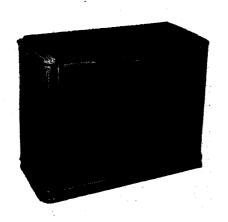
PHILIPS RADIOPLAYER

MODEL 178A

SPECIFICATIONS

(Subject to alteration without notice)



Power Supply	•••••		•••••	200-250V, 40-50 c/s.
Tuning Ranges	, 			530-1,620 kc/s. (B/C) 4.7-9.2 Mc/s. (SW2) 9.1-18.4 Mc/s. (SW1)
Intermediate Freque		·	455 kc/s.	
Cabinet		•••••		Radiogram
Record Changer			•••••	Philips type AG1000.

VALVE EQUIPMENT AND VOLTAGE ANALYSIS

Valve Function	Valve No.	Valve Type	Plate Volts	Screen Volts	Osc. P. Volts	Bias Volts
Frequency Converter	VI	6AN7	235 50 100			
I.F. Amplifier, A.V.C. and Demodulator	V2	6N8	235	65		
1st Audio Amplifier	V3	EF86	55	70		
2nd Audio Amplifier	V4A ¿	12477	95			
Phase Splitter	V4B	12AT7	125	_		
Power Amplifier	V5	6M5	265	235		6.9
Power Amplifier	V6	6M5	265	235		6.9
H.F. Audio Amplifier	V9	6BD7	105 —			1. 7
H.F. Power Amplifier	V10	6M5	225 240		7.7	
Rectifier	V 7	5V4G	Cathode — L15 C.T.,-270V			
Tuning Indicator	V8	EM34	Target 235V			
Dial Lamps (2), bezel lamp	V11, 12,)	6.3V, 0.32A tubular screw			
and gramo. lamp	13 & 14	<u>}</u>	·			·
	Volta	ge across R54	1, -2.3V		•	

NOTE: These voltages are measured with an "1,000 ohms per volt" meter and may vary ± 10% from the figures quoted. They are measured from the socket points indicated to chassis, or across the resistor listed. The receiver should be in a "no signal" condition.

Published by Philips Electrical Industries Pty. Ltd.

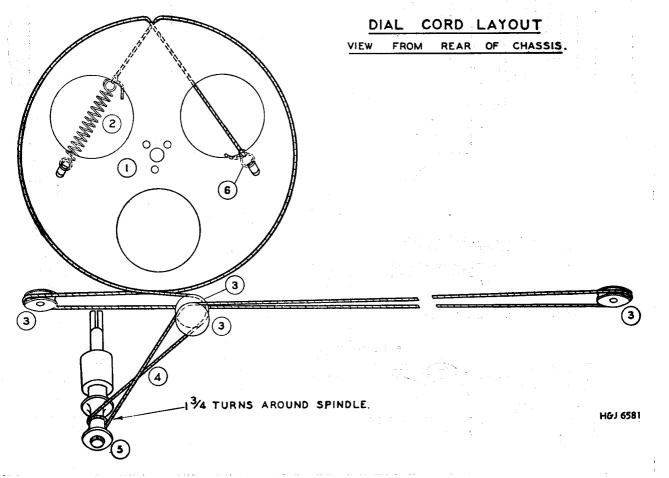
Sydney — Melbourne — Brisbane — Adelaide — Perth

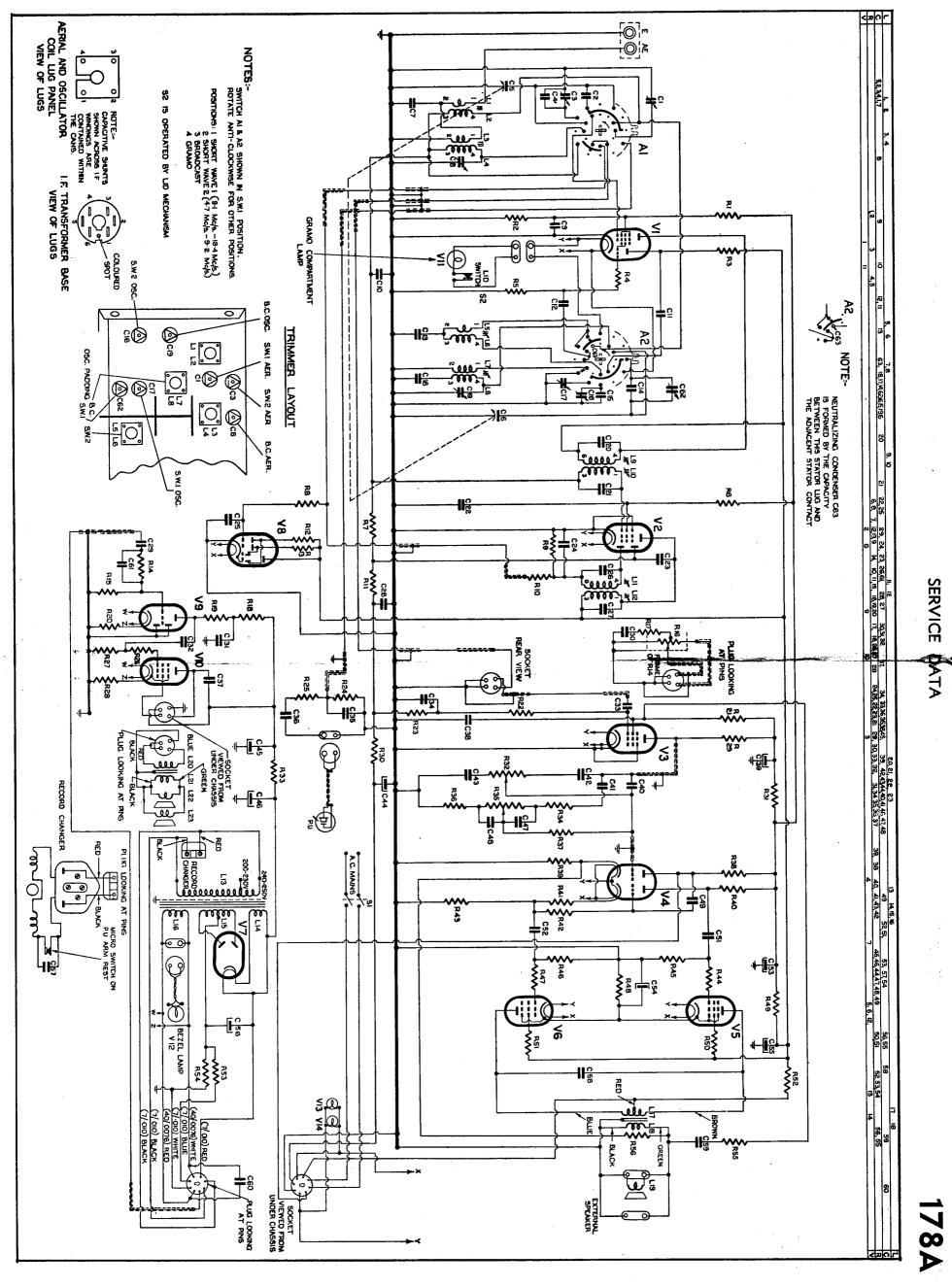
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SERVICE DATA

MISCELLANEOUS COMPONENTS

No. on Di	al Cord		No. on Dial Cord	1
Layout D	Drawing Description	Code No.	Layout Drawing Description	Code No.
	Assembly, cursor	CR.480.659	Lampholder, compartment lamp	C/F733-8-1
5	Assembly, tuning spindle	CR.371.331	— Lampholder, bezel lamp	CZ.367.920
	Assembly, W/C clicker	CR.450.046	Plug, male (gramo. unit power)	CZ.365.115
	Badge, Philips	CR.531.408	Plug, 2 pin polarised, 4x	C/F691-5-1
_	Bank, W/C switch (A1)	CZ.200.062	————Plug, 4 pin (speaker)	PS14
	Bank, W/C switch (A2)	CZ.200.063	3 Pulley, dial, 4x	CS.359.602
.	Bank, on/off switch	CZ.210.108	Scale, dial	CS.412.396
	Bezel (green)	CS.430.025	- Socket, female (gramo unit	
<u></u>	Clip, spring (on/off knob)	CS.281.832	power)	CZ.365.116
4	Cord, dial drive 63" of	cord required	Socket, valve (noval)	C/F732-2-14
1	Drum, dial	CS.360.007	— Socket, valve (octal)	C/F733-2-11
	Knob, control, 4x	CR.523.693	 Socket, 2 pin polarised, 4x 	C/F733-16-1
	Knob, volume control	CS.432.629	— Socket 4 pin (speaker)	S\$24
-	Knob, on/off switch	CR.523.711	2 Spring, dial drum	CS.210.021
· \ —	Lampholder, dial lamps, 2x	CZ.367.900	— Switch, lid	Alpha type S





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ALIGNMENT.

During alignment, set volume control at maximum and both tone controls in their mid-position. With the tuning gang fully closed, set the dial cursor at 120 on the relocation scale.

I.F. channel alignment is carried out in the following manner—

Connect a shunt capacitor of 100 pF from 6N8 signal grid to chassis.

Trim in order:

Secondary 2nd I.F.T.

Primary 2nd I.F.T.

Primary 1st I.F.T.

Check the above adjustments.

Remove the capacitive shunt and trim secondary 1st I.F.T.

Adjustable cores for the secondaries of the I.F. transformers are located in the tops of the cans, those for the primaries are in the bottom of the cans.

The trimmer layout drawing is shown as an inset to the circuit diagram drawing.

B/C band alignment frequencies are: 1,420 kc/s, 3XY (oscillator and aerial trimmers) and 600 kc/s, 7ZL (slug padding with gang rocking).

On the short wave bands, the oscillator frequency is higher than signal frequency, so of the two signals tunable on the receiver, the high frequency one is correct. In short wave alignment, SW2 band (4.7-9.2 Mc/s) should be adjusted first before attempting alignment of SW1 band.

SW2 band alignment frequencies are 4.825 Mc/s (small white triangle), (slug padding) and 8.9 Mc/s (small white triangle), (oscillator and aerial trimmers).

SW1 band alignment frequencies are 9.65 Mc/s (small green triangle), (oscillator padding capacitor) and 17.8 Mc/s (small green triangle), (oscillator and aerial trimmers).

DIAL CALIBRATION.

If it is required to correct dial calibrations for an equal error on all stations, provision is made for moving the cursor assembly with respect to the dial cord. Loosen the clamping screw, make the necessary adjustment to the cursor position and securely retighten the clamping screw.

MAINS VOLTAGE ADJUSTMENT.

The power transformer is provided with two mains voltage tappings—200/230 volts and 240/250 volts—for adjustment to the supply voltage at the point of installation. The receiver is adjusted at the factory to the 240/250 volts tapping.

TO REMOVE CHASSIS FROM CABINET.

Remove the power plug from the mains outlet socket. Remove the six control knobs (a firm pull is all that is necessary). Remove the cabinet back and aerial and earth terminal panel. Withdraw the five plugs along the back of the chassis from their respective sockets. The chassis is held to the cabinet by four screws, two at the top of the dial back plate and two at the rear of the chassis. Removal of these four screws allows the chassis to be withdrawn.

To remove the sub-chassis, withdraw the three plugs from their respective sockets, remove the four screws which mount the sub-chassis.

To remove the volume control potentiometer, remove the strip panel at the back of the cabinet; after the volume knob is removed it is possible to remove the potentiometer mounting nut. The potentiometer may now be withdrawn from the housing.

Replacement of these units is a reversal of the above procedure.

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PARTS LISTS

CAPACITORS	RESISTORS			
No. Description Code No.	No. Description Code No.			
C1, 3, 8, 16,	R1 47,000 ohms 1W carbon 10%			
17, 62 30 pF air trimmer CZ.113.700	R2, 3 33,000 ohms 1W carbon			
C2 180 pF mica 1% CZ.065.722	R4 100 ohms ½W carbon			
C4 120 pF mica 2½% CZ.066.139	R5 33,000 ohms ½W carbon 10%			
C5-6 2 gang tuning CZ.107.746	R6 82,000 ohms 1W carbon 10%			
C7, 24 100 pF mica	R7, 8, 11 2.2 megohms ½W carbon			
C9, 51 0.02 mF 400V paper	R9, 12, 13,			
C10, 28 0.05 mF 200V paper	14, 22,			
C11, 12 100 pF mica 10%	23 1 megohm ⅓W carbon			
C13 0.0045 mF mica 10%	R10, 15, 18,			
C14 170 pF mica 1% CZ.065.727	19, 24,			
C15 110 pF mica 2½% CZ.066.140	29, 34, 37 100,000 ohms ½W carbon			
C18 475 pF mica 2% CZ.066.119	R16 0.5 megohm, tapped at			
C19 60 pF air trimmer 49.005.58	40,000 ohms, carbon			
C20, 21 Part of 1st 1.F.T.	potentiometer CZ.029.148			
C22, 49 0.01 mF 400V paper	R17 22,000 ohms ½W carbon			
C23 30 pF mica	R20 3,300 ohms ½W carbon 10%			
C25, 30, 48, 52 0.02 mF 200V paper	R21, 30 0.33 megohm ½W carbon			
C26, 27 Part of 2nd I.F.T.	R25, 42, 45,			
C29, 32 0.001 mF 600V paper	46 0.47 megohm ½W carbon			
C31 0.1 mF 400V paper	R26, 31, 38, 44, 47 47,000 ohms ½W carbon			
C33, 57, 58,	R27, 53 0.22 megohm ½W carbon			
59 0.01 mF 600V paper	R28 270 ohms ½W Carbon 10%			
C34, 60 0.1 mF 200V paper	R32 1 megohm carbon			
C35 700 pF mica 10%	potentiometer CZ.029.312			
C36 0.002 mF 600V paper	R33, 52 1,000 ohms 1W carbon 10%			
C37 500 pF mica	R35 1 megohm carbon			
C38 0.03 mF 400V paper	potentiometer CZ.029.311			
C39 8 mF 350V electrolytic	R36 10,000 ohms ½W carbon			
C40 20 pF mica	R39 1,000 ohms ½W carbon 10%			
C41 0.05 mF 400V paper	R40, 43 47,000 ohms ½W carbon 10%			
C42 150 pF mica 10%	R41 2,200 ohms ½W carbon 10%			
C43 0.0015 mF mica	R48 82 ohms 1W W/W 10%			
C44, 54 25 mF 10V electrolytic	R49 10,000 ohms 1W carbon			
C45, 53, 55,	R50, 51 47 ohms ½W W/W 10%			
56 24 mF 450V electrolytic C46 16 mF 450V electrolytic	R54 18 ohms ½W W/W 10%			
C47 0.002 mF 400V paper	R55 1.5 megohms ½W carbon			
C61 50 pF mica	R56 22,000 ohms ½W carbon 10%			
All tolerances are ± 20% unless otherwise	All tolerances are ± 20% unless otherwise			
specified.	specified.			

COLLS

No.	Ohms	Description	Code No.	No.	Ohms	Description	Code No.
L1 L2	1.0-1.4 } <0.5 }	S/W aerial coil	CZ.323.028	L13	13-18 (0.5)	Power transformer	CZ.344.090
L3 L4	25-33 \ 1.7-2.3	B/C aerial coil	CZ.323.024	L15 L16	105-145 <0.5	rower transformer	C2.544.090
L5 L6	<0.5 <0.5	S/W oscillator coil	CZ.330.615	L17 L18	}	Output transformer 7,000 ohms p-p	type BRL33
L7 L8	1.0-1.4	B/C oscillator coil	CZ.330.600	L19		Speaker	type 12-0, F22
L9	11.5-12.5	1st I.F. transformer	CZ.320.429	L20 L21	}	Output transformer 7,000 ohms	type 5F, F87 type EBG68
Lii	11.5-12.5 }	2nd 1.F. transformer	CZ.320.430	L22 L23	}	Speaker Speaker	type 5F, F87 type 5F, F87

IMPORTANT! In ordering spare parts, quote CODE NUMBER of part and MODEL NUMBER of Receiver. In claiming free replacement under GUARANTEE, return defective part PROMPTLY and quote MODEL and SERIAL NUMBER of Receiver and DATE OF PURCHASE.