

TO REPLACE DIAL CORD.

-) REMOVE GEARS FROM GANG SPINDLE BY LOOSENING GRUB SCREWS & SLIDING OFF ASSEMBLY.
- TURN TUNING SPINOLE SO THAT SLOT IN DRUM FACES GANG SPINOLE.
- 3) WITH SPRING IN POSITION SHOWN, WIND 4 COMPLETE TURNS IN ANTI-CLOCKWISE DIRECTION. ON FRONT PART OF DRUM, PASS COMO THROUGH SIZOTIN DRUM AND WIND W OF A TURN ANTI-CLOCKWISE ON REAR PART OF DRUM.

N.B. THIS TURN MUST BE PUSHED WELL UP AGAINST SHOULDER

PASS CORD OVER OUTER PART OF L.H. BEARING,

THIS OPERATION IS SIMPLIFIED IF THE CORD IS HELD BY MEANS OF A LARGE PAPER CLIP IN THE POSITION INDICATED AND TEMPORARILY UNHOOKED FROM RH BEARING OF THE PAPER O

- 4) WIND SPRING TO WITHIN 3/16 CLEAR OF LH BEARING CHECKING THAT THE CORD RUNS FREELY & DOES NOT "PILE UP" ON DRUM.
- 5) CLOSE GANG & REPLACE CEARS ON GANG SPINDLE. GEARS MUST BE MESHED IN POSITION INDICATED AND SPRING LOADED GEAR MUST BE DISPLACED BY ONE TOOTH BEFORE MESHING. GEARS MUST BE POSITIONED CENTRE WITH TUNING SPINDLE.

SEE FIG. 2.

6) FIT POINTER & WITH GANG CLOSED, SET ON LINE AT L.H END OF DIAL.

| MATERIAL | PLANNED | JLW | | PROJECT | QTY. | PROJECT | QII. | PROJECT | X |
|--|----------|----------|--|---------|------|---------|------|---------|---|
| GAUGE | DRAWN | FS. | | | _ | | | | - |
| FINISH | CHECKED | L.W. | | | | | _ | | - |
| Prescription No. | APPROVED | 1. D .Y. | | | | L | 1 | | 4 |
| DIAL CORD LAYOUT | 21-6, | 21-7 | Work to Dimensions only. Unless otherwise specified, Tolerances to be read as:— ± on Fractions. ±: on Decimals. | | | | | | |
| Before production is commenced 2 samples must be submitted to Drawing Office for approval. ISSUE 1 | | | | | | | | | |

