | 150 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ 2 watt | 21 | D15 |
| R220 | 3.9 K ohms | $\pm 5 \%$ | $\frac{1}{2}$ watt | 21 | P16 | R338 | 47 K ohms | $\pm 5 \%$ | 2 watts | 21 | D14 |
| R221 | 33 ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | R16 | R339 | 2.2 megohms | $\pm 10 \%$ | $\frac{1}{\frac{1}{2} \text { watt }}$ | 21 | H17 |
| R222 | ${ }^{47 \mathrm{~K}}$ ohms | $\pm 10 \%$ | 1 watt | 21 | N15 | R340 | 220 ohms | $\pm 10 \%$ | 1 watt | 21 | D15 |
| R223 | 220 ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | P15 | ${ }^{\text {R } 341}$ | 1.5 K ohms | Vert．Linearity | 40355 | 20 | C10 |
| R224 | ${ }_{3}^{6.75 \mathrm{~K}}$ ohms | $\pm$ | 10 watts（W．W．） | 21 | R14 | R342 | 150 ohms | $\pm 10 \%$ | 1 watt | 21 | ${ }_{\text {F1 }} 16$ |
| R226 | 15 K ohms | Contrast | ${ }^{2}$ 2 40354 | 20 | N13 | R343 $R 344$ | 1 K ohms | $\pm$ | 2 watts | ${ }_{21}^{21}$ | E13 Gl 15 |
| R227 | 1 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | 111 | R345 | 3.3 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | 17 |
| R228 | 330 K ohms | $\pm 10 \%$ | $\frac{1}{1}$ watt | 21 | M11 | R346 | 15 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | $J 7$ |
| R229 | 470 K ohms | $\pm 10 \%$ | $\frac{1}{2} \frac{1}{2}$ watt | 21 | L12 57 | R401 | 150 K ohms | $\pm 10 \%$ | watt | 21 | 610 |
| ${ }_{\text {R231 }}$ | 2.5 megohms | Focus | 40352 | 21 | $\times 12$ | $\stackrel{\text { R403 }}{ }$ | ${ }_{820 \mathrm{~K}}$ ohms | $\pm 10 \%$ | 2 ${ }^{\frac{1}{1} \text { 2 }}$ watt watt | ${ }_{21}^{21}$ | ${ }_{\text {F9 }}{ }_{\text {F10 }}$ |
| R301 | 120 K ohms | $\pm 5 \%$ | $\frac{1}{2}$ watt | 21 | 116 | R404 | 330 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ i watt | 21 | F10 |
| ${ }^{\text {R } 302}$ | 2.2 megohms | $\pm 5 \%$ | 1 watt | 21 | 516 | R405 | ${ }^{68 \mathrm{~K}}$ ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | E9 |
| R303 | 270 K ohms | $\pm 5 \%$ | $\frac{1}{2}$ watt | 21 | S14 | R406 | 3.9 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | G7 |
| R304 | 100K ohms | $\pm 5 \%$ | $\frac{1}{2}$ watt | 21 | S13 | R407 | 120 K ohms | $\pm 10 \%$ | 1 watt | 21 | E10 |
| R305 | 47K ohms | $\pm 10 \%$ | 1 watt | 21 | T12 | ${ }^{\mathrm{R} 408}$ | 39 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 20 | D12 |
| R306 | 56 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | 512 | R409 | 47 ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | W10 |
| R307 | ${ }^{680 \mathrm{~K}}$ ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | N9 | ${ }^{\text {R } 410}$ | 1 megohm | $\pm 10 \%$ |  | 21 | w9 |
| R308 | 12 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | 21 | T14 | R411 | 100 ohms | $\pm 10 \%$ | 5 watts（W．W．） | 21 | V7 |
| R309 | 470 K ohms | $\pm$ | $\frac{1}{2}$ watt | 21 | W14 $\times 13$ | ${ }_{\text {R41 }}$ | ${ }_{3} 82 \mathrm{~K}$ ohms | $\pm 10 \%$ | 1 watt | 21 | V8 |
| R311 | 500\％ohms | A．G．C． | 2 40351／2 | 21 | $\times 15$ | R414 | 68 K ohms | $\pm 10 \%$ | $\frac{1}{2}$ watt | ${ }_{21}^{21}$ | 17 |

CIRCUIT CODE

CIRCUIT CODE

| CODE No. | DESCRIPTION PART No. | FIG. N | Cation | COde No. | DESCRIPTION | PART No. | FIG. No. | location |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | CAPACITORS (continued) |  |  | TRANSFORMERS |  |  |  |  |
| C231D | 70 UF 450 P.V. Electrolytic | 20 | M10 | 11 | Aerial Matching Transformer | 40156 | 19 | F2 |
| C232 | 0.22 uF 400 V Working $\pm 20 \%$ | 21 | M11 | T2 | Converter I.F. | 40325 | 19 | F12 |
| C301 | 0.47 uF 200 V Working $\pm 20 \%$ | 21 | S16 | T101 | Sound I.F. | 40093 | 20 | V8 |
| C302 | 0.01 uF 400 V Working $\pm 20 \%$ | 21 | T13 | T102 | Ratio Detector | 40077 | 20 | U11 |
| C304 | 0.0015 uF 600 V Working $\pm 20 \%$ | 21 | W14 | T103 | Audio Output | 21435 | 20 | H19 |
| C305 | 0.033 UF 400 V Working $\pm 20 \%$ | 21 | N9 | T201 | Link I.F. | 40072 | 20 | J11 |
| C306 | 330 pF 500 V Working Mica $\pm 10 \%$ | 21 | P9 | T202 | 1st Video I.F. | 40071 | 20 | J9 |
| C307 | 0.0022 uF 600V Working $\pm 10 \%$ | 21 | 19 | T203 | 2nd Video I.F. | 40071 | 20 | K8 |
| C308 | 0.1 uF 400 V Working $\pm 20 \%$ | 21 | Q10 | T204 | 3rd Video I.F. | 40071 | 20 | M8 |
| C309 | 330 pF 500 V Working Mica $\pm 10 \%$ | 21 | Q12 | T205 | 4th Video I.F. | 40075 | 20 | R8 |
| C310 | 0.0068 uF 600 V Working $\pm 20 \%$ | 21 | R11 | T206 | Sound Take Off | 40076 | 20 | S8 |
| C311 | 47 pF Ceramic $\pm 5 \%$ N750 | 21 | P11 | T301 | Vertical Oscillator | 40066B | 21 | D19 |
| C312 C313 | 560 pF 1000 V Working Mica $\pm 10 \%$ | 21 | M8 | T302 | Vertical Output | 40067A | 20 | D9 |
| C314 | 0.0047 UF 400 V Working $\pm 20 \%$ | 21 | G20 | T401 | Horizontal Blocking Oscillator | 40047 | 20 | D12 |
| C315 | 0.027 uF 400 V Working $\pm 10 \%$ | 21 | E19 | T402 | Horizontal Output | 40773 | 20 | V21 |
| C316 | 0.0068 uF 500V Working Mica $\pm 5 \%$ | 21 | F18 | T403 | Power Transformer | 40070C | 20 | N22 |
| C317 | 0.047 UF 600 V Working $\pm 10 \%$ | 21 | E16 |  |  |  |  |  |
| C318 | 0.047 UF 600 V Working $\pm 20 \%$ | 21 | F17 |  |  |  |  |  |
| C319 | 0.001 uF 1600V Working $\pm 10 \%$ | 21 | E12 |  | SWITCHES |  |  |  |
| C320 | 0.068 uF 200 V Working $\pm 10 \%$ | 21 | D15 |  |  |  |  |  |
| C321 C322 | 0.022 uF 1000 V Working $\pm 10 \%$ 0.027 uF 1000 V Working $\pm 10 \%$ | 21 | E14 F14 | Si | Channel Selector |  | 19 | D12 |
| C323 | 0.047 UF 600V Working $\pm 20 \%$ | 21 | ${ }^{\text {F14 }} \mathrm{J}$ | S2 | Channel Selector |  | 19 | D11 |
| C324 | 0.0047 uF 400 V Working $\pm 20 \%$ | 21 | J7 | S3 | Channel Selector |  | 19 | D9 |
| C325 | 0.22 uF 400 V Working $\pm 20 \%$ | 21 | K8 |  | Channel Selector |  | 19 | D7 |
| C401 | $82 \mathrm{pF} \mathrm{1000V} \mathrm{Working} \mathrm{Mica} \pm 10 \%$ | 21 | G10 | S401 | Power/Volume (on R110A) |  | 20 | E22 |
| C402 | 0.047 uF 400V Working $\pm 20 \%$ | 21 | F9 |  |  |  |  |  |
| C403 | 0.022 uF 400 V Working $\pm 20 \%$ | 21 | E10 |  |  |  |  |  |
| C404 C405 | 0.47 UF 200V Working $\pm 20 \%$ | 21 | F9 |  | PILOT LAMP |  |  |  |
| C406 | 0.01 uF 500 V Working Mica $\pm 5 \%$ | 21 | H12 | PLI | 12V, 2.2 watt M.E.S. |  | 20 |  |
| C407 | 0.0012 uF 500V Working Mica $\pm 5 \%$ | 21 | W9 |  | 12V, 2.2 war M.E.S. |  | 20 | B3 |
| C408 | 560 pF 1000 V Working Mica $\pm 10 \%$ | 21 | W8 |  |  |  |  |  |
| C409 C410 | 20-220 pF Trimmer 0.1 uF 600 V Working $+20 \%$ 231i27 | 21 | X9 |  | FUSES |  |  |  |
| C411 | 0.27 uF 200 V Working $\pm 10 \%$ | 21 | V7 |  |  |  |  |  |
| C412 | 0.1 UF 600 V Working $\pm 20 \%$ | 21 | W10 | F402 | . 375 amp . Cartridge |  |  | $R 13$ |
| C413 | 270 pF 1000V Working Mica $\pm 20 \%$ | 21 | R8 |  | 1.5 amp. Cartridge |  | 21 | W2 |
| C414 | 0.047 uF 1000V Working $\pm 10 \%$ | 21 | S8 |  |  |  |  |  |
| C415 | 0.047 uF 1000V Working $\pm 10 \%$ | 21 | Q8 |  |  |  |  |  |
| C416 | 560 pF 1000 V Working Mica $\pm 10 \%$ | 21 | S4 |  | LOUDSPEAKERS |  |  |  |
| C417 | 330 pF 1500 V Ceramic $\pm 10 \%$ | 21 | T10 |  |  |  |  |  |
| C418 | 270 pF 2500V Ceramic $\pm 10 \%$ | 21 | U11 |  | $7 \times 5$ P.M. Table Model | 21045 |  |  |
| C419 C420 | 150 pF 2500 V Ceramic $\pm 10 \%$ 220 pF 2500 V Ceramic $\pm 10 \%$ (in yoke) | 21 | V11 | LS102 LS101 | $7 \times 5$ P.M. Table Model | 21034 |  |  |
| C421 | 90 UF 525 P.V. Electrolytic | 20 | E24 | LS102 | $9 \times 6$ P.M. Console Model | 21519 |  |  |
| C422 | 50 UF 400 P.V. Electrolytic | 20 | J15 |  | fer to front page for complete |  |  |  |

(4MA)


[^0]:    * Less than I ohm.

    The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations and it should not be assumed that a component is faulty if a slightly different reading is obtained.

