

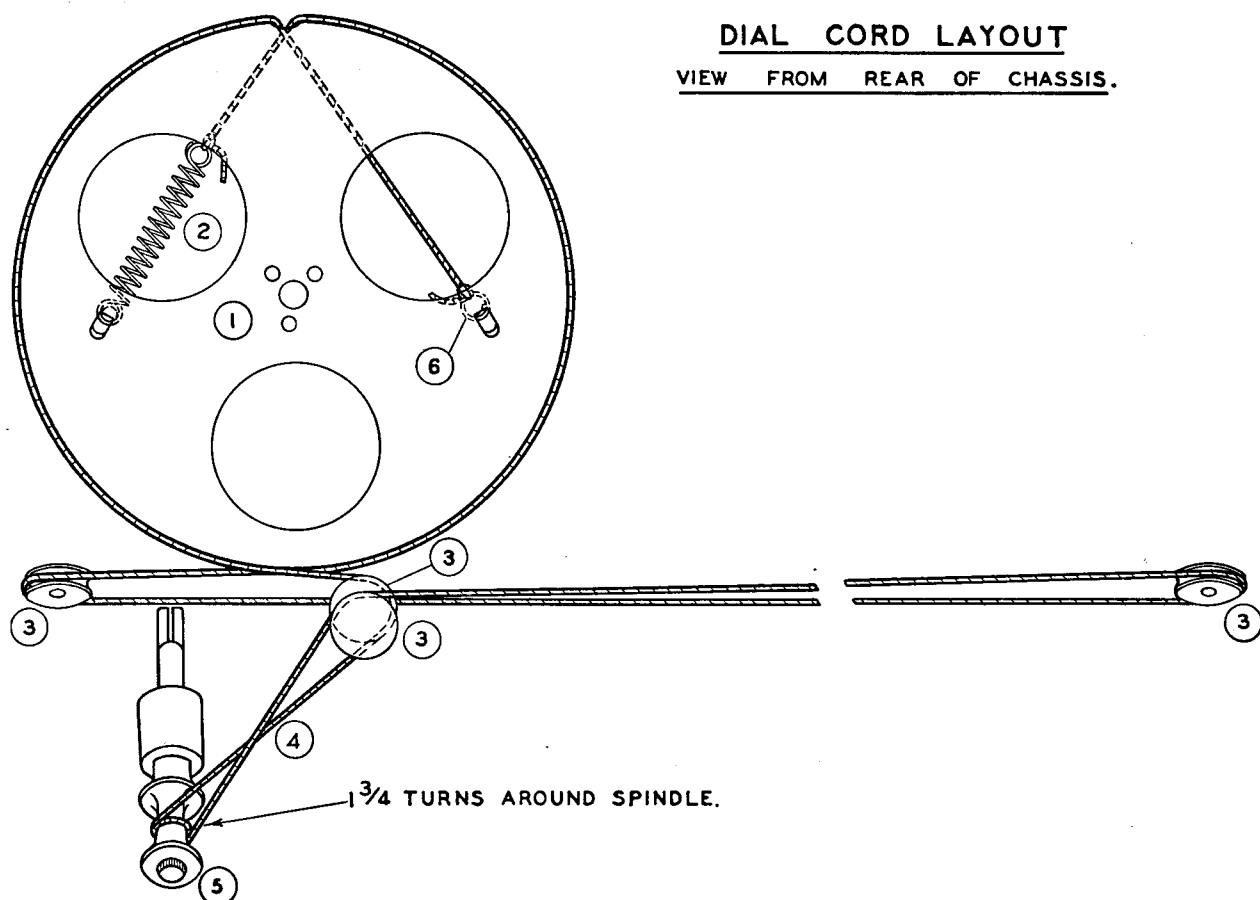
MISCELLANEOUS COMPONENTS

No. on Dial Cord

Layout Drawing	Description	Code No.
—	Assembly, cursor	CR.480.642
—	Assembly, lamp socket, 2x	CZ.367.900
5	Assembly, tuning spindle	CR.371.328
—	Assembly, T/C switch	CZ.200.237
—	Assembly, T/C clicker	CR.450.039
—	Assembly, W/C switch	CZ.200.227
—	Assembly, W/C clicker	CR.450.040
—	Badge, Philips	CR.531.408
—	Bank, T/C switch	CZ.200.204
—	Bank, W/C switch	CZ.200.231
—	Clip, I.F.T. mounting, 6x	CS.235.833
4	Cord, dial drive (63" of cord required)	
1	Drum, dial	CS.360.007

No. on Dial Cord

Layout Drawing	Description	Code No.
—	Knob, control, 4x	CS.432.630
—	Plug, 2-pin polarised (speaker and pick-up)	CZ.365.108
—	Plug, male (gramo. unit power)	CZ.365.115
3	Pulley, dial drive, 4x	CS.359.602
—	Rod, dial slide	CS.382.213
—	Scale, dial	CS.412.371
—	Socket, 2-pin polarised (speaker and pick-up)	CZ.370.107
—	Socket, female (gramo. unit power)	CZ.365.116
2	Spring, dial drum	CS.210.021
—	Switch, mains on/off	CZ.210.108

DIAL CORD LAYOUTVIEW FROM REAR OF CHASSIS.

PHILIPS RADIOPLAYER

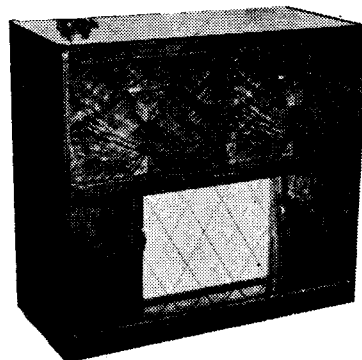
MODEL 154-A

NOTE: Model 154A varies from Model 154 in type of record changer. Refer to "Specifications" for details.

SPECIFICATIONS

(Subject to alteration without notice)

Power Supply	200-250V, 40-60 c/s.
Tuning Ranges	B/C band, 530-1620 kc/s. S/W band, 5.9-18.4 Mc/s
Intermediate Frequency	455 kc/s.
Cabinet	Radiogram
Gramo. Unit, 154	Philips type 2508
154A	Collaro type 3RC531



VALVE EQUIPMENT AND VOLTAGE ANALYSIS

Valve Function	Valve No.	Valve Type	Plate Volts	Screen Volts	Osc. P. Volts
Frequency Converter	V1	6AN7	245	50	80
I.F. Amplifier, A.V.C. and Demodulator	V2	6N8	245	70	—
Audio Amplifier	V3	6N8	120	—	—
Power Amplifier	V4	6M5	210	245	—
Rectifier	V5	EZ82	Cathode — L17 C.T., 287V.		
Dial Lamps	V11 & V12	6.3V, 0.32A tubular screw			

Voltage across R23, -2.1V; across R23, 24, -6.6V.

Voltage across R23, -2.1V; across R23, 24, -6.6V.

NOTE: These voltages are measured with an "1,000 ohms per volt" meter and may vary $\pm 10\%$ from the figures quoted. They are measured from the socket points indicated to chassis or across the resistors listed. The receiver should be in a "no signal" condition.

TO REMOVE CHASSIS FROM CABINET.

Remove the power plug from the mains outlet socket. Remove the four control knobs (a firm pull is all that is necessary) and the cabinet back. Remove the aerial and earth leads from the terminal assembly. Remove the plugs for speaker, pick-up and gramophone unit power, from their respective sockets.

Remove two screws at the top of the dial back plate and two at the rear of the chassis. The chassis may now be lifted out of the cabinet.

Replacement of the chassis is a reversal of the above procedure. In order to prevent damage to the damping cylinder when replacing the chassis, put it into the cabinet dial back plate first. Make sure that the front of the chassis engages under the lips of the mounting brackets.

MAINS VOLTAGE ADJUSTMENT.

The power transformer is provided with two mains voltage tapings—200/230 volts and 240/250 volts—for adjustment to the supply voltage at the point of installation. The receiver is adjusted at the factory to the 240/250 volts tapping.

If it is necessary to make a primary tapping change, care should be taken to see that the gramophone unit leads are also changed.

ALIGNMENT.

The iron cores for the secondaries of the I.F. transformers are located in the top of the cans; those for the primary are in the bottom of the cans. When trimming the I.F. circuits, care should be taken not to screw the iron cores in too far, otherwise undesired coupling may give rise to a false peak. A preliminary positioning to the outer edge of the former of all iron cores should be

made. Then, when trimming is being carried out, the cores should not be screwed in beyond the first peak. Metallic tools should not be used for I.F. transformer adjustment.

Damped alignment of the I.F. channel is necessary. The procedure is:—

- Connect an 100 pF capacitor across the secondary of the 1st I.F.T.
- Trim in order, secondary of 2nd I.F.T., primary of 2nd I.F.T., primary of 1st I.F.T.
- Check (b).
- Remove the shunt from the secondary of the 1st I.F.T. and trim this circuit.
- Check (d).
- Do not alter adjustments without 100 pF shunt in position.

Broadcast band alignment frequencies are 1,420 kc/s, 3XY (oscillator and aerial trimmers) and 600 kc/s, 7ZL (slug padding); short wave alignment frequencies are 18.4 Mc/s (tuning gang fully open, oscillator trimmer) and 17.8 Mc/s (aerial trimmer, rock gang). Before commencing alignment, set the dial cursor, with the tuning gang fully closed, to the stop mark, which is the thin vertical mark at the extreme bottom on the right-hand end of the dial scale.

Do not attempt to adjust the iron cores of the aerial coils.

DIAL CALIBRATION.

If it is required to correct dial calibrations for an equal error on all stations, provision is made for moving the cursor assembly with respect to the dial cord. Loosen the clamping screw, make the necessary adjustment to the cursor position and securely retighten the clamping screw.

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PARTS LISTS

CAPACITORS

No.	Description	Code No.
C1, 36	10 pF mica	
C2, 9, 20, 31	100 pF mica	
C3	0.05 mF 200V paper	
C4, 5, 13, 14	30 pF air trimmer	CZ.113.700
C6, 7	2 gang tuning	CZ.107.746
C8, 18, 33	0.01 mF 600V paper	
C10	50 pF mica 10%	
C11	475 pF mica 2%	CZ.066.199
C12	20 pF mica	
C15	0.008 mF mica 10%	
C16, 17, 22, 23	Part of I.F. transformers	
C19, 27	24 mF 350V electrolytic	
C21	30 pF mica	
C24	0.002 mF 600V paper	
C25	0.05 mF 200V paper	
C26, 28	0.02 mF 400V paper	
C30	30 pF mica	
C32	10 mF 40V electrolytic	
C34	0.02 mF 600V paper	

All tolerances are 20% unless otherwise stated.

RESISTORS

No.	Description	Code No.
R1, 5	33,000 ohms 1W carbon	
R2	82,000 ohms 1W carbon	
R3, 10, 14, 19	47,000 ohms ½W carbon	
R4	100 ohms ½W carbon	
R6	150,000 ohms 1W carbon	
R7, 8	2.2 megohms ½W carbon	
R9, 22	0.47 megohm ½W carbon	
R11	10,000 ohms ½W carbon 10%	
R12	100,000 ohms ½W carbon	
R13	0.5 megohm tapped carbon potentiometer	CZ.029.137
R15	10 megohms 1W carbon	
R16	2.2 megohms 1W carbon	
R17	220,000 ohms 1W carbon	
R18	1 megohm ½W carbon	
R20	22 ohms ½W W/W 10%	
R21	390 ohms ½W carbon 10%	
R23	33 ohms ½W W/W 10%	
R24	75 ohms ½W W/W 10%	

All tolerances are 20% unless otherwise stated.

COILS

No.	Ohms	Description	Code No.
L1	1.3-1.7	S/W aerial coil (white spot)	CZ.323.006
L2	<0.5		
L3	25.5-34.5	B/C aerial coil (2 blue spots)	CZ.323.007
L4	1.7-2.3		
L5	<0.5	S/W oscillator coil (yellow spot)	CZ.330.601
L6	<0.5		
L7	1.0-1.4	B/C oscillator coil (red spot)	CZ.330.600
L8	2.9-3.9		
L9	11.5-12.5	1st I.F. transformer	CZ.320.429
L10	11.5-12.5		
L11	11.5-12.5	2nd I.F. transformer	CZ.320.430
L12	11.5-12.5		
L17	365-495	Power transformer	CZ.344.080
L18	<0.5		
L19	<0.5		
L20	31-43		
L13		Filter choke	Type 14/60
L14		Speaker transformer (6,000 ohms)	Type CCG55
L15			
L16		Speaker	Type 12J (F25)

IMPORTANT ! In ordering spare parts, quote CODE NUMBER of part and MODEL NUMBER of Receiver. In claiming free replacement under GUARANTEE, return defective part PROMPTLY and quote MODEL and SERIAL NUMBER of Receiver and DATE OF PURCHASE.