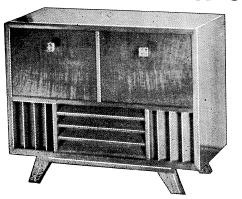
Gramo. Unit

PHILIPS RADIOPLAYER MODEL 176 SPECIFICATIONS

(Subject to alteration without notice)



VALVE EQUIPMENT AND VOLTAGE ANALYSIS

Philips type AG1000.

Valve Function	Valve No.	Valve Type	Plate Volts	Screen Volts	Osc. P. Volts				
Frequency Converter	V1	6AN7	205	57	48				
I.F. Amplifier	V2	6BH5	205	5 7					
Demodulator, A.V.C. & Audio Amplifier	V3	6BD7	62						
Push-Pull Power Amplifier	V4	6M5	260	205					
Push-Pull Power Amplifier	V5	6M5	260	205					
Rectifier	V6	6V4	Cathode	L18 C.T.	8 C.T., 271V.				
Dial Lamps	V11, V12	6.3V, 0.32A. tubular screw							
Voltage across R18, -6.4V.									

NOTE: These voltages are measured with an "1,000 ohms per volt" meter and may vary \pm 10% from the figures quoted. They are measured from the socket points indicated to chassis or across the resistor listed. The receiver should be in a "no signal" condition.

TO REMOVE CHASSIS FROM CABINET.

Remove the power plug from the mains outlet socket. Remove the four control knobs (a firm pull is all that is necessary). Remove the cabinet back. Remove the aerial and earth terminal panel and unclip the leads from the cabinet.

Remove the pick-up, speaker and gramo. unit power plugs from their respective sockets. Remove the two screws at the top of the dial back plate and the two screws at the back of the chassis. The chassis may now be withdrawn from the cabinet.

The replacement of the chassis is a reversal of the above procedure. Care should be taken to see that the front edge of the side chassis flange engages under the lip of the front mounting bracket.

MAINS VOLTAGE ADJUSTMENT.

The power transformer is provided with two mains voltage tappings on the primary winding—200/230 volts and 240/250 volts—for adjustment to the supply voltage at the point of installation. The receiver is adjusted at the factory to the 240/250 volts tapping.

DIAL CALIBRATION.

In the event of an equal calibration error over the entire dial scale, the dial cursor can easily be moved on the dial drive cord to correct the error.

ALIGNMENT.

During alignment, set volume control at maximum and tone control at central position. With the tuning capacitor fully closed, set the dial cursor on the 120 mark of the relocation scale.

I.F. channel alignment is carried out in the following sequence—

Connect 100 pF capacitor from plate of 6BH5 to chassis and peak secondary of 2nd I.F.T. (screw nearer 6BD7).

Transfer 100 pF capacitor to 6BD7 diode to chassis position and peak primary of 2nd I.F.T. (screw nearer 6BH5).

Remove the detuning capacitor and peak secondary of 1st I.F.T. (screw nearer 6BH5).

Peak primary of 1st I.F.T. (screw nearer 6AN7). Repeat operations on 1st I.F.T. ONLY.

The trimmer layout drawing is shown as an inset on the circuit diagram drawing. Set all air trimmers except C15 (SW2 oscillator), to minimum capacity. C15 is set to approximately its mid-capacity position.

B/C band alignment frequencies are: 1,420 kc/s, 3XY (oscillator and aerial trimmers), and 600 kc/s, 7ZL (slug padding with gang rocking).

On the short wave bands the oscillator operates on a frequency above signal frequency so that of the two signals tunable on the receiver, the high frequency one is correct. In short wave alignment, SW2 band (4.7-9.2 Mc/s) should be done first before attempting alignment of SW1 band. In trimming the air trimmers on short wave from their minimum capacity position, the correct peak is the first one found.

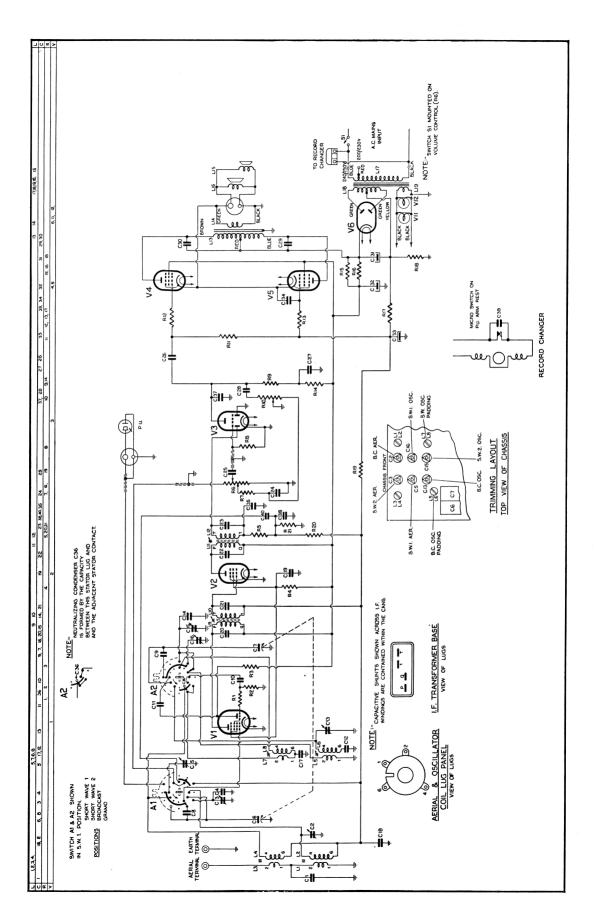
On SW2 band, the oscillator coil slug is adjusted first. This is done at 4.825~Mc/s~(114~on~relocation~scale). Before making this adjustment, screw the slug from inside the chassis to its full out position. The correct peak is the first one found. High frequency adjustments (oscillator and aerial trimmers) are made at 8.9~Mc/s~(16~on~relocation~scale). Before adjusting the oscillator trimmer screw it out to minimum capacity, and then in trimming use the first peak found. Rock the tuning gang whilst making the aerial trimmer adjustment.

SW1 band (9.1-18.4 Mc/s) alignment frequency is 17.8 Mc/s, small green triangle (oscillator and aerial trimmers, rock gang while adjusting aerial trimmer). Calibration should be checked at 9.65 Mc/s (small green triangle).

Do not attempt to adjust the iron cores of the aerial coils.

PARTS LIS

COILS	No. Ohms Description Code No.		L2 1.5-2.0 \ B/C aerial coil CZ.323.026	L3 1.2-1.7 (S/W aprial coil C7 323 027		L5 0.8-1.2 , B/C maillean mil	L6 2.7-3.7 \ b/C oscinlator con C2.330.613		L8 <0.5 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		L10 11.5-15.5 1st 1.F. transformer A3.124.25		11.5-15.5 \	L13) Output transformer L14) 15,000 ohms p-p type KOL40	Speaker type		26-36	L18 315-425 (Fower transformer		IMPORTANT! In ordering spare parts	Z	MODEL NUMBER of Receiver. In	claiming free replacement under GUARANTEE return defective nart	and quote MODEL	SERIAL NUMBER of Receiver and DATE OF PURCHASE.
RESISTORS	No. Description Code No.	R1 100 ohms ½W carbon	R2 22,000 ohms ½W carbon		K3 47,000 ohms 1W carbon 10%	R4 47,000 ohms 1W carbon	R5 13 14 47 000 chmc 1.W corpor	t- 'C-	R6 0.5 megohm carbon	tapp γ, ν	S.P.S.T. switch CZ.032.014	R7 12,000 ohms ½W carbon 10%	R8 10 megohms ½W carbon	R9, 21 0.22 megohm ½W carbon	r.		KII U.4/ megohm ½W carbon	R12 4,700 ohms ½W carbon	R15, 16 5,600 ohms 1W carbon 10%	R17 470 ohms ½W carbon	010	KIS 100 Shms IW W/W 10%		R20 I megohm ½W carbon	All tolerances are \pm 20% unless otherwise specified.
CAPACITORS	No. Description Code No.	Ci, 10, 11, 35, 37, 100, F		16 30 pF air trimmer CZ.113.700	C4 115 pF mica 2½% CZ.066.138	C6-7 2 gang tuning CZ.107.746	C8, 9 180 pF mica 1% CZ.065.722	C12 475 pF mica 2% CZ.066.119	C13 60 pF air trimmer 49.005.58	C14 110 pF mica 2½% CZ.066.140	C17 0.0045 mF mica 10%	C18, 40 0.05 mF 200V paper	C19 0.05 mF 400 V paper	C20, 21, 22, 23 Part of I.F. transformers	C24 0.03 mF 200V paper	C25 0.01 mF 400V paper	C26, 28 0.005 mF 600V paper	C27 0.1 mF 400V paper	C29, 30 0.002 mF 600V paper	C31, 32 40 mF 350V electrolytic	C33 100 mF 10V electrolytic	C34 500 pF mica	C36 In-built neutralising capacitor—refer circuit diagram drawing	C39 0.01 mF 600V paper	All tolerances are \pm 20% unless otherwise specified.



MISCELLANEOUS COMPONENTS

No. on	Dial Cord			No. on	Dial Cord	
Layout	Drawing	Description	Code No.	Layout	Drawing Description	Code No.
6	Assembly,	cursor	CR.480.664		Plug, 2 pin polarised (speaker	
	Assembly,	lampholder, 2x	C/F733-5-4		and pick-up)	C/F691-5-1
3	Assembly,	tuning spindle	CR.371.223	5	Pulley, dial (large)	CS.359.613
	Badge, Ph	ilips	CR.531.408	2	Pulley, dial (small), 2x	CS.359.612
	Bank, W/	C switch (aerial)	CZ.200.060	·	Scale, dial	CS.412.395
	Bank, W/	C switch (osc.)	CZ.200.061		Socket, female (gramo. unit	
	Clip, sprin	g (knob), 4x	CS.281.832		power)	CZ.365.116
	Clip, sprin	ng (I.F.T. mtg.), 2x	A3.652.58		Socket, 2-pin polarised (speaker	
4	Cord, dial	drive 69" of	cord required		and pick-up)	C/F733-16-1
1	Drum, dia	1	CS.360.006		Socket, valve (noval), 6x	C/F733-2-14
-	Knob, con	itrol, 4x	CR.523.714	7	Spring, cursor	CS.212.016
	Plug, male	(gramo. unit power)	CZ.365.115	8	Spring, dial cord	CS.210.043

