PHILIPS RADIOPLAYER

MODEL 198

SPECIFICATIONS

(Subject to alteration without notice)

Tuning Range	 	530—1620 Kc/s
Intermediate Frequency	 	455 Kc/s
Power Supply—Battery	 	9V. Type 276P.
Battery Consumption	 	12mA without signal
		31mA for 50mW outpu



TRANSISTOR EQUIPMENT AND VOLTAGE/CURRENT ANALYSIS

Transistor Function	Transistor	Transistor	Colle	ector	Base	Emitter Volts 0.8 1.5 0.9 1.6		
	No.	Туре	Volts	mA	Volts			
Frequency Converter 1st I.F. Amplifier 2nd I.F. Amplifier 1st Audio Amplifier	TR1 TR2 TR3 TR4	OC44 OC45 OC45 OC71	6.2 5.4 7.1 6.8	0.35 0.75 0.9 0.5	0.85 1.7 1.1 1.8			
2nd Audio Amplifier	TR5	OC71 or OC75	8.4	2.1	2.5	2.36		
Push-Pull Audio Amplifier Push-Pull Audio Amplifier	TR6 TR7	OC72 OC72	9	5.5*	0.26 0.26	0.02 0.02		
A.V.C. Demodulator	D1 D2	OA79 OA79	Germanium diode Germanium diode					

*Combined current of TR6, TR7.

Voltages measured with an "20,000 ohms per volt" meter on the 10V, range.

PRE-SET BIAS ADJUSTMENT

Correct bias for TR6 and TR7 is achieved by adjustment of potentiometer R27, which is chassis mounted directly behind the speaker. An access hole in the chassis, directly beneath the potentiometer facilitates screwdriver adjustment from the rear of the receiver. Set the volume control to the minimum position, and adjust R27 to achieve a combined TR6, TR7 collector current of 5.5mA.

REPLACEMENT OF VOLUME CONTROL KNOB

Remove chassis from case (see "To remove chassis from case"). Unscrew hexagonal securing nut and withdraw potentiometer from mounting bracket, at the same time extract knob from the potentiometer spindle (push fitted).

PUSH-BUTTON SWITCH REPLACEMENT

To replace the push-button switch, remove chassis from case (see "To remove chassis from case") and release switch from mounting brackets (2 screws). Only the complete switch unit is available as a service replacement. Access to the switch contacts is through a cut-out in the front plate.

REPLACEMENT OF SWITCH ESCUTCHEON

The switch escutcheon is secured to the case by two screws, the heads of which are concealed by two decorative plates. Before securing the screws, adjust escutcheon to ensure free travel of the push-buttons. The decorative plates are attached after final assembly by adhesion. Removal of rod aerial from the supporting brackets allows access to the screws inside the case.

TO REMOVE SPEAKER FROM CHASSIS

Remove two screws, one each side of lug strip cut-out in front plate. Remove screw situated bottom corner (securing front plate, speaker, chassis and utilising a spacer). Release screw securing gang support bracket to front plate. Unsolder speaker leads (black lead at lug strip and green lead at chassis). Detach speaker mounting brackets (3 off).

With the receiver face down, raise the chassis sufficiently to clear the speaker magnet, then withdraw speaker from the front plate.

ALIGNMENT

Because of the compactness of this receiver, it is necessary to remove the chassis from the case when re-alignment is necessary (see "To remove chassis from case").

I.F. Alignment

With volume control at maximum and gang in open position (minimum capacity) apply a 455 Kc/s signal through a 0.01 mF capacitor to TR1 base.

Detune 1st and 3rd I.F.T. by screwing in slugs of

L3, L4 and L9. Peak 2nd I.F.T. L7.

Connect a 68,000 ohms resistor from pin 8 of L7 (2nd I.F.T.) to chassis.

Peak 3rd I.F.T. (L9), 1st I.F.T. secondary (L4) and 1st I.F.T. primary (L3).

DO NOT RE-ADJUST SLUGS.

R.F. Alignment

Location of R.F. trimmers is shown as an inset to the circuit diagram. Early receivers were without alignment calibration marks for trimming. A spare dial scale or template made from the existing scale with the closed gang, 600 Kc/s and 1,420 Kc/s alignment positions, would suffice. Future receivers will have alignment calibration marks on the front plate. The existing cursor, if inverted on the tuning capacitor spindle, will make a satisfactory reference pointer. With the gang in a closed position, adjust the cursor to coincide with the horizontal dividing line through the centre of the dial scale. Stations 7ZL and 3XY are reference points for 600 Kc/s and 1,420 Kc/s respectively.

Position receiver on bench with the speaker facing upward, place rod aerial in position as near as possible

to its permanent posture in case.

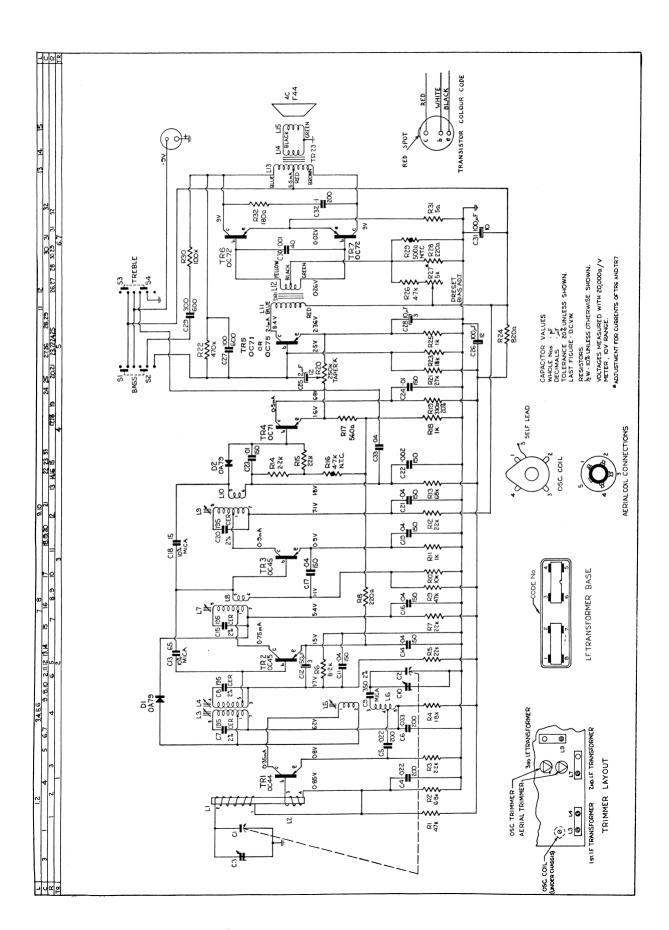
Adjust volume control to maximum and connect generator through a series network comprising a 0.01 mF capacitor and 5,000 ohm resistor to TR1 base.

Alignment frequencies are:-

600 Kc/s (7ZL) peak oscillator coil slug, whilst rocking gang. 1,420 Kc/s (3XY) peak oscillator and aerial

trimmers.

Repeat above trimming procedure.



PARTS LIST

	SERVICE DATA																
	Type or Code No.	CZ.323.040	07 220 440	(1 :050.11)	CZ.330.619	CZ.320.450		CZ.320.451		Type DR1 CZ.345.823	Tyne TR73	CZ.345.059	Type 4C-F44				
COILS	D.C. Resistance Description	1.1-1.3 Rod aerial assembly	5.0-6.0 \ 1e+ 1 ET	5.0-6.0 ∫ 131	$\left\{ \frac{2.2-2.8}{1.1-1.3} \right\}$ Oscillator coil	11.7-14.3 } 2nd 1.F.T.	(0.71	./- 4.3 		275 Driver transformer	.7-9.4) Output transformer	<0.5 \ 400 ohms P-P	Speaker				
	۵ ک	52			L5 L6	L7 11	0			L11 L12			L15				
RESISTORS		R2 6,800 ohms ½W carbon R3, 7, 12,	14 2,200 ohms ½W carbon R4 1,800 ohms ½W carbon R5 15 22 000 ohms 1W carbon	R6 8,200 ohms 2W carbon P8 20 200 ohms 2W carbon P8 20 200 ohms 2W carbon P8 20 200 ohms 1W carbon P8 200 ohms 200 ohms 2W carbon P8	R10 10,000 ohms ½W carbon 10,000 ohms ½W carbon R11, 18, 25 1,000 ohms ½W carbon	R13 68,000 ohms ½W carbon R16 4,700 ohms 20% ½W N.T.C. B8,320,07P/4K7		R19 330 ohms 20% ½W carbon		R21 27,000 ohms ½W carbon R22 470,000 ohms ⅓W carbon				R29 500 ohms 20% ½W N.T.C. B8.320.01P/500E	_		R32 180 ohms ½W carbon
CAPACITORS		capacitor CZ.107.767 30 pF air trimmer CZ.113.700	a) a)	5, Part of I.F. transformers	, 16, 9, 21, 0.04 "F 150V paper	50 µF 12.5V AC5713/50 electrolytic	65 pF \pm 10% mica	15 pF ± 10% mica		0.01 μ F 150V paper 2 μ F 9V electrolytic AC5712/2		oaper	$10 \mu F 3V$ electrolytic AC5710/10	paper	$0.001~\mu$ F $400V$ paper	100 μ F 10V electrolytic	0.1 μF 200V paper
	No. C1, 2	C3, 10	C4, 5 C6	C7, 8, 15, 20	C11, 14, 16, 17, 19, 21,	C12	C13	C18	C22 23	C23, 24 C25	C26	C27	C28	C29	<u> </u>	E	C32

IMPORTANT! When ordering spare parts, quote CODE NUMBER of part and MODEL NUMBER of Receiver. In claiming free replacement under GUARANTE, return defective part PROMPTLY and quote MODEL and SERIAL NUMBER of Receiver and DATE OF PURCHASE.

All tolerances are \pm 10% unless otherwise specified.

All tolerances are \pm 20% unless otherwise specified.

MISCELLANEOUS COMPONENTS

Description	Code No.	Description	Code No.
Badge	CR.531.433	Handle, spring fever red	CR.523.421
Bracket, aerial support, R.H.	CS.231.264	Knob, tuning	CR.523.501
Bracket, aerial support, L.H.	CS.231.263	Knob, volume	CS.432.706
Bracket, gang support	CS.233.581	Plate, handle securing, x2	CS.241.730
Bracket, potentiometer mounting	CS.229.640	Plate, trim, switch escutcheon mounting	
Bracket, switch mounting, x2	CS.233.573	screws, x2	CS.430.952
Bracket, speaker mounting, x3	CS.233 . 591	Scale, dial	CS.412.418
Case, leather, luggage brown	CR.572.550	Shield, chassis	CS.420.422
Case, leather, atmosphere grey	CR.572.555	Spring, I.F.T. mounting, x3	A3.652.58
Case, leather, spring fever red	CR.572.556	Spring, cursor securing	CS.211.032
Clip, grille trim	CS.430.050	Spacer, chassis to front plate	CS.213.292
Cover, handle end, x2	CS.430.410	Speed fix, chassis securing	CH.629.059
Cursor	CS.410.645	Strip, insulating	CS.115.209
Escutcheon, switch	CS.430.049	Strip, chassis securing, x2 (attach to case)	CS.470.272
Foot, case, x4	CS.240.033	Switch, complete, push-button unit	A3.791.13
Grille, moulded	CS.430.955	Trim, grille	CS.430.956
Handle, luggage brown	CR.523.419	Trim, handle cover decorative, x2	CS.430.052
Handle, atmosphere grey	CR.523.420	Wordmark "All Transistor"	CS.436.453

TO REMOVE CHASSIS FROM CASE

Remove tuning knob (push fit). Detach the cursor from the tuning capacitor spindle with the assistance of long-nose pliers. Remove battery pack. Detach handle decorative cover plates (pull out at bottom and slide upward to release) and unscrew chassis retaining screws (one each side of case). Release rod aerial from mounting brackets. Carefully lower the chassis as far as possible and withdraw the bottom section until the switch buttons and volume control knob are clear.

Whilst withdrawing the chassis care should be exercised to ensure damage-free extraction of the switch buttons from the switch escutcheon.

Re-insertion is a reversal of the above method; however, when replacing retaining screws, hold chassis firmly against case front and top. Before final assembly, check tuning gang spindle concentricity with dial scale and ensure free movement of push-buttons and volume control knob in their respective cavities.

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