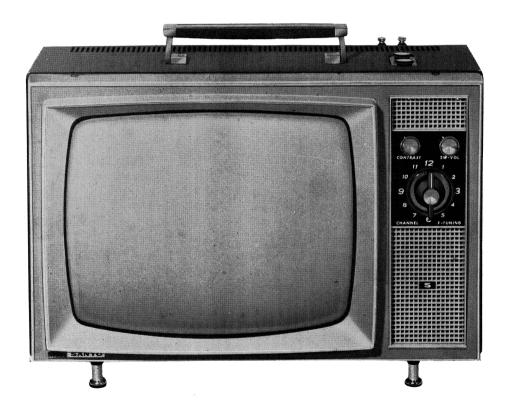
SANYO

MODEL 16 - PS2

SANYO PORTABLE TELEVISION SERVICING INFORMATION

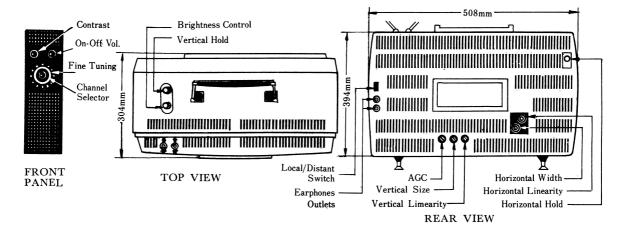


SANYO ELECTRIC CO., LTD.

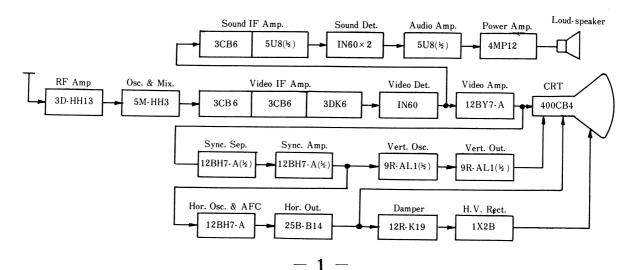
1 SPECIFICATIONS

Voltage	Local voltage	TUBE AND PICTURE TUBE
Channel	To order (Refer to "Television system of the world")	RF AMP 3D_HH13 OSC & MIX 5M_HH3
Intermediate frequency	WE system WW system Picture 27.75Mc/s 26.75Mc	VIDEO IF AMP 3CB6×2 3DK6
	Sound 22.25Mc 22.25Mc	VIDEO DET 1N60
Audio output	2 watts	VIDEO AMP 12BY7A
•		SOUND IF AMP $3CB6, \frac{1}{2}5U8$
Loud-speaker	70×110 mm	Sound det $1N60 \times 2$
Antenna input impedance	300 ohms balanced	AUDIO AMP 4MP12
Video response	WE system Flat up to 4.5Mc	SYNC SEP & AMP 12BH7A
·	EE system Flat up to 5.5Mc	VERT OSC & OUTPUT $9R_{-}AL1$
Cabinet dimensions	Width 508mm Height 394mm Depth 304mm	HOR OSC & AFC 12BH7A HOR OUTPUT 12BB14 DAMPER 12RK19 H. V. RECT 1×2B DISTURS 100CB4
Net weight	18kg (39.5 lbs)	PICTURE TUBE 400CB4

2 OVERALL DIMENSIONS AND CONTROLS



3 BLOCK DIAGRAM



CONTENTS

- **1** SPECIFICATIONS
- 2 OVERALL DIMENSIONS AND CONTROLS
- **3 BLOCK DIAGRAM**
- 4 REMOVING THE FRONT PANELS
- **5 CHASSIS REMOVAL**
- 6 INDOOR ANTENNA
- 7 OUTDOOR ANTENNA
- 8 STANDARD TABLE OF TUBE
- 9 SPARE PARTS LIST
- 10. RE-ADJUSTMENT
- 11 CIRCUIT DIAGRAM

4 REMOVING THE FRONT PANEL

- (1) Remove the channel selector knob, fine tuning knob and the small knobs.
- (2) Remove the front panel by loosening 4 philipshead screws.

5 CHASSIS REMOVAL

- (1) Remove the channel selector knob, the fine tuning knob, two top small knobs and front panel.
- (2) Remove the back cover by loosening the 6 philips-head screws.
- (3) Remove the picture tube socket, the speaker plug, the CRT grounding wire, the deflection yoke plug, the H.V. Lead and power transformer plug.
- (4) Loosening the 6 philips-head screws on the cabinet. (Refer to Fig. 1)
- (5) Remove the 4 nuts holding the chassis. (Refer to Fig. 2)

6 INDOOR ANTENNA

for use in normal signal areas

Extend dipoles fully so that antenna can be freely in all direction.

Adjust the length, direction and angle of antenna while viewing screen to obtain best picture quality. Lower-number channels will require longer antenna, whereas higher-number channels will require shortening of antenna.

Re-orientation of antenna may be necessary if selection of another channel is from a station in a different direction.

7 OUTDOOR ANTENNA

for use in fringe areas

In fringe area an original antenna is necessary. The feeder from the outdoor antenna should be connected to top screw terminals of the dipoles. 6 philips-head screws

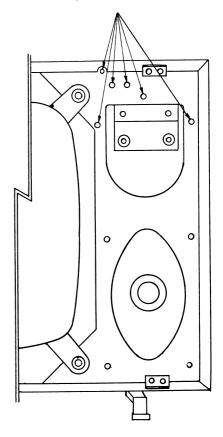


Fig. 1

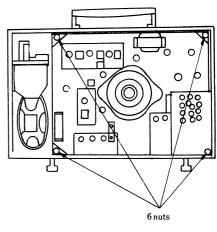


Fig. 2

- 1 No. 1 waveform alignment '
 - a. Connect "INPUT" terminal on sweep generator to TP-B.
 - b. Connect "OUTPUT" terminal on sweep generator to V2 Pin 1.
 - c. Set "BLANKING" switch on sweep generator to "OFF" and adjust "PHASE" control on oscilloscope so that only one response curve is appeared. Then "BLANKING" switch backs to "ON" position.
 - d. Adjust S24G so as to sweep 22.25Mc marker signal.
 - e. Adjust S18G and S04Gb to obtain the response curve of fig-2.
- (2) No. 2 waveform alignment
 - a. Connect "OUTPUT" terminal on sweep generator to V1 Pin 1.
 - b., c., d. is same as 3.1).
 - c. Adjust S04Ga to obtain the response curve of fig-3.
- (3) No. 3 waveform alignment
 - a. Connect "OUTPUT" terminal on sweep generator to TP-A.
 - b. Set the channel selector to a no-station and adjust S1502 so as to sweep 29.582Mc* (adjecent channel trap) marker signal.
 - c. Reset the channel to No. 5 (or No. 7), then adjust converter coil of tuner and S1004 to obtain the response curve of fig-4.
 - d. Readjust S04Ga, A04Gb and S18G, if not to obtain the waveform of fig-4.
 * European channel. If American channel, 28.25Mc.
- (4) Local frequency and RF-IF overall waveform alignment
 - a. Switch on the set.
 - b. Connect "OUTPUT" terminal on sweep generator to antenna terminal through attenuater.
 - c. Connect "OUTPUT" terminal on sweep generator to TP-B in fig-1.
 - d. Turn the AGC control fully to counter-clockwise and apply-3V bias to AGC (point "C" in fig-1),
 - e. Set the fine tuning knob at about 120° clockwise turn from full counter-clockwise rotation.
 - f. Set "BLANKING" switch on sweep generator to "OFF" and adjust "PHASE" control on oscilloscope so that only one response curve is appeared. Then "BLANKING" switch on sweep generator backs to "ON" position.
 - g. Tuner channel set to be the same as on sweep generator channel rang.
 - h. Repeat the steps for all other channel.
 - Remarks: If a flat response curve of fig-5 cannot be obtained for all channel, converter coil S07, S04Ga, S04Gb and S18G may be readjusted.
 If error of waveform is irregular, don't adjust local frequency adjuster screw. In this case, readjust the RF waveform because of random [waveform error of tuner itself.

- 7 -

HORIZONTAL SCANNING FREQUENCY ALIGNMENT

Equipment: DC amplifer type oscilloscope AGC power source

Procedure

- Set the oscilloscope as follows: "DIR... AMP".....AMP position for both vert. & hor. "Vert. Rang"0.1 on the left. "Sweep"7Kc
 "Sync."INT_
 "Hor. Gain".....Scope amplitude of approx. 10cm.
- (2) Feed signal of television to antenna terminal.
- (3) Set channel to No. 5 (or No. 7) connect AGC power source (-3) to point "B".
- (4) Connect the Monoscope of video signal to point "A".
- (5) Connect "INPUT" terminal on oscilloscope to point "C" through 5pF capacitor.
- (6) Observing the picture, rotate horizontal hold control knob (horizontal oscillation coil) to obtain horizontal synchronization.
- (7) Adjust enough vertical amplitude of the waveform on oscilloscope.
- (8) Adjust sweep vernier so that three full waveforms can be observed on the scope.
- (9) Adjust horizontal stabilizer coil to obtain the waveform shown in fig-10.

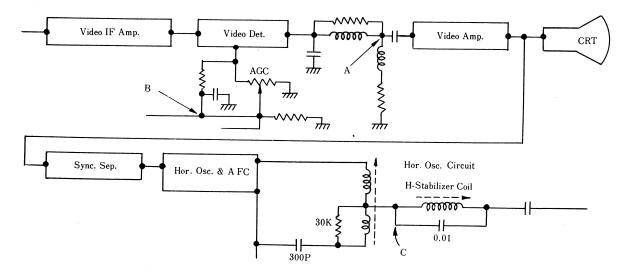


Fig. 9 Connecting point of lead wier

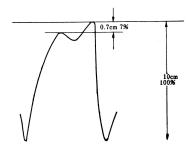
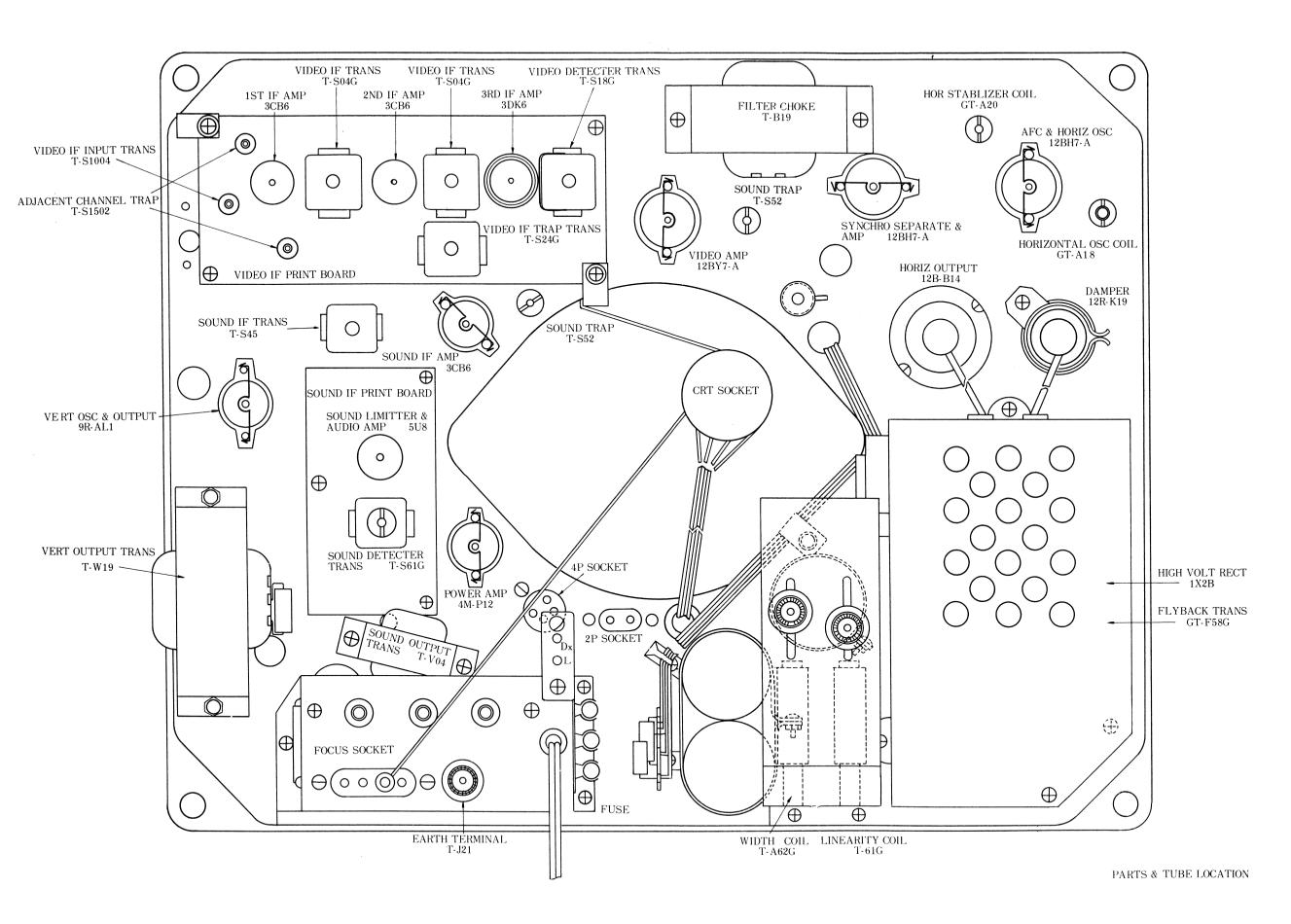
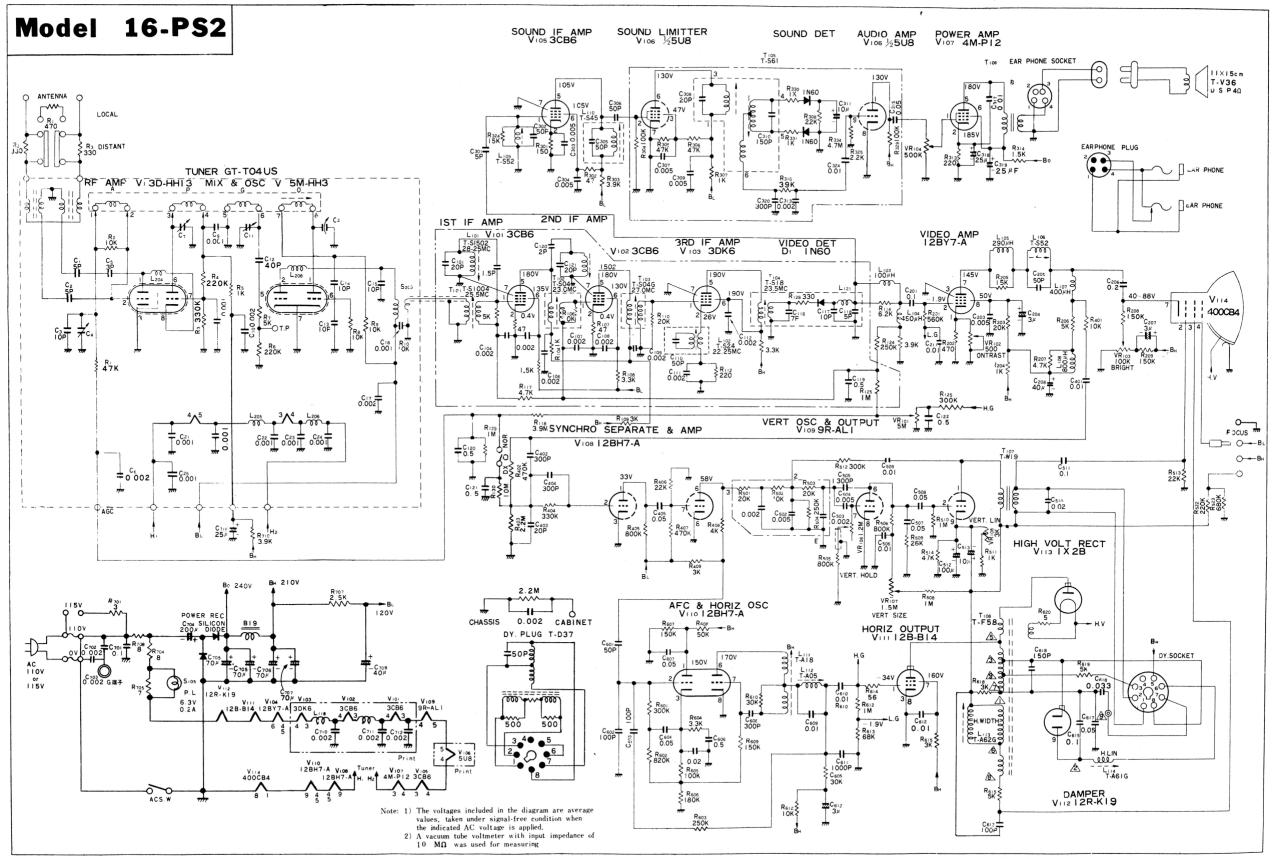


Fig. 10 Waveform of Horizontal stabilizer coil

- 8





SANYO ELECTRIC CO., LTD. O.V.P-3

SPECIFICATION S

POWER SOURCE	115/110 volts, 50 c/s
POWER CONSUMPTION	US channel 130 watts
INTERMEDIATE FREQUENCY	video 26.75 mc sound 22.25 mc
AUDIO OUTPUT	2.0 watts
SPEAKER	4"X6" oval type
ANTENNA INPUT IMPEDANCE	300 ohms balanced
VIDEO RESPONSE	flat up to 3.5 mc
PICTURE TUBE	16" 114° deflection
TUBES USED	16 tubes (incl. pict ure tube)
	3 diodes
	19¾ " wideX12¼ " deepX12½ " high
NET WEIGHT	35¼ Ibs approx.

O.V. P-3

VIDEO IF RESPONSE CURVES

- Western European Standards (E channel) and World Wide Standards (US channel).
 - Note: # Marked values for Westerns European Channels.
- (2) Overall Response Curve
 - Note: Slope and hollow of waveform should be adjusted above allowance.

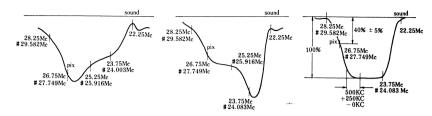
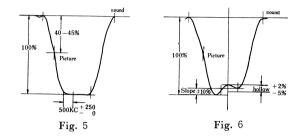


Fig. 2 No. 1 waveform

veform Fig. 3 No. 2 waveform Fig. 4 No. 3 waveform



VIDEO IF ALIGNMENT

(1) Equipment : Sweep Generator (Video IFT adjuster) Marker Generator TV Oscilloscope AGC Power source

(2) Preliminary instructions

- a) Set the Oscilloscope as follows:
 "Vert. input"X10
 "Sweep Range"Line sweep
 "Hor. gain"Scope amplitude approx. 10cm.
 "Vert. gain"2
- b) Set "Input atten" on sweep generator to "X 1."
- c) Connect the "To scope" terminal on sweep generator and "Vert. input" terminal on Oscilloscope with coaxial lead (75 ohm).

(3) Procedure

- * Switch on the set (voltage within an allowance of \pm 5 volt).
- * Turn the AGC control knob fully to counter-clockwise.
- * Connect output lead wire (-3V) on AGC power source to point "C".
- * Set the channel selector to No. 5 (or No. 7).

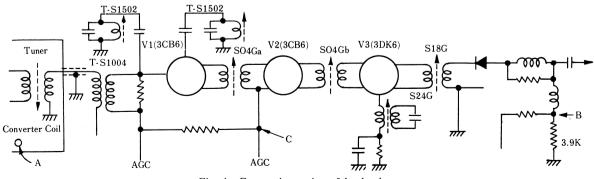


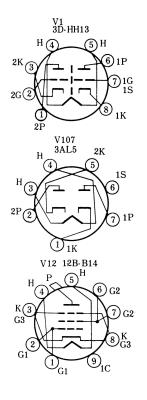
Fig. 1 Connecting point of lead wire

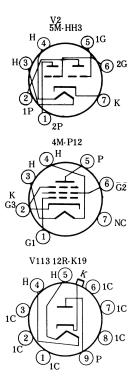
- 6 -

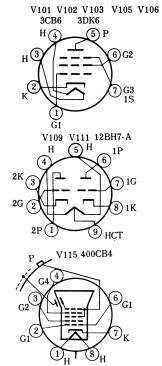
8 STANDARD TABLE OF TUBE	8	STANDARD	TABLE	OF	TUBES
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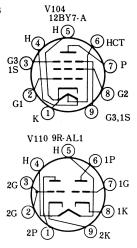
Model	Application	Ef (V)	If (A)	Ep (V)	$\underset{(V)}{^{Eg_1}}$	$\begin{array}{c} Eg_2 \\ (V) \end{array}$	Ip (mA)	$\substack{Ig_2\\(mA)}$	$\mathop{\mathrm{rp}}_{(\mathbf{k}\mathcal{Q})}$	$\mathop{\mathrm{gm}}\limits_{(\mu \mathcal{Q})}$	μ	R ₂ (<i>Q</i>)	Type
1 X 2B	High voltage rectifier	1.25	0.2		ite max pea A, max peal					DC out	put cu	rrent max	1 X2B
3 AL 5	Detector duo diode	3.15	0.6		ite max pe A, max peal					DC out	put cu	rrent max	3 AL 5
3 CB 6	H.F. amp pentode	3.15	0.6	200	$\mathbf{R}\mathbf{k} = 180 \boldsymbol{\varOmega}$	150	9.5	28	600	6,200			3 CB 6
3 D–HH 13	H.F. amp duo triode	3.15	0.6	165	0.5	_	16.5	_	3.8	13,000	36		3D-HH13
3 DK 6	H.F. Amp pentode	3.15	0.6	125	$\mathbf{Rk} = 56 \boldsymbol{\varrho}$	125	12	3.8	350	9,800	Ec ₁ (Ik	$_{=20\mu A}^{=6.5V}$	3 DK 6
5 M – HH 3	Mix, & Osc. picture amp duo triode	4.7	0.6	100	1		11.0			7,500	38	each triode	5 M – HH 3
5 U 8	H.F. triode pentode	4.7	0.6	250 150	$\frac{\mathbf{R}\mathbf{k}=68\boldsymbol{\varrho}}{\mathbf{R}\mathbf{k}=56\boldsymbol{\varrho}}$	110	10 18	3.5	400 5	5,200 8,500		pentode triode	5 U 8
4 M - P 12	Audio amp triode pentode	4.7	0.6	180	-6	180	25	5		5,500			4 M – P 12
9 R - AL 1	Vert Osc & amp duo triode	9.0	0.6	250 250	-10.5 -11		22 5	=		6,700 2,000		unit 2 unit 1	9R-AL1
12 BH 7– A	AFC & Horiz Osc duo triode	6.3	0.6		nax plate /, max plat								12 BH 7– A
12 BY 7– A	Video amp pentode	6.3	0.6	250	$\mathbf{R}\mathbf{k} = 100 \boldsymbol{\varrho}$	180	26	575	93	1100	1200		12 BY 7-A
12 B – B 14	Hor. output pentode	12.6	0.6	max DC plate voltage 700V, max cathode current 200mA positive peak plate voltage 7000V				12 B – B 14					
12 R-K 19	Damper	12.6	0.6	.6 adsolute max peak plate voltage 5500V, max output current 220mA max peak plate current 1300mA, max plate dissipation 6.5W			12R-K19						
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$						e current							

Guide of Valve base









9 SPARE PARTS LIST

Stock No.

Description

Cabinet Parts

GT_11241	Cabinet assembly
GT_31113	Escutcheon assembly
GT_31112	Back cover
GT_37006	Safety glass
GT_27011	Leg set
GT_27013	Handle

Knobs

GT_31134	Channel selector knob
GT_31117	Fine tuning knob
GT_31119 GT_31120	Contrast & volume control knob Bright & V-Hold knob

Electrical Components

$T_{-}A20$	Horizontal stabilizer coil
T_A18	Horizontal OSC coil
$T_{-}A62G$	Width coil
$T_{-}A61G$	Horizontal linearity coil
$GT_{-}F58G$	Fly back transformer
GT_L111	Peaking coil 100µH 5k ohm
GT_L112	// 490µH
GT_L113	// 290μH 13k ohm
GT_L114	∥ 800µH 4.7k ohm
GT_L109	<i>″</i> 400µH
$T_{-}S04G$	Video I.F. transformer
$T_{-}S1004$	Video I.F. input transformer
$T_{-}S24G$	Video I.F. trap
$T_{-}S61G(E)$	Sound detector transformer
T_S18G	Video detector transformer
$T_{-}S1502$	Adjacent channel trap
$T_{-}S52(E)$	Sound trap
$T_{-}T04(E)$ (us)	Tuner
TV36	Loud speaker
$T_{-}V04$	Sound output transformer
TW19	Vertical output transformer
$T_{-}B19$	Filter choke
$T_{-}S45(E)$	Sound IF transformer
GT_P51	Power transformer
$T_{-}E0026$	Picture tube socket
$T_{-}E1024$	Silicon rectifier
$T_{-}E0313$	Earphone MPB

Sto		

Description

Valves and Picture

T_Q3017	IX2B
T_Q3015	3CB6
T_Q3110	12BY7_A
T-Q3111	5U8
T_Q3113	12BH7_A
T_Q3124	$5M_{-}HH3$
T_Q3129	3DK6
T_Q3140	$12R_{-}K19$
T_Q3143	3D_HH13
T_Q3155	$9R_{-}AL1$
T_Q3107	4MP12
T_Q9021	400CB4

Variable Resistors

GT_G1631	A_500k ohm (Switch with Volume)
GT_G1632	E-500 ohm (Contrast)
GT_G1033	B-3k ohm (Vert size)
	B_1.5M ohm (Vert line)
	B_5M ohm (AGC)
T_G1608	B-100k ohm (Bright)
$T_{-}G1609$	B-1.2M ohm (V-hold)

Electrolytic Capacitors

3 μF	300WV
$10 \ \mu F$	50WV
$10 \ \mu F$	500WV
$25 \ \mu F$	25WV
150 µF	350WV
$20 + 20 + 40 \ \mu F$	300WV
$70+70+70~\mu\mathrm{F}$	300WV

Wire Wound Resistors

3 ohm	10W
2.5K ohm	5W
8 ohm	5W

10 RE-ADJUSTMENT

SOUND IF ALIGNMENT

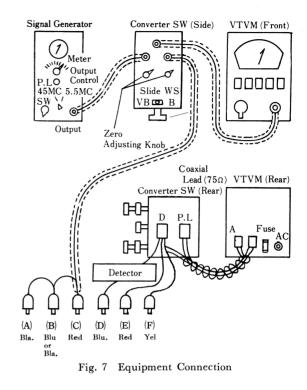
(1) Equipment:

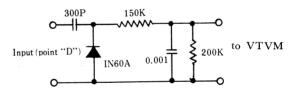
Signal Generator (sound IFT adjuster) VTVM (Vacuum tube voltmeter) Marker Generator Converter switch

(2) Lead connection

Connect the lead wire in accordance with the following order:

- a) Red lead wire (C) to point "A" through 10K ohm $(\frac{1}{2}P)$ resistance.
- b) Red lead wire (E) on VTVM to point "B".
- c) Yellow lead wire (F) on VTVM to point "C".
- d) Blue lead wire (D) on VTVM Detector to point "D".
- e) Black lead wire (A) to point "D".
- f) Blue or black lead wire (B) to the closest earth lug to point "E".
- (3) Procedure
 - a) Set the signal frequency to 4.5Mc for World Wide Standards or 5.5Mc for Western European Standards Channels.
 - b) Set the converter switch to VB side.
 - c) Put on the signal generator and VTVM, then earth the VTVM lead wire (red) to chassis. Adjust VR on the converter switch to obtain accurate zero adjustment both ZERO (Center Zero) and IF-L.
 - d) Set the converter switch to IF-M and adjust output control on signal generator.
 - e) Adjust lower core of S-52 (A) E, S45GE and S61GE to maximum indication on VTVM.
 - f) Set the converter switch to zero, then adjust the upper core of S61G to zero indication on VTVM.
 - g) Set the converter switch to VIDEO TRAP and adjust core S-52(B) minimum indication on VTVM.
 - h) Repeat the proceeding steps for more accurate alignment.
- Remarks: On the proceeding steps (4), note that detector with the following circuit is connected on blue lead wire.







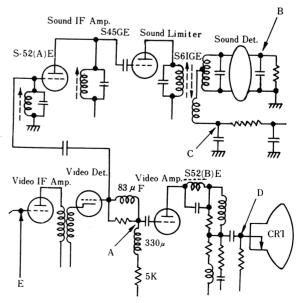
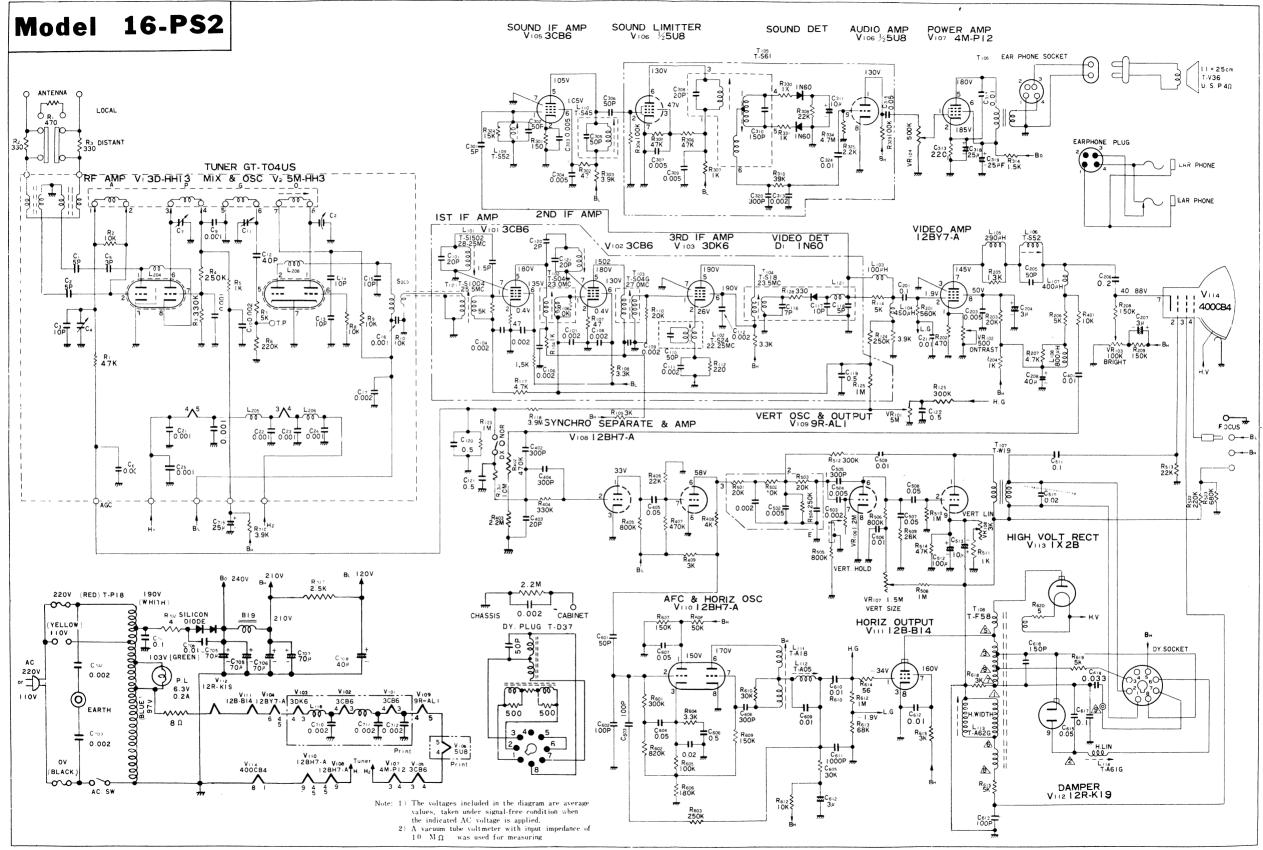


Fig. 8 Connecting point of lead wire

SPECIFICATION S

POWER SOURCE	220/110 volts, 50 c/s			
POWER CONSUMPTION	US channel			
CHANNEL	130 watts			
INTERMEDIATE FREQUENCY	video 26.75 mc			
	sound 22.25 mc			
AUDIO OUTPUT	2.0 watts			
SPEAKER	4"X 6" oval type			
ANTENNA INPUT IMPEDANCE	300 ohms balanced			
VIDEO RESPONSE	flat up to 3.5 mc			
PICTURE TUBE	16" 114° deflection			
TUBES USED	16 tubes (incl. picture tube)			
	3 diodes			
CABINET DIMENSIONS	19 ¾" wideX12¾" deepX12½" high			
NET WEIGHT	39월 Ibs approx.			

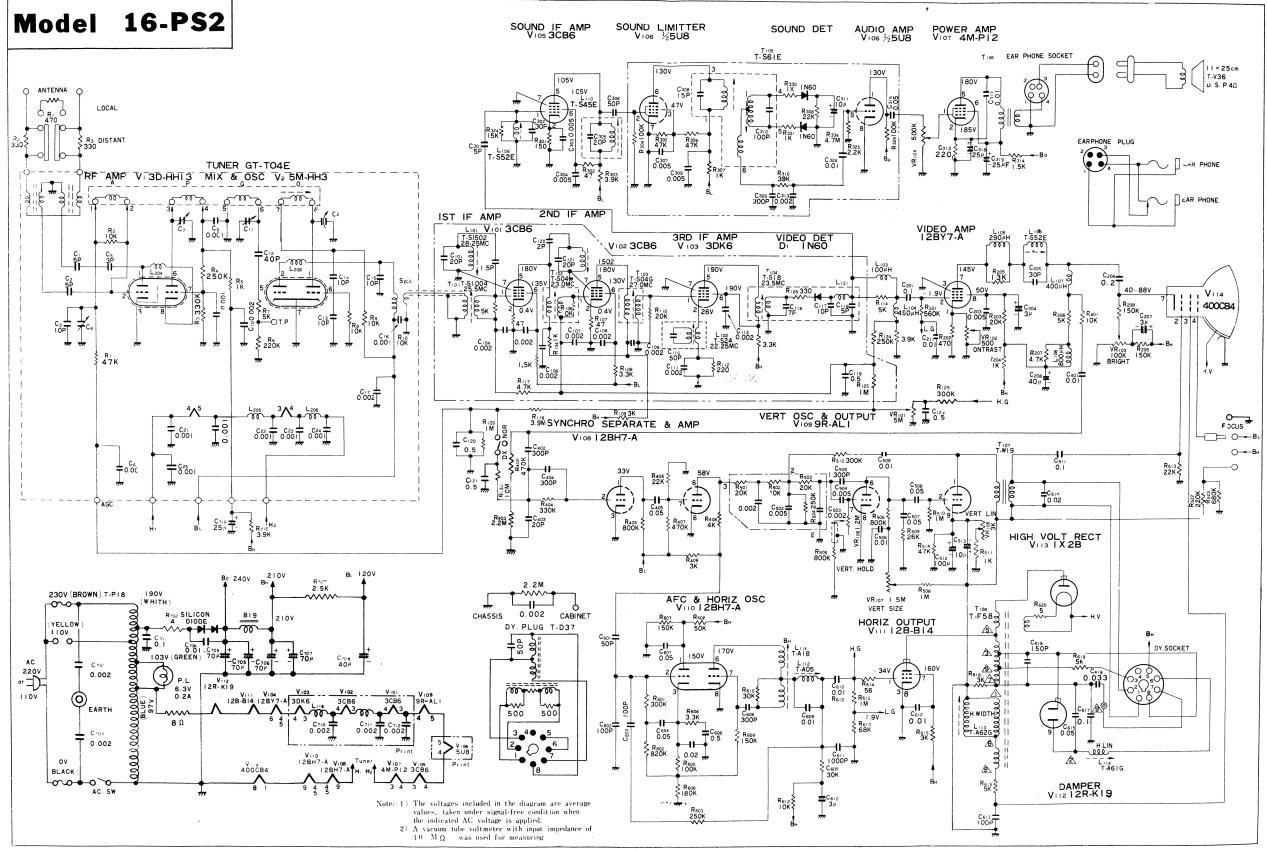
T.P.3



SPECIFICATIONS

POWER SOURCE	230/110 volts, 50 c/s
POWER CONSUMPTION	130 watts
CHANNEL	
INTERMEDIATE FREQUENCY	video 27.75 mc
	sound 22.25 mc
AUDIO OUTPT	
SPEAKER ······	
ANTENNA INPUT IMPEDANCE	
VIDEO RESPONSONSE ······	flat up to 4.5 mc
PICTURE TUBE	16″ 114° deflection
TUBES USED	16 tubes(incl. picture tube)
	3 diodes
CABINET DIMENSIONS	19 $\frac{3}{4}''$ wide \times 12 $\frac{1}{4}''$ deep \times 12 $\frac{1}{2}''$ high
NET WEIGHT ·····	39 ½ lbs approx.

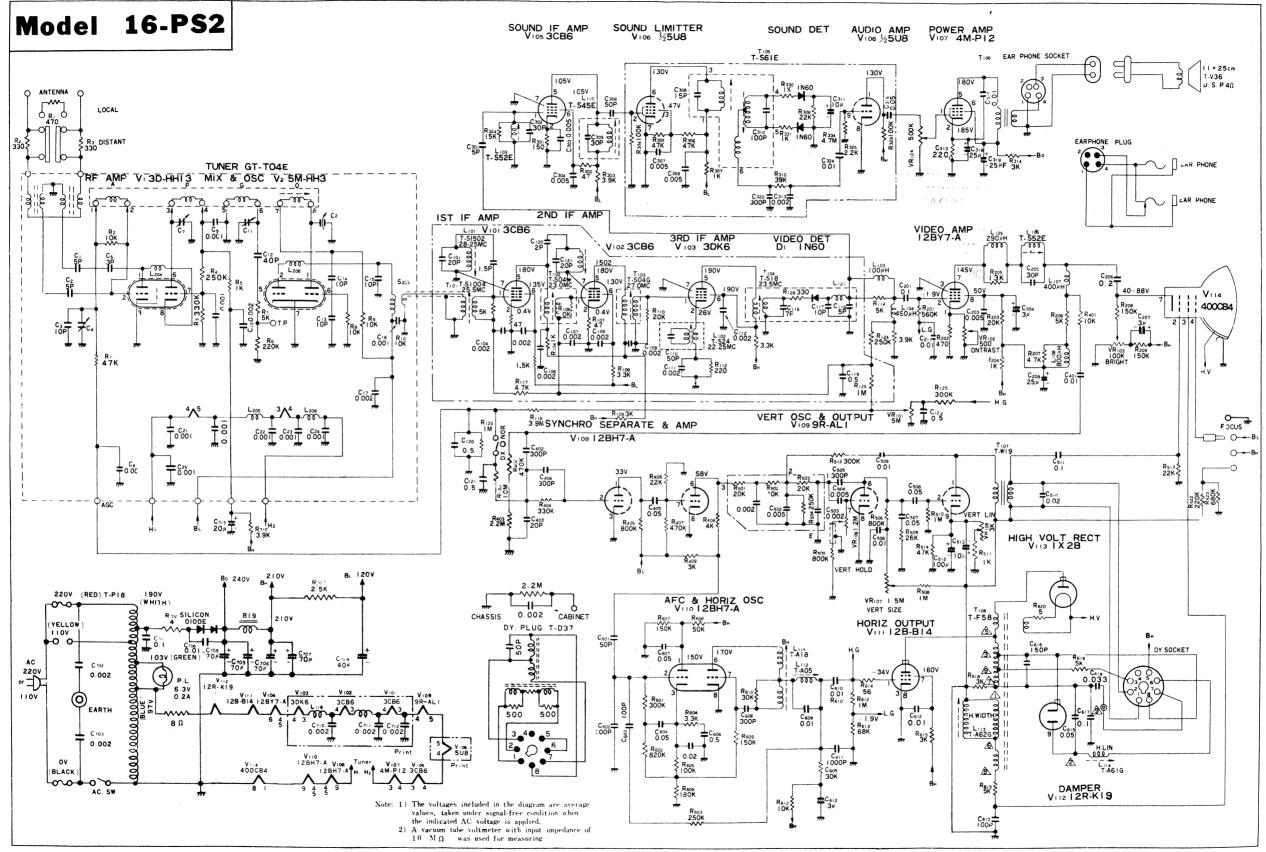
N. E-3



SPECIFICATIONS

POWER SOURCE
POWER CONSUMPTION
CHANNEL Europe channel
INTERMEDIATE FREQUENCY ··· video 27.75 mc
sound 22.25 mc
AUDIO OUTPUT 2.0 watts
SPEAKER $4'' \times 6''$ oval type
ANTENNA INPUT IMPEDANCE 300 ohms balanced
VIDEO RESPONSE flat up to.4.5 mc
PICTURE TUBE
TUBES USED 16 tubes(incl. picture tube)
3 diodes
CABINET DIMENSIONS 19 $\frac{3}{4}$ wide $\times 12 \frac{1}{4}$ deep $\times 12 \frac{1}{2}$ high
NET WEIGHT $\cdots 39 \frac{1}{2}$ lbs approx.

K- 3

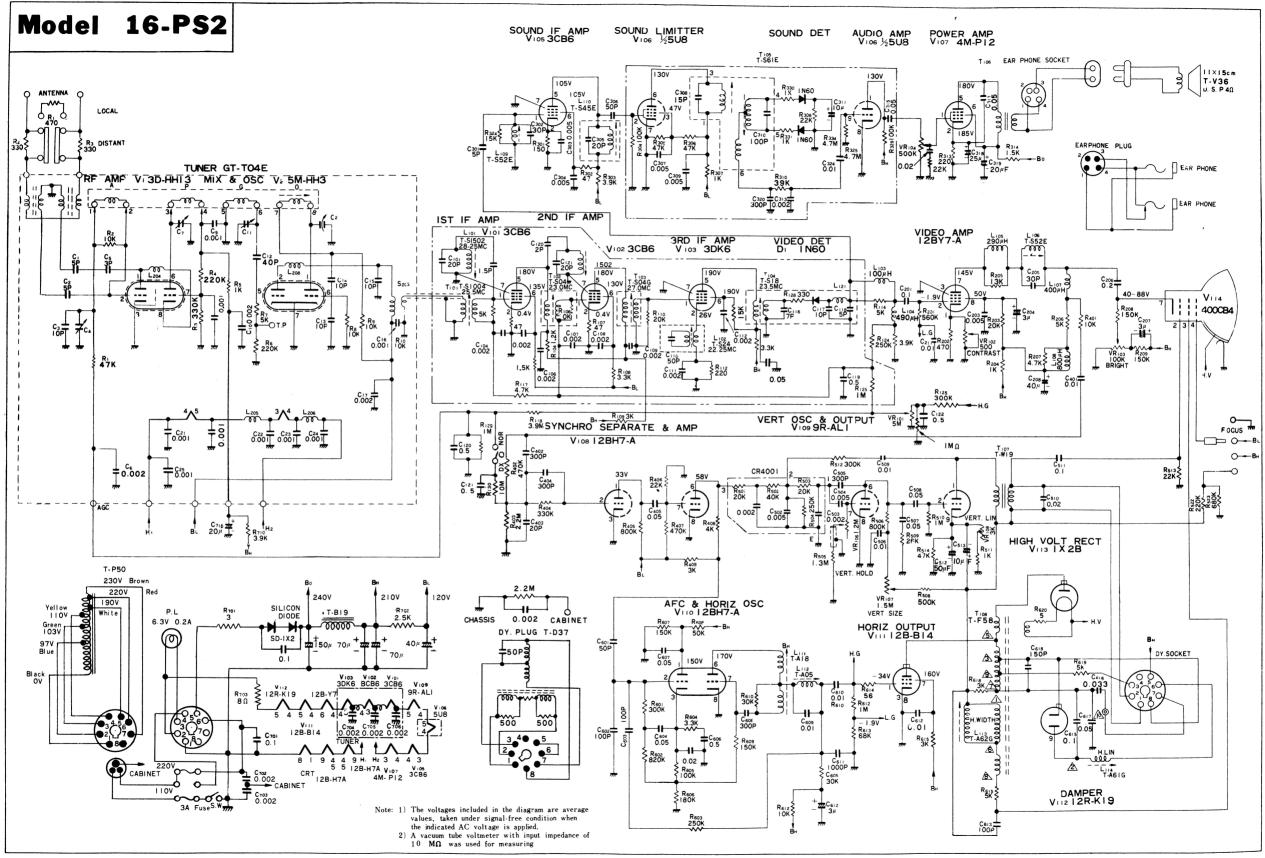


SANYO ELECTRIC CO., LTD. K-3

SPECIFICATIONS

POWER SOURCE	·220 volts	. 50 c/s
POWER CONSUMPTION	130 watts	
CHANNEL	•European	channel
INTERMEDIATE FREQUENCY	•video	27.75 mc
	sound	22.25 mc
AUDIO OUTPUT	2.0 watts	
SPEAKER ·····	$4'' \times 6''$ o	val type
ANTENNA INPUT IMPEDANCE ··	•300 ohms	balanced
VIDEO RESPONSE ······	flat up to	4.5 mc
PICTURE TUBE	•16″ 114°	deflection
TUBES USED	•16 tubes	(incl. picture tube)
	3 diodes	
CABINET DIMENSIONS	19 <u>3</u> ″wide	$\times 12\frac{1}{4}$ deep $\times 12\frac{1}{2}$ high
NET WEIGHT	38 <u>1</u> 1bs c	ipprox.

U — 5



PARTS LIST

Ref. No.	Part No.	Description	Q'ty	Ref. No.	Part No.	Description	Q't
MECHAN	VISM			MECHAN	ISM		
1	R-128229	Lug, head lead-wire holding	1	58	R-398079	Pulley, under left spindle	
2	R-S6984	Erase head	1	59	R-S88295	Reel spindle assembly (left)	
3	R-248551	Pedestal, erase head mtg.	2	a	(R-398080)	(Reel spindle)	(
4	R-S88793	Head slide assembly	1	b		(Coil spring)	ÌÌ
5	R-158419	Tension spring, slide backing	1	с		(Ring)	(
6	R-119567	Lock slide	1	d	^L (R-328087a)		(
7	R-158316	Pressure spring, lock slide backing	1	60	R-248420	Spacer, REC. slide mtg.	
8	R-248416	Boss, lock slide fixing	2	61	R-119403	Slide, REC.	
9	R-S88794	Chassis assembly	1	62	R-158321	Tension spring, REC. slide backing	
0	R-158403	Tension spring, push button backing	5	63 64	R-119554	Slide, anti-misrecording	
1	R-119816	Lever, push button attaching	5	65	R-248420 R-119096	Spacer, anti-misrecording slide mtg.	
2	R-AT16801	Push button assembly, REC	1	66	R-128292	Lever, anti-misrecording Tension spring, anti-misrecording	
	$L^{(R-328254)}_{(R-268804)}$	(Push button (Red))	(1)	00	K-120292	lever backing	
3	R-AT16802	(Metal ornament (Red)) Push button assembly	(1)	101		Screw, PH 2 \times 4 mm	
5	F(R-328254)	(Push button)	(4)	102		Screw, PH 2 \times 10 mm	
	$L_{(R-268804)}$	(Metal ornament)	(4)	103		Screw, PH 2.6 \times 3 mm	
4	R-S88839	Pinch lever assembly		104		Screw, PH 2.6 \times 4 mm	
5	R-158155a	Pressure spring, pinch lever		105		Screw, PH 2.6 \times 5 mm	
6	R-128218	Plate spring, slide holding	1	106		Screw, PH 2.6 \times 6 mm	
° 7	R-S6983	R/P head	1	107		Blank	
8	R-158154	Pressure spring, R/P head mtg.	1	108		Screw, PH 3 \times 4 mm	
9	R-248522	Pedestal, R/P head mtg.	1	109		Screw, PH 3 \times 6 mm	
0	R-248550	Spacer, head slide mtg.	2	110		Screw, PH 3 \times 8 mm	
1	R-128219b	Plate spring, cassette holdng	1	111		Screw, PH 3 \times 16 mm	
2	R-128118a	Spring, FWD lever backing	1	112		Screw, Head-less 2×4	
3	R-S88620	FWD lever assembly	1	113		Screw, FH 2.6 \times 8	
4	R-24670	Spacer, FWD lever mtg.	1	114		Tapping Screw, PH 3 \times 10 mm	
5	R-248243	Nut, bearing assembly mtg.	1	115 116		Spring washer 2 mm	
6	R-S88286	Bearing assembly, flywheel	1	117		Spring washer 2.6 mm	
7	R-S88795	Bracket assembly, flywheel mtg.	1	118		Spring washer 3 mm Washer 2.6 mm	
8	R-S4919a	Spring switch, play power	1	119		Washer 2.6 \times 7.5 \times 0.5 mm	
9	R-448142	Belt, flywheel drive	1	120		Washer $3 \times 10 \times 1 \text{ mm}$	
0	R-S88281	Flywheel assembly	1	121		Washer $3 \times 10 \times 0.5$ mm	
1	R-448060a R-S3063	Belt, FWD/REW drive	1	122		Washer Nylon $1.9 \times 7 \times 0.5$ mm	
2 3	R-278103	Lug, motor grounding Motor pulley	1	123		Washer Nylon $2 \times 4 \times 0.25$ mm	
3 4	R-448089	Rubber cushion (white), motor	1	124		Washer Nylon 2 \times 4 \times 0.5 mm	
5	R-448056	Rubber cushion (black), motor	22	125		Washer Felt 6 \times 14 \times 1 mm	
6	R-119101a	Bracket, motor mtg.		126		Washer Fyber 5.2 \times 13 \times 1 mm	
7	R-S5209	Motor	1	127		Toothed washer 2.6 mm	
8	R-S4939	Spring switch, S1	1	128		External "E" ring 1.5 mm	
9	R-258051	Metal pedestal	î	129		External "E" ring 1.9 mm	
0	R-398078	Pulley, take up	1	130		External "E" ring 4 mm	
1	R-448059	Belt, take up	1	131		Nut 3 mm	
2	R-S88284	Reel spindle assembly (right)	1	132		Steel ball 3.175 mm	
a		(Reel spindle)	(1)	133 134		Steel nall 2 mm	
b		(Tire)	(1)	134		Eyelet $3 \times 4 \text{ mm}$	
c	(R-128083)	(Coil spring)	(1)				
d	(R-328038)	(Ring)	(1)				
	L(R-328087a)		(1)				
3		Pulley, FWD.	1				
4		Spacer, REW lever mtg.	2				
	R-119098a R-119084	FWD. lever					
-	R-119084 R-398076	REW. lever					
		Pulley, REW. Spacer, FWD. lever mtg.					
	R-248418 R-S88621	Lever assembly, REW. Pulley					
)		Coil spring, FWD. operating	1				
		Tension spring, REW. operating					
	R-238027a	Hinge					
		Shaft, hinge fixing	1				
	R-S88294	Bracket assembly, reel spindle	1				
		Plate spring assembly, back tension	1				
		(Plate spring)	(1)				
		(Felt washer $3 \times 7 \times 1$ mm)	(1)				
5		Plate spring, winding clutch					
7		Pressure spring, left spindle	1				
			-	1			1